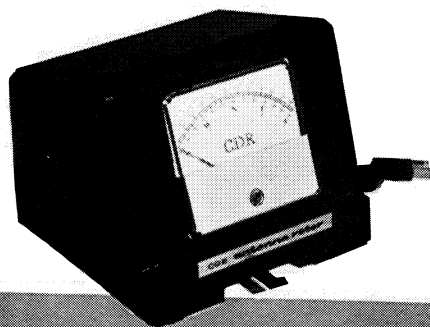


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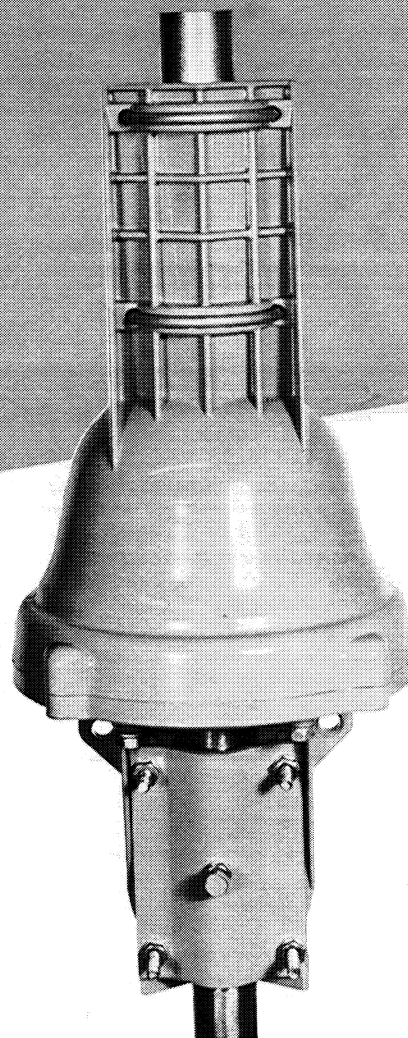


CDR ROTOR

Service Manual

MODEL TR-44

Cornell - Dubilier Ham - M Rotator is Recommended for Antenna Arrays Larger than 2.5 Sq. Feet Exposed Face Area When Subjected to Extreme Wind Conditions.



CORNELL-DUBILIER ELECTRONICS

DIVISION OF FEDERAL PACIFIC ELECTRIC COMPANY

Rotor Department

Fuquay-Varina, North Carolina 27526

Service Manual FOR CDR ROTOR

MODEL TR-44

Foreword

On the following pages, you will find information obtained from the Engineering Staff where the CDR Rotors are built, the Service Engineering Group, and from amateurs who have TR-44 Rotors installed. No attempt has been made to detail every possible installation or suggest every maintenance procedure that may be necessary to cover many years of operation. Please feel free to communicate with us at any time that we may be of assistance. Write to:

CORNELL-DUBILIER ELECTRONICS

Division of Federal Pacific Electric Company
CDR Rotor Department
Fuquay-Varina, North Carolina 27526

General

The TR-44 Rotor is designed to support moderate antenna arrangements and provide for rotation of such antennas through a complete 360 degree range. Position of the antenna is indicated on a meter in the control box.

This rotor is built along the general lines of the original TR-2 and TR-4 rotors which have been used extensively for television reception for many years. The weight of the upper mast and antenna is carried directly in line with the supporting mast. The rotor, radial and thrust bearings, gear train and indicating mechanism are specially built into an elongated bell shaped housing made of aluminum.

SPECIFICATIONS

Input voltage	115 VAC 60 Cycles (105-125)
Motor	24 V., 2 1/4 Amp., Split phase 10% duty
Capacitor	130 MFD—Electrolytic 10% duty
Power Transformer	115/26 VAC, 10% duty, Thermal cutout
Instrument Transformer	115/23 VAC Continuous duty
Meter	DC Voltmeter, 1000 Ohms/Volt
Meter Scale	Direct reading in degrees from North (3 or 5 degree increments)
Recommended cable	Belden #8448 or equivalent. 2 wires #18, 6 wires #22
Max. cable resistance for proper operation	Not over 1 Ohm, conductors #1 and #2 Not over 2 1/2 Ohms, Conductors #3 to #8 (This is about 150 ft. #8448 cable)
Indicating Accuracy	Within 5 degrees of true compass direction when exactly calibrated
360° rotation time	Approximately 50 seconds
Control Box Size	5 13/16" wide, 6" deep, 5 1/4" high
Rotor Dimensions	8" max. dia. x 17 3/8" high with top and bottom mast supports. Less lower mast—10 7/8" high
Weight (Pounds)	Rotor with top mast support—8 3/4. Lower mast support only—2 1/2. Control box complete—5 3/4. Total shipping weight 19 1/4 lbs. approx.
Permissible Mast Size	From 7/8" to 2 1/16" diameter
Mounting Hardware	1/4" Stainless steel "U" bolts & nuts.

Checking Control Unit

It is recommended that a preliminary check be made on the control unit and the rotor itself before actual installation to detect possible shipping damage. To check the control unit, plug it into 110 volt AC power. With no connections to the terminals, operate the control lever to the

left slightly until the pilot lights are illuminated. The meter should deflect to about 3/4 scale. Turning the adjusting control on the rear of the unit should cause some change in the meter deflection. Check for similar operation with the control lever pushed slightly to the right.

To check the power circuit, connect an AC voltmeter between terminals 1 and 2 on the rear panel and see that approximately 30 volts is indicated when the control lever is shifted to the extreme left or right. Connect the same meter between terminals 1 and 5 and see that approximately 30 volts is indicated as the control lever is moved to the extreme right only. Connect the meter from terminal 1 to terminal 6 and see that approximately 30 volts is indicated when the control lever is moved to the extreme left only.

Checking Rotor

Connect all 8 terminals of the control box to the corresponding 8 terminals of the rotor using the coil of cable obtained for the installation. The 2 heavy wires in the cable should be used for terminals 1 and 2 (Refer to Schematic). CAUTION — SHORTS BETWEEN TERMINALS OR GROUNDED LEADS MAY BURN UP THE POT STRIP IN ROTATOR. With the rotor in an upright position without the lower mast support assembled, operate rotator by means of control unit lever in both directions. The operation of control unit lever on and off, releases the brake mechanism in rotator. This is audible to the operator.

Meter Calibration

Run rotator to full left extreme and use zero-center screw to put needle exactly on left limit while holding lever operated. Then run to right extreme and adjust calibrating control on rear to put needle exactly on right limit. Left end adjustment depends only on installation. Right hand adjustment varies with line voltage and must be rechecked periodically if extreme accuracy of indication is desired. Recheck of calibration requires rotation of antenna to right hand extreme.

Rotor Installation

The TR-44 rotor is shipped from the factory at counterclockwise end of rotation south when viewed from top of rotor.

Install rotor as it comes from factory and point beam south in such a manner that when rotator starts rotating clockwise to other end of rotation the lead wires will not foul. Wire up the rotator and control box and plug in unit. Meter should read south on left side of dial.

1. The center-of-gravity and center of wind load force of the antenna should be as close to the top of the rotor casting as possible. One to three feet is practical with most installations. When the antenna with a boom length exceeding 8 ft. is to be mounted more than 5 ft. above the top of the rotor, use of a heavy duty tower with the rotor mounted inside is mandatory. The antenna support pipe then should be 2 inch O.D. steel with 1/4 inch wall, rotating in a ball-thrust bearing at the top of the tower. The rotor should be mounted inside the tower within 4 feet of this bearing to minimize rotating whip in the tubing. All reliable tower manufacturers will be glad to advise the best method for inside mounting with their product. A rugged mount can be made easily with angle iron and "U" bolts that will fit any tower.
2. The TR-44 easily mounts on a pipe or top of tower, but certain precautions must be observed to obtain good service. The rotor can be subjected to tremendous leverage forces

mounted in this manner, but the thousands of long term successful "top" installations prove its potential feasibility. A careful survey of hundreds of such installations points up several factors. The center-of-gravity and wind loading of the antenna must be centered over the rotor and not more than 12 inches above it if any part of the antenna array is more than 10 feet from the rotor. The reasoning behind this is simple. The ball-thrust bearing races in the base of the TR-44 are just over 6 inches in diameter. 50 lbs. exerted against a 10 ft. lever will place approximately 2,000 lbs. of "pinch" on these bearings. Each additional foot of leverage or pound of force multiplies this value by a high ratio. Extreme care should be used in any very high, top of clear hill installations. Here the wind forces may be applied at odd angles, such as, a severe up-draft that lifts one side of the antenna, multiplying leverage many-fold.

3. Every effort should be made to eliminate any source of flexure in the mount or antenna. During even moderate breezes, such flexing can set up an oscillating motion that results in thousands of pounds of torque or bending moment. The two degrees of "lost motion" built into every CDR rotor acts as a vibration dampener but can only counteract for moderate swing. After determining proper orientation of rotor and antenna, we suggest that a $\frac{3}{8}$ " hole be bored through the tapped pilot hole in the upper and lower clamp plates ARU-68—through the support mast—and out through the "V" casting TRA-1 & TRA-44. Then run a $\frac{3}{8}$ " stainless steel bolt and nut of the proper length, tighten securely, through the whole assembly. This is the only known method of insuring no slip at these two points.
4. To summarize: Successful operation of the TR-44 with moderate size antennas is assured if a proper mechanical installation commensurate with the total size of the entire system is made. Please do not attempt another "Easy" 10 ft. by attempting to mount an antenna of any size on top of a $1\frac{1}{4}$ inch "T.V." mast on top of the rotor—you are just going to pick up pieces after the first wind gust! Do provide a good mechanically solid support for the rotor at the height desired for the antenna; then keep the center of gravity of the array close to the top of the rotor. If there is any doubt about a "Top" mount, then invest in a good inside tower installation; it is an excellent investment.

Inside Tower Mounts

A cylindrical space of $8\frac{1}{4}$ " diameter and 12" height will accommodate the TR-44 Rotor bolted to a flat plate without lower mast clamp attached.

ON ANY INSIDE TOWER INSTALLATION, GREAT CARE MUST BE EXERCISED TO GET THE TOP MAST SHIMMED TO EXACT CENTER OF THE ROTOR MAST SUPPORT. The geometry is such that a $2\frac{1}{16}$ " diameter will be exactly centered. For each $1/16$ " less diameter used, $1/32$ " thickness of aluminum must be used around the mast or at least on each side of the V support. To center a 2" O.D. mast, use $1/32$ " thick shims.

Balanced Weight

produces only down-thrust on the rotor. With 50 ball bearings operating in accurately machined races, the

rotor is capable of handling considerable downward pressure in line with the axis of rotation.

Unbalanced Weight

creates a bending moment of force which is concentrated on the mast at the point where it is clamped to the

top of the rotor. This moment tends to strain the mast at that point and also to bind the ball bearings by creating excessive downward pressure on one side and upward pressure on the other. Such unbalance places additional stresses on the motor and gear train. Unbalanced weight becomes critical as the distance from the antenna boom to the clamping point at the rotor is increased.

Wind Pressure

against the boom and elements usually produces a bending force on the mast which causes the same stresses as unbalanced weight. To strengthen the installation to withstand unbalanced weight and wind pressure, the top mast should be as short as possible. In order to distribute the bending stress and prevent fracture of the mast, the TR-44 rotor includes two long, heavy, specially designed steel clamping plates. These are grooved to grip the mast securely. It is recommended that the mast be reinforced in the area where it is clamped by driving a hardwood dowel of proper size into the end of the mast.

Start-stop Torsion

Torsional or twisting forces must be given special considerations when using the TR-44 Rotor.

The rotating inertia of the antenna in motion must be safely absorbed when the rotor stops. It is essential that all mechanical assemblies making up the antenna must be solidly clamped so that no slipping occurs even under heavy icing conditions. Particular attention must be given to clamping of the boom to the mast, and the masts to the rotor, as the greatest leverage occurs at these points.

Mechanical Description

The motor drives a train of spur and pinion speed reduction gears which in turn drive the ring gear. The ring gear

drives the bell shaped upper mast support, into which the antenna mast is mounted in rigid central alignment.

A boss is cast on the under side and in the center of the cavity of the upper mast support, which engages the serrated edge of the potentiometer arm which is mounted on the top of inner mechanism.

Maximum support and low frictional loss between the rotating upper mast support and the inner mechanism is assured by the use of two groups of 25 steel balls each riding in the bearing races between the two assemblies, and held in special nylon retainers.

Mechanical stops along with electrical limit switches are built into the rotor mechanism to provide accurate and complete 360 degree rotation.

Circuit Description

Two transformers are mounted in the control unit. The power transformer supplies approximately 30V. AC for

operating the motor when the control lever is moved completely to the left or right of the mid-position. Overheating of the transformer from prolonged operation or possible short circuit is prevented by a thermal cut-out switch in the primary winding. The motor is a two-phase device, the first winding is supplied AC direct from the transformer, while the second has a 130 mfd. capacitor in series in order to shift the phase and provide forward rotational torque. To reverse, the capacitor is switched in series with the first winding, while the second is directly supplied from the transformer. This switching is done by simply moving the control lever from side to side, the center position is off, and cuts the line voltage off the entire unit.

The instrument transformer is energized as the control lever is moved slightly to the left or right of mid-position. It illuminates the meter dial and supplies approximately 21 VDC through a 100 PIV Diode to the 500 ohm potentiometer in the rotator.

The meter is a high quality DC instrument requiring 1 MA for full scale deflection. It is connected with plus side through the 16K multiplier to the plus side of the pot. The meter circuit is completed through the 5K compensating control inside the cabinet and the 5K calibrating control on the rear to the pot arms which is grounded. With nominal components and 115 VAC line, both controls should be in center thereby adding 5K ohms to the 18K resistor so that the meter multiplier totals 21K for 21 VDC to give 1 MA full scale deflection. The 20K resistor, from center of pot to negative, balances the shunting

effect of the meter on a portion of the 500 ohm pot and reduces by half the maximum error. Deflection increases as pot arm moves to negative end.

Two electrical limit switches in the rotator cut the motor power just before the rotation reaches the extremes. A fuse is included in one side of the supply line. The calibrating control, accessible from the rear, is used to establish exact readings for the particular line voltage present. Full scale value will be directly proportional to line voltage. If the line goes up 5% (6 volts) the high reading will go up 18°. The center reading will go up 9°

Servicing the Control Unit

Disconnect the AC power source and remove the eight-wire cable. Tag each wire with its number.

The control box can be checked without removing the cover using an ohmmeter and voltmeter to check values across terminals. Resistance from terminals #1-2 should be .4 ohms with switch in any position. Read same value #1-5 switch right and #1-6 with switch left. Read 6 ohms from #3-7. Resistance across input line cord should be 3.8 ohms.

With power cord connected, read approximately 30 VAC terminals #1-2 and 31 VDC across terminals #3-7 with switch operated in either direction.

The electrolytic motor capacitor must be of proper value to give adequate motor torque. If a new capacitor is not available for check by substitution, a quite reliable check may be made using the power transformer in the control box and an auxiliary 1 ohm 10 watt resistor.

Move lever to L or R to apply power. If capacitor is OK, it will draw sufficient current to cause a voltage drop of 1.4 to 1.6 volts to be present across the resistor. Measure with an AC voltmeter.

Checking the Rotator from the Ground

One may possibly avoid bringing the rotator down from the mast by making electrical checks from the position of the control box. This is done by

disconnecting the eight wires from the screw terminals and tagging them carefully #1 through #8 to correspond with the terminal numbers from which they are removed. From the schematic diagram it is apparent that the resistance of the lead wires will be added to the resistance of the motor windings and potentiometer strip in making the resistance checks.

Lead #1 of #18 AWG has approximately 0.64 ohm resistance per 100 feet and leads #2 through #8 of #22 AWG have approximately 1.6 ohms resistance per 100 feet. Use a low resistance ohmmeter to check the values shown in the table below to an accuracy of 10 percent after adding the resistance of the leads involved.

To Check	Resistance Series 3	Between Terminals
½ Motor Winding	1.5 ohms*	1-8
½ Motor Winding	1.5 ohms*	1-4
½ Motor + Switch	1.5 ohms*	1-5
½ Motor + Switch	1.5 ohms*	1-6
Entire Motor	3.0 ohms*	4-8
Right Limit Switch	0 ohms + leads	8-5
Left Limit Switch	0 ohms + leads	4-6
Entire Pot Strip	500 ohms	3-7
Pot Arm to + End	0 to 500 ohms	1-3
Pot Arm to — End	0 to 500 ohms	1-7

* plus leads

Disassembly of Rotator

1. Remove the bottom mast support to permit the rotator to be set on a flat bench.

2. Remove four screws and carefully raise top casting to expose potentiometer and drive mechanism.

3. Carefully remove upper ball retaining ring. Keep it circular, and lay it on clean paper.

- Inspect inside of top housing for small scratches or burned spots on the ribs. These are an indication that a switch blade or connection is rubbing during rotation. See that the pot strip is clean and not burned at either end. See that pot strip is clean and not burned at either end. See that pot body is secure and that pot arm is clean at the point of contact. Use only fine rouge cloth to polish contact arm. Check limit switch to see if wires are secure and insulation is undamaged. Contacts should be clean. Check for 1/32" clearance between switch blades and motor—particularly alongside of lockwasher under motor fastening. Greater clearance gets switch too close to top bell housing ribs.
- If the drive ring happens to be near end of rotation, operate the top spur gear to rotate the mechanical stop on the drive ring away from the area of the limit switch. See that the mechanical stop lever (which is positioned between the two limit switches) will open each electrical contact before it hits the corresponding mechanical stop. Also see that the stop lever has not been deformed and that the electrical contacts are clear and uncorroded.
- Rotate the top spur gear several revolutions to determine that the motor and its bearings are operating freely. Look for broken teeth in any of the gears.
- Remove the drive ring gear from the base housing. This is accomplished by first pulling up on the side opposite the gear train. Then raise the entire ring slightly upward with the side away from the gear train higher so that it will slide out from under the gears. Examine closely for evidence of broken or worn teeth.
- Examine the inside of the screw terminal strip to see that there is proper clearance between the solid lugs and frame and that there are no faults in the insulation. Pay particular attention to the insulation at the point where the wires are held in metal clips.
- To remove potentiometer, remove hex nuts. Unsolder leads. Mounting studs are staked to the motor frame. Be sure that the pot strip is clean and that pot arm is not corroded. Use only fine rouge cloth as an abrasive. In replacing the pot be sure the connections are on the side which overhangs the motor.
- To replace the motor, first remove the pot per Paragraph 9, then unsolder black motor lead if not done in step 9, the red lead from the inside left limit switch lug, and the blue lead from inside right limit switch lug. Fastenings holding motor on studs may then be removed and the motor pulled up and out. In replacing a motor, be sure to see that the round hole in the motor is next to the limit switch. Use special internal-external lockwasher over the stud that works in the slotted hole in the motor. Be sure that the pinion is snug against the spur gear before tightening this fastening over the slot.
- When it is necessary to closely inspect or replace gears, it is possible to remove motor, limit switch, pot, and terminal strip without unsoldering. Remove motor fastening from the mounting studs. Work motor up and out, exercising care in pulling leads and terminal strip through the window in the gear housing. Remove plate to expose gears. Carefully note positions for proper replacement.

Final Reassembly of Rotator

It is assumed in the following instructions that the motor and gear train along with potentiometer and limit switch are likewise assembled and wired and operative.

- See that a small amount of low temperature, high quality, light weight grease is conservatively distributed around the ball bearings, ring gear, and spur gears. Only an even film of grease is desirable (approximately one thimbleful of grease should be used to lubricate a completely dry rotator). Excessive grease will only run out in high temperatures or cause power loss in low temperatures.

2. Rotate upper spur gear until the inwardly protruding mechanical stop on the ring gear engages the channel shaped stop lever and pushes it far enough to the right to just open the right hand limit switch contact (it is assumed that the rotator is viewed from the side of the limit switch). This situation represents the extreme counterclockwise end of rotation. The potentiometer arm must then be rotated to its extreme counter-clockwise position against the top brass stop.
3. Secure the upper bell housing upside down by the mast support in a vise with the open end of the "V" toward the bench. The boss which drives the potentiometer arm which is located in the bottom part of the ball housing will then be to the left of center.
4. Clean the inner portion of the housing and apply a small amount of grease to the ball race. Then carefully insert one ball bearing assembly with the flanged rim up and against the outer edge of the casting.
5. Grasp the operating mechanism by the flat base, steady the ring gear, invert the mechanism and lower it into the housing. In doing this, note that the serrated portion of the potentiometer arm must engage the driving boss in the housing and that the three driving lugs on the ring gear must engage the mating lugs in the top housing. This situation will result automatically if the previous instructions have been followed.
6. Determine that the top bearing surface is clean and apply a film of grease on the top ball race and the top bearing assembly. Then apply the top bearing assembly to the race with the rim downward.
7. Clean the retaining ring and apply a light film of grease to the ball race only. Lower the retaining ring into place so that the assembly holes will approximately line up with the threaded holes in the upper housing. Insert the 4 assembly screws and use a heavy screwdriver to completely tighten the 4 assembly screws.
8. It is suggested that all 8 wires be connected from the control box while the rotor is still on the bench and that its complete operation be checked.

TROUBLE SHOOTING

Field experience has shown that most operational difficulties with the rotor are traceable to broken, shorted or grounded wires—usually at the terminal strips. Time spent in cutting the leads to exact lengths, tinning, forming, and wrapping around terminals, cutting insulation to exact length, and clamping to prevent strain on any single wire, will pay big dividends later in long and trouble-free performance. Put it up right—and leave it up!

Should trouble occur, first follow the suggestion on page four for "Servicing Control Unit" and "Checking Rotator From Ground". Compare resistance values with Schematic Diagram to localize trouble. The following "symptoms" and "treatments" may also be helpful.

Mechanical Play

To prevent binding under adverse operating conditions, a small amount of play is designed into the rotor. Even a degree or so of rotary play will permit several inches movement at the end of a wide antenna boom, or at the tips of the elements. Frequently the slight motion of the antenna array in gusts of wind is due more to the natural flexing of the elements and masts than it is due to actual play in the rotor mechanism.

Antenna Rotates in Heavy Wind

This is usually a matter of the mast slipping in the support. A false indication of suspected "slipping" can be obtained by comparing meter readings at different times when the beam has not been "rotated officially." Check the nuts on the U bolts that they are tight. Also check that the center bolt in the mast clamp is tight.

Lack of Power

so that antenna rotation is slow or sluggish. Use method on page four to check motor from ground. Check the capacitor. Check transformer for AC output. If the electrical circuit is OK, then check for mechanical binding. Pay particular attention to bearings and alignment of shaft on an inside tower mount. As a last resort, dismantle the rotor to check gears, bearings, etc.

No Meter Indication

The motor operates independent of the indicating system. If the pilot lights burn at proper brilliancy, the instrument transformer is OK and output is not shorted. Check for about 21 VDC across terminals #3 and #7 with switch operated. If this is present, check for 500 ohms across these leads to rotor (disconnected at control box). If 500 ohms is present from #3 and #7, see if the readings from #3 to ground and #7 to ground total 500 ohms. If this is so, connect an auxiliary meter from terminal #3 to ground and see that voltage runs from zero to about 21 volts as antenna is rotated from left to right extremes.

No Rotation — No Indication

Either the thermal cutout in the power transformer has opened to protect the motor or capacitor from excessive heat of prolonged operation or there is actually trouble in the circuit. After allowing time for the thermal cutout to restore service, proceed with suggestions above for "lack of power".

Grounded Leads

On Series 3 grounds will burn out either the line fuse or the small fuse in the DC circuit. For full explanations, refer to Schematic on page 6. A ground on any of the AC leads #1, #2, #4, #5, #6, or #8 is the same as grounding lead #3 which is common to the AC and DC system. If lead #3 is grounded, it shorts out part of the pot, so that as rotation progresses to the other end, the full DC voltage is applied across a decreasing portion until current becomes so high that it burns out. Note also that any grounds either put an overload on the power transformer which causes the line fuse to blow, or overload the rectifier circuit so that the 1/8 amp. fuse blows.

Meter Fluctuation

An intermittent condition in any component in the rectifier or meter circuits within the control box, as well as in the cable or potentiometer circuit in the rotator itself can cause meter fluctuation or error. Possible causes of such trouble may be localized by placing a test DC meter across terminals #3 and #7 and comparing the action of the test meter with the panel meter. If the test meter fluctuates along with the panel meter, either a component in the rectifier circuit is intermittently defective, or an intermittent trouble-ground is drawing excessive current. To further localize such a condition, leave the test meter on terminals #3-#7 and remove the corresponding leads to the rotator. This removes the load from the DC circuit so the test meter will show about 32 volts. The panel meter sensitivity will be cut about in half, so it will show about 3/4 scale. Fluctuation of the test panel meters will now point to trouble in the DC rectifier circuit. Fluctuation of panel meter only, will point to intermittent trouble in the meter, multiplier resistors, or the "comp." or "cal." pots. Where the meters are steady in preceding tests, and there is fluctuation with rotator leads connected, it indicates trouble in the lead wires or rotator itself. Any dirt, grease or corrosion that breaks or interferes with the ground return from the potentiometer slide will cause the needle to fluctuate from a true reading toward a center scale point. In such cases it is necessary to open the rotator per instructions on page 4.

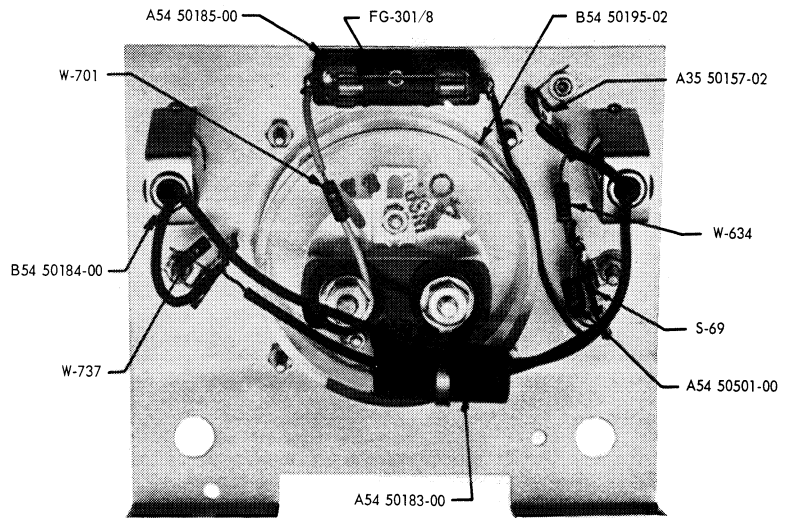


Fig. 2

Fig. 3

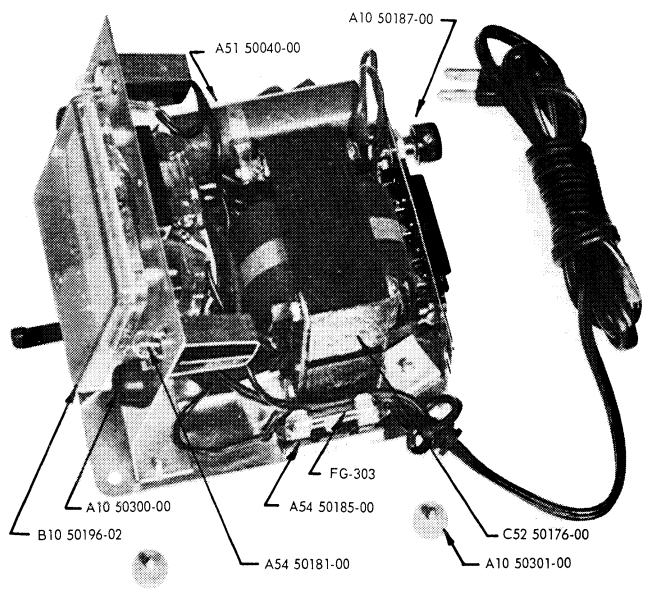
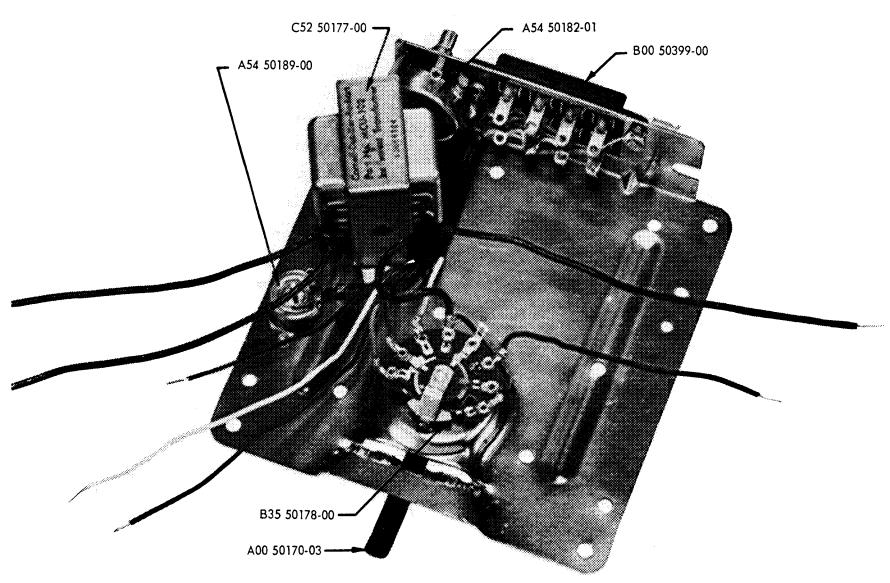


Fig. 4

PARTS AND PRICE LIST

FOR TR-44 ROTATOR UNIT

(For ordering procedures See Below)

NEW	PART NO.	OLD PART NO.	NAME	QUANTITY	PRICE EACH
C00	50241-00	MRU-68	Rotator Unit Assembly	1	\$37.80
A00	50090-00	ARU-42	End of Rotation Switch Assembly	1	2.16
A14	50107-00	ARU-60	Final Spur Gear	2	2.21
C10	50113-00	ARU-66	Ball Retainer	2	.88
B00	50122-00	ARU-78	Motor Mounting Plate with Studs	1	1.75
B00	50231-00	MRU-45	Potentiometer Assembly (Complete)	1	7.88
D15	50304-00	TRA-1	Upper Mast Support (Bell Casting)	1	5.70
C15	50306-00	TRA-4	Retaining Ring—Casting	1	1.05
A10	50310-00	TRA-12	Motor Pinion	1	.26
C15	50313-00	TRA-18	Ring Gear—Casting	1	.90
A18	50335-01	TRA-20-1	Ball Bearings	50	.09
B00	50399-00	TRA-146	Terminal Board Assembly (8 Terminals)	1	.46
A00	50338-00	TRA-23	Stop Lever Assembly	1	.26
A08	50341-00	TRA-29-1	Small Gear Spacer (Brass)	1	.09
B00	50346-01	TRA-37-1	Gear & Pinion (1st, 2nd, & 3rd. from Motor)	3	.53
B00	50369-00	TRA-86	Gear & Pinion (Thick Pinion, 4th. from Motor)	1	.70
D00	50370-00	TRA-87	Base Casting & Gear Shaft Ass'y	1	4.25
A00	50507-00		Motor & Pinion Ass'y	1	7.50
A14	50378-00	TRA-118	Large Gear Spacer (Steel)	1	.35
A08	50379-00	TRA-119	Bushing for Final Gear	1	.35
C00	50349-00	TRA-44	Lower Mast Support Assembly	1	3.10
		SL-5-2	Hex Hd. Screw (Taptite) 12-24x $\frac{3}{4}$	4	.09
		SS-64-2	#6—32 x $\frac{3}{8}$ " Self Tap Screw	2	.09
		WL-28-7	Retainer for Stop Lever Assembly	1	.09
		WP-54	Washer	3	.09
A00	50463-00	AK-128	Mounting Kit	1	5.25
		Includes	(2) B14 50115-00 Mast Clamp		
			(4) A08 50382-00 "U" Type Bolt (Stn. Stl.)		
			(4) A14 50502-00 Spacer		
			(6) SM-217-2 Screw, Hex Hd. $\frac{1}{4}$ -20x1 $\frac{1}{4}$		
			(10) NM-68 Hex Nut $\frac{1}{4}$ -20 (Stn. Stl.)		
			(14) WK-11-2 Lockwasher, Split $\frac{1}{4}$ "		

Changes Incorporated in Rotator Unit — Series 2

A00	50507-00	Motor & Pinion Ass'y	Omit	
A00	50508-00	Motor & Pinion Ass'y	Add	7.50

Changes Incorporated in Rotator Unit — Series 3

A00	50508-00	Motor & Pinion Ass'y	Omit	
A00	50404-00	Motor & Pinion Ass'y	Add	7.50

Purchase of Replacement Parts

distributor will be glad to obtain them for you. Direct factory orders should be addressed: **CDR Rotor Parts Dept., 2070 Maple St., Des Plaines, Illinois.**

An adequate stock of parts for the TR-44 rotor is maintained at our plant. These may be purchased directly at the listed prices or your dealer

Please enclose check or Money Order to cover cost of parts and postage if unit is out of warranty. Requests for warranty replacement parts or service should be directed to the above, giving date of purchase, and a description of the trouble encountered. Authority to return merchandise must be cleared in advance of shipment.

Fig. 5

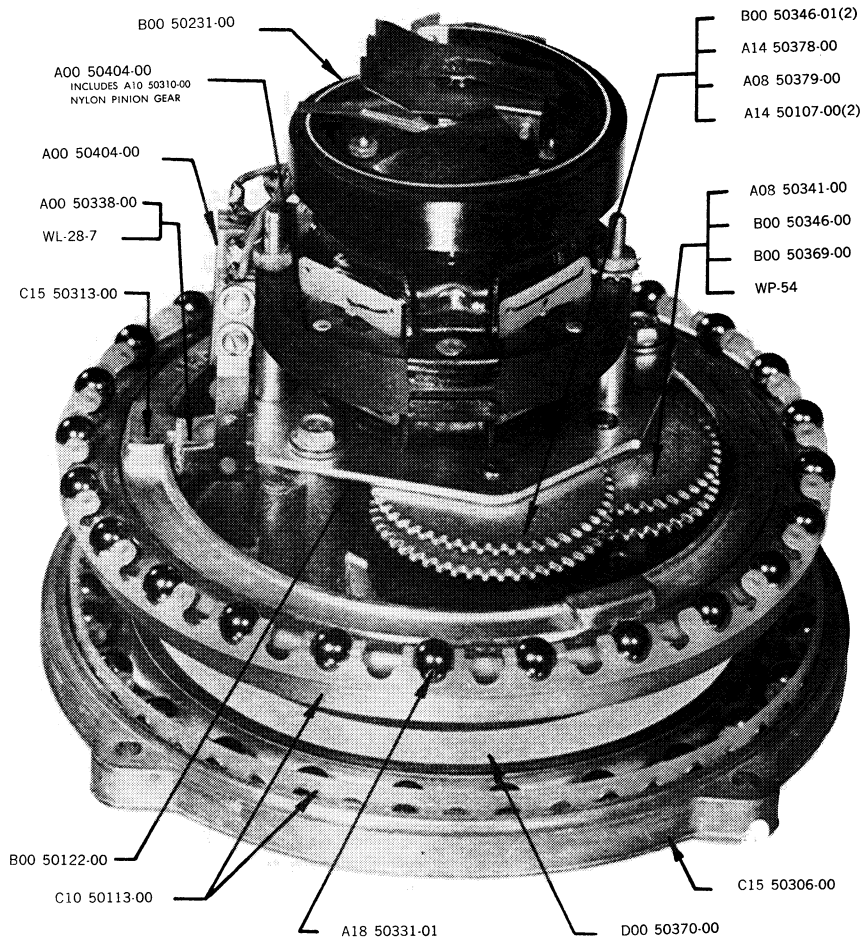
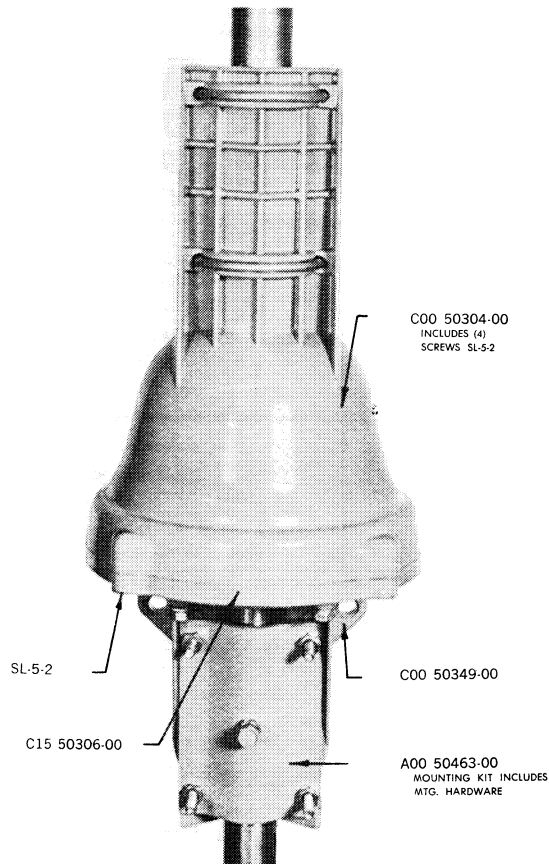


Fig. 6



CONTROL UNITS

SERIES 1 and 2

Servicing the Control Unit

Disconnect the AC power source and remove the seven-wire cable. Tag each wire with its number.

Checking the Rotator from the Ground

One may possibly avoid bringing the rotator down from the mast by making electrical checks from the position of the control box. This is done by disconnecting the seven wires from the

Read Resistance	Between Terminals	Switch Lever
11K to 16K	1-2	Center
18K to 25K	1-4*	Right
18K to 25K	1-5*	Left
18K to 25K	1-7*	Center
2700	2-4*	Right
2700	2-5*	Left
2700	2-7*	Center
0	4-7*	Right
0	5-7*	Left

*plus lead on first terminal indicated

screw terminals and tagging them carefully #1 through #7 to correspond with the terminal numbers from which they are removed. From the schematic diagram it is apparent that the resistance of the lead wires will be added to the resistance of the motor windings and potentiometer strip in making the resistance checks.

Leads of #18 AWG have approximately 0.64 ohm resistance per 100 feet. Use a low resistance ohmmeter to check the values shown in the table below to an accuracy of 10 percent after adding the resistance of the leads involved.

To Check	Resistance Series 1	Resistance Series 2	Between Terminals
1/2 Motor Winding	2.5 ohms*	1.6 ohms*	3 - 7
1/2 Motor Winding	2.5 ohms*	1.6 ohms*	6 - 7
1/2 Motor + Switch	2.5 ohms*	1.6 ohms*	4 - 7
1/2 Motor + Switch	2.5 ohms*	1.6 ohms*	5 - 7
Entire Motor	5 ohms*	3.2 ohms*	3 - 6
Right Limit Switch	0 ohms + leads		3 - 4
Left Limit Switch	0 ohms + leads		5 - 6
Entire Pot Strip	500 ohms		2 - 7
Pot Arm to + End	0 to 500 ohms		1 - 7
Pot Arm to - End	0 to 500 ohms		1 - 2

* plus leads

With power cord connected and jumper from terminals #1-7 meter, should read full scale when pot is adjusted.

Read Voltage	Between Terminals	Switch Lever
14VDC	2-7	Right or Left
26VAC	4-7	Right
26VAC	5-7	Left

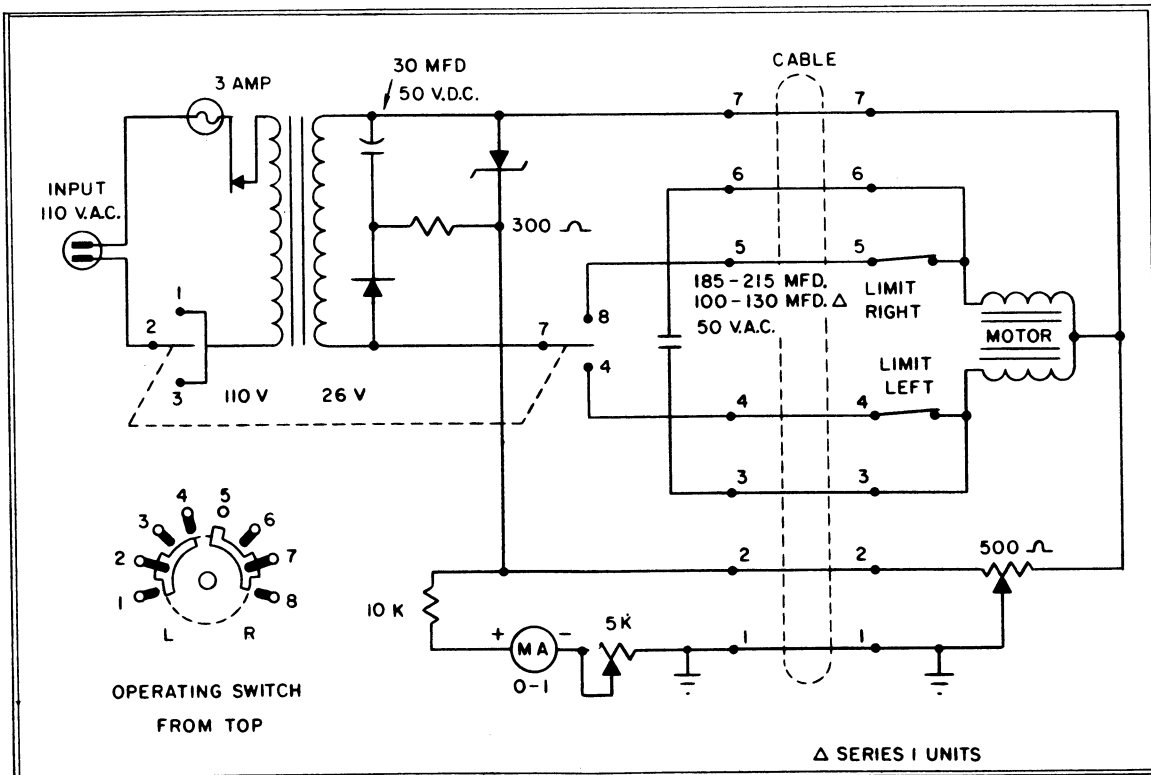


Fig. 7 —Schematic Diagram

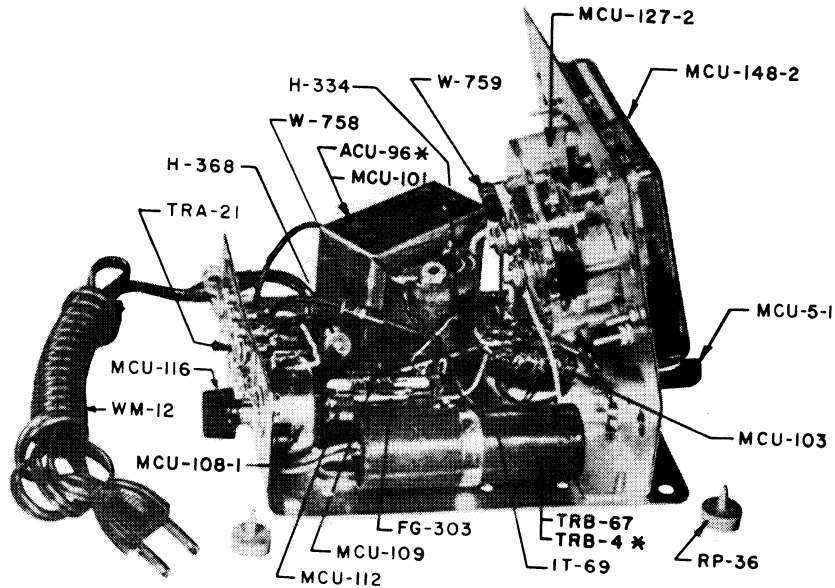


Fig. 8

PARTS AND PRICE LIST FOR CONTROL UNIT SERIES 1 & 2 (For ordering procedures See Page 8)

NEW	PART NO.	PART NO.	NAME	QUANTITY	PRICE EACH
C00	50212-00	MCU-178	Control Unit Assembly	1	\$42.00
A51	50411-00	TRB-67	Motor Capacitor, 185-215 Mfd. 50 VAC	1	1.23
		FG-303	Fuse, 3 Amp 3 AG	1	.18
		H-334	Silicon Rectifier	1	1.40
A54	50153-00	H-368	Zener Diode	1	2.00
A35	50157-02	IT-69-2	Terminal Strip	2	.09
A00	50170-0	MCU-5-1	Switch Handle Assembly	1	.35
B35	50178-00	MCU-103	Wafer Switch	1	2.21
A54	50182-01	MCU-108-1	Potentiometer, 5K, W.W. 2 Watt	1	1.78
A54	50183-00	MCU-109	Capacitor, 30 Mfd. 50 VDC	1	1.31
A54	50185-00	MCU-112	Fuse Holder	1	.42
A10	50187-00	MCU-116	Potentiometer Knob	1	.26
B54	50195-02	MCU-127-2	Meter, 0-1 MA, special (North Center Scale)	1	23.10
		MCU-148-2	Meter Crystal	1	2.63
D10	50267-00	MX-82	Control Cabinet	1	4.20
A10	50301-00	RP-36	Recess Bumper (with SS-84-2 Screws)	4	.18
B00	50399-00	TRA-146	Terminal Board	1	.46
C52	50176-00	MCU-101	Transformer	1	10.50
		W-758	Resistor 300 Ohm, 1 Watt	1	.35
		W-759	Resistor 10K Ohms, 1 Watt	1	.35
B54	50417-0	WM-12	AC Cord	1	.53
C-52	50039-00	ACU-96*	Transformer	1	4.39
C51	50401-00	TRB-4*	Motor Capacitor, 100-130 Mfd. 50 VAC	1	1.42

**NORTH & SOUTH CENTER METER SCALE
REPLACEMENT KIT**

RK-8 North Center

RK-9 South Center

To replace meter dial face proceed as follows:

1. Remove meter only.
 - a. Insert two small screw drivers between top edge of meter face and steel panel and “pop” off.
2. Remove dial face.
 - a. Disassemble two screws holding dial face to meter.

Note: Be careful screws or lockwashers do not fall into the meter magnet.
 - b. Slide dial face forwards being careful not to touch the meter pointer.
3. Assemble new dial face.
 - a. Slide new dial face under meter needle and position holes.
 - b. Assemble lockwashers and screws.
4. Assemble cover to meter.
 - a. Be sure protrusion on back of adjusting screw on meter cover engages slot in meter.
 - b. Snap cover in place.
5. Replace cabinet.
6. Re-orient the antenna on the mast (180°) shift. If changed from South Centered to North Centered dial face or North Centered to South Centered dial face.