

**MAINTENANCE
SERVICE MANUAL
FTC-1525A/1540A**



YAESU MUSEN CO., LTD.

C.P.O. BOX 1500
TOKYO, JAPAN

YAESU ELECTRONICS CORP.

P.O. BOX 498
PARAMOUNT, CALIFORNIA, 90723

MAINTENANCE SERVICE MANUAL FTC-1525A/1540A



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FOREWORD

The purpose of this manual is to provide information critical to the long-term operation and maintenance of the FTC-1525A and FTC-1540A VHF FM Mobile Transceivers. In the interest of clarity, descriptions have been kept brief and somewhat informal, while photographs and drawings are utilized liberally.

We believe the material presented herein to be correct and factual. However, should typographical or other errors be present, Yaesu assumes no liability for damage resulting from such errors. Your cooperation in pointing out any inconsistencies in the technical information would be appreciated.

The rugged, straightforward design of the FTC-1525A and FTC-1540A makes it unlikely that you will have frequent recourse to this manual. We hope and trust, however, that the material to follow will meet your service requirements.

Your attention to the note below is requested.

C.H. Margelli, K7JA
Public Relations Manager
Yaesu Musen Company, Ltd.
Tokyo

IMPORTANT NOTE

Any adjustments to the FTC-1525A or FTC-1540A which affect the transmitter characteristics or operating frequency must be performed only by an FCC licensed technician holding a Second Class (or higher) certificate.

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YAESU

FTC-1525A/FTC-1540A

VHF LAND MOBILE TRANSCEIVERS



GENERAL DESCRIPTION

The FTC-1525A and FTC-1540A are compact, high performance VHF FM transceivers for land mobile applications. Fully solid state, these transceivers provide operation within a 1.5 MHz range anywhere in the 134–174 MHz land mobile band. The transmitter section of the FTC-1525A puts out 25 watts, while the FTC-1540A output is 40 watts. The receiver section provides high sensitivity, yet excellent rejection of intermodulation and cross modulation products.

Designed for use in a variety of land mobile applications, these transceivers are packaged in heavy gauge metal cases, thus minimizing the chance of damage from shock or vibration. The FTC-1525A and FTC-1540A are also fully protected against damage from reversed power supply polarity and high antenna SWR.

The FTC-1525A and FTC-1540A are supplied with all mounting hardware, cables, and connectors required for mobile installation.

PERFORMANCE SPECIFICATIONS

GENERAL

Frequency range:

7 desired spot frequencies within a 1.5 MHz spread within the range 134–174 MHz

Oscillation system:

Crystal control

External connections:

Push-to-talk microphone and mounting bracket furnished. External antenna jack and power supply connections in rear.

Weight:

2.8 kg.

Dimensions:

72 mm (H) x 180 mm (W) x 269 mm (D)

Power requirements:

DC 13.6 volts (negative ground)

Power consumption (at 13.6 V)

Standby: Less than 0.15 A

Receive: Less than 0.37 A

@ 1.5 W audio output

Transmit: 5.5 A (FTC-1525A)

7.5 A (FTC-1540A)

TRANSMITTER

Power output:

25 watts RF (FTC-1525A)

40 watts RF (FTC-1540A)

Frequency stability:

±0.0005% ** USA model

Modulation type:

16F3 (phase modulation)

Transmitter audio deviation:

±5 kHz

Audio response:

+1, -3 dB/octave pre-emphasis characteristic from 300 Hz to 2500 Hz.

FM noise:

-40 dB @ ±3 kHz deviation @ 1000 Hz modulation.

Spurious emissions:

At least 70 dB below carrier.

AF distortion:

10% or less @1 kHz, ± 3 kHz deviation.

Antenna impedance:

50 ohms

Microphone type:

Low impedance (600 ohm) dynamic

Crystal multiplication:

12 times

RECEIVER

Frequency stability:

±0.001%

Sensitivity:

Better than 0.3 μV for 20 dB noise quieting.

Adjacent channel selectivity:

Better than -70 dB.

Image rejection:

Better than -80 dB.

Intermodulation:

Better than -60 dB.

Squelch sensitivity:

0.2 μV.

AF output:

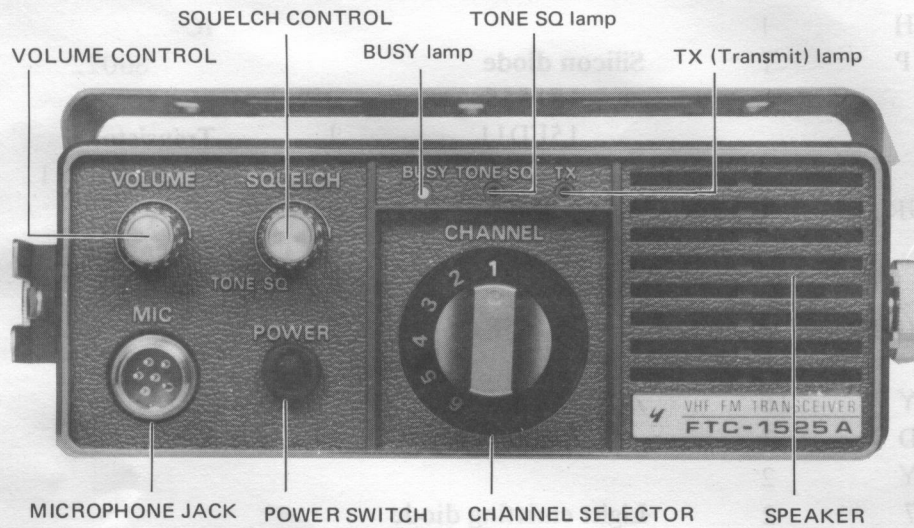
1.5 watts @ 10% THD (8 ohms)

Specifications subject to change without notice or obligation.

SEMICONDUCTORS

| | | | | | |
|-------------------|-------------|----|-----------------------------|----|--------------------------|
| IC | | | Germanium diode | | TONE SQUELCH UNIT |
| | AN214P | 1 | 1S188FM | 10 | |
| | μPC577H | 1 | | | IC |
| | TA7061P | 1 | Silicon diode | | 86022 |
| | | | 1S1555 | 3 | |
| FET | | | 15FD11 | 1 | Transistor |
| | 3SK51 | 2 | MC301 | 24 | 2SC1311 |
| | 2SK19GR | 1 | V06B | 1 | |
| | | | | | Zener diode |
| Transistor | | | Varactor diode | | RD8.2EB |
| | 2SA496(O) | 1 | 1S1658 | 2 | |
| | 2SA697 | 1 | | | |
| | 2SC372Y | 16 | Zener diode | | |
| | 2SC710D | 3 | WZ090 | 5 | |
| | 2SC735Y | 2 | | | |
| | 2SC1047 | 2 | Light emitting diode | | |
| | 2SC1923(O) | 1 | LN222RP | 1 | |
| | 2SD235 | 1 | LN322GP | 2 | |
| | 2N6083 | 1 | | | |
| | (FTC-1525A) | | | | |
| | 2N6084 | 1 | | | |
| | (FTC-1540A) | | | | |
| | MRF208 | 1 | | | |
| | MRF237 | 1 | | | |
| | MRF515 | 1 | | | |

FRONT PANEL CONTROLS AND SWITCHES



(1) MICROPHONE JACK

This six-pin jack accepts the microphone input, as well as push-to-talk (PTT) control.

(2) VOLUME

The volume control varies the receiver audio output level. Clockwise rotation increases the volume level.

(3) POWER

This is the main ON/OFF switch for the transceiver. When the switch is turned on, the channel selection dial will become illuminated.

(4) SQUELCH/TONE SQ.

The squelch control quiets the audio output of the transceiver until a signal is received. When rotated into the TONE SQ. position, an optional CTCSS subaudible tone encoder/decoder will be activated.

(5) CHANNEL

The 7-position channel selector switch selects the desired channel.

(6) BUSY

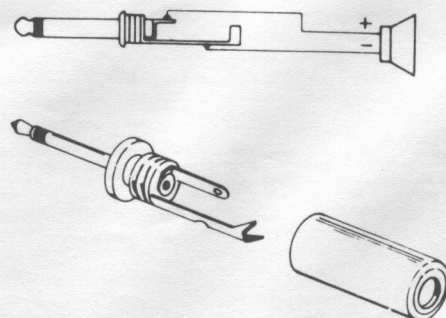
When a signal is being received, the BUSY lamp will light up. When the optional tone squelch is being used, the lamp will show the operator that the channel is occupied, even though no signal is being heard (if no subaudible tone is being received on the incoming signal).

(7) TONE SQ

When the optional tone squelch system is activated, this lamp will light up.

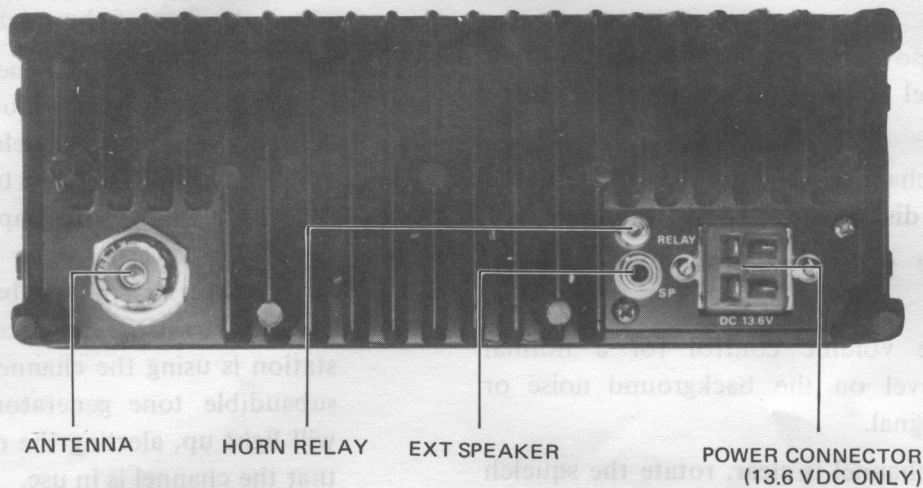
(8) TX

The transmit indicator will light up when you are transmitting.



Speaker Plug

REAR APRON CONNECTIONS



(1) ANT

This is a UHF type coaxial receptacle for making the connection to the antenna.

(2) HORN RELAY UNIT (OPTION) TERMINAL

This terminal is for connection to the FHR-1 option for Theft Guard use.

(3) EXT SP

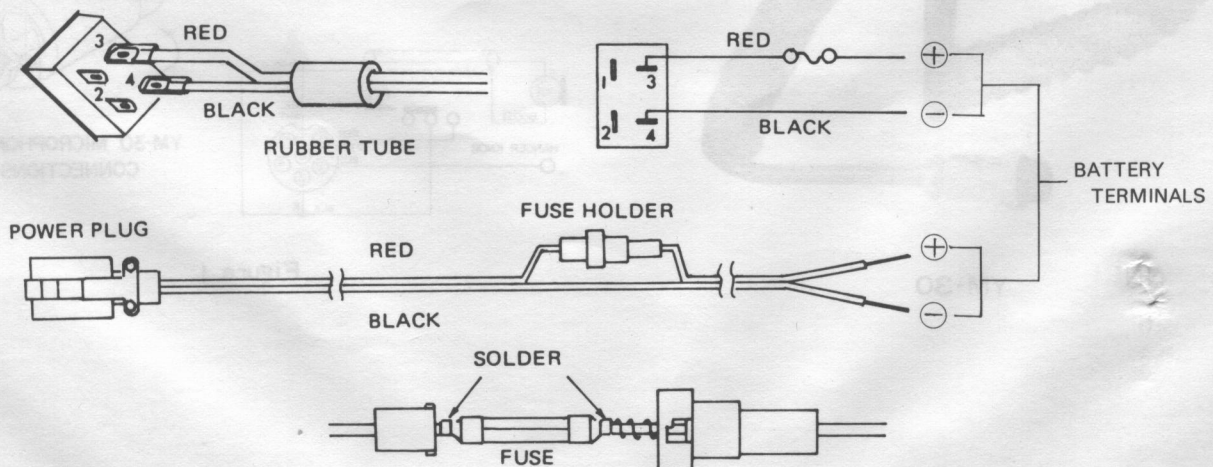
An external 8 ohm speaker may be connected at this point. Insertion of the plug into this jack automatically cuts off the internal speaker.

(4) POWER

This is a 4-pin connector for making power supply connections. Connect this jack, through the power cord, only to a 13.6 volt DC power source.

WARNING

DO NOT CONNECT AC POWER TO THE DC POWER RECEPTACLE. REPLACE FUSES ONLY WITH A 10 AMP FUSE (FTC-1540A: 15 AMP FUSE). FAILURE TO OBSERVE THESE WARNINGS WILL VOID THE WARRANTY.



OPERATION

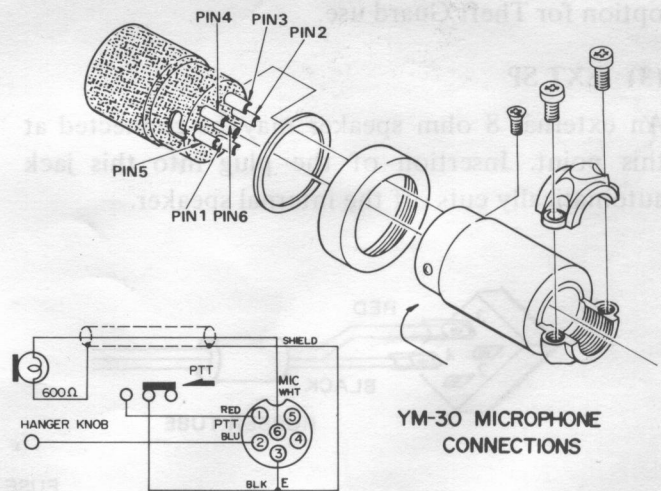
Operation of the FTC-1525A or FTC-1540A is extremely straightforward. Before commencing operation, confirm that power supply connections have been correctly made, and that a 50 ohm antenna is connected to the antenna jack.

- (1) Place the power switch in the ON position. The channel selector switch should become illuminated.
- (2) Set the channel selector to the desired channel, as displayed in the dial window.
- (3) Rotate the squelch control fully counter-clockwise.
- (4) Adjust the volume control for a normal listening level on the background noise or incoming signal.
- (5) When the channel is clear, rotate the squelch carefully in a clockwise direction, to the point where the background noise is just silenced. Do not go beyond the point where the noise just disappears, or the receiver will not respond to weak signals.
- (6) After setting the receiver controls, and selecting the proper channel, close the microphone push-to-talk switch to activate the transmitter. Hold the microphone a short distance from your mouth, and speak in a normal voice across the face of the microphone.
- (7) When the optional tone squelch unit is installed, and tone squelch operation is desired, rotate the squelch control to the TONE SQ position. When transmitting, a subaudible tone will be superimposed on the output signal. On receive, when the microphone is in its hanger, a similar subaudible tone will be required to trip the receiver squelch. If a station is using the channel, but is not using a subaudible tone generator, the BUSY lamp will light up, alerting the operator to the fact that the channel is in use.

MICROPHONE CONNECTIONS



YM-30



YM-30 MICROPHONE CONNECTIONS

Figure 1

INSTALLATION

The FTC-1525A/1540A are designed primarily for mobile installation, requiring only an antenna and 13.6 VDC power source for operation. The transceivers have been pretuned at the factory, and no adjustment is required for operation into a 50 ohm load.

For mobile installations, three basic factors must be considered. These are: the antenna system and feedline; the physical location of the transceiver; and the power connections. We will consider each of these individually in the following sections.

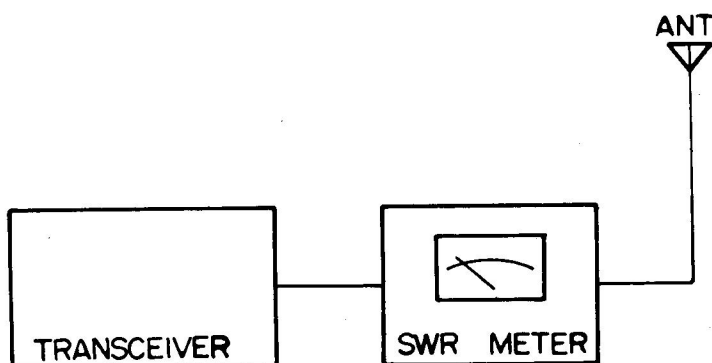
ANTENNA CONSIDERATIONS

The FTC-1525A/1540A are designed for operation into a 50 ohm antenna system. While variations of a few ohms from this figure are of no consequence whatsoever, the automatic final amplifier protection circuitry will reduce the power output if the impedance presented to the antenna jack is below 25 ohms or above 100 ohms.

Preferably, the antenna should be located away from the automobile engine, if possible, in order to avoid unnecessary noise pickup. A typical location would be in the center of the car roof or the center of the trunk lid. Where ground connections are made, they should be scraped clean of all paint and corrosion, so as to ensure adequate bonding. Lossy ground connections can have seriously detrimental effects on the antenna system impedance and radiation pattern.

To minimize losses in the antenna system, the shortest possible length of coaxial cable should be used. For mobile installations, type RG-58A/U is suitable because of its small size. For base stations, however, larger sizes are to be preferred. Base station systems requiring more than 25 feet of coaxial cable should utilize type RG8A/U, and extremely long runs of many hundreds of feet generally require the use of type RG-17A/U, aluminum-jacketed "foamflex" coax, or air-dielectric "heliac" coax.

The antenna should be tuned for the center of the 1.5 MHz working band of the transceiver. To check the SWR, install a 50 ohm SWR meter between the transceiver antenna jack and the antenna. Place the selector switch into the FORWARD position on the meter, and transmit briefly (make certain that the channel is clear). Rotate the FORWARD SET or SWR SET control for a full scale reading. Now switch to REFLECTED on the meter, and read the SWR. If it is below 1.5, you are in good shape. If not, check below or above the 1.5 MHz range of the transceiver. If the SWR is very high (more than 3 : 1), there may be trouble in the coaxial cable. Check the SWR with the meter installed **at the antenna**, or test the coax by replacement with cable known to be good.



1. SWITCH TO FORWARD
2. SET METER FOR FULL SCALE
3. SWITCH TO REFLECTED
4. READ SWR ON METER.

TYPICAL SWR TEST SETUP

Fig. 2

GENERAL

PHYSICAL LOCATION OF TRANSCEIVER

The FTC-1525A/1540A may be installed at any angle desired without loss of performance. Typical locations are atop the transmission tunnel, below or in the dash board, or overhead (in trucks, etc.).

When considering a possible location for the transceiver, several factors must be considered. First, there must be room for the transceiver cables, the microphone, and heat sink. We recommend that several inches of space be available around the heat sink to allow free air circulation. Also, we recommend that the transceiver not be located directly in the path of the output vent from the car heater.

Another consideration is the routing of cables to the desired installation location. If the power cable to the battery or the coaxial cable to the antenna must be extended greatly in order to meet aesthetic considerations, the increased losses may degrade performance. Fortunately, the common under-dash installation lends itself well to efficient performance, as the power cable can be fed through the fire wall.

One final consideration is safety. The transceiver and its microphone must never be installed in a position that may interfere with driver vision or operation of the vehicle. Be especially wary of stick shifts in compact cars, and allow plenty of room for unobstructed manipulation of the controls. The FTC-1525A/1540A are very compact units, so there is no reason ever to compromise safety during installation.

POWER CONNECTIONS

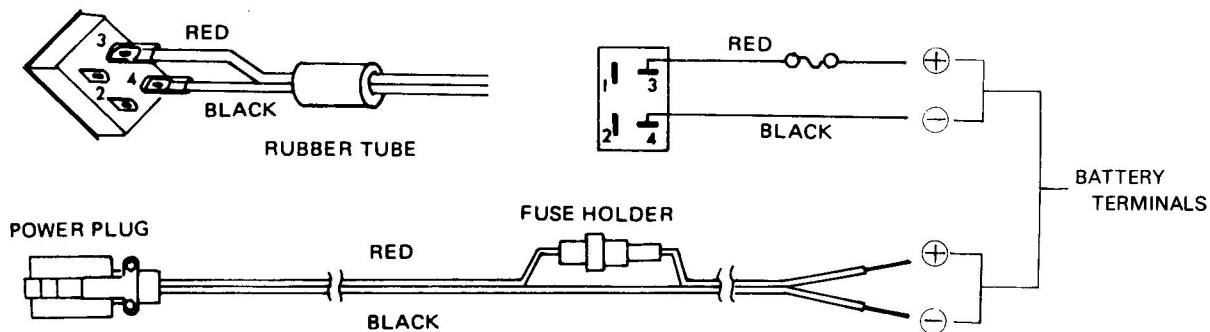
For mobile installation, direct connection to the battery is to be preferred. If power connections are made at the ignition switch, unnecessary noise pickup may occur. Also, if power is taken from the automobile lighting, cigarette lighter, or other circuits, the circuit line fuse will probably blow because of insufficient capacity. A fuse (10 amp for FTC-1525A, 15 amp for FTC-1540A) is located in the DC power cord for the transceiver, protecting that circuit.

The power connection procedure is detailed below. Once the power connections are made, but before the power cord is connected to the transceiver, you should check the battery charging voltage with the engine running fast enough for the car ammeter to show a charge. If the voltage exceeds 15 volts, the car voltage regulator must be adjusted to limit the maximum voltage to less than 15 volts.

Also, when making power supply connections, you must be absolutely certain that the proper supply polarity is observed.

WARNING

NEVER APPLY AC POWER TO THE REAR PANEL POWER JACK OF THE TRANSCEIVER. NEVER CONNECT A DC POWER SOURCE OF GREATER THAN 15 VOLTS TO THE REAR PANEL POWER JACK. ALWAYS REPLACE FUSES WITH A FUSE OF THE PROPER RATING. FAILURE TO OBSERVE THESE SIMPLE PRECAUTIONS WILL VOID ALL WARRANTIES ON THIS EQUIPMENT.



INSTALLATION STEP-BY-STEP OUTLINE

1. Determine the optimum location for the transceiver, making certain that there is sufficient space for the transceiver, its cables and switches, and the microphone. Leave several inches of space around the heat sink, to permit free air flow.
2. A universal bracket is supplied with the transceiver. Use the universal bracket as a template for positioning the mounting holes. Use a 3/16" diameter bit for drilling these holes, allowing clearance for the transceiver and all accessories and cables. Secure the mounting bracket with the screws, washers, and nuts supplied, as shown in the drawing.
3. Ease the transceiver into the guide rail, and slide it into the desired position. Tighten the knobs on the outside of the universal bracket to secure the transceiver.
4. Confirm that the installation does not obstruct normal, safe operation of the vehicle.
5. Route the transceiver power cable through the fire wall to the battery. Avoid proximity to ignition cables if at all possible. Lay out the power cable so as not to have it interfere with the normal operation of the fan belt or other engine components.
6. Connect the RED battery lead to the POSITIVE (+) side of the battery. Connect the BLACK lead to the NEGATIVE (-) side of the battery.
7. If the optional FSP-1 external speaker is to be installed, it may be connected to the rear panel SP jack. The speaker can then be mounted wherever convenient for the operator. Insertion of the speaker plug into the rear apron automatically cuts off the internal speaker of the transceiver.

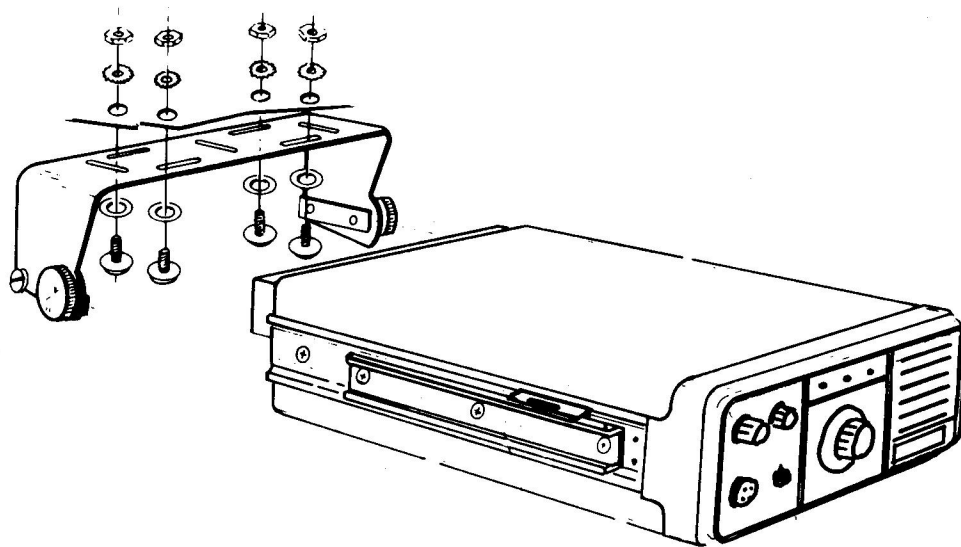


Fig. 3

GENERAL

BASE STATION INSTALLATION

For base station installations, the FP-6 AC power Supply option provides a convenient means of providing the required 13.6 VDC for the FTC-1525A/1540A transceivers.

Before commencing operation with the FP-6, be absolutely certain that the power transformer primary has been wired correctly for the local line voltage in your area. The FP-6 is marketed throughout the world, and a unit that you receive from a customer who recently has been abroad may be wired for 234 volts or similar. Operation of the FP-6 from an improper supply voltage will void all warranties on the set.

Connect the four pin plug to the transceiver POWER jack, and plug in the FP-6 AC cable to the wall outlet. Now turn the FP-6 switch ON, and then turn the transceiver power switch ON. The radio will now be ready for operation, if you have the antenna and microphone connected.

Power supply ON/OFF control can be exercised from the transceiver. Pins 1 and 2 of the four pin power plug (P₁) are connected to the transceiver power switch. So when the FP-6 power switch is on, one need only turn the transceiver power switch on and off to control the FP-6 at the same time.

The FP-6 contains a quality speaker for base station installation. Connect the miniature phone plug from the FP-6 to the SP jack on the rear apron of the transceiver.

CAUTION

When performing service on the FP-6 four pin power plug (P₁), be absolutely certain that you observe the proper connections to the plug. Pin 3 is 13.6 VDC out (+), pin 4 is ground, and pins 1 and 2 are used for the AC switching function. Improper connections will void the FP-6 warranty.



YM-30/FTC-1525A/FP6

TONE SQUELCH INSTALLATION

The FTS-1-1/PB CTCSS module option can easily be installed in a matter of minutes.

Installation Procedure:

- (1) Inspect the frequency table accompanying this section, and select the resistor appropriate for the tone signal to be used. Install the selected R₁₀₀₂ onto the FTS-1-1/PB board, and be certain to use only a 1% tolerance metallic film resistor.
- (2) If the tone frequency is above 125 Hz, install the jumper wires shown in Figure 4 (JP 1/2).
- (3) Refer to Figure 5, and unplug P₃ from its jack J₁₀₂. Install the FTS-1-1/PB onto J₁₀₁, and reinstall P₃ onto J₁₀₂. Installation is now complete.

TUNING RESISTORS (USA model)

| CTCSS Frequency (Hz) | Tuning R (kOhms) | CTCSS Frequency (Hz) | Tuning R (kOhms) |
|----------------------|------------------|----------------------|------------------|
| 67.0 | 180.441 | 136.5 | 173.892 |
| 71.9 | 156.684 | 141.3 | 162.278 |
| 74.4 | 146.331 | 146.2 | 151.582 |
| 77.0 | 136.616 | 151.4 | 141.349 |
| 79.7 | 127.517 | 156.7 | 131.949 |
| 81.0 | 123.456 | 162.2 | 123.152 |
| 82.5 | 119.008 | 167.9 | 114.932 |
| 85.4 | 111.062 | 169.0 | 113.441 |
| 88.5 | 103.418 | 173.8 | 107.261 |
| 90.0 | 100.000 | 179.9 | 100.111 |
| 91.5 | 96.748 | 186.2 | 93.451 |
| 94.8 | 90.129 | 188.0 | 91.670 |
| 100.0 | 81.000 | 192.8 | 87.162 |
| 103.5 | 75.614 | 203.5 | 78.237 |
| 107.2 | 70.484 | 209.0 | 74.174 |
| 110.9 | 65.860 | 210.7 | 72.982 |
| 114.8 | 61.461 | 218.1 | 68.113 |
| 118.8 | 57.392 | 225.7 | 63.603 |
| 123.0 | 53.539 | 233.6 | 59.374 |
| 127.3 | 49.934 | 241.8 | 55.415 |
| 131.8 | 46.515 | 250.3 | 51.715 |

Table 1

NOTE:

Tuning resistors are metal film, 50 ppm/°C and ±0.1% tolerance. Stable trim pots of comparable quality may also be used in series with ±1.0% tolerance resistors.

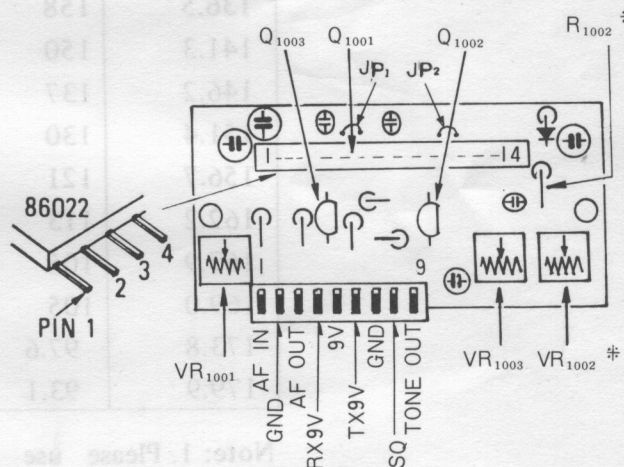
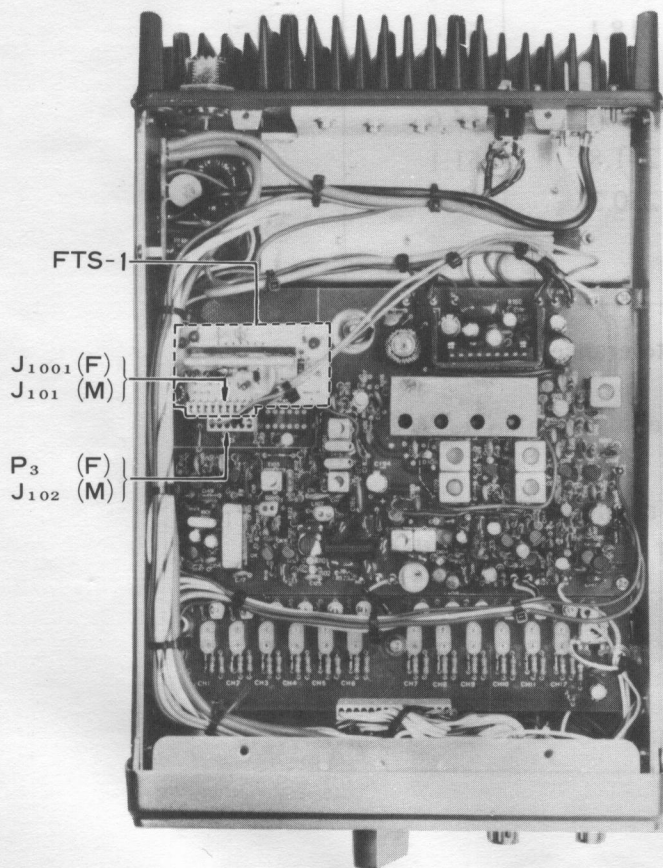


Figure 4.

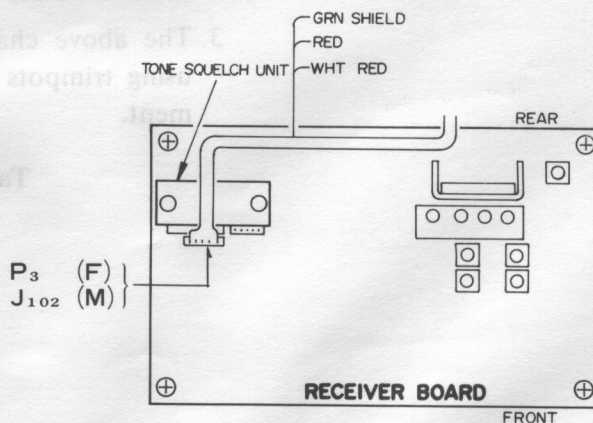


Figure 5.

THEFT GUARD INSTALLATION USING FHR-1

The Theft Guard feature of the FHR-1 Horn Relay box can be an effective deterrent to burglary. When the line from the FHR-1 box to the FTC-1525A/1540A is cut, the horn will begin blaring on and off, and further tampering with the car will probably be discouraged.

In order to make it difficult for a thief to disable the Theft Guard, we recommend that the FHR-1 be installed under the hood of the automobile in a fairly dry location. Alternatively, it may be installed in some inaccessible location under the dash. The only time that ON/OFF switching should be needed is in the event of an attempted burglary, as the current drain is negligible in the standby mode. To quiet the horn, turn the FHR-1 power switch to OFF.

Installation Procedure:

- (1) Refer to Figure 6, and mount the FHR-1 box in the desired location. The unit is not waterproof, so a position not exposed to moisture is to be preferred.
- (2) Refer to the interconnection diagram (Page 2-5), and hook up the wires as shown. The two heavy red wires (bare ends, with no connector) should be wired in parallel with the main steering wheel horn switch of the car. The three leads from the molded connector are connected as follows: the white lead goes to the FTC-1525A/1540A HORN RELAY terminal (Figure 7); the red lead goes to an auxiliary post on the fuse block, if one is available (10 amp fuse is OK); the black lead goes to ground.
- (3) Inside the FHR-1 are two miniature potentiometers, shown in Figure 8. VR₁₀₁ controls the ON time of the beeping horn; while VR₁₀₂ controls the OFF time. Either control provides an adjustment range of 2 to 25 seconds in the on and off times.
- (4) The customer should be educated in the importance of being able to turn off the horn relay quickly, so as to minimize the disturbance to others. Also, discuss with the customer the importance of maintaining good connections to the HORN RELAY jack, etc., so as not to induce false triggering of the horn.

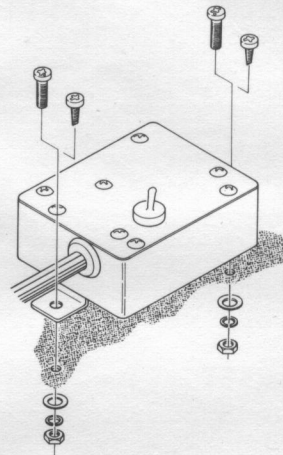


Figure 6.

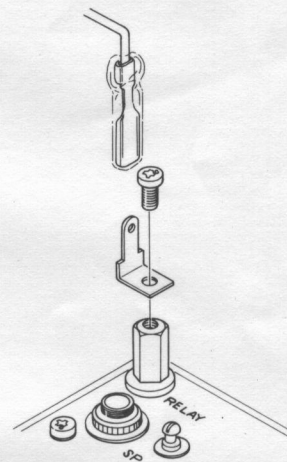


Figure 7.

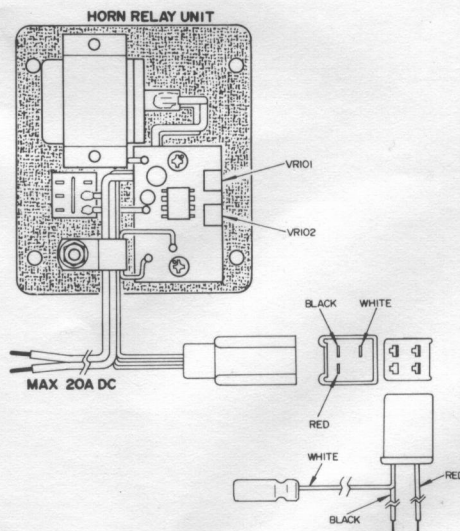
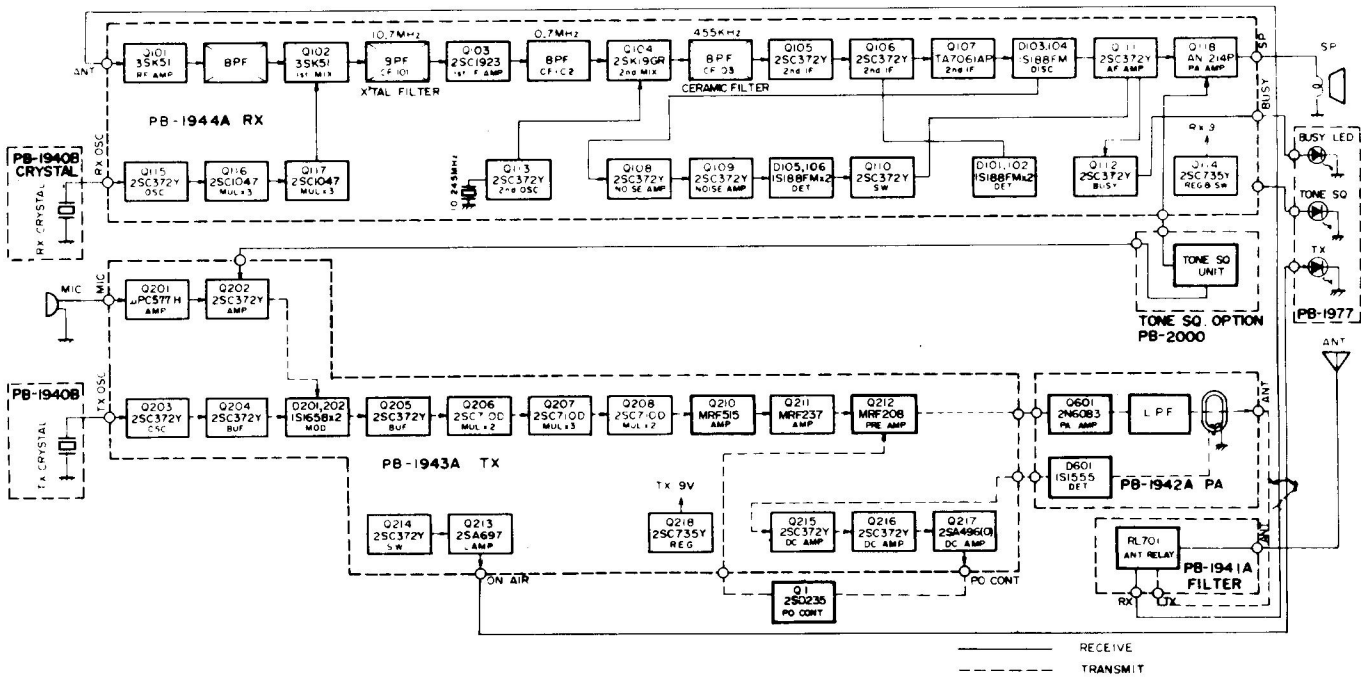


Figure 8.

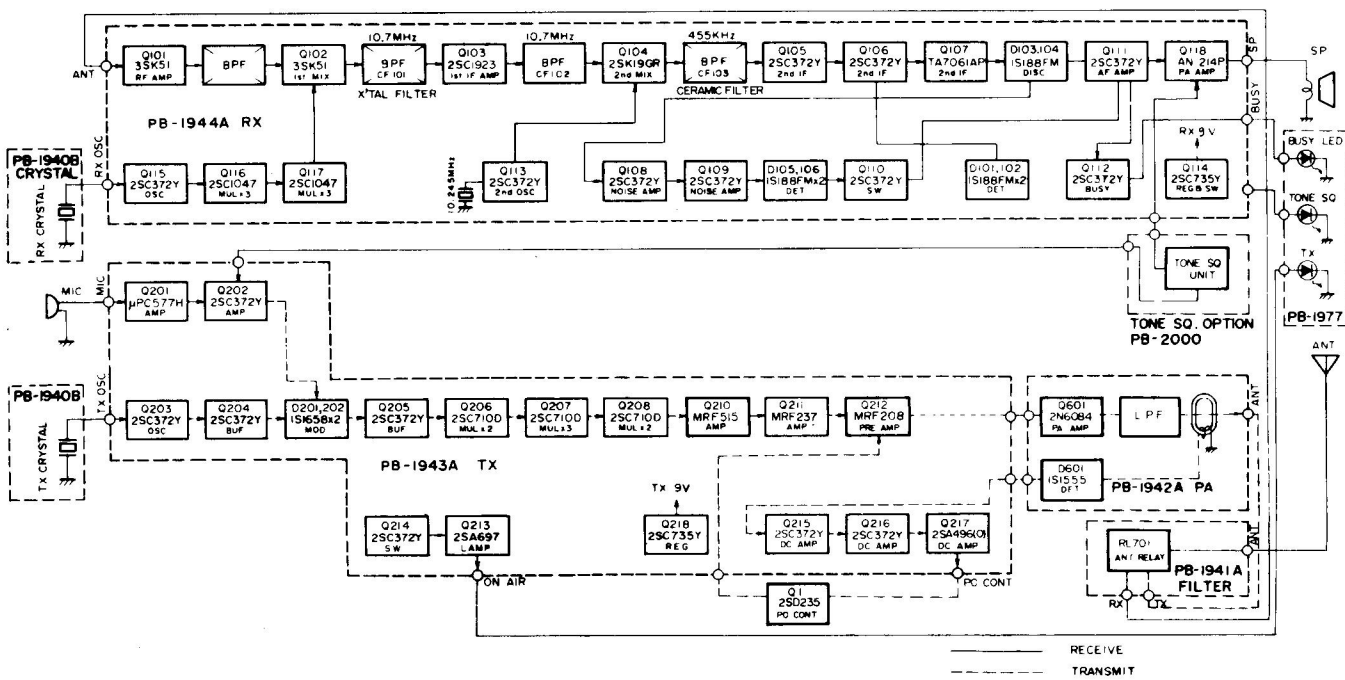
GENERAL

MEMO

BLOCK DIAGRAM



FTC-1525A BLOCK DIAGRAM



FTC-1540A BLOCK DIAGRAM

CIRCUIT DESCRIPTION

The block diagram, and circuit description to follow, will provide you with a better understanding of this transceiver. Please refer to the schematic diagram for specific circuit details.

PARTS DESIGNATIONS ON CIRCUIT BOARDS

The FTC-1525A/1540A transceivers utilize the "mother board" concept. Each circuit board has a code number assigned to it, and each part within the transceiver has a part number assigned to it (e.g. Q₁₀₂).

Part numbers 01-99 (e.g. R₁₂) are located on the main chassis. Other parts, located on the circuit boards, are assigned a three or four digit part number; the last two figures represent the part number for the particular board, while the first one or two digits are the code number for that board.

Thus, Q₁₀₁ is transistor number 01, located on circuit board number 1, which is the RX Unit. Refer to the accompanying chart for a tabulation of the code numbers assigned to the FTC-1525A/1540A circuit boards.

Please note that the designation "Q" is applied to transistors as well as to integrated circuits. The "U" nomenclature for IC's is not used in Yaesu diagrams.

| Code # | Unit | Board Designation |
|--------|-----------------|-------------------|
| 1 | RX | PB-1944A |
| 2 | TX | PB-1943A |
| 6 | POWER AMPLIFIER | PB-1942A |
| 7 | FILTER BOARD | PB-1941A |
| 8 | CRYSTAL BOARD | PB-1940B |
| 9 | LED BOARD | PB-1977 |
| 10 | TONE SQUELCH | PB-2000 |

RECEIVER

An incoming signal from the antenna is coupled through L₁₀₁ to the RF amplifier, Q₁₀₁ (3SK51), a dual-gate MOS FET with excellent rejection of cross modulation. The amplified signal is then passed through a four-stage helical resonator to the first mixer.

A crystal controlled signal is generated by Q₁₁₅, using up to twelve HC-25/U crystals operating in the fundamental mode. Individual trimmer capacitors for each crystal allow precise adjustment of the crystal frequency.

The output from Q₁₁₅ is coupled through C₁₅₈ to oscillator multipliers Q₁₁₆ and Q₁₁₇ (2SC1047), which multiply the oscillator signal by a factor of 9. The multiplier chain output, 10.7 MHz below the channel frequency, is link coupled from T₁₁₀ and fed to gate 2 of the first mixer.

The local signal at gate 2 and the RF signal at gate 1 are mixed by the first mixer, Q₁₀₂ (3SK51). The output of Q₁₀₂ is tuned by T₁₀₁ to the difference frequency of the input signals, resulting in a 10.7 MHz first IF. The IF signal is then passed through a selective filter, CF₁₀₁, and delivered to the IF amplifier.

The IF signal is amplified by first IF amplifier Q₁₀₃ (2SC1923), and then fed through another selective filter, CF₁₀₂. The resulting signal has excellent image rejection characteristics, as well as high out-of-band attenuation. The IF signal is then delivered to the second mixer.

Crystal oscillator Q₁₁₃ (2SC372Y) generates a second local signal of 10.245 MHz. Q₁₁₃ oscillates in a series mode Colpitts circuit, and the output from the emitter of Q₁₁₃ is delivered to the second mixer.

The 10.7 MHz IF signal and the 10.245 MHz local signal are mixed by Q₁₀₄ (2SK19GR), resulting in a second IF signal of 455 kHz. The IF signal is passed through a selective filter, CF₁₀₃, and amplified by Q₁₀₅ and Q₁₀₆ (2SC372Y), and fed to amplifier limiter Q₁₀₇ (TA7061AP). The limiting action of Q₁₀₇ eliminates any amplitude variation in the IF signal, which is then delivered to the discriminator.

The discriminator is a ratio detector type demodulator. The output from the limiter is voltage coupled through T₁₀₅ to T₁₀₆, then rectified by D₁₀₃ and D₁₀₄ (1S188FM). The discriminator produces an audio output in response to a corresponding frequency shift in the IF signal.

The audio signal from the detector is applied to the de-emphasis network, consisting of R₁₂₉ and C₁₃₇. The de-emphasized audio is coupled through C₁₄₅ to the base of Q₁₁₁ (2SC372Y), where the audio signal is amplified for delivery to the final audio amplifier, Q₁₁₈ (AN214), which delivers 1.5 watts of audio to the speaker.

When no carrier is present in the 455 kHz IF, the high frequency noise at the discriminator output is amplified by Q₁₀₈ and Q₁₀₉ (2SC372Y), then detected by D₁₀₅ and D₁₀₆ (1S188FM), producing a DC voltage. This voltage is applied to turn Q₁₁₀ (2SC372Y) on. With the conduction of Q₁₁₀, the base of Q₁₁₁ is grounded, squelching the audio amplifier. When a carrier is present in the 455 kHz IF, the noise is removed from the discriminator output, and the audio amplifier then recovers to normal operation. The opening of the squelch causes Q₁₁₁ to conduct, causing Q₁₁₂ (2SC372Y) to light up the BUSY lamp.

TRANSMITTER

The input signal from the microphone is amplified by Q₂₀₁ (μ PC577H), which contains a clipper/limiter (adjustable by VR₂₀₁). The output from Q₂₀₁ is fed through a low pass filter to amplifier Q₂₀₂ (2SC372Y), and then delivered to the modulator.

Crystal oscillator Q₂₀₃ (2SC372Y) generates a fundamental signal, which is then fed through buffer Q₂₀₄ (2SC372Y) to the phase modulator, consisting of D₂₀₁, D₂₀₂ (1S1658), and associated circuitry. The signal from Q₂₀₄ is varied in phase by the audio signal from Q₂₀₂, and the resulting modulated signal is amplified by Q₂₀₅ (2SC372Y).

The frequency multiplier stages consist of Q₂₀₆, Q₂₀₇, and Q₂₀₈ (2SC710D). The total multiplication factor is 12.

The signal frequency output from Q₂₀₈ is amplified by Q₂₁₀ (MRF515), Q₂₁₁ (MRF237), and Q₂₁₂ (MRF208), providing approximately 6 to 10 watts of drive to the final amplifier circuit, depending on the applied voltage and frequency. The drive level for the FTC-1540A is approximately 12 to 15 watts.

The output from Q₂₁₂ is fed to the final amplifier stage, consisting of Q₆₀₁ (2N6083), which provides a power output of approximately 25 watts to the antenna. The FTC-1540A power output is approximately 40 watts, using a 2N6084 as the final amplifier transistor.

A portion of the output signal is detected by VSWR detector D₆₀₁ (1S1555), producing a DC voltage. When a high SWR exists on the feedline, this voltage is amplified by Q₂₁₅, Q₂₁₆ (2SC372Y), and Q₂₁₇ (2SA4960), providing a control voltage to PO controller Q₁ (2SD235), which will disable the transmitter when the SWR exceeds a preset value.

The output RF signal is filtered through four stages of filtering, prior to delivery to the antenna.

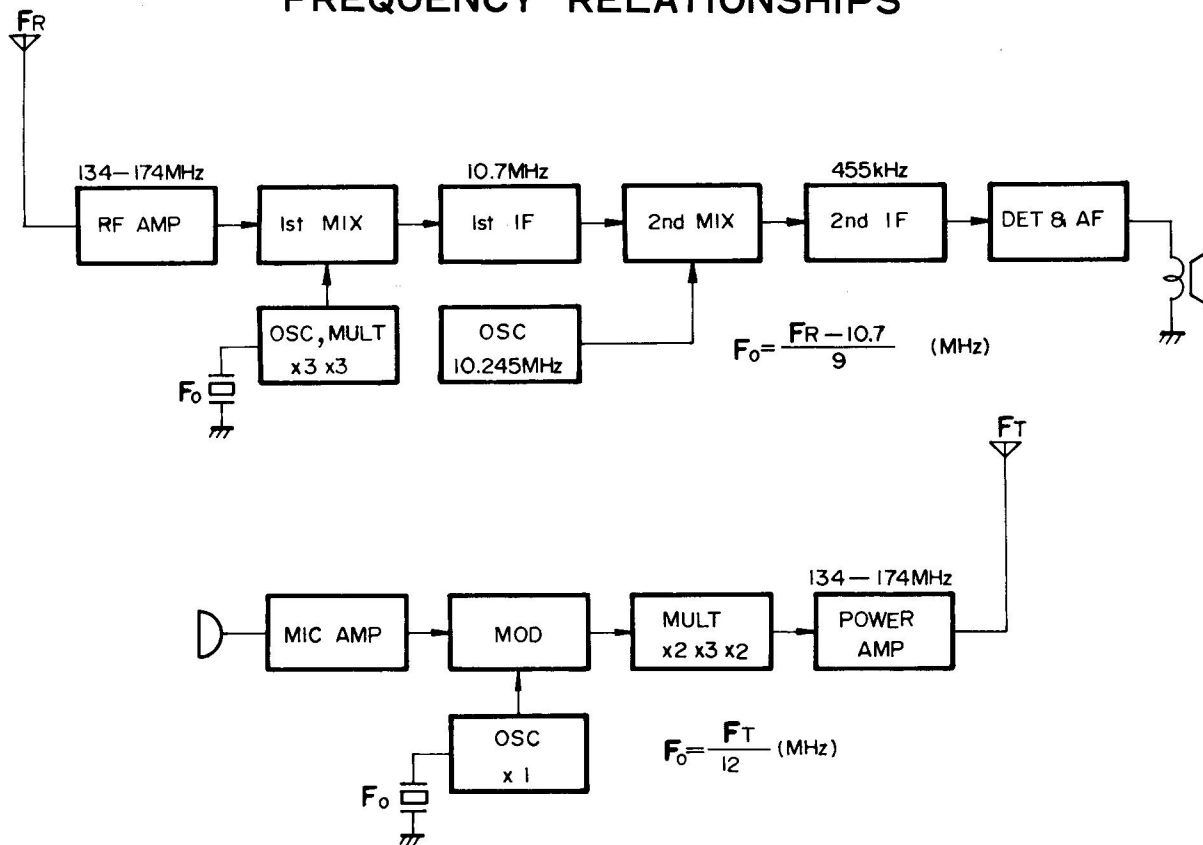
When the transmitter section is activated, Q₂₁₄ (2SC372Y) acts as a switch to turn Q₂₁₃ (2SA697) on, causing the ON AIR lamp to become illuminated during transmission.

Q₂₁₈ (2SC735Y) stabilizes the supply voltage at 9 volts for the transistor circuits.

TONE SQUELCH UNIT (OPTION)

The tone squelch unit uses a hybrid IC, Q₁₀₀₁ (86022), to generate and decode the subaudible tone signal.

FREQUENCY RELATIONSHIPS



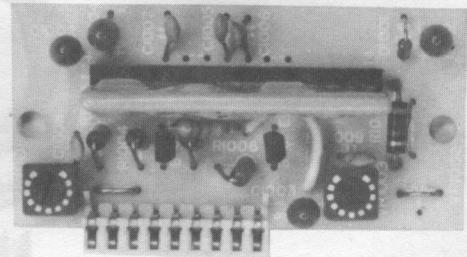
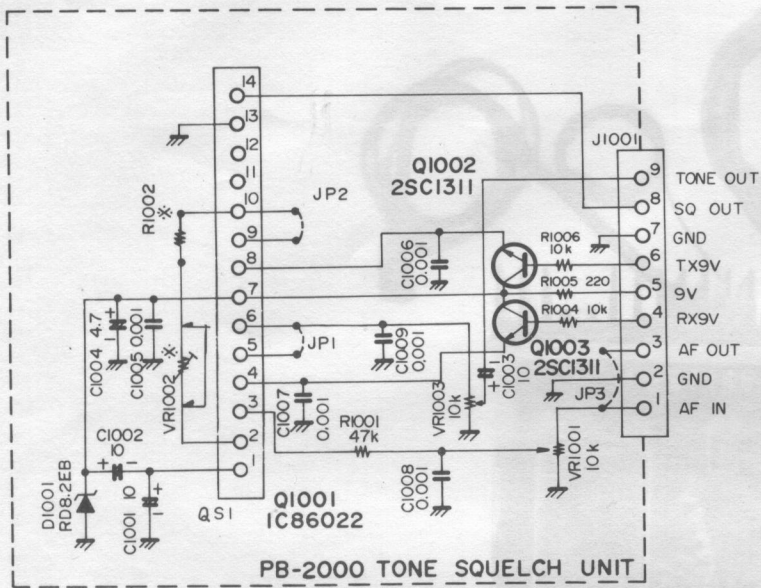
CRYSTAL DATA

| | | |
|---------------------------|---|--|
| 1. Type of holder: | HC-25/U | HC-42/U |
| 2. Channel Frequency: | 134MHz - 174MHz | |
| 3. Oscillation frequency: | TX: CH/12 RX: (CH-10.7)/9 | |
| 4. Load Capacity: | TX: 50pF+60Hz=0 RX: 34.3pF-90Hz=0 | |
| 5. Drive Level: | TS-683/TSM 2mW | |
| 6. Shunt Capacity: | TX: 12MHz - 4.3pF±0.5 13MHz - 4.5pF±0.5 14MHz - 4.8pF±0.5 RX: 15MHz - 4.5pF±0.5 16MHz - 5.0pF±0.5 | |
| 7. Frequency Tolerance: | ±10ppm at 25° C | |
| 8. Frequency Stability: | ±10ppm-10° C to +50° C (HC-25/U) | ±5ppm-30° C to +60° C (HC-42/U) ** |
| 9. Equivalent Resistance: | 13 ohms max (series) | |
| 10. Operation mode: | Fundamental | |

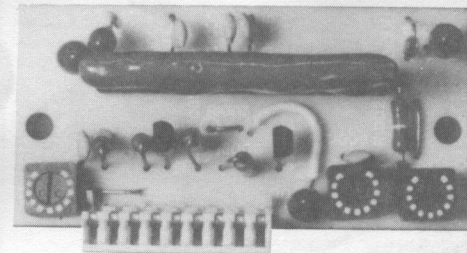
** USA model uses only HC-42/U type.

Table 3

TONE SQUELCH UNIT FTS-1-1



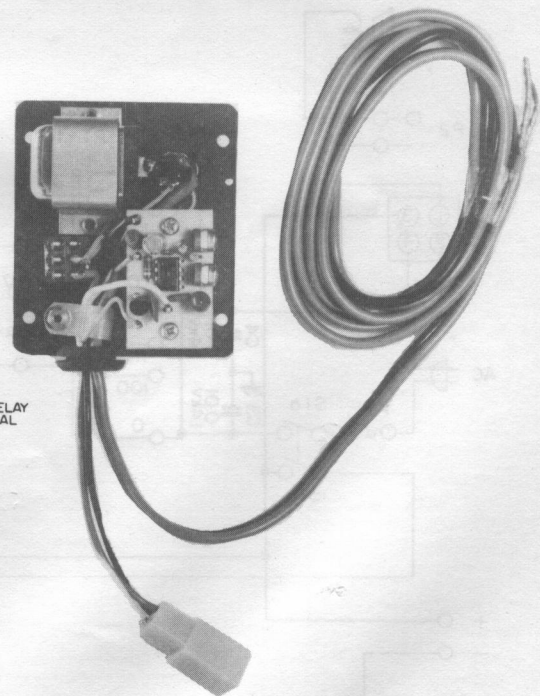
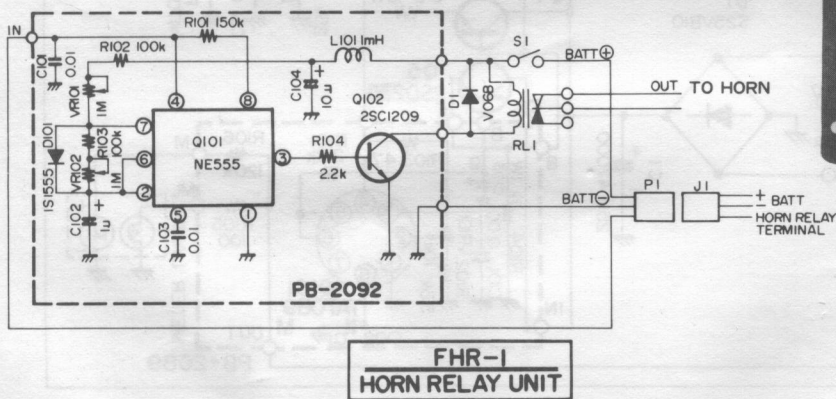
USA model



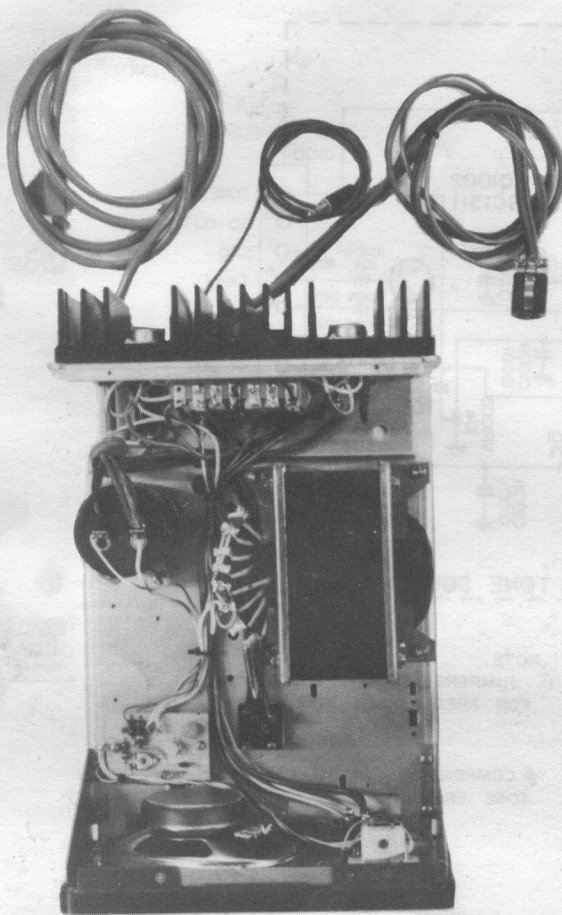
NOTE.
1. JUMPERS JPI & JP2 ARE USED FOR FREQUENCIES ABOVE 125Hz.

* COMPONENT VALUES SET FOR TONE FREQUENCY.

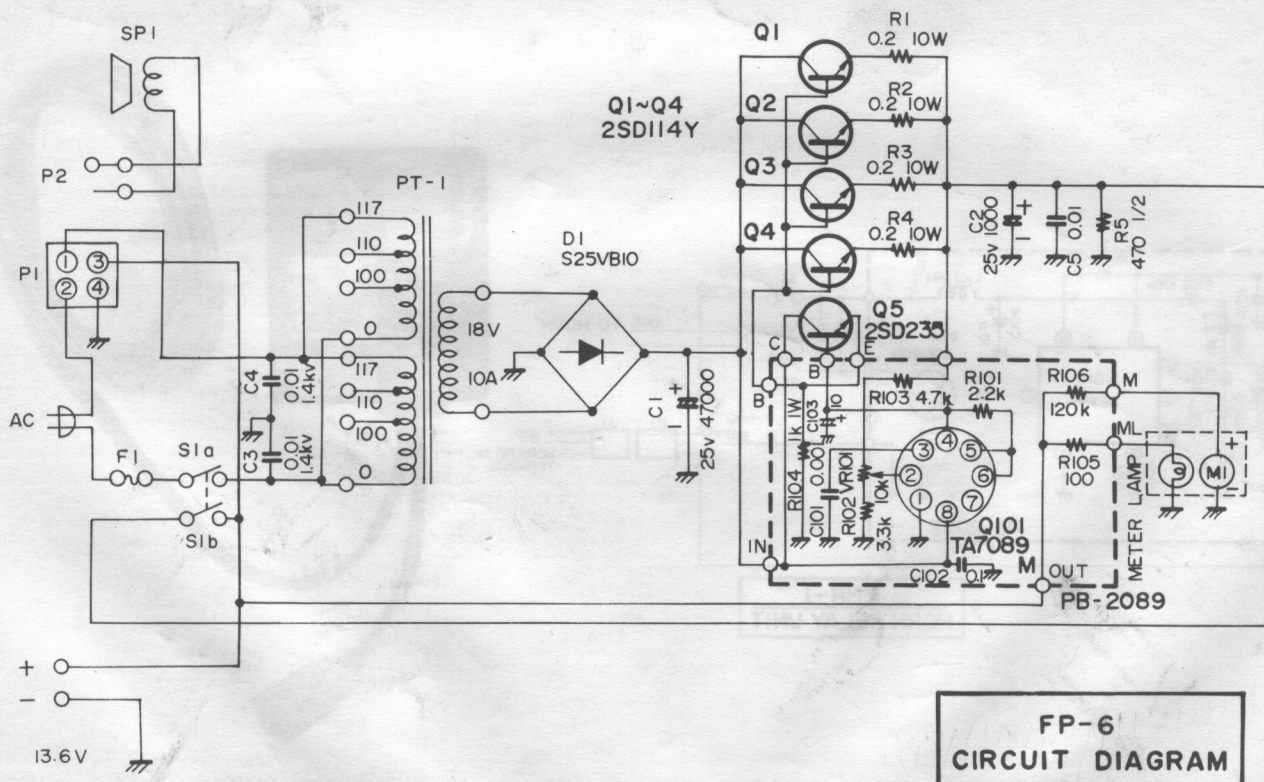
HORN RELAY UNIT FHR-1



AC POWER SUPPLY

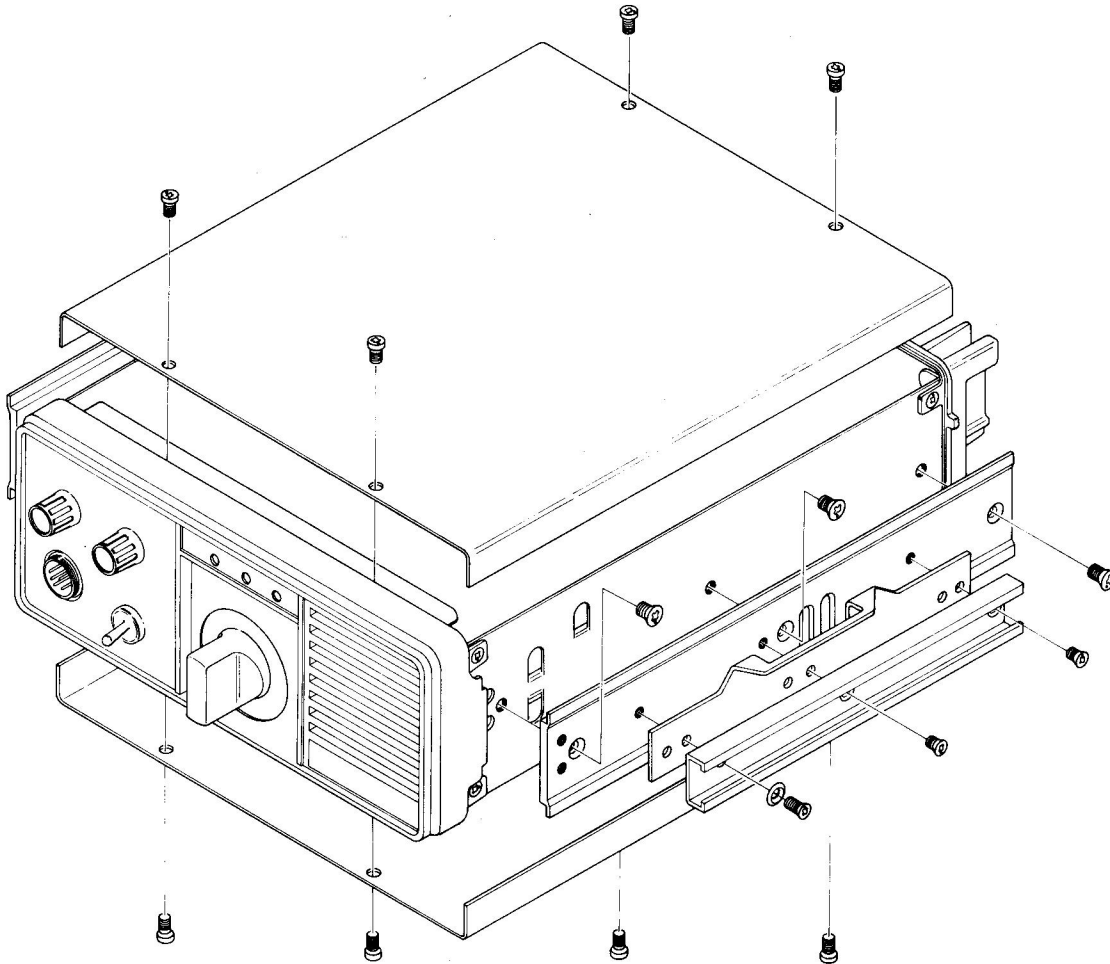


FP-6 TOP VIEW

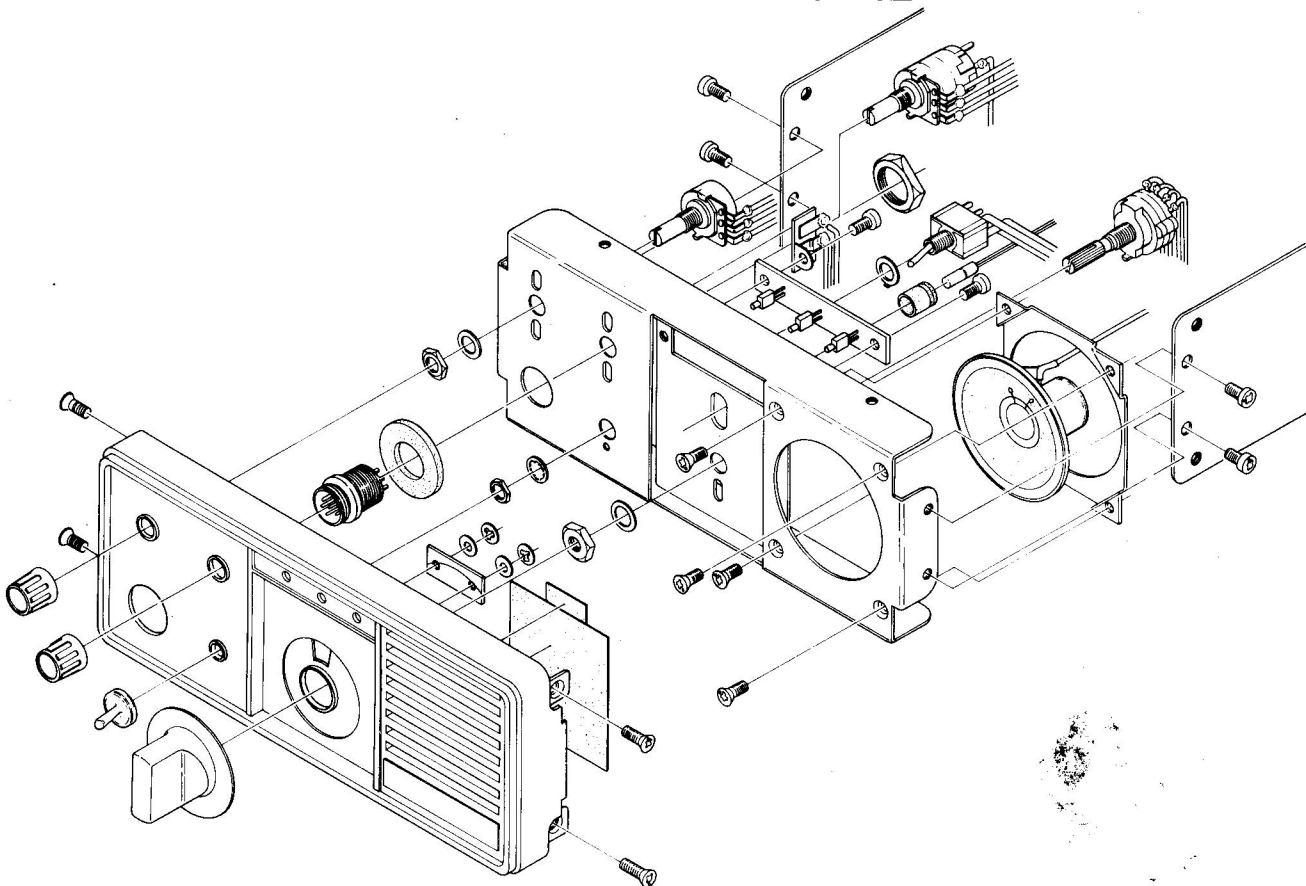


FP-6
CIRCUIT DIAGRAM

OUTER COVER REMOVAL

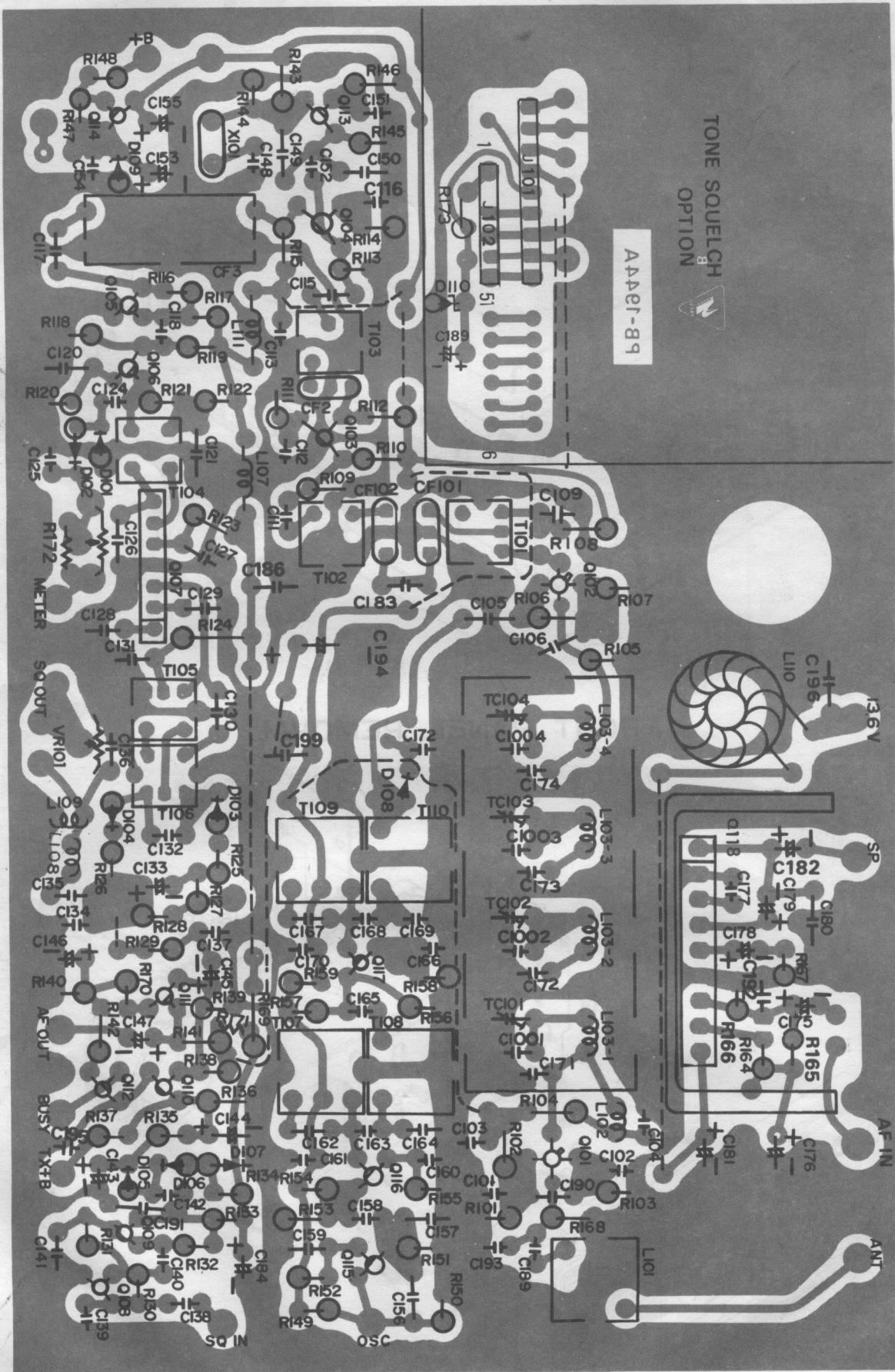


FRONT PANEL REMOVAL



RX UNIT PARTS LAYOUT

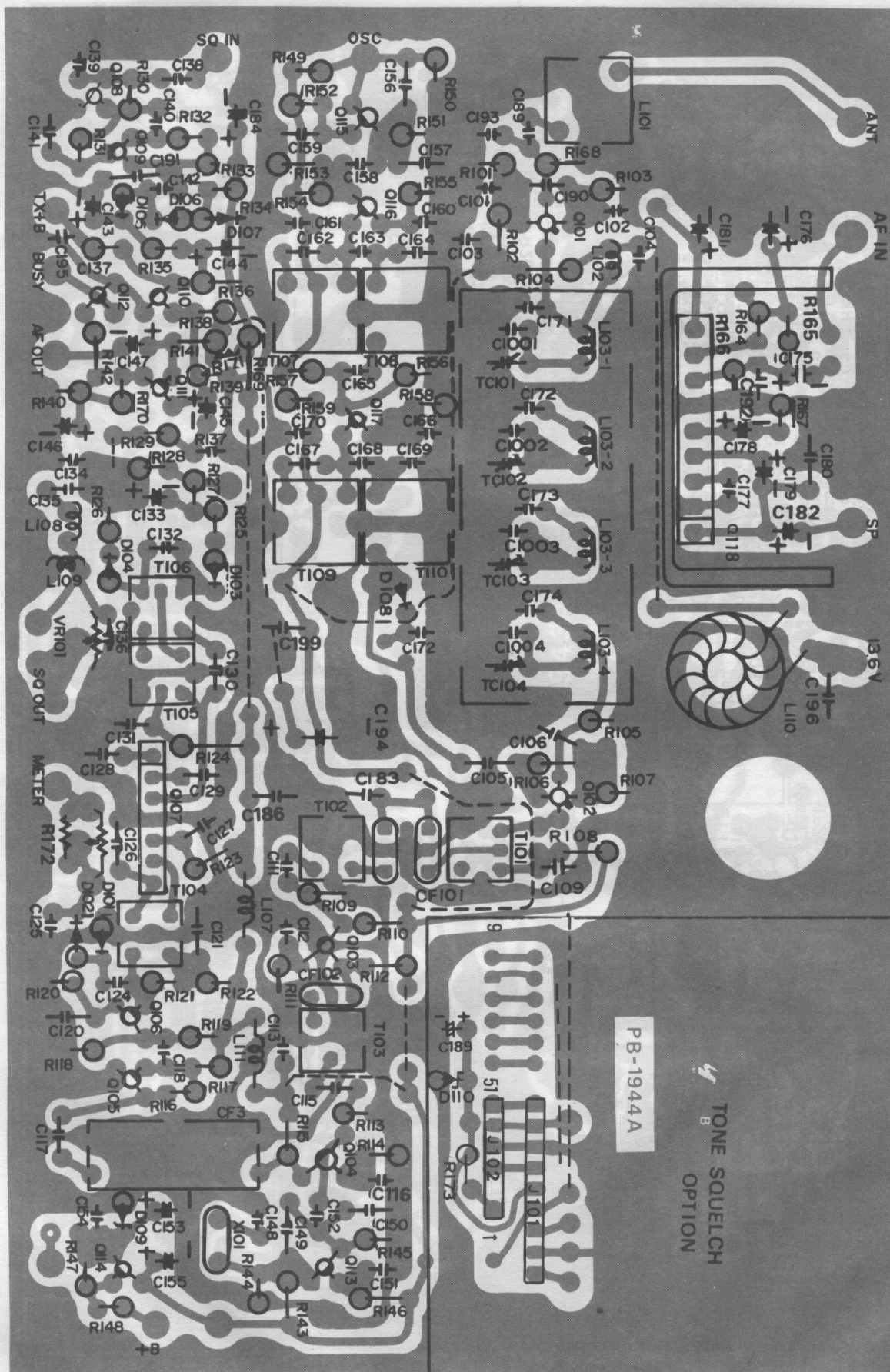
(Viewed from component side)



RX UNIT PARTS LAYOUT

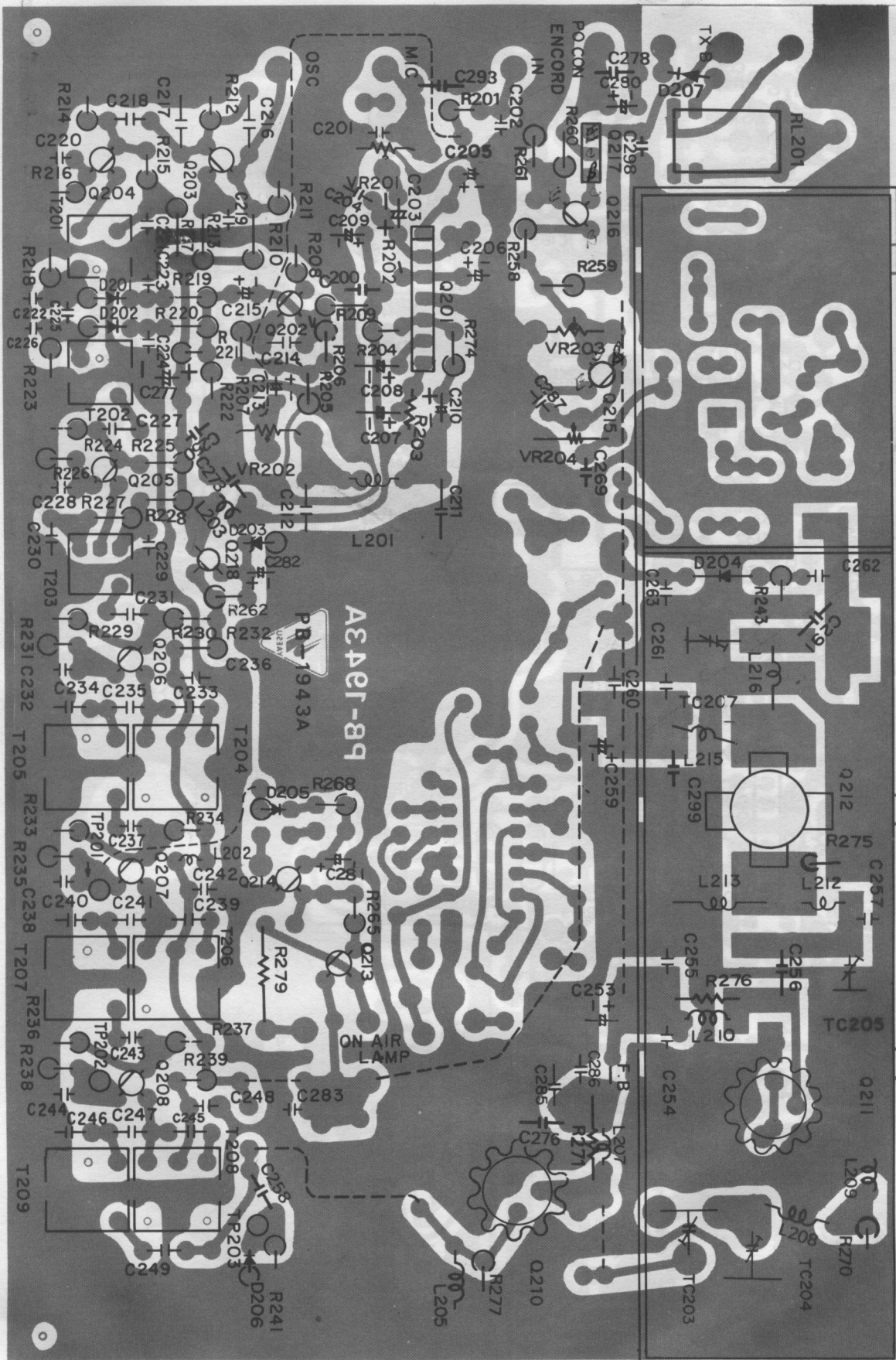
(Viewed from solder side)

(Viewed from solder side)



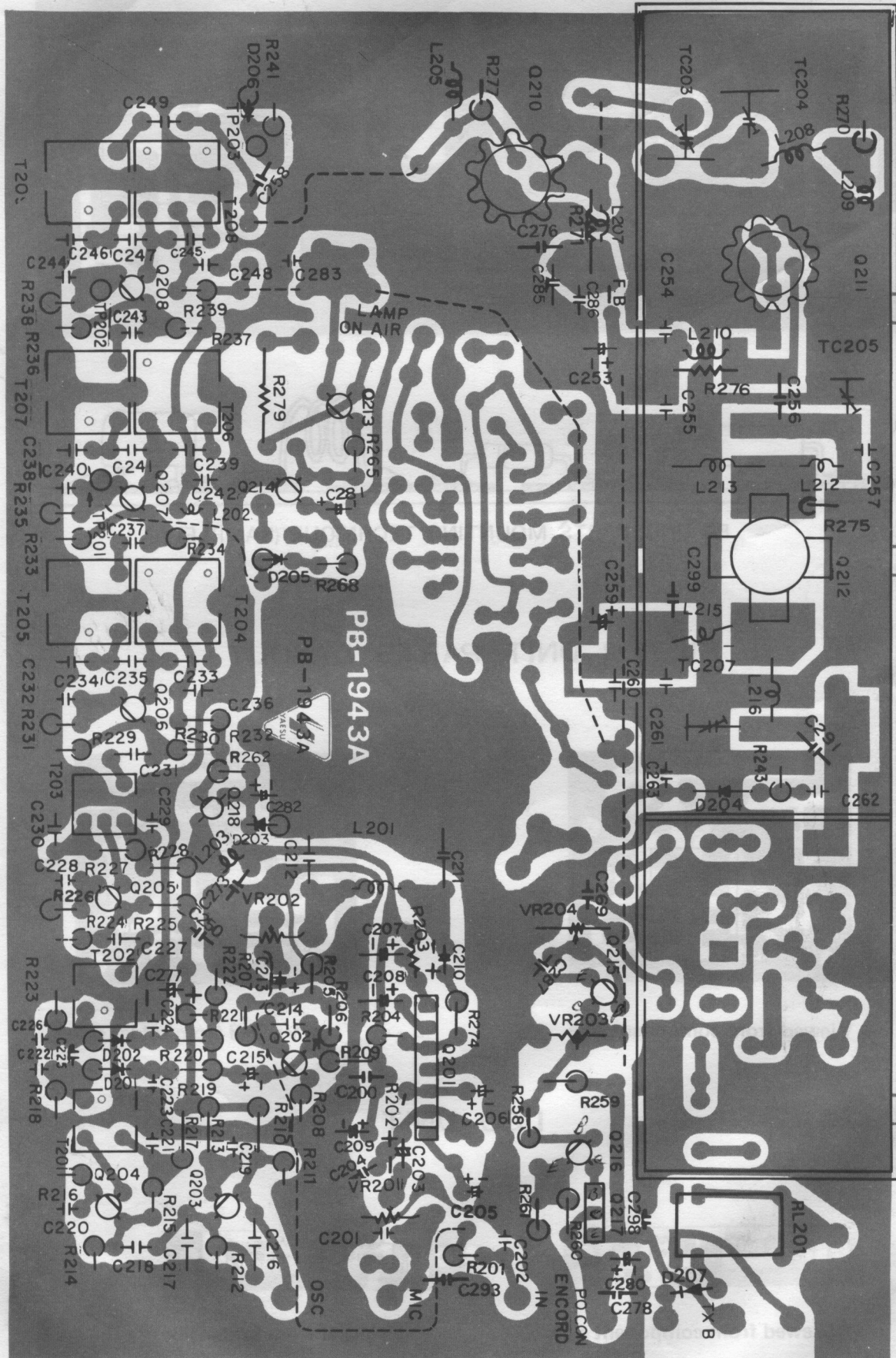
TX UNIT PARTS LAYOUT

(Viewed from component side)

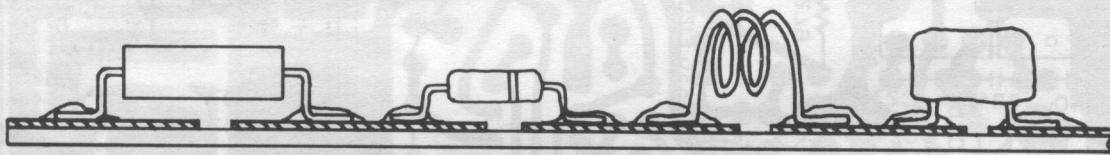
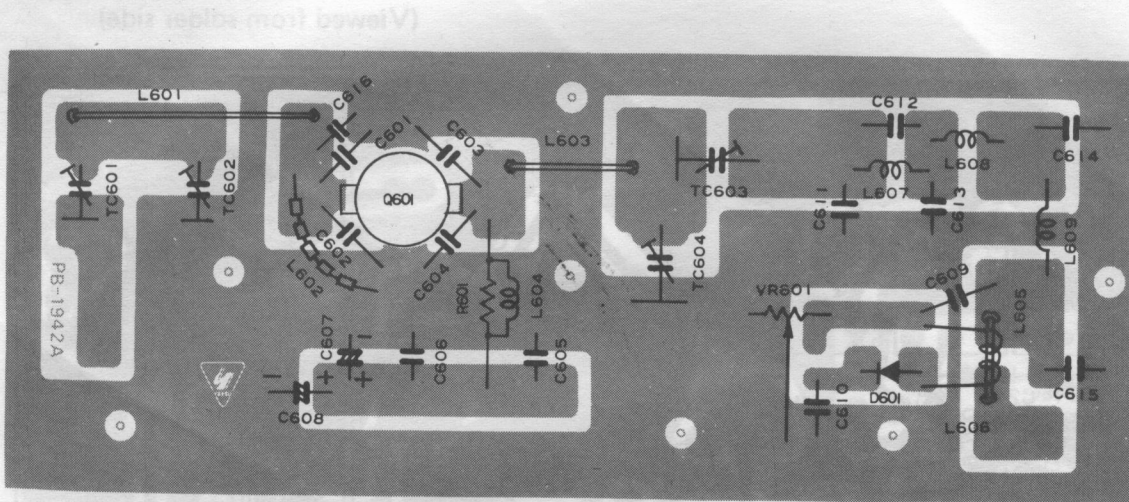


TX UNIT PARTS LAYOUT

(Viewed from solder side)

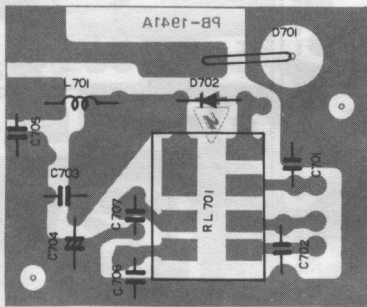


PA UNIT PARTS LAYOUT

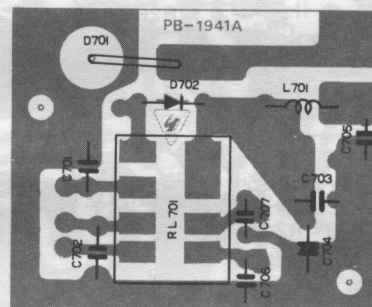


PA UNIT PARTS MOUNTING TECHNIQUE (SAMPLE)

FILTER UNIT PARTS LAYOUT

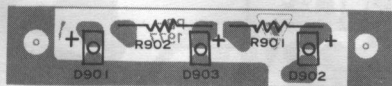


Viewed from component side

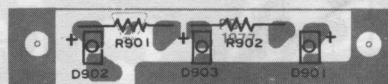


Viewed from solder side

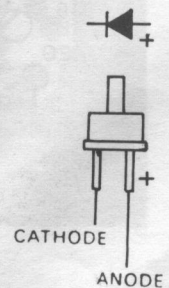
LED UNIT



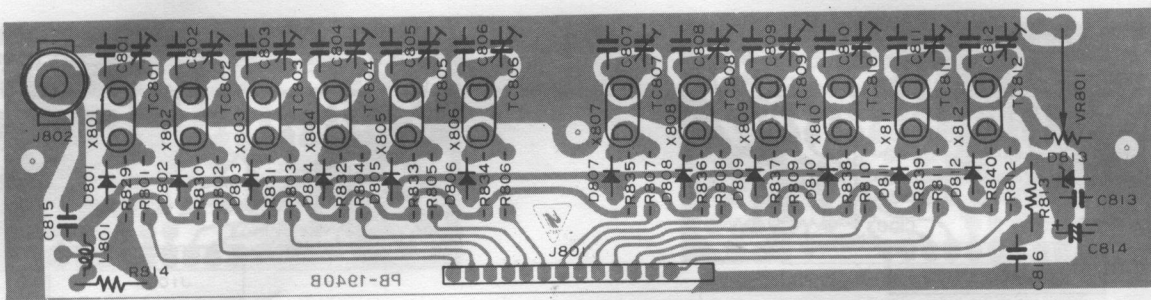
Viewed from component side



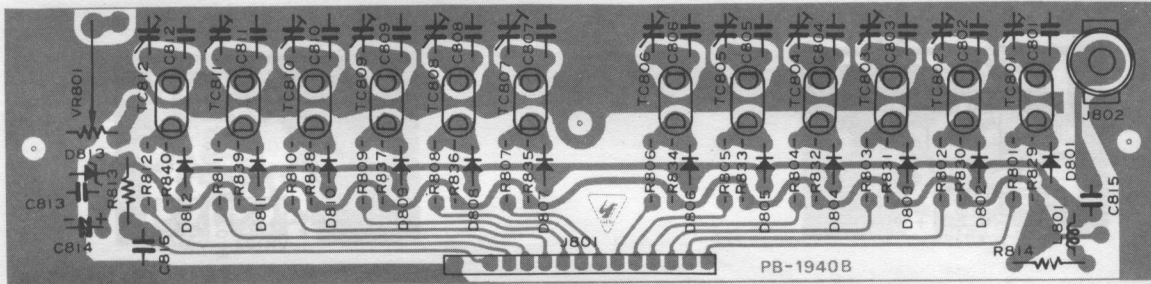
Viewed from solder side



RX CRYSTAL UNIT PARTS LAYOUT

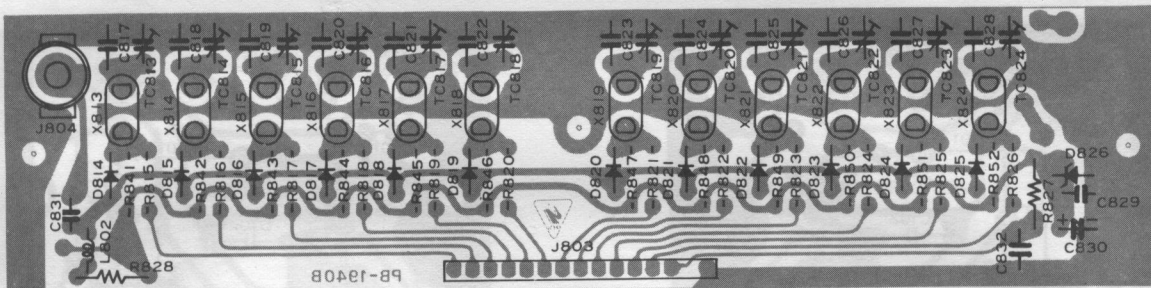


Viewed from component side

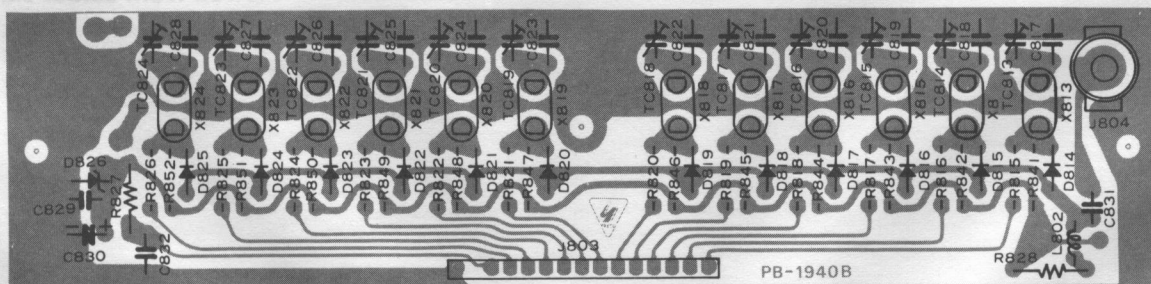


Viewed from solder side

TX CRYSTAL UNIT PARTS LAYOUT

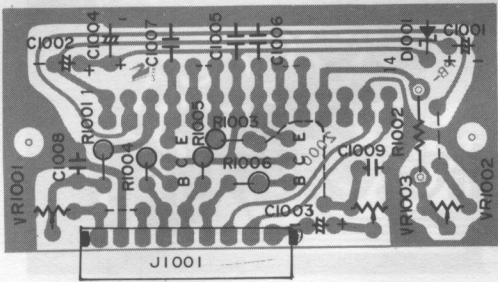


Viewed from component side

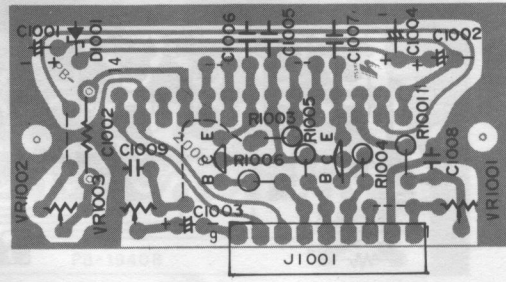


Viewed from solder side

tone squelch unit parts layout

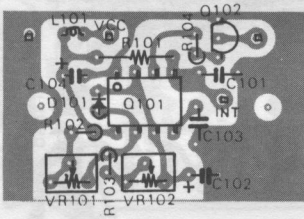


Viewed from component side

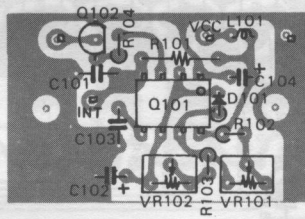


Viewed from solder side

FHR-1 horn relay unit parts layout

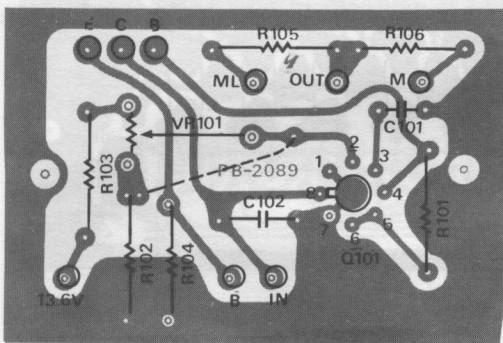


Viewed from solder side

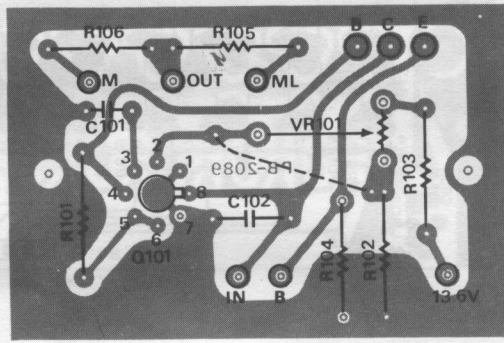


Viewed from component side

FP-6 regulator board parts layout

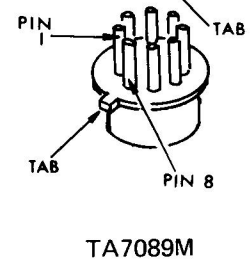
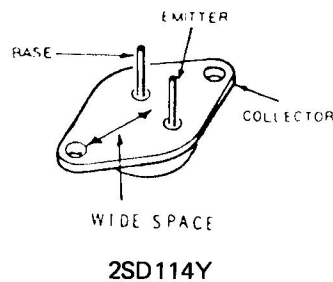
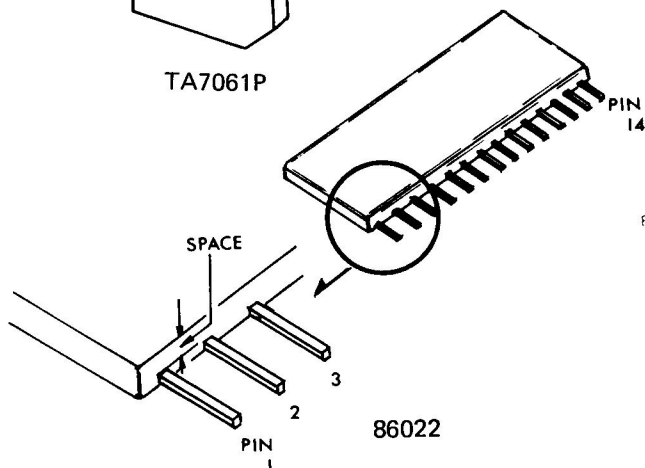
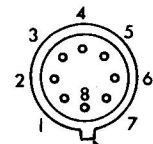
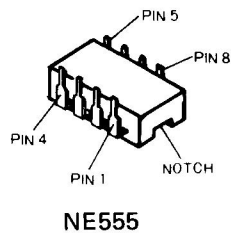
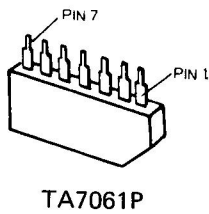
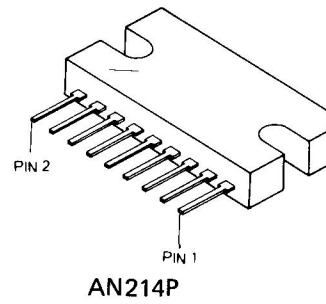
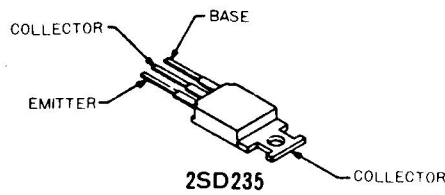
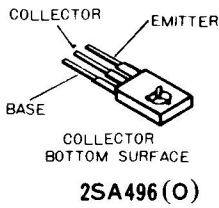
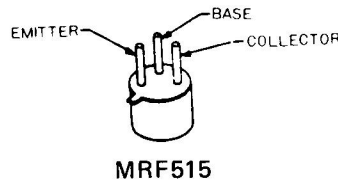
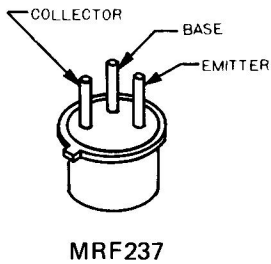
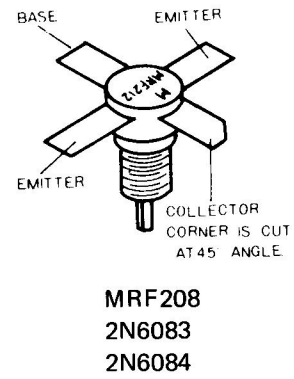
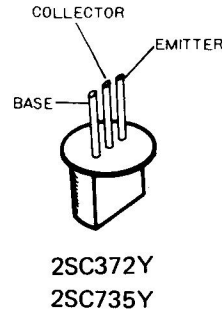
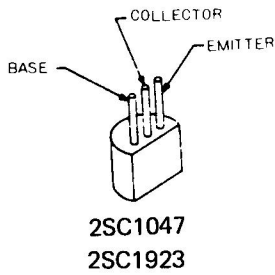
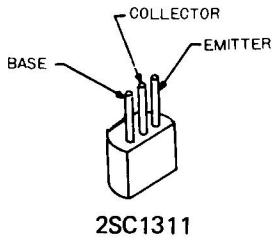
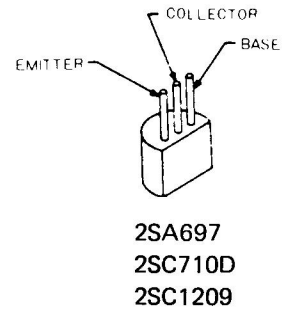
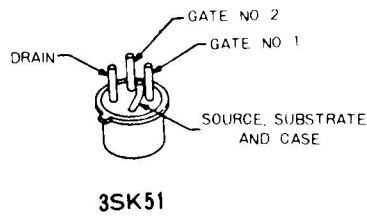
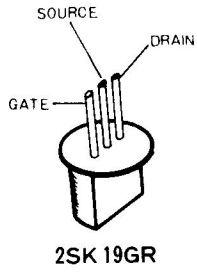


Viewed from component side

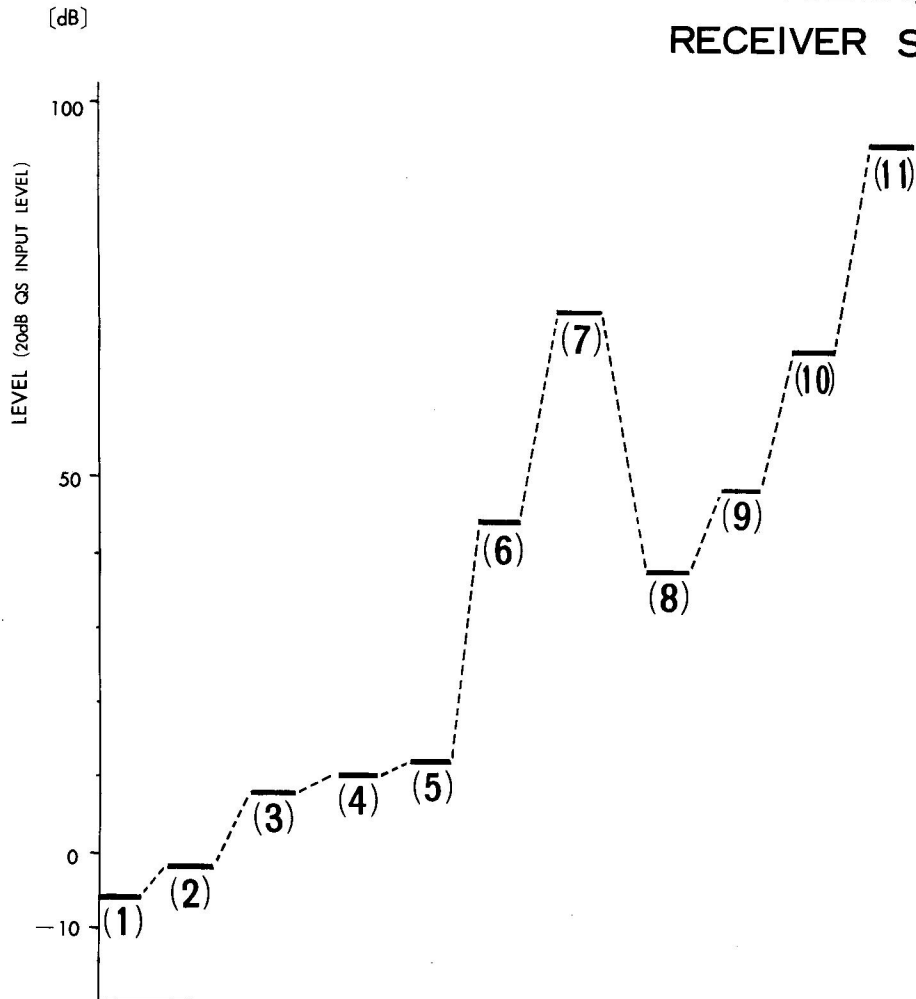


Viewed from solder side

TRANSISTOR & IC CONNECTIONS

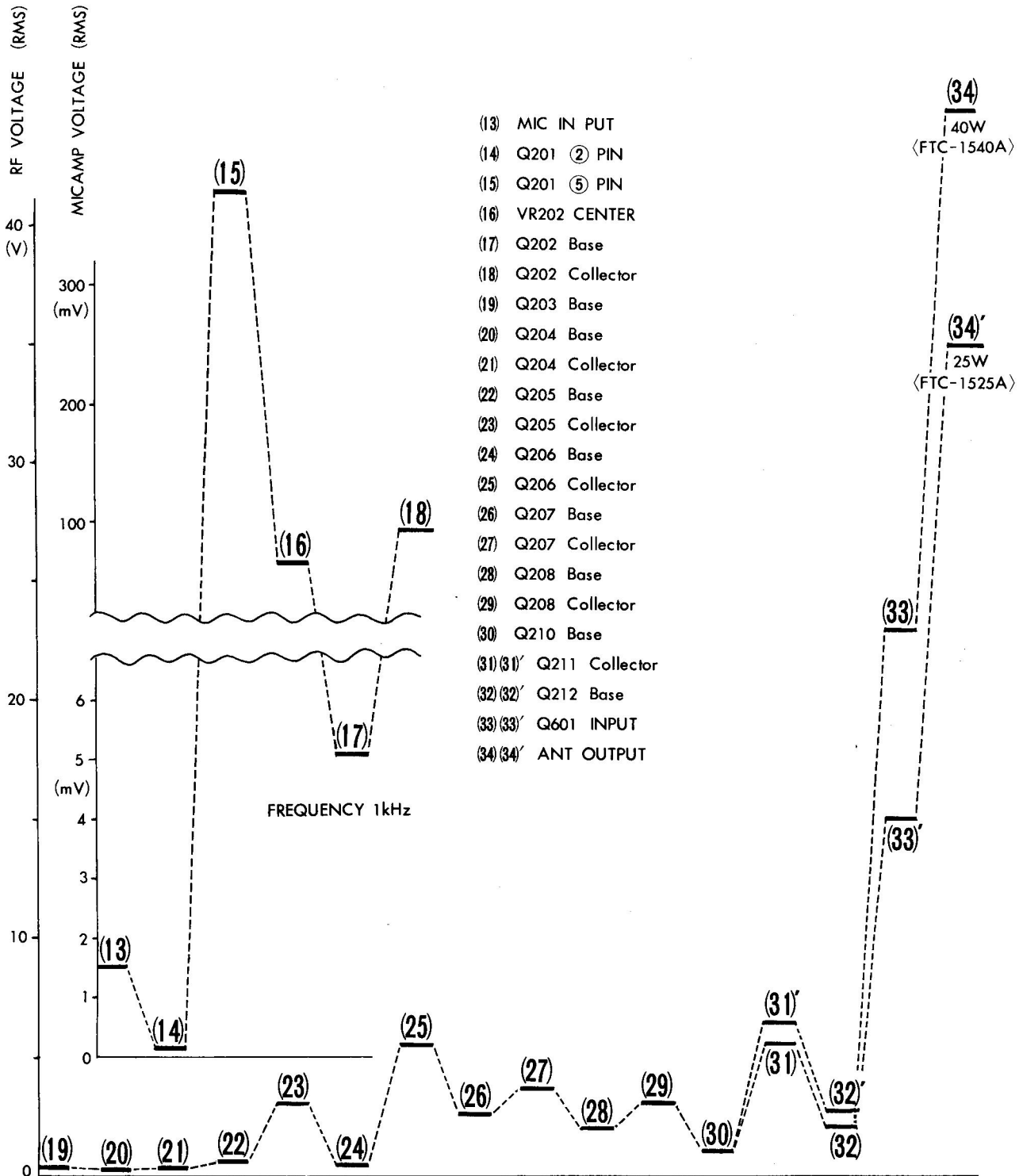


FTC-1525A/1540A
RECEIVER SECTION



- (1) ANT INPUT
 - (2) Q101 Gate
 - (3) Q102 Gate
 - (4) CF101 INPUT
 - (5) Q103 Base
 - (6) Q103 Collector
 - (7) Q104 Gate
 - (8) Q104 Drain
 - (9) Q105 Base
 - (10) Q105 Collector
 - (11) Q106 Collector
- (1)~(3) 134MHz~174MHz
 (4)~(7) 10.7MHz
 (8)~(11) 455kHz

FTC-1525A/1540A
TRANSMITTER SECTION



VOLTAGE CHART

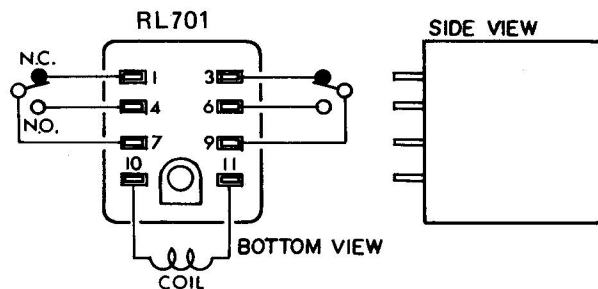
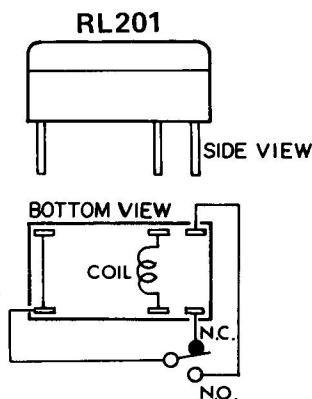
| | B (G) | E (S) | C (D) | | | B | E | C | |
|------------------|--|-----------------------|----------|---------------|------------------|----------|---------|-----------|----------------|
| Q ₆₀₁ | 0 V | 0 V | 13.2 V | PTT:ON | Q ₂₀₂ | 0.77 V | 0.11 V | 4.5 V | |
| Q ₁ | 13.5 | 13.0/7.0 (40W/25W) | 13.5 | PTT:ON | Q ₂₀₃ | 1.4 | 0.8 | 7.5 | |
| Q ₁₀₁ | G ₁₀ G ₂₄ 0 | 0.3 | 8.0 | | Q ₂₀₄ | 2.2 | 1.7 | 7.3 | |
| Q ₁₀₂ | G ₁₀ G ₂₀ 0.1 | 0.2 | 8.0 | | Q ₂₀₅ | 1.7 | 1.2 | 7.0 | |
| Q ₁₀₃ | 1.7 | 1.1 | 6.0 | | Q ₂₀₆ | 0.9 | 1.0 | 13.0 | |
| Q ₁₀₄ | 0 | 2.2 | 7.4 | | Q ₂₀₇ | 0.7 | 2.2 | 13.4 | |
| Q ₁₀₅ | 0.6 | 0 | 1.8 | | Q ₂₀₈ | 0.5 | 1.0 | 12.0 | |
| Q ₁₀₆ | 1.4 | 0.9 | 8.0 | | Q ₂₁₀ | 0 | 0 | 13.0 | |
| Q ₁₀₈ | 0.6 | 0 | 1.2 | | Q ₂₁₁ | 0 | 0 | 13.2 | |
| Q ₁₀₉ | 2.5 | 3.6 | 4.2 | | Q ₂₁₂ | 0 | 0 | 12.0/7.0 | 40W/25W |
| Q ₁₁₀ | 0.3/0.6 | 0/0 | 2.0/0 | SQ: OFF/ON | Q ₂₁₅ | 0.32/0.6 | 0 | 9.0/0.4 | AFP: OFF/ON |
| Q ₁₁₁ | 2.0/0 | 1.3/0 | 4.7/7.5 | SQ: OFF/ON | Q ₂₁₆ | 3.0/2.0 | 2.2/1.5 | 12.0/12.5 | 40W/25W |
| Q ₁₁₂ | 0/0 | 0/0.75 | 12.3/0.9 | SQ: OFF/ON | Q ₂₁₇ | 12.0 | 12.7 | 12.7 | |
| Q ₁₁₃ | 1.0 | 0.8 | 8.0 | | Q ₂₁₈ | 9.0 | 8.0 | 12.8 | |
| Q ₁₁₄ | 9.0 | 8.4 | 13.2 | | Q ₂₁₃ | 11.2 | 12.5 | 12.5 | |
| Q ₁₁₅ | 1.8 | 1.4 | 8.2 | | Q ₂₂₀ | 0 | 0 | 0 | |
| Q ₁₁₆ | 1.3 | 0.9 | 8.4 | | Q ₂₁₄ | 0.5 | 0 | 0 | |
| Q ₁₁₇ | 0.6 | 0.5 | 8.2 | | | | | | |

| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 |
|------------------|-----|-----|-----|------|-----|-----|-----|------|------|----|----|----|----|----|
| Q ₁₀₇ | 1.9 | 1.9 | 7.8 | 0 | 6.5 | 1.9 | 1.9 | | | | | | | |
| Q ₁₁₈ | 6.3 | 0 | 7.6 | 10.7 | 6.1 | 0 | 6.1 | 12.5 | 13.2 | | | | | |
| Q ₂₀₁ | 1.8 | 1.8 | 7.6 | 0 | 6.2 | 1.8 | 1.8 | | | | | | | |

Measured with VTVM. Q₁₀₁~Q₁₁₇.....Transmit 0V
 Values are in VOLTS DC. Q₂₀₁~Q₂₂₁.....Receive 0V

RELAY CONNECTION INFORMATION

Should the need for replacement of relays become necessary, or if you are trying to verify proper relay operation, the diagrams below should help you.



SOLDERING AND DESOLDERING TECHNIQUE ON PRINTED CIRCUIT BOARDS

The FTC-1525A circuit boards are tough, but mishandling during soldering can cause circuit traces to "lift." While this does no permanent damage to the board, much servicing trouble can result, because of the tendency for this lifted trace to break. A few simple precautions will keep your circuit boards in A-1 condition.

1. Use only a 12 to 30 watt chisel-tip soldering iron. Yes, some "repairmen" have been known to use small blowtorches on cards.
2. Use only a soldering iron equipped with a three-wire cord, with the tip grounded. Also acceptable is a soldering iron isolated through a transformer. An old soldering iron or gun may have 117 volts on the tip, and will certainly cause more damage than it repairs!
3. USE ONLY 60/40 ROSIN CORE SOLDER. Acid core solder should be thrown away if you find it in your radio shop!
4. Use a solder sucker and solder tape to ensure a professional repair job.
5. If you do lift a trace, don't worry! Read on to find out how to repair traces like a pro.

NOTES ON USE OF CMOS COMPONENTS:

As CMOS devices are extremely sensitive to damage from static electricity, special precautions must be observed.

In storage, use only a non-inductive sponge.

When installing a CMOS part in a socket, or on a circuit board, be certain that the power is off. In addition, the technician should rest his hand on the chassis as the component is inserted, so as to place his hand at the same level as the chassis (better to discharge small amounts of static electricity through your fingers than through a \$5 IC!).

When soldering a CMOS part onto a circuit board, use a low wattage iron, and be sure to ground the tip with a clip lead, if the tip is not grounded through a three-wire power cord.

INSERTION OF PARTS ON CIRCUIT BOARDS

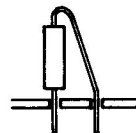
All of the below are acceptable ways of inserting components into circuit board mounting holes.



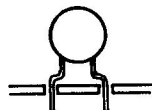
(a) Bend leads slightly



(b) Straight-in mounting



(c) Vertical mounting

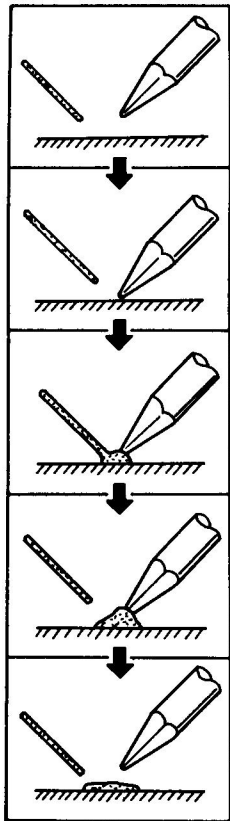


(d) Preformed disc ceramic capacitor



(e) Preformed resistor, diode, etc.

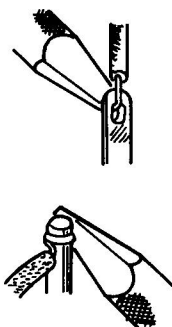
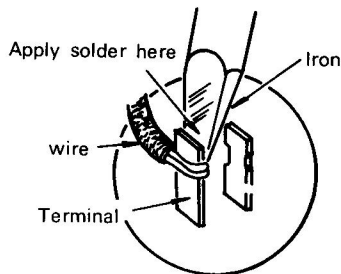
BASIC SOLDERING PRACTICE



- (1) Prepare soldering iron and solder.
- (2) Apply soldering iron to surface to be soldered.
- (3) Apply solder to heated surface.
- (4) When enough solder is applied, remove solder. Continue to apply heat until solder flows cleanly.
- (5) Remove iron from work. Do not apply more heat than necessary for good solder flow.

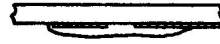
Soldering to terminal posts:

(Be certain to apply heat to both post and wire.)

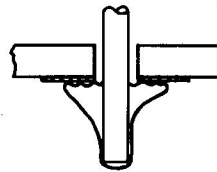


EXAMPLES OF POOR SOLDERING PRACTICE

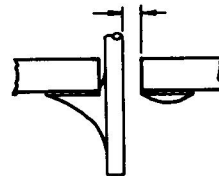
Solder bridge (caused by use of too much solder)



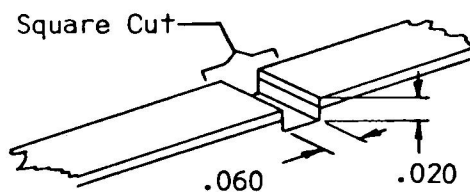
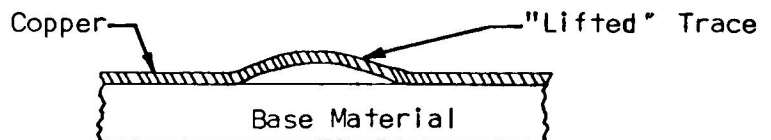
"Cold joint" (caused by insufficient heat to part of work, resulting in poor solder flow)



Unstable joint (caused by insufficient heat or solder)



If you have previously lifted a trace, make an etch cut on each side of the lifted trace, and install a wire bridge as shown in the drawing.



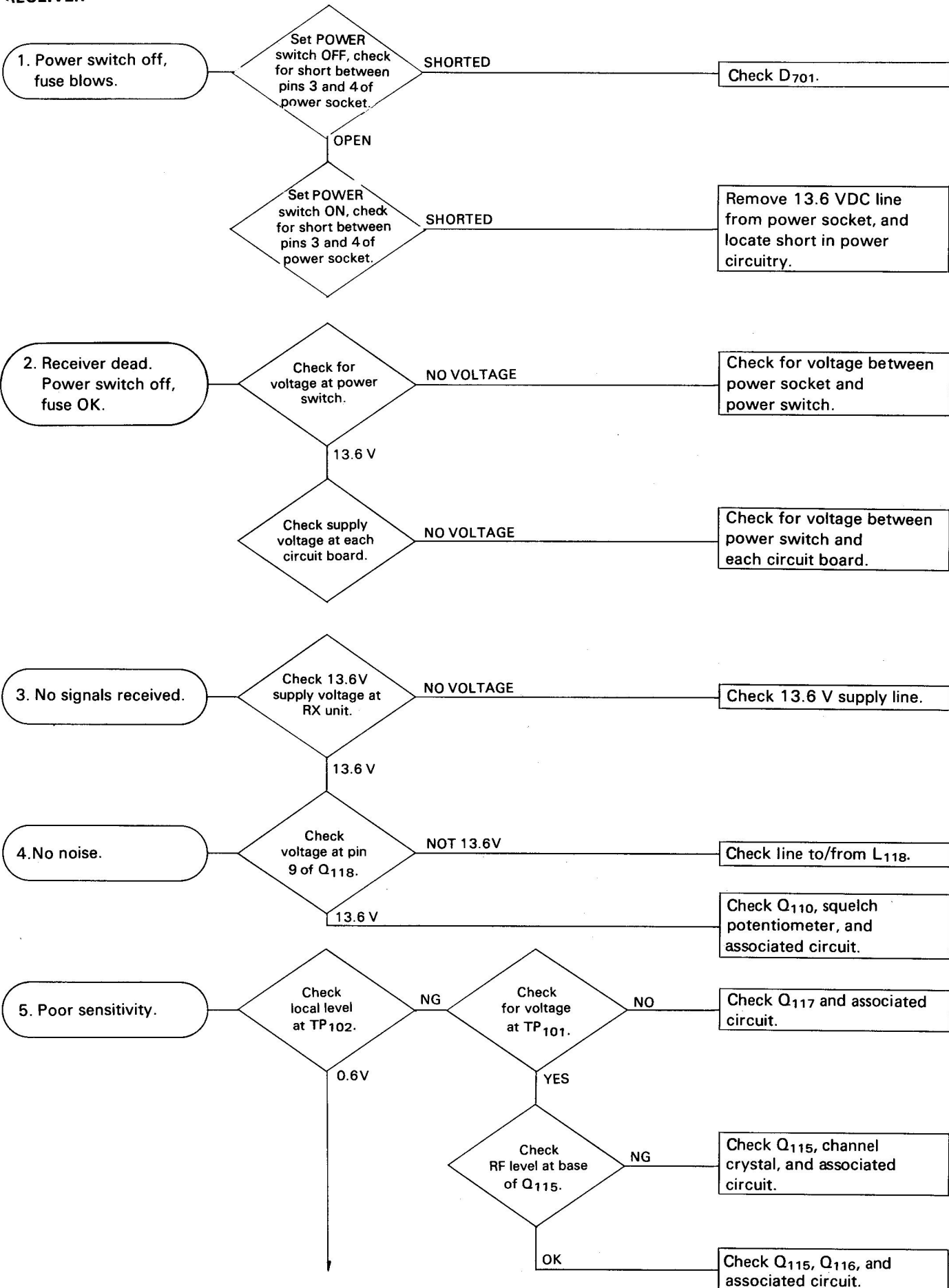
Coat Cut Area With Eastman 910

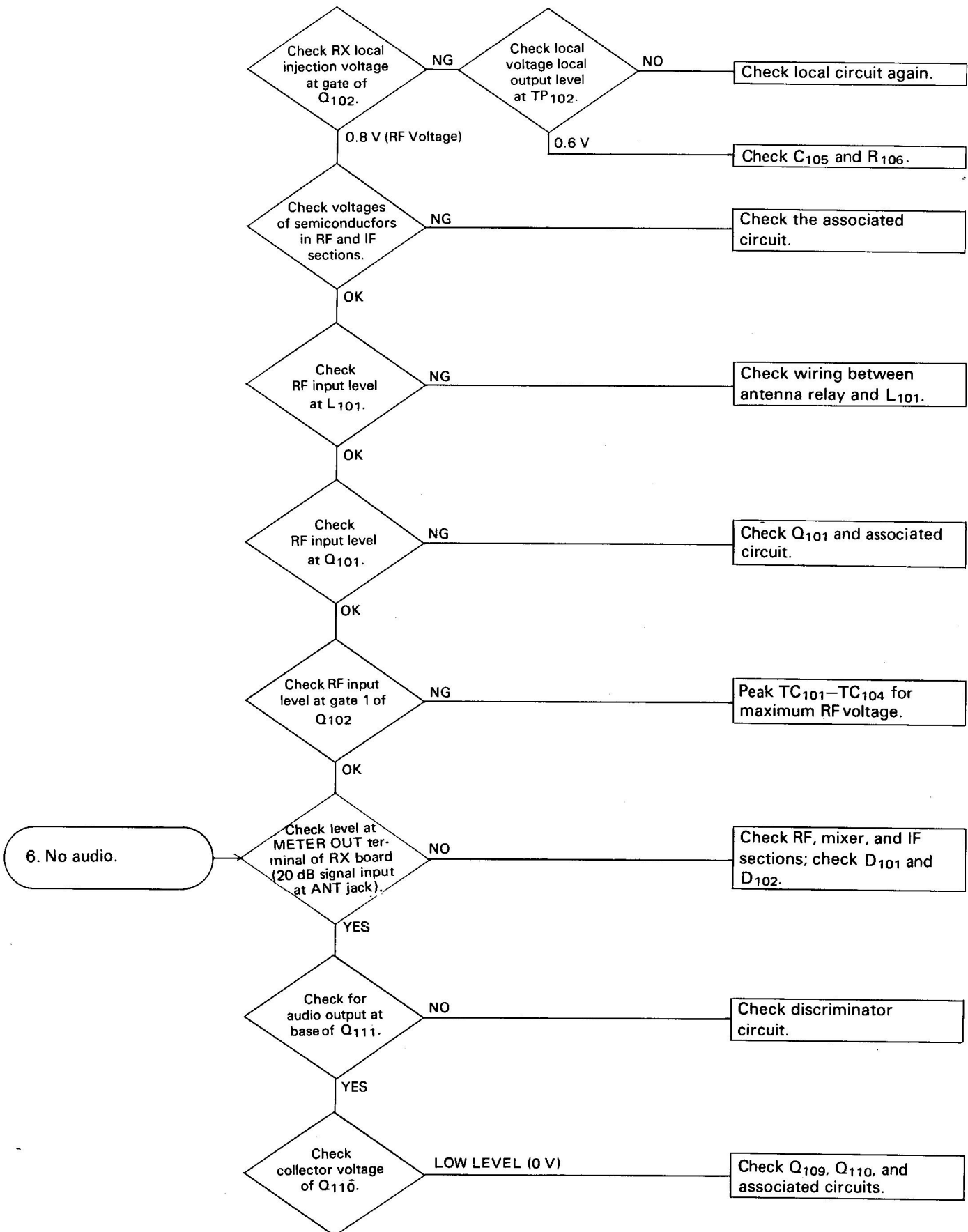
TYPICAL PART FAILURES, CAUSES, AND SYMPTOMS

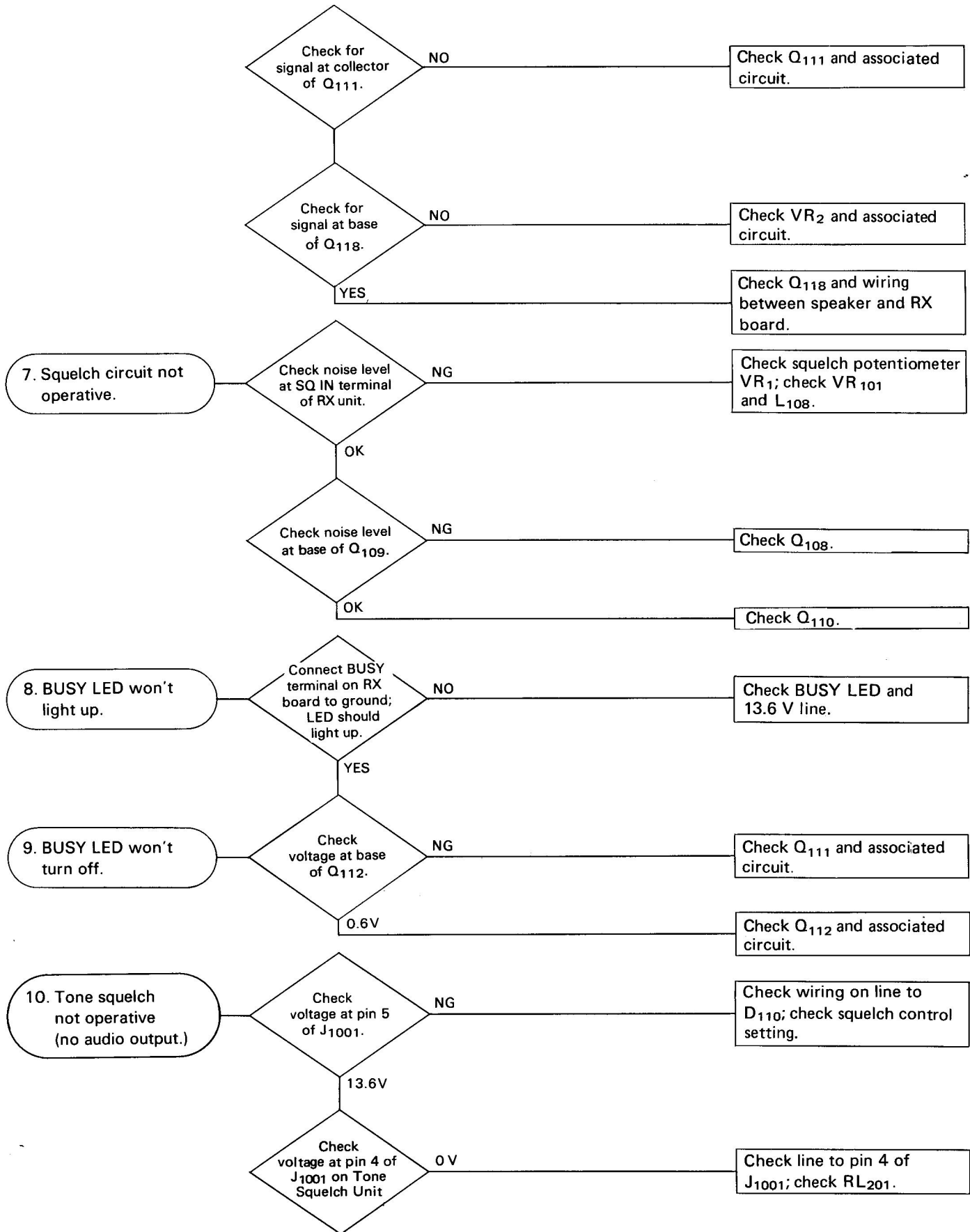
| PARTS | CAUSE OF TROUBLE | SYMPTOMS |
|---|--|---|
| Semiconductors (IC, FET, TR) | High supply voltage Open circuit Excessive drive High temperature | Short or open circuit Output decreases to 1/2 at 80°C Internal noise Instability |
| MOS FET MOS IC | Static electricity | Total failure |
| Crystal Crystal filter | Shock High temperature | Crystal destroyed Frequency drift Filter bandpass change |
| Resistor | Excessive power Aging High temperature | Component burned Value changed Open circuit |
| Potentiometer | Excessive power Shock | Component burned Open circuit Noise Unsmooth rotation |
| Capacitor | Excess voltage High temperature Excess power | Shorted Leakage Open/decreased capacitance |
| Variable capacitor Trimmer capacitor | Ratings exceeded Dust between plates Shock, forced rotation | Shorted Leakage Unsmooth rotation |
| Coils | Ratings exceeded Variation | Open or short circuit Leakage or shorted turns Detuned |
| Switch | Ratings exceeded Aging | Poor contact Unsmooth operation Open circuit |
| Relay | Ratings exceeded Humidity | Poor contact Noise Coil open |

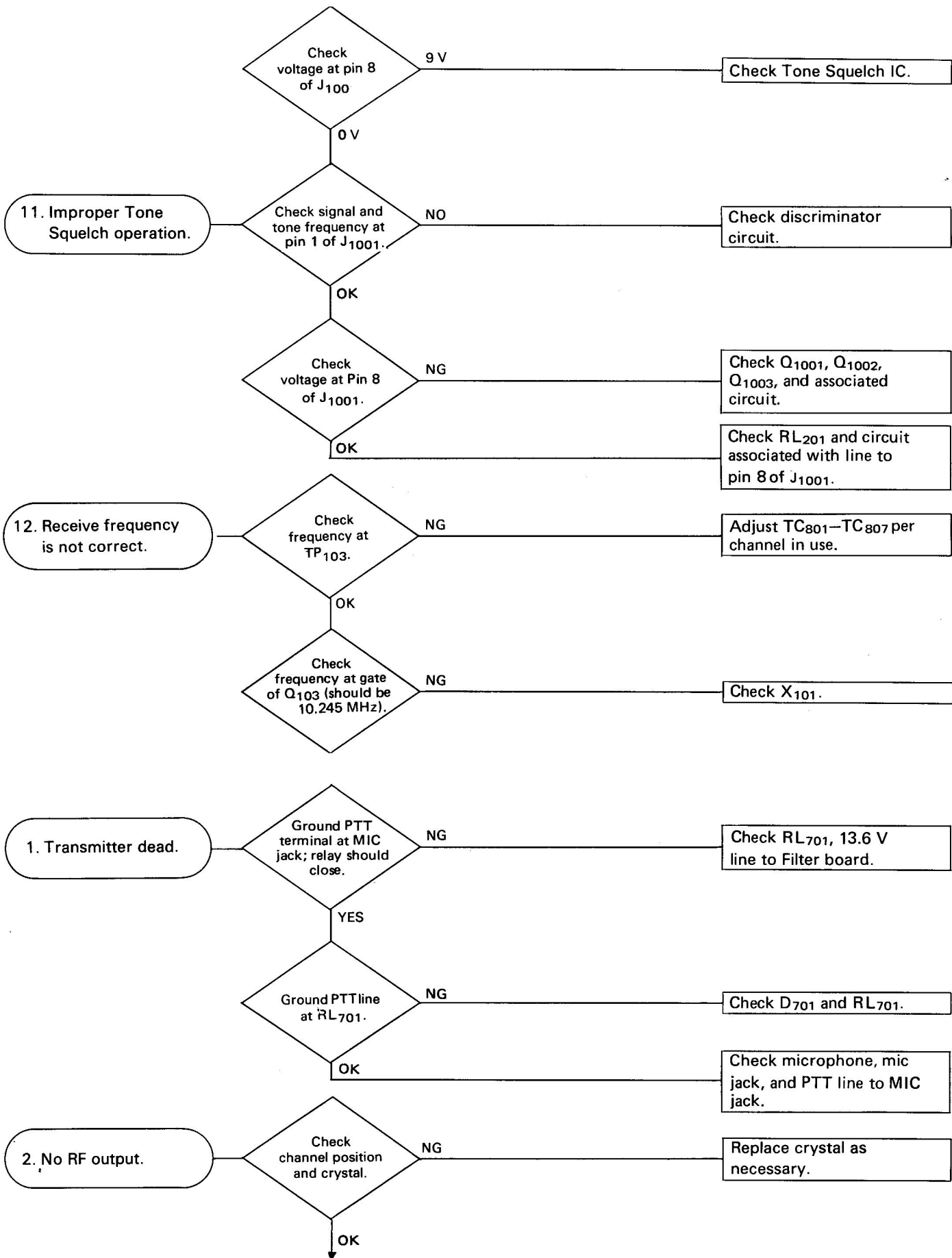
TROUBLESHOOTING

RECEIVER

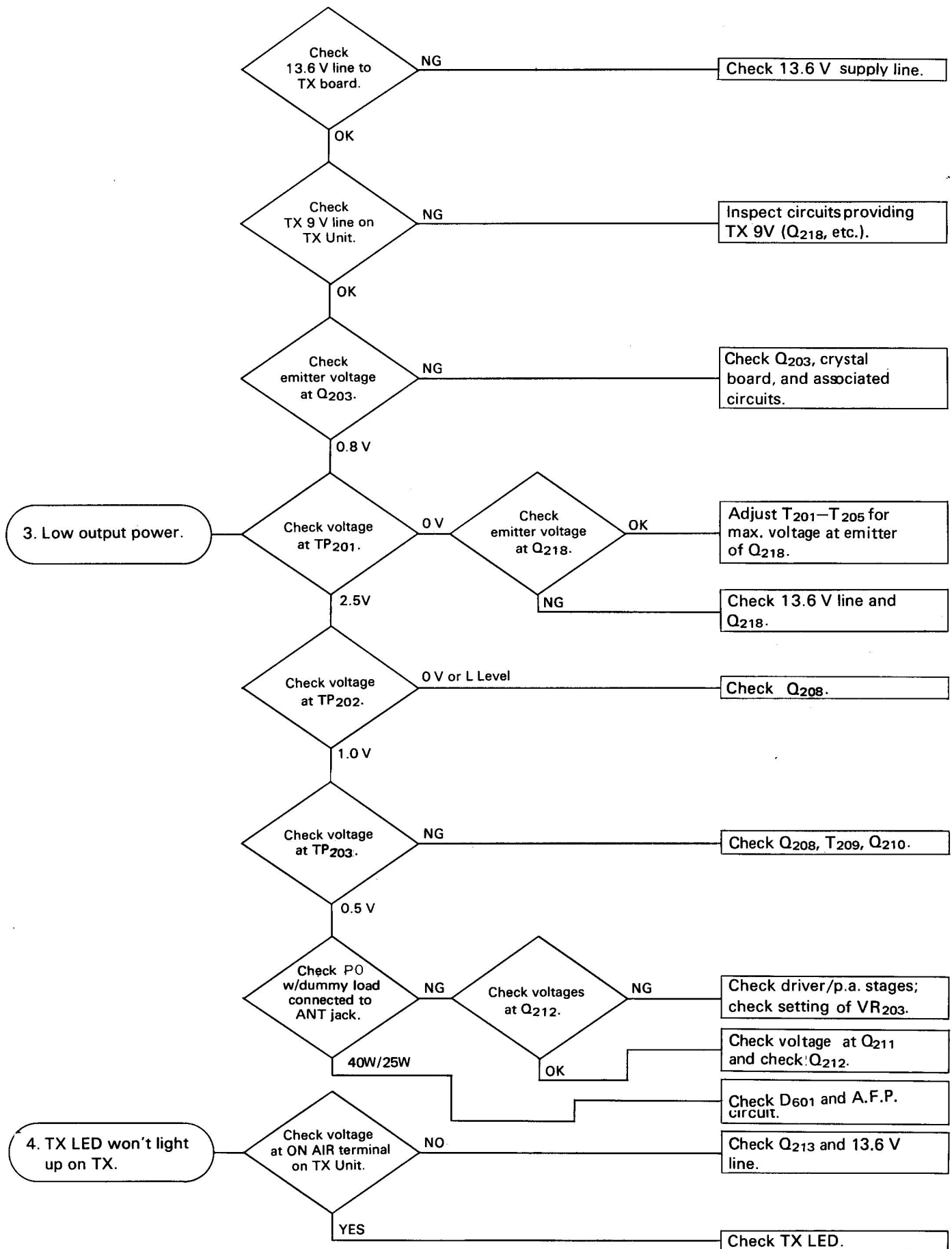


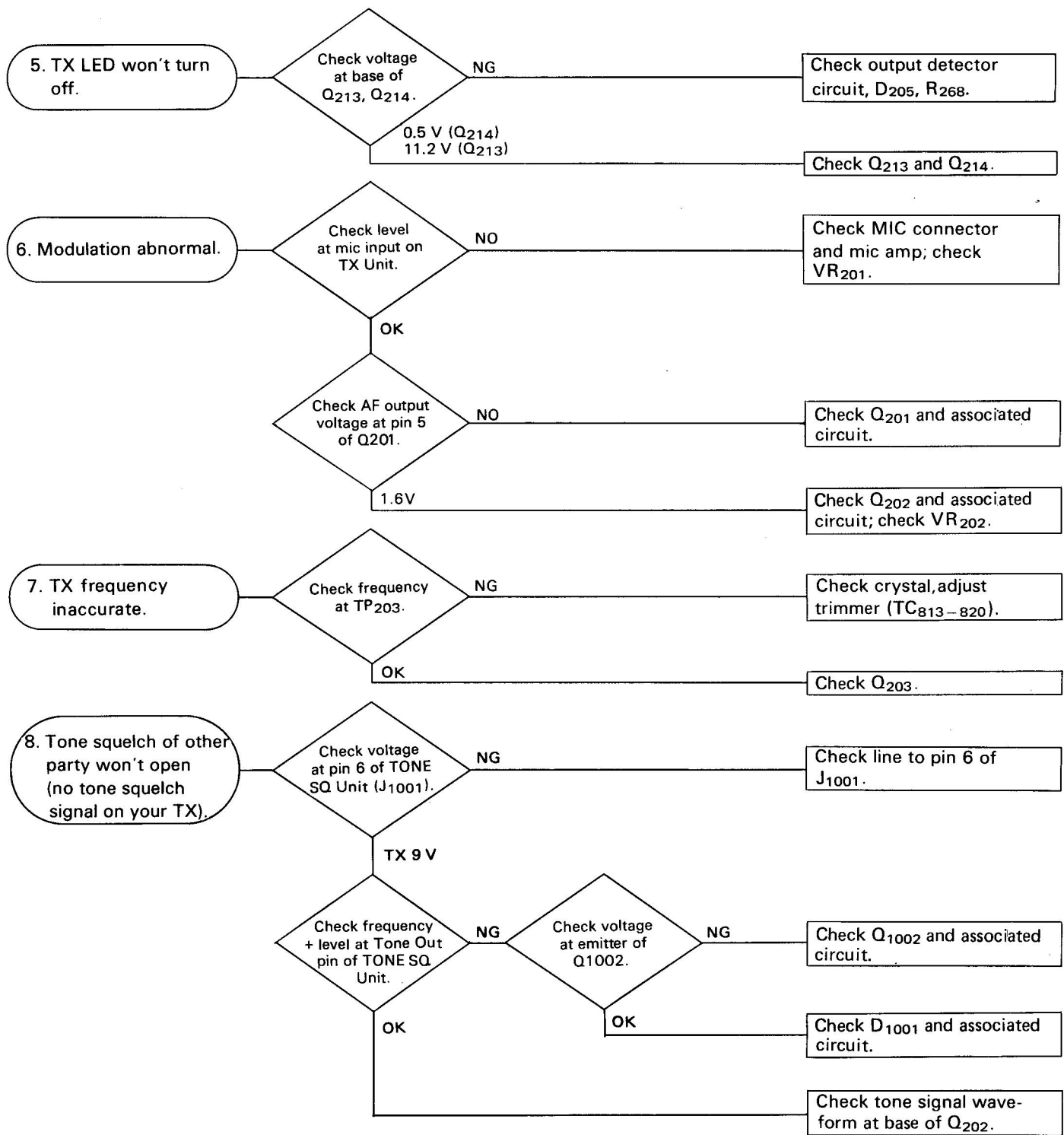






SERVICING





MAINTENANCE AND SERVICING

REGULAR MAINTENANCE PLAN

Because of the rugged design and construction of the FTC-1525A/FTC-1540A, little maintenance should be required if the radio is not abused. As a Yaesu dealer, though, you are best in a position to determine the individual needs of your customers. Operation in extremely harsh environments may warrant more frequent checks of transceiver performance.

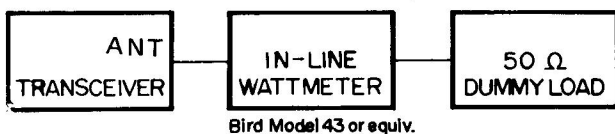
We recommend that your customers return their sets to your service facility once every two years for routine checks of the transmitter power output and the receiver sensitivity. In the meantime, keep in frequent touch with your customers regarding their expanding communications requirements. Not only will this give you the opportunity to introduce new Yaesu products, but your customers' particular service requirements will become evident.

PERFORMANCE CHECKS

Make all performance checks at 13.6 volts DC under load.

Check the transmitter power output as follows:

- a) Connect a suitable dummy load/wattmeter to the antenna jack.
- b) Set the channel selector to any channel. Close the push-to-talk switch, and observe the power output. For the FTC-1525A, the output should be at least 25 watts, while the FTC-1540A should provide at least 40 watts output.



PO TEST SETUP

Check the receiver sensitivity as follows:

- a) Connect an audio voltmeter to the SP jack, and set the squelch control fully counter-clockwise.
- b) Connect the RF output of a precision VHF signal generator to the antenna jack, and note the audio voltmeter reading with no signal present. Adjust the volume control and voltmeter range, as necessary, to obtain roughly a full-scale reading.
- c) Set the signal generator to the receiving frequency of the radio, and adjust the output amplitude of the signal generator until the voltmeter indicates a 20 dB decrease (1/10th voltage) of the reading in step b). The signal generator output voltage at this point is the 20 dB quieting sensitivity, and it should be approximately $0.3 \mu\text{V}$.



RX SENSITIVITY TEST SETUP

If the above checks are both OK, then clean out the transceiver by applying moderate-force compressed air throughout the chassis area. This will remove any dust that may be present. If there is accumulated dirt inside the cabinet, a soft brush may be used to loosen it. Wipe the outer cabinet of the transceiver with a damp cloth, and use the compressed air to dislodge accumulated dust present in the corners of the radio.

PRELIMINARY ADJUSTMENTS

Internal adjustments should, under most circumstances, be limited to those described in the paragraphs below.

Remove the four screws from the top cover, then the four screws from the bottom cover, in order to provide full access to the transceiver circuitry.

1. Discriminator Crossover Adjustment

- (a) Connect a 25-0-25 μA DC meter between the CM OUT terminal and ground on the receiver board.
- (b) Connect an antenna to the ANT jack, and set up the transceiver for normal operation.
- (c) Connect the output of a precision signal generator, through a 0.01 μF capacitor, to the base of Q₁₀₆ on the receiver board. Monitor the signal generator output with a precision frequency counter, if possible.
- (d) Adjust the signal generator for an output of 100 μV , at exactly 455.0 kHz.
- (e) Using a non-metallic alignment tool, carefully adjust the cores in the primary and secondary of T₁₀₅ and T₁₀₆, so as to obtain a ZERO indication on the meter.

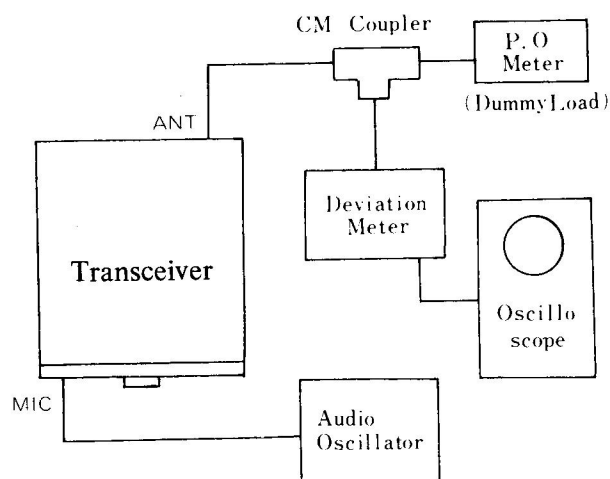
2. Crystal Trimmer Adjustments

- (a) Connect a 25-0-25 μA DC meter between the CM OUT terminal and ground on the receiver board.
- (b) Set up the transceiver for normal operation.
- (c) Connect the output of a precision VHF signal generator to the ANT receptacle.
- (d) Set the CHANNEL selector to the desired channel, and adjust the signal generator to provide a signal exactly on the channel frequency. Monitor the signal generator frequency with a counter, if possible.

- (e) Using a non-metallic alignment tool, adjust the appropriate trimmer capacitor on the RX crystal board, so as to obtain a ZERO indication on the meter.
- (f) Repeat steps (d) and (e) for each channel.
- (g) Disconnect the signal generator from the ANT receptacle, and connect a 50 ohm dummy load in its place. Couple a frequency counter to the output of the transceiver; a 1 turn loop is usually sufficient to trigger the counter properly.
- (h) Activate the transmitter on the desired channel, and adjust the appropriate trimmer capacitor on the TX crystal board for precisely the correct frequency of the channel being aligned.
- (i) Repeat step (h) for each channel.

3. Deviation adjustment

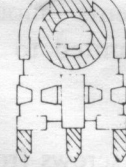
- (a) Connect a 50 ohm dummy load and FM deviation meter to the ANT receptacle, using a CM coupler. Connect an audio oscillator between pins 2 (signal) and 1 (ground) of the microphone receptacle.



SERVICING

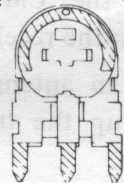
- (b) Note that no microphone or other means of audio input should be connected to the microphone jack, other than the audio oscillator.
- (c) Adjust the transceiver for normal operation.
- (d) Set the audio oscillator for a level of 20 millivolts output at 1000 Hz.
- (e) Adjust the deviation meter to display the transmitter deviation while transmitting. The transmitter may be keyed by grounding pin 3 of the microphone jack. Adjust the deviation control, VR₂₀₂, for a deviation of ± 4.5 kHz.
- (f) Set the audio oscillator output level to 2 mV, and adjust VR₂₀₁ for a deviation of ± 3.0 kHz.

counter clockwise clockwise

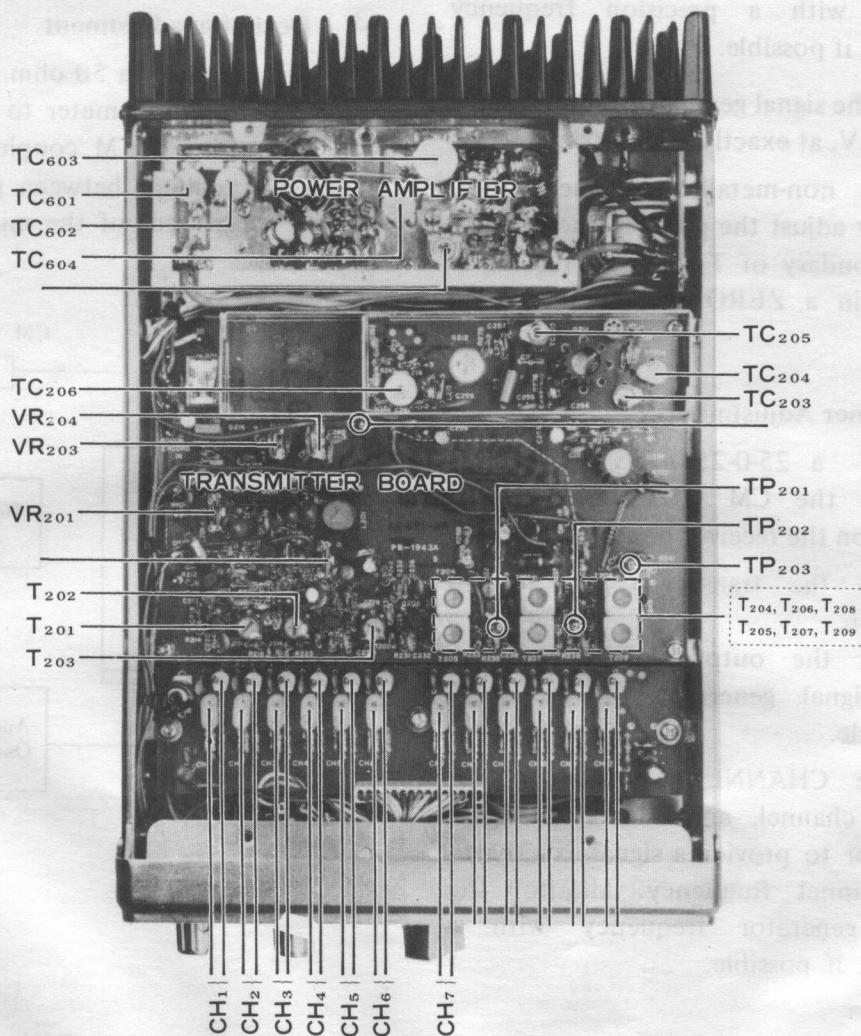


Front View

clockwise counter clockwise



Rear View



TRANSMITTER STRIP ALIGNMENT

Equipment Required:

1. VHF wattmeter, 30 watt slug (FTC-1540A: 50 watt slug).
2. 50 ohm dummy load, rated at 50 watts or better at 200 MHz.
3. Precision VHF signal generator.
4. Precision VHF frequency counter.
5. Microphone.
6. Power supply capable of 13.6 VDC at 6 amps (FTC-1540A: 8 amps) continuous.
7. Vacuumtube voltmeter, 20K ohms/volt.
8. FM deviation meter.
9. Audio oscillator.
10. Oscilloscope.
11. Alignment tools.
12. Cables: (a) 1 length(3') PL-259 male to PL-259 male.
(b) 1 length (3') BNC male to pick-up loop.

Setup:

1. Connect the transceiver to the wattmeter.
2. Connect the wattmeter to the dummy load and deviation meter.
3. Hook up microphone.
4. Connect the frequency counter to the pickup loop.

Alignment Procedure

1. Connect the VTVM to TP₂₀₁. Key the transmitter, and adjust IN ORDER the following transformers for maximum voltage on the meter: T₂₀₁, T₂₀₂, T₂₀₃, T₂₀₄, and T₂₀₅.
2. Connect the VTVM to TP₂₀₂. Key the transmitter, and adjust T₂₀₆ and T₂₀₇ for maximum voltage on the meter.
3. Connect the VTVM to TP₂₀₃. Key the transmitter, and adjust T₂₀₈ and T₂₀₉ for maximum voltage on the meter.
4. Key the transmitter, and use a non-metallic tuning wand to adjust the following trimmer capacitors IN ORDER for maximum power output: TC₂₀₃, TC₂₀₄, TC₂₀₅, TC₂₀₆, TC₆₀₁, TC₆₀₂, TC₆₀₃, and TC₆₀₄. Carefully observe the total current consumption.
5. Repeat the above procedure until no further improvement is obtained.

6. Adjust the trimmer capacitors for each transmitter channel, per the "Preliminary Adjustments" section.
7. Check the deviation, per the "Preliminary Adjustments" section.

AUTOMATIC FINAL PROTECTION ADJUSTMENT

- (a) Connect a 50 ohm dummy load/RF wattmeter to the ANT receptacle.
- (b) Adjust VR₂₀₃ for a power output of 25 watts(FTC-1540A: 40 watts) or more.
- (c) Set VR₂₀₄ to the fully clockwise position. Connect a VTVM between the cathode of D₆₀₁ (+) and ground. Key the transmitter, and adjust VR₆₀₁ for a minimum VTVM reading (0.3 VDC nom.), while carefully observing the power output.
- (d) Measure the total current of the DC power supply, which should be approximately 6 amps (FTC-1540A: 8 amps).
- (e) Disconnect the dummy load from the ANT receptacle. With no antenna connected, key the transmitter. The DC current should read less than 4 amps, instead of the 6 amp (FTC-1540A: 8 amps) reading in step (d). Adjust VR₂₀₄ to provide a current of less than 4 amps, if required. Reconnect the dummy load, and check the power output. If the output is not 25 watts (FTC-1540A:40 watts) or more, repeat step (c), and adjust VR₂₀₃ to provide 25 watts (FTC-1540A:40 watts) output.

SERVICING

RECEIVER STRIP ALIGNMENT

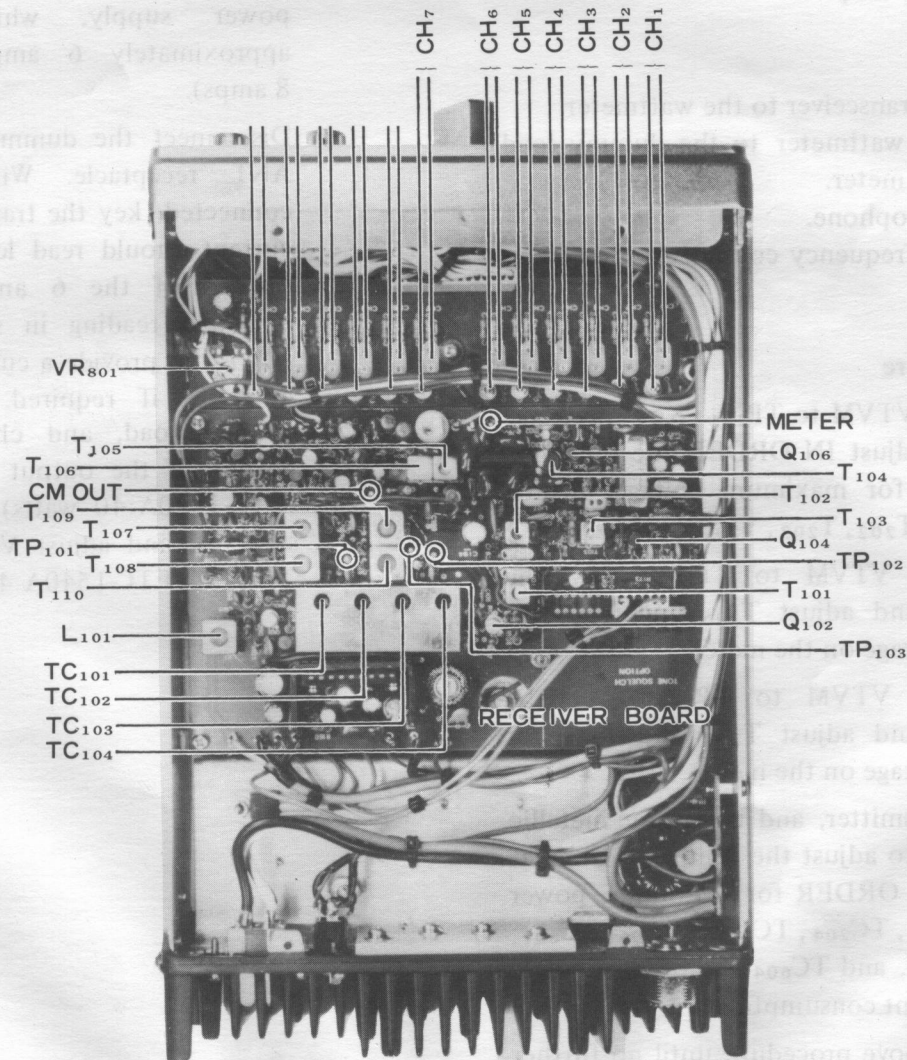
Equipment needed:

1. Precision VHF signal generator.
2. Precision VHF frequency counter.
3. Audio voltmeter.
4. Vacuum-tube voltmeter, 20K ohms/volt.
5. Bench power supply.
6. Alignment tools.
7. Interconnection cables.

Alignment Procedure

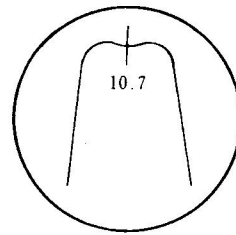
1. Connect the DC voltmeter to TP₁₀₁ (emitter of Q₁₁₇). Adjust T₁₀₇ and T₁₀₈ for maximum indication on the VTVM.
2. Connect the DC voltmeter to TP₁₀₂ (cathode of D₁₀₈). Adjust T₁₀₉ and T₁₁₀ for maximum voltage on the VTVM.

3. Connect the frequency counter to the TP₁₀₃ (anode of D₁₀₈). Check to see that the frequency is $f_c - 10.7$ MHz for each channel installed. If not, adjust the appropriate trimmer capacitor for a reading of exactly $f_c - 10.7$ MHz.
4. Connect the signal generator to the antenna jack, and adjust the frequency precisely to the channel frequency. Connect the DC voltmeter to TP₁₀₃. Adjust the discriminator transformer, T₁₀₆, for a reading of 0 volts on the VTVM.
5. Connect the signal generator to the antenna jack, and set its output to the channel frequency. Connect an audio voltmeter to the speaker terminals. Adjust TC₁₀₁-TC₁₀₄ for maximum quieting on the receiver background noise. The specification is 20 dB quieting or better for a 0.3 μ V signal.



RECEIVE CRYSTAL & TRIMMER

6. Connect the DC voltmeter to the METER TERMINAL. Connect the signal generator to the antenna jack, and set its output to the channel frequency, Adjust T₁₀₄ for maximum indication on the VTVM with the generator signal applied.
7. Do not adjust T₁₀₁, T₁₀₂, or T₁₀₃ if you do not have an IF oscilloscope. If you do, connect the sweep generator to gate 1 of Q₁₀₂, and connect the scope input to the source of Q₁₀₄. Set the frequency of the sweep generator to 10.7 MHz, and apply its output. Adjust T₁₀₁, T₁₀₂, and T₁₀₃ until the pattern shown below is achieved.



| | STEP | ADJUST | TEST POINT | READING | EQUIPMENT |
|----|-----------------------|---|----------------------------|--------------------------------------|-------------------------------------|
| RX | Local level | T ₁₀₇ , T ₁₀₈ | TP ₁₀₁ | Peak | DC voltmeter |
| | " | T ₁₀₉ , T ₁₁₀ | TP ₁₀₂ | " | " |
| | Local frequency check | TC ₈₀₁ -TC ₈₁₂ | TP ₁₀₃ | Within ± 500 Hz of desired frequency | Frequency counter |
| | Sensitivity | L ₁₀₁ , TC ₁₀₁ -TC ₁₀₄ | Meter | Peak | DC voltmeter |
| | " | " | Speaker | 20 dB Noise quieting | Signal generator Audio voltmeter |
| TX | Oscillator | T ₂₀₁ -T ₂₀₅ | TP ₂₀₁ | Peak | DC voltmeter |
| | Q ₂₀₇ | T ₂₀₆ , T ₂₀₇ | TP ₂₀₂ | " | " |
| | Q ₂₀₈ | T ₂₀₈ , T ₂₀₉ | TP ₂₀₃ | " | " |
| | Exciter power | T ₂₀₃ -T ₂₀₅ | TP ₂₀₄ | " | " |
| | Amplifier power | TC ₆₀₁ -TC ₆₀₄ | Wattmeter at antenna jack | Maximum power | Wattmeter |
| | AFP level | VR ₆₀₁ | D ₆₀₁ cathode | Minimum | DC voltmeter |
| | Power control | VR ₂₀₃ | Wattmeter at antenna jack | Maximum power | Wattmeter |
| | Oscillator frequency | TC ₈₁₃ -TC ₈₂₄ | Couple to co-ax lightly | Within ± 500 Hz of desired frequency | Frequency counter |
| | Modulation | T ₂₀₁ , T ₂₀₂ | " | Waveform | Oscilloscope |
| | " | VR ₂₀₁ | --- | Set at ± 3 kHz deviation | " |
| " | VR ₂₀₂ | --- | Set at ± 4.5 kHz deviation | " | |

Table 4
Summary of Alignment Procedure

CHANNEL CHANGES

1. Channel Modifications within Present 1.5 MHz Operating Range

Channel changes within the existing 1.5 MHz operating range of the transceiver are simple to perform.

- a) Insert the desired crystals into the local crystal sockets (see Table 3 for crystal specifications). Crystal frequencies are determined according to the following formulas:
- b) Connect a frequency counter to TP₁₀₃, and adjust the correct trimmer capacitor (TC₈₀₁ through TC₈₀₇) for the correct frequency (RX channel frequency - 10.700 MHz).
- c) Now use a 1 turn loop on the frequency counter probe, and couple it lightly to the coaxial cable. While transmitting, adjust the appropriate trimmer capacitor (TC₈₁₃ through TC₈₁₉) for the correct transmit frequency (channel frequency).
- d) If the modification is very close to the present band edge, and the set has not been in for alignment for some time, it's a good idea to verify that the receiver sensitivity and transmitter power output are satisfactory.

2. Channel Modifications to a New 1.5 MHz Range

If a new 1.5 MHz range is required (within the existing 134-148 MHz, 148-160 MHz, or 160-174 MHz bands), proceed as follows.

- a) Insert the proper crystals into the sockets appropriate for the channels to be changed.
- b) Set the receive crystals to the correct frequency, as outlined in 1-b above.
- c) Perform an alignment of the receiver strip, as outlined briefly in Table 4 and detailed on page 3-26.
- d) Set the transmit crystals precisely to the correct channel frequency.

- e) Perform an alignment of the transmitter strip, as outlined briefly in Table 4 and detailed on page 3-25.

3. Channel Modifications Involving Major Frequency change

The FTC-1525A and FTC-1540A come equipped for operation on one of the following three bands: 134-148 MHz, 148-160 MHz, or 160-174 MHz. To make a channel change involving an entirely new operating range, proceed as follows.

- a) Refer to Table 5, and change the 15 capacitors are listed by their Yaesu part number, and frequency range modification kits are available from Yaesu.
- b) Now insert the desired crystals, and net them to the correct frequency using the trimmers.
- c) Align the receiver and transmitter strips. Recheck the crystal frequencies, because your earlier readings, especially of the transmitter frequency, might have been questionable (because of degraded performance in the new band).

BAND TABLE

| BAND COM- PONENTS | 134-148 MHz | 148-160 MHz | 160-174 MHz | 153-165 MHz |
|-------------------------|----------------|----------------|----------------|----------------|
| C162 CH | 27 pF | 24 pF | 20 pF | 22 pF |
| 164 CH | 27 | 24 | 20 | 22 |
| 167 CH | 8 | 7 | 6 | 7 |
| 169 CH | 8 | 7 | 6 | 7 |
| 171 CH | 15 | 15 | 10 | 12 |
| 172 CH | 18 | 15 | 12 | 12 |
| 173 CH | 18 | 15 | 12 | 12 |
| 174 CH | 15 | 15 | 10 | 12 |
| 222 UJ | 15 | 10 | 6 | 10 |
| 226 UJ | 22 | 18 | 15 | 18 |
| 230 CH | 47 | 39 | 33 | 36 |
| 233 CH | 68 | 56 | 47 | 51 |
| 234 CH | 68 | 56 | 47 | 51 |
| 239 CH | 33 | 27 | 24 | 24 |
| 240 CH | 33 | 27 | 24 | 24 |
| 245 CH | 6 | 5 | 5 | 5 |
| 246 CH | 6 | 5 | 5 | 5 |
| L208 | LO020441 | LO020441 | LO020194 | LO020441 |
| 212 | LO020194 | LO020194 | LO020433 | LO020194 |
| 601 | LO020350 | LO020350 | LO020431 | LO020350 |

PARTS LIST AND ORDERING DATA

If you live in the United States, you may order parts from Yaesu Electronics Corporation. In other countries, you should order parts from the Yaesu agent for your country. In countries where Yaesu is not currently represented, you may order spare parts directly from Yaesu Musen Company, Ltd. in Tokyo.

When ordering, please specify the exact model number of the transceiver that the part is for. Many parts are standard, such as resistors and disc ceramic capacitors, but you should use particular care when ordering such items as electrolytics, tantalum capacitors, and the like.

The parts list to follow identifies the board that the parts belong to, as well as the circuit designation and part description. A "Part Number" is also specified, and this number will allow immediate identification by our parts department of the item you require. (**See note below.)

Shipment of parts from Yaesu USA is usually made by UPS, COD. Allow at least a week for the parts department to process your order. You will receive prompt notification that your order has been received, and if parts are back ordered, or if additional information is required, you will be so informed.

PARTS ORDER EXAMPLE

| QUANTITY | TRANSCEIVER IDENTIFICATION | LOCATION | **PART NUMBER | CIRCUIT DESIGNATION |
|----------|----------------------------|----------|---------------|---------------------|
| 1 | FTC-1525A | PB-1943A | G4800510C | Q101(3SK51) |

**Note: In earlier transceivers, no part numbering system was used in the manual. For this reason, the nomenclature "3SK51" will suffice for the part number. All transceivers have a part number for each component.

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 YAESU ELECTRONICS CORPORATION — P.O. Box 498, Paramount, CA 90723
 YAESU ELECTRONICS CORPORATION — 9812 Princeton-Glendale Rd., Cincinnati, OH 45246

ORDER BLANK

| QUANTITY | TRANSCEIVER IDENTIFICATION | LOCATION | PART NUMBER | CIRCUIT DESIGNATION |
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I authorize shipment via: Best Way Parcel Post
 UPS Other

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REPAIR PARTS

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ORDER BLANK

| QUANTITY | TRANSCEIVER IDENTIFICATION | LOCATION | PART NUMBER | CIRCUIT DESIGNATION |
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 YAESU ELECTRONICS CORPORATION – 9812 Princeton-Glendale Rd., Cincinnati, OH 45246

ORDER BLANK

| QUANTITY | TRANSCEIVER IDENTIFICATION | LOCATION | PART NUMBER | CIRCUIT DESIGNATION |
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I authorize shipment via: Best Way Parcel Post
 UPS Other

Ship To: Name: _____
 (Print or Type) Address: _____
 City: _____ State: _____ Zip: _____
 Country: _____

REPAIR PARS

FTC-1525A/1540A

| MAIN CHASSIS | | | Q116, 117 | G3310473 | Transistor | 2SC1047C |
|-----------------------------|-----------|---------------------------------|---------------|-----------|-------------------------|------------------|
| Symbol No. | Parts No. | Description | Q103 | G33192300 | " | 2SC1923(O) |
| Q1 | G34023500 | TRANSISTOR 2SD235-O | | | | |
| | | LAMP | | | | DIODE |
| PL1 | Q1000017 | BQ154-30423A 14V 40mA | D101-106,108 | G2001880F | Germanium Diode | 1S188FM |
| | | | D107 | G2015550 | Silicon Diode | 1S1555 |
| | | | D109, 110 | G2090010 | Zener Diode | WZ090 |
| | | RESISTOR | | | | |
| R1 | J10276471 | Carbon composition ½W GK 470 Ω | | | | |
| | | POTENTIOMETER | | | | CRYSTAL |
| VR1 (with S3) | J60800040 | VM11A 5M1222-5KB 5 kΩB | X101 | H0100720 | HC-18/U | 10245 kHz |
| VR2 | J60800041 | VM10A 949A-10KA 10 kΩA | | | | |
| | | SWITCH | | | | FILTER |
| S1 | N2090001 | 8A2011 Power switch | CF101 | H1101960 | 10M2B2/FMT-15B | |
| S1 [▲] | N2090019 | 8A3011 " | CF102 | H3900130 | SFE-10.7MS | |
| S2 | N0050047 | SRN-101CN Channel selector | CF103 | H3900060 | SFR-455(F)/LF-E12 | |
| | R7014230 | Power switch rubber cap | CF101* | H1102000 | FMT-8B (12.5 kHz model) | |
| | | | CF103* | H3900191 | LF-E8 (") | |
| | | SPEAKER | R148, 159 | J00245100 | Carbon film 1/4W VJ | 10 Ω |
| SP1 | M4090030 | SS-57 1.5 W 8 Ω | R103,104,107 | J00245560 | " " " " | 56 Ω |
| | | | R108, 158 | J00245101 | " " " " | 100 Ω |
| | | | R111, 167 | J00245151 | " " " " | 150 Ω |
| | | RECEPTACLE | R173 | J00245181 | " " " " | 180 Ω |
| J1 [▲] | P0090012 | FM146S 6P | R122-124,146, | J00245221 | " " " " | 220 Ω |
| J1 | P0090011 | FM144S 4P | 152,170,171 | | | |
| J2 | P1090028 | MBR-06B TYPE M | R112,155,169 | J00245331 | " " " " | 330 Ω |
| J3 | P0090060 | QS-1B4MC 4P | R120, 147 | J00245471 | " " " " | 470 Ω |
| J4 | P1090005 | SG-8050 | R140 | J00245821 | " " " " | 820 Ω |
| | | | R125,126,142, | J00245102 | " " " " | 1 kΩ |
| P1 (with wire) | T9201190 | 5047-14 (#220119) | 145,151 | | | |
| P2 (") | T9201200 | 5047-14 (#220120) | R115,135,141 | J00245152 | " " " " | 1.5 kΩ |
| P3 (") | T9201390 | 5047-05 (#220139) | R156 | J00245222 | " " " " | 2.2 kΩ |
| | | | R114,117,131, | J00245332 | " " " " | 3.3 kΩ |
| TB1 | Q6000001 | Terminal board 1L1P (1-0) | 133 | | | |
| | | | R109,121,127, | J00245472 | " " " " | 4.7 kΩ |
| | | | 128,144,150, | | | |
| | | | 153 | | | |
| | | | R118, 134 | J00245562 | " " " " | 5.6 kΩ |
| | | | R136 | J00245103 | " " " " | 10 kΩ |
| | | | R164 | J00245123 | " " " " | 12 kΩ |
| PB-1944A | F0001944A | Printed circuit board | R110, 149 | J00245153 | " " " " | 15 kΩ |
| | C0019440 | P.C. Board with components | R101,102,119, | J00245223 | " " " " | 22 kΩ |
| | | | 154,157,165 | | | |
| | | | R143, 172 | J00245333 | " " " " | 33 kΩ |
| | | | R166 | J00245393 | " " " " | 39 kΩ |
| | | IC, FET & TRANSISTOR | R105,106,139 | J00245473 | " " " " | 47 kΩ |
| Q107 | G1090059 | IC TA7061AP | R137 | J00245563 | " " " " | 56 kΩ |
| Q118 | G1090057 | " AN214P | R129 | J00245683 | " " " " | 68 kΩ |
| Q104 | G3800190G | FET 2SK19GR | R113,116,130, | J00245104 | " " " " | 100 kΩ |
| Q101, 102 | G4800510C | " 3SK51-03 | 132,138,168 | | | |
| Q105, 106, 108 -113, 115 | G3303720Y | Transistor 2SC372Y | | | | |
| Q114 | G3307350Y | " 2SC735Y | R170* | J00245121 | " " " " | 120 Ω |
| | | | | | | (12.5 kHz model) |

REPAIR PARTS

FTC-1525A/1540A

| | | POTENTIOMETER | | | L110 | L2190001 | Noise filter | SN8S-500 |
|---|-----------|---------------------------------------|---------|----------|-------------------|-----------|----------------------------|-----------|
| VR101 | J51723473 | SR19R | | 47 kΩB | | R0038280C | Resonator case | |
| | | CAPACITOR | | | | | TRANSFORMER | |
| C168 | K02173020 | Ceramic | 50WV CH | 2 pF | T101, 102 | L0020186 | | |
| C163, 183 | K02173030 | " | " | 3 pF | T103 | L0020187 | | |
| C152, 1001-1004 | K02173050 | " | " | 5 pF | T104 | L0020188 | | |
| C189 | K02173080 | " | " | 8 pF | T105 | L0020182 | | |
| C193 | K02173100 | " | " | 10 pF | T106 | L0020183 | | |
| C148, 165 | K02173470 | " | " | 47 pF | T107, 108 | L0020110 | | |
| C115, 139, 156-158, 191 | K02173101 | " | " | 100 pF | T109, 110 | L0020111 | | |
| C124 | K02173121 | " | " | 120 pF | | | | |
| C149, 150 | K02173151 | " | " | 150 pF | | | FERRITE BEADS | |
| C104, 105, 111, 118, 190, 195, 197, 199 | K12171102 | " | " | 0.001 μF | FB101 | L9190001 | Ri | 3 x 3 - 1 |
| C101-103, 106, 109, 116, 117, 125, 151, 154, 159-161, 166, 170, 187, 192, 196 | K13170103 | " | " | 0.01 μF | | | HEAT SINK | |
| | | | | | | R0025590B | Heat sink | |
| C113 | K13179001 | " | (PH) | 0.01 μF | | | CONNECTOR | |
| C112 | K13179002 | " | (PH) | 0.022 μF | J101 | P0090090 | 3022-09A | |
| C186 | K13170473 | " | " | 0.047 μF | J102 | P0090042 | 5048-05A | |
| C134, 138, 140, 142, 177 | K50177103 | Mylar | " | 0.01 μF | | | | |
| C135, 136, 141 | K50177223 | " | " | 0.022 μF | P101 | P0090045 | SQ4052 | |
| C120, 121, 126, -129, 131, 137 | K50177473 | " | " | 0.047 μF | | Q5000004 | Terminal D | |
| | | | | | | Q5000026 | " F | |
| C180 | K50177224 | " | " | 0.22 μF | | Q5000011 | Wrapping terminal | |
| C130 | K51176331 | Styrol | " | 330 pF | | | | |
| C132 | K51176102 | " | " | 0.001 μF | | | | |
| C145, 147, 175 | K40170105 | Electrolytic | " | 1 μF | | | | |
| C133 | K40170335 | " | " | 3.3 μF | | | | |
| C143, 144 | K40170475 | " | " | 4.7 μF | | | | |
| C153, 155, 198 | K40120106 | " | 16WV | 10 μF | | | | |
| C146, 178, 179 | K40120226 | " | " | 22 μF | Symbol No. | Parts No. | Description | |
| C176 | K40120336 | " | " | 33 μF | PB-1943A | F0001943A | Printed circuit board | |
| C184, 194 | K40120476 | " | " | 47 μF | | C0019430 | P.C. Board with components | |
| C182 | K40100107 | " | 10WV | 100 μF | | | | |
| C181 | K40120227 | " | 16WV | 220 μF | | | | |
| C162, 164, 167, 169, 171-174 | - | See frequency range conversion table. | | | | | IC & TRANSISTOR | |
| C183* | K02173180 | Ceramic | 50WV CH | 18 pF | Q201 | G1090072 | Integrated circuit μPC577H | |
| | | * 12.5 kHz model | | | Q217 | G31049600 | Transistor 2SA4960 | |
| | | | | | Q213 | G3106970D | " 2SA697D | |
| | | | | | Q202-205, 214-216 | G3303720Y | " 2SC372Y | |
| TC101-104 | K91000028 | ECV-12W | 10 x 53 | 10 pF | Q206-208 | G3307100D | " 2SC710D | |
| | | | | | Q218 | G3307350Y | " 2SC735Y | |
| | | INDUCTOR | | | Q212 | G3090011 | " MRF208 | |
| L101 | L0020105 | R12-4091 | | | Q211 | G3090001 | " MRF237 | |
| L102 | L1190008 | FL4H2R2M | | 2.2 μH | Q210 | G3090013 | " MRF515 | |
| L103 | L0020302 | Resonator Coil | | | | | | |
| L107, 111 | L1190001 | EL0710 | 251K | 250 μH | | | | |
| L108, 109 | L1190017 | FL5H102J | | 1 mH | | | | |

FTC-1525A/1540A

| | | | | | | | | |
|--|-----------|----------------------|-------------------------|--|-----------|----------------|--------------|---------------------------------------|
| | | DIODE | | C256 | K02173080 | Ceramic | 50WV CH | 8 pF |
| D204-206 | G2001880F | Germanium diode | 1S188FM | C257 | K02173200 | " | " | 20 pF |
| D207 | G2015550 | Silicon diode | 1S1555 | C218 | K02173330 | " | " | 33 pF |
| D203 | G2090010 | Zener diode | WZ090 | C249, 291 | K02173470 | " | " | 47 pF |
| D201, 202 | G2016580 | Varactor diode | 1S1658 | C243 | K02173560 | " | " | 56 pF |
| | | | | C251 | K02173680 | " | " | 68 pF |
| | | | | C237 | K02173820 | " | " | 82 pF |
| | | | | C227, 276 | K02173101 | " | " | 100 pF |
| | | RESISTOR | | C299 | K00175271 | " | " | SL 270 pF |
| R232 | J00245100 | Carbon film | 1/4W VJ 10 Ω | C295 | K00175471 | " | " | 470 pF |
| R275 | J00245220 | " | " " " " 22 Ω | C201,202,204, 231,248,250, 254,261,263, 269,273,286, 287 | K12171102 | " | " | 0.001 μ F |
| R238, 270 | J00245470 | " | " " " " 47 Ω | C223 | K10179001 | " | (PH) | 0.001 μ F |
| R277 (FTC-1525A) | J00245680 | " | " " " " 68 Ω | C200,255,260, 274,283,285 | K12171472 | " | " | 0.0047 μ F |
| R203,208,231, 235,239 | J00245101 | " | " " " " 100 Ω | C219-221,228, 229,232,236, 238,242,244, 278,284,293, 298 | K14170103 | " | " | 0.01 μ F |
| R277 (FTC-1540A) | J00245151 | " | " " " " 150 Ω | C217 | K51176151 | Styrol | 50WV | 150 pF |
| R213, 217 | J00245221 | " | " " " " 220 Ω | C216 | K51176221 | " | " | 220 pF |
| R216,226,228, 236,261,274 | J00245471 | " | " " " " 470 Ω | C224 | K50177103 | Mylar | " | 0.01 μ F |
| R202, 212 | J00245561 | " | " " " " 560 Ω | C214 | K50177223 | " | " | 0.022 μ F |
| R204,233,243, 262 | J00245102 | " | " " " " 1 k Ω | C211, 212 | K50177473 | " | " | 0.047 μ F |
| R201, 229 | J00245152 | " | " " " " 1.5 k Ω | C203 | K70167104 | Tantalum | 16WV | 0.1 μ F |
| R260 | J00245222 | " | " " " " 2.2 k Ω | C213 | K70167105 | " | " | 1 μ F |
| R209 | J00245332 | " | " " " " 3.3 k Ω | C215 | K70127475 | " | " | 4.7 μ F |
| R207,211,214, 220,224,227, 258,268 | J00245472 | " | " " " " 4.7 k Ω | C205,206,210 | K70127106 | " | " | 10 μ F |
| R237 | J00245822 | " | " " " " 8.2 k Ω | C208 | K70127226 | " | " | 22 μ F |
| R215,218,241, 259 | J00245103 | " | " " " " 10 k Ω | C207, 209 | K70127476 | " | " | 47 μ F |
| R223,225,230, 234 | J00245153 | " | " " " " 15 k Ω | C280, 281 | K40170105 | Electrolytic | 50WV R | 1 μ F |
| R205,210,265 | J00245223 | " | " " " " 22 k Ω | C253,259,277, 282 | K40120106 | " | 16WV " | 10 μ F |
| R221 | J00245333 | " | " " " " 33 k Ω | C222,226,230, 233,234,239, 240,245,246 | | | | See frequency range conversion table. |
| R206 | J00245823 | " | " " " " 82 k Ω | | | | | |
| R222 | J00245104 | " | " " " " 100 k Ω | | | | | |
| R263, 264 | J10246569 | "Composition | 1/4W GK 5.6 Ω | | | | | |
| R278 | J10276471 | " | " " 1/2W " 470 Ω | | | | | TRIMMER CAPACITOR |
| R271 | J10246221 | " | " " 1/4W " 220 Ω | TC203 | K91000012 | ECV-1ZW | 10 x 32 | 10 pF |
| R276 | J10246681 | " | " " " " 680 Ω | TC204, 205 | K91000013 | " | 20 x 32 | 20 pF |
| R279 | J10276102 | " | " " 1/2W " 1 k Ω | TC207 | K91000048 | 222-808-32659 | | 65 pF |
| | | | | | | | | |
| | | | | | | | | |
| | | POTENTIOMETER | | | | | | INDUCTOR |
| VR201, 202 | J50702102 | EVLS0AA00B13 | 1 k Ω B | L201 | L1190041 | Micro inductor | | 100 mH |
| VR203, 204 | J50702502 | EVLS0AA00B53 | 5 k Ω B | L202, 203 | L1190017 | " | " | 1 mH |
| | | | | L205 | L0020197 | | | |
| | | | | L207 | L0020190 | | | |
| | | | | L209 | L1020440 | | | |
| | | CAPACITOR | | L210 | L0020432 | | | |
| C262 | | Ceramic | 50WV CH 0.5 pF | | L0020193 | | | |
| C247 | K02173010 | " | " " " 1 pF | L213 | L0020068 | | | |
| C225, 241 | K02173020 | " | " " " 2 pF | L215 | L0020434 | | | |
| C235 | K02173030 | " | " " " 3 pF | L216 | L0020194 | | | |
| C258 | K02173040 | " | " " " 4 pF | | L9190001 | Ferrite beads | Ri 3 x 3 - 1 | |
| C245, 246 | K02173050 | " | " " " 5 pF | L208, 212 | - | | | See frequency range conversion table. |

REPAIR PARTS

FTC-1525A/1540A

| | | | | CAPACITOR | |
|------------------------|-----------|---|------------|-----------|---------------------------------------|
| | | | C612 | K30279063 | Silvered mica 500WV 5 pF |
| | | TRANSFORMER | C611, 615 | K30279064 | " " " 10 pF |
| T201-203 | L0020612 | | C613, 614 | K30279066 | " " " 22 pF |
| T204, 205 | L0020070 | | C601-604 | K30279067 | " " " 47 pF |
| T206-209 | L0020111 | | C609 | K00179001 | Ceramic 50WV SL 0.5 pF |
| | | | C616 | K02175680 | " " CH 68 pF |
| | | | C606 | K00175151 | " " SL 150 pF |
| | | | C605, 610 | K13170472 | " " " 0.0047 μF |
| | | PLUG | C607 | K40170105 | Electrolytic 50WV 1 μF |
| P201 | P0090045 | SQ4052 | C608 | K40120476 | " 16WV 47 μF |
| | | | C617-619 | K21170002 | Feed through 0.001 μF |
| | | | | | |
| | | RELAY | | | |
| RL201 | M1190002 | FBR211AD012M DC-12V | | | TRIMMER CAPACITOR |
| | | | TC601, 602 | K91000047 | TC-10 (91503) 40 pF |
| | | Terminal D TP-D | TC604 | K91000051 | TC-10 (01001) 65 pF |
| | | TP Terminal TP-A | TC603 | K91000048 | TC-14 (41121E1) 120 pF |
| | R0034320B | Exciter shield flame | | | |
| | R0048720 | " " cover | | | |
| | R0034650 | " " jumper | | | |
| | | | | | INDUCTOR |
| | | | L601 | L0020350 | |
| | | | L602 | L1020351 | |
| | | | L603 | L0020352 | |
| | | | L604 | L0020353 | |
| | | | L605 | L0020354A | |
| | | | L606 | L0020355A | |
| POWER AMPLIFIER | | | L607 | L0020356A | |
| Symbol No. | Parts No. | Description | L608 | L0020357A | |
| PB-1942A | F0001942A | Printed circuit board | L609 | L0020358A | |
| | C0019420 | P.C. Board with components (FTC-1525A) | L601 | - | See frequency range conversion table. |
| | C0019421 | " " " (FTC-1540A) | | | |
| | | | | | FERRITE BEAD |
| | | | FB601-606 | L9190001 | Ri. 3 x 3 - 1 |
| | | | | | |
| | | TRANSISTOR | | | |
| Q601 | G3090027 | 2N6083 (FTC-1525A) | | R0048730A | Booster shield flame |
| | G3090012 | 2N6084 (FTC-1540A) | | R0048740A | " " cover |
| | | | | R6025943B | Support D |
| | | | | R5050650 | Heat sink A |
| | | | | | |
| | | DIODE | | | |
| D601 | G2015550 | Silicon diode 1S1555 | | | |
| | | | | | FILTER BOARD |
| | | | Symbol No. | Parts No. | Description |
| | | | PB-1941A | F0001941A | Printed circuit board |
| | | | | C0019410 | P.C. Board with components |
| | | RESISTOR | | | |
| R601 | J10246471 | Carbon composition 1W GK 470 Ω | | | |
| | | | | | |
| | | | | | DIODE |
| | | | D701 | G2090072 | 15FD11 15 A |
| VR601 | J51721301 | EVLS3AA00B32 300 ΩB | D702 | G2090003 | V06B |
| | | | | | |
| | | | | | |
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FTC-1525A/1540A

| | | | | | | | | |
|-------------------------|-----------|-------------------------|------------------------|------------|-----------|---------------------------|---------|----------------|
| | | RELAY | | C815 | K12171102 | Ceramic | 50WV | 0.001 μ F |
| RL701 | M1090002 | MX2P | DC12V | C813 | K13170103 | " | " | 0.01 μ F |
| | | | | C816 | K50177103 | Mylar | " | 0.01 μ F |
| | | | | C814 | K40120336 | Electrolytic | 16WV R | 33 μ F |
| | | CAPACITOR | | | | | | |
| C701, 702 | K30279065 | Dipped mica | 500WV 15 pF | | | | | |
| C706, 707 | K13170103 | Ceramic | 50WV 0.01 μ F | | | TRIMMER CAPACITOR | | |
| C703, 705 | K13170473 | " | " 0.047 μ F | TC801-812 | K91000029 | ECV-1ZW | 20 x 53 | 20 pF |
| C704 | K40129001 | Electrolytic | 16WV 330 μ F | | | | | |
| | | INDUCTOR | | | | | | |
| | | INDUCTOR | | L801 | L1190017 | Micro inductor | | 1 mH |
| L701 | L2190002 | SN Coil | SN12-509 | | | | | |
| | | CRYSTAL SOCKET | | | | | | |
| | | FERRITE BEAD | | XS801-812 | P3090002 | S2-101-P00 | | |
| FB701, 702 | L9190001 | Ri. | 3 x 3 - 1 | | | | | |
| | R6052655 | Spacer | $\ell = 5$ mm | | | | | |
| | | CONNECTOR | | | | | | |
| | | | | J801 | P0090036 | 5048-14A | | |
| | | | | J802 | P1090016 | SQ3056 | | |
| | | | | | | | | |
| | | | | | Q5000011 | Wrapping terminal C | | |
| RX CRYSTAL BOARD | | | | | | | | |
| Symbol No. | Parts No. | Description | | | R6052657 | Spacer $\ell = 7$ mm | | |
| | C0019400 | RX CRYSTAL BOARD | | | | | | |
| | | with components | | | | | | |
| PB-1940B | F0001940B | P. C. Board | | | | | | |
| | | TX CRYSTAL BOARD | | | | | | |
| | | | | Symbol No. | Parts No. | Description | | |
| | | DIODE | | | C0019401 | TX CRYSTAL BOARD | | |
| D801-812 | G2090044 | Silicon | MC301 | | | with components | | |
| D813 | G2090010 | Zener | WZ090 | PB-1940B | F0001940B | P. C. Board | | |
| | | CRYSTAL | | | | | | |
| X801-812 | — | HC-25/U | See CRYSTAL DATA. | D814-825 | G2090044 | Silicon | MC301 | |
| | | | | D826 | G2090010 | Zener | WZ090 | |
| | | RESISTOR | | | | | | |
| R814 | J01245221 | Carbon film | 1/4W TJ 220 Ω | | | CRYSTAL | | |
| R813 | J01245471 | " | " " " " 470 Ω | X813-824 | — | HC-25/U See CRYSTAL DATA. | | |
| R801-812 | J01245332 | " | " " " " 3.3 k Ω | | | | | |
| R829-840 | J01245334 | " | " " " " 330 k Ω | | | | | |
| | | RESISTOR | | | | | | |
| | | | | R828 | J01245221 | Carbon film | 1/4W TJ | 220 Ω |
| | | POTENTIOMETER | | R827 | J01245471 | " | " " " " | 470 Ω |
| VR801 | J51721103 | EVL-S3AA | 00B14 10 k Ω B | R815-826 | J01245332 | " | " " " " | 3.3 k Ω |
| | | | | R841-852 | J01245334 | " | " " " " | 330 k Ω |
| | | CAPACITOR | | | | | | |
| C801-812 | K02173390 | Ceramic | 50WV CH 39 pF | | | | | |

REPAIR PARTS

FTC-1525A/1540A

| | | CAPACITOR | | | IC & TRANSISTOR |
|------------|-----------|---|--------------|-----------|---|
| C817-828 | K06179024 | Ceramic (PH) 50WV UJ 68 pF | Q1001 | G1090178 | IC 86022 |
| C831 | K12171102 | " " 0.001 μF | Q1002, 1003 | G3313110 | Silicon transistor 2SC1311 |
| C829 | K13170103 | " " 0.01 μF | | | |
| C832 | K50177103 | Mylar " 0.01 μF | | | |
| C830 | K40120336 | Electrolytic 16WV R 33 μF | | | DIODE |
| | | | D1001 | G2090042 | Zener diode RD8.2EB |
| | | | | | |
| | | TRIMMER CAPACITOR | | | RESISTOR |
| TC813-824 | K91000029 | ECV-1ZW 20 x 53 20 pF | R1005 | J00245221 | Carbon film 1/4W VJ 220 Ω |
| | | | | J00245472 | " " " " 4.7 kΩ |
| | | | R1004, 1006 | J00245103 | " " " " 10 kΩ |
| | | | R1001 | J00245473 | " " " " 47 kΩ |
| | | INDUCTOR | R1002 | — | Metallic film 1/4W Tuning resistor |
| L802 | L1190017 | Micro inductor 1 mH | | | See Tone Frequency List. |
| | | | | | POTENTIOMETER |
| | | CRYSTAL SOCKET | VR1001, 1003 | J50707103 | PN822H103H 1/2W 10 kΩB |
| XS813-824 | P3090002 | S2-101-P00 | VR1002 | — | " See Tone Frequency List. |
| | | | | | CAPACITOR |
| | | CONNECTOR | C1004 | K70167475 | Tantalum 16WV 4.7 μF |
| J803 | P0090036 | 5048-14A | C1001-1003 | K70167106 | " " 10 μF |
| J804 | P1090016 | SQ3056 | C1005-1009 | K10179001 | Ceramic (PH) 50WV 0.001 μF |
| | | | | | |
| | | | | | ACCESSORIES |
| | | | Symbol No. | Parts No. | Description |
| | | LED BOARD | | | MICROPHONE ASSEMBLY |
| Symbol No. | Parts No. | Description | | M3090019 | Microphone assembly YM-30 with Microphone hanger, screws. |
| PB-1977 | F0001977A | Printed circuit board | | P1090021 | 6P Microphone plug FM-146P |
| | C0019770 | PCB with components | | M3090010 | Microphone assembly YM-21 with Microphone hanger, screws. |
| | | | | P1090020 | 4P Microphone plug FM-144P |
| | | LED | | | |
| PL901 | G2090070 | LN222RP | | | |
| PL902, 903 | G2090071 | LN322GP | | | POWER CORD ASSEMBLY |
| | | | | T9012810 | T9012810 (FTC-1525A) |
| | | | | T9012815 | T9012815 (FTC-1540A) |
| | | RESISTOR | | P1090049 | Power plug QS-P4-FC |
| R901, 902 | J10276391 | Carbon composition 1/2W 390 Ω | | Q2000001 | Fuse holder SN1101 |
| | | | | Q0000007 | Fuse 10A (FTC-1525A) |
| | | | | Q0000008 | " 15A (FTC-1540A) |
| | | | | Q0000007 | SPARE FUSE 10A (FTC-1525A) |
| | | | | Q0000008 | " 15A (FTC-1540A) |
| | | TONE SQUELCH UNIT (OPTION) | | | |
| Symbol No. | Parts No. | Description | | | MOUNTING KIT |
| | C0020000 | P.C. Board with components (without Q1001, VR1002, R1002) | | | Mobil Hanger with Screw, Nut |
| PB-2000 | F0002000 | Printed circuit board | | | |
| | | | | | ALIGNMENT TOOL |
| | | | | | |
| | | | | | |

**AC POWER SUPPLY
FP-6**

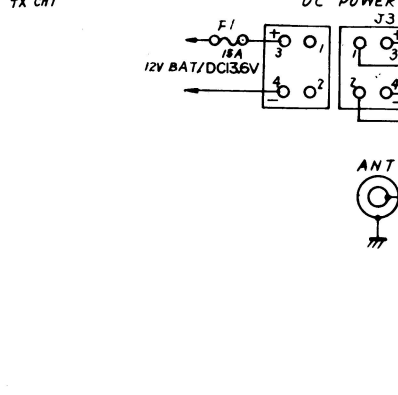
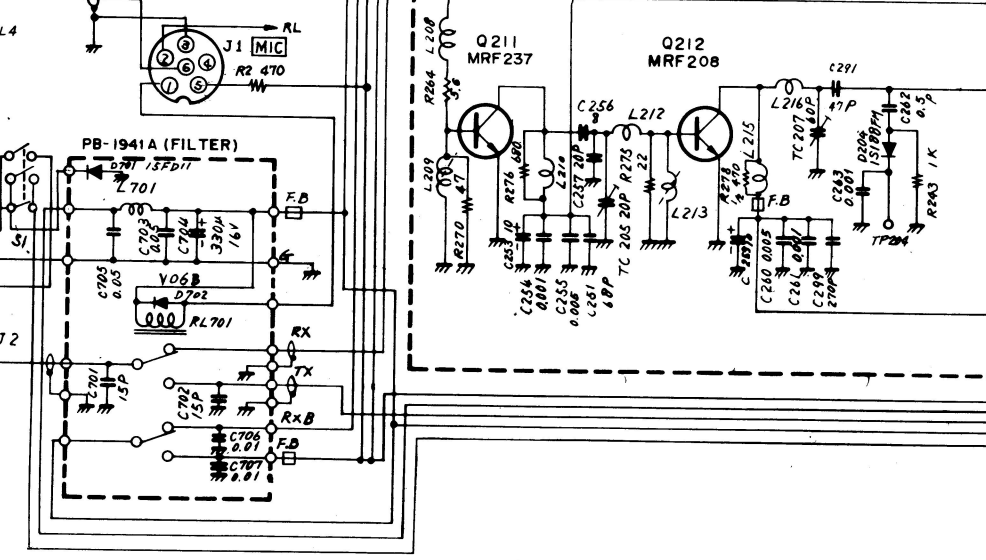
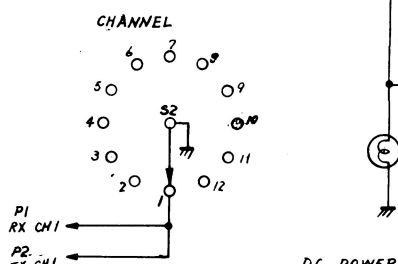
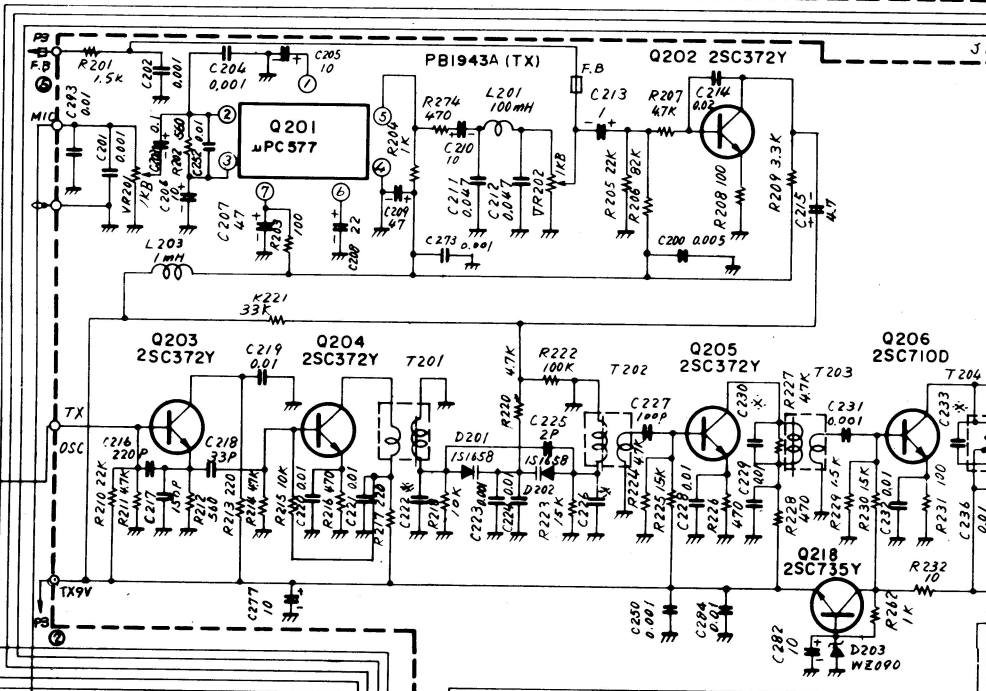
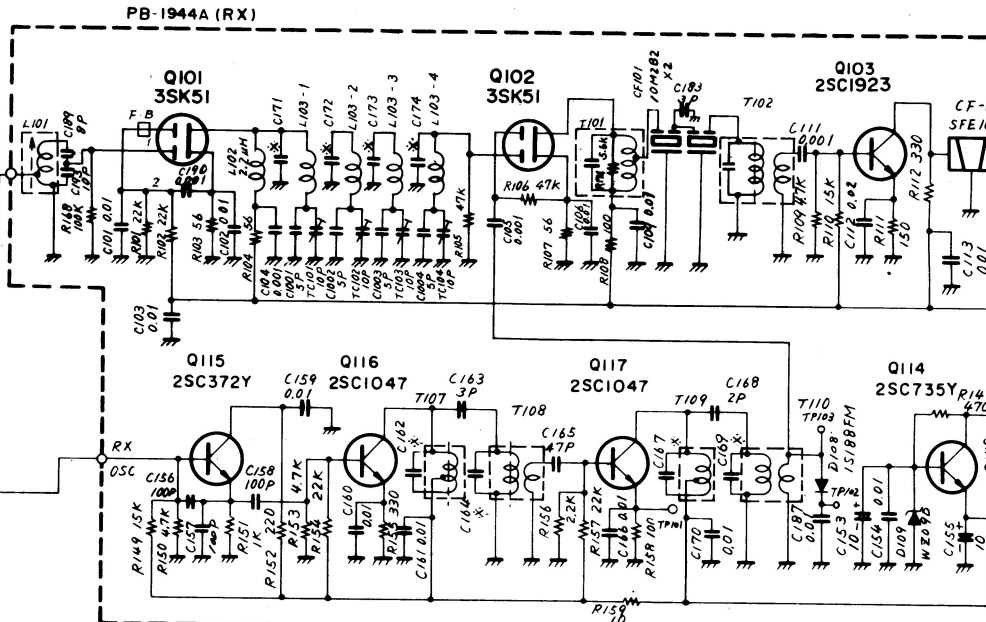
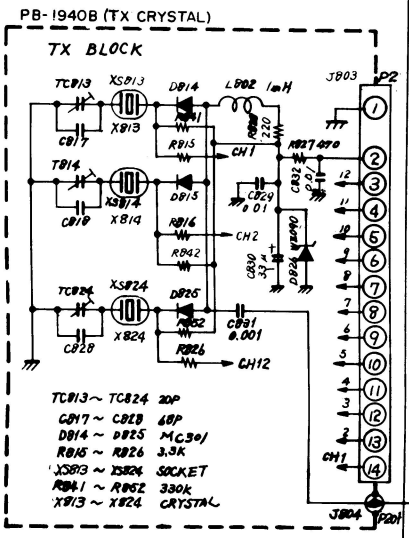
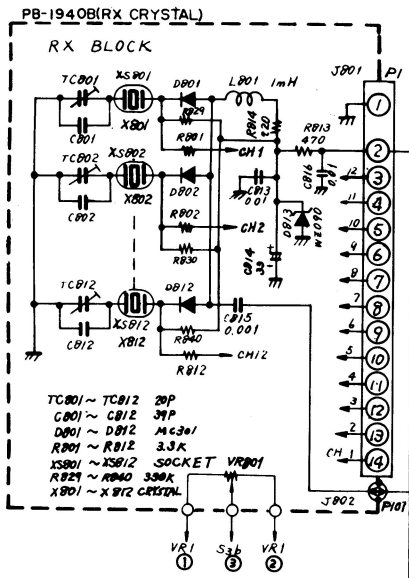
REPAIR PARTS

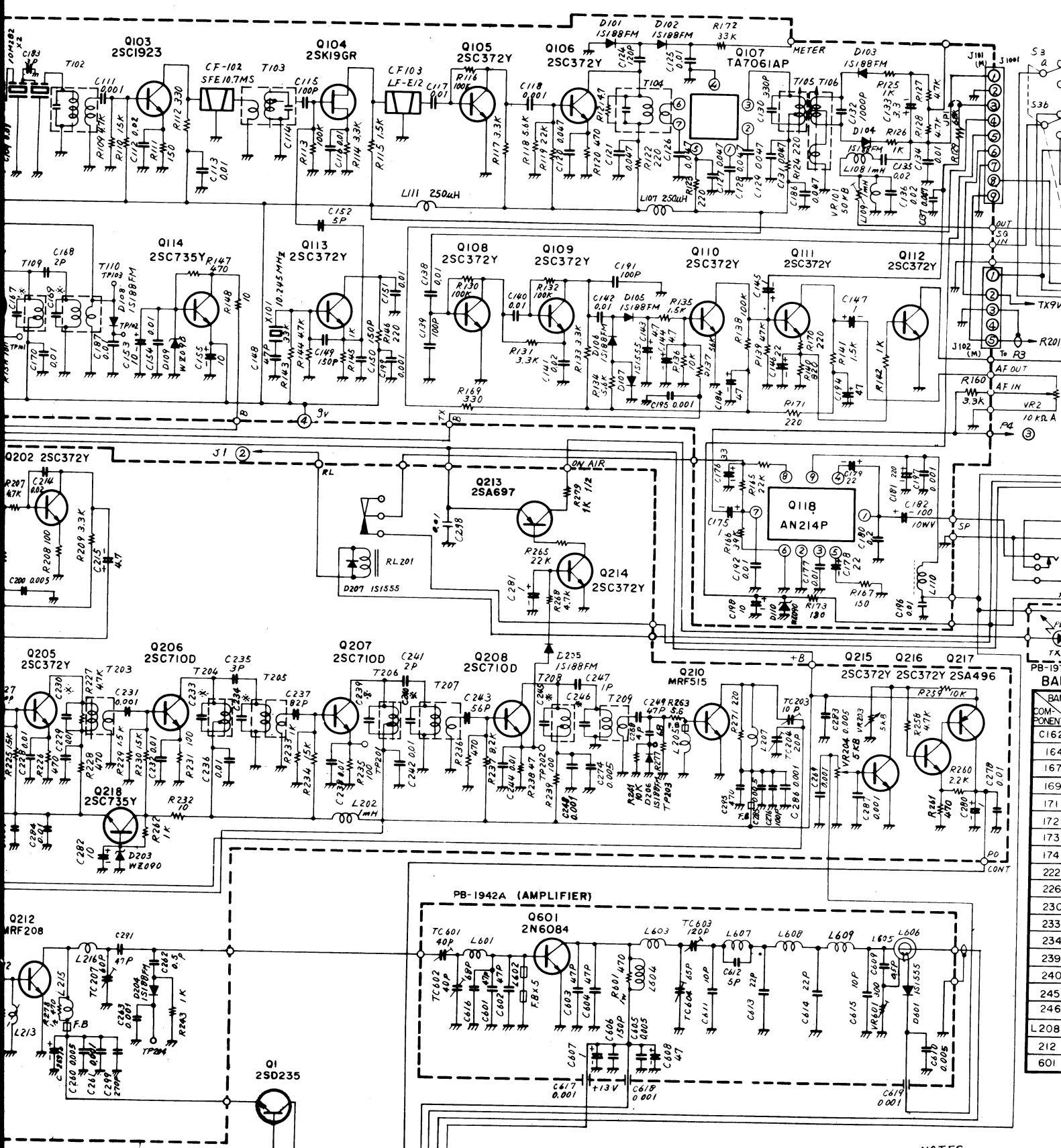
| MAIN CHASSIS | | | | | |
|----------------|-----------|----------------------------------|-------------------|------------------|---|
| Symbol No. | Parts No. | Description | | | |
| | | | | | AC POWER CORD |
| | | TRANSISTOR | | T9000482 | 3 wire, 3 prong plug (UL) UP365A04 |
| Q1-4 | G3401140Y | 2SD114Y | | | |
| Q5 | G3402350D | 2SD235D | | T9000684 | 3 wire, 2 prong EU plug EP011E03 |
| | | | | T9000680 | 3 wire, 3 prong Australian plug SP-400-004 |
| | | DIODE | | | |
| D1 | G2090121 | S25VB10 | | | |
| | | RESISTOR | | | |
| R5 | J10276471 | Carbon composition 1/2W GK 470 Ω | | | |
| | | | | | REGULATOR BOARD |
| R1-4 | J30406029 | Cement 10W 0.2 Ω | Symbol No. | Parts No. | Description |
| | | SQ10L-R20 | PB-2089 | F0002089 | Printed circuit board |
| | | | | C0020890 | P.C. Board with components |
| | | CAPACITOR | | | |
| C5 | K13170103 | Ceramic 50WV 0.01 μF | | | IC |
| C3, 4 | K12329001 | " 1.4KV 0.01 μF | Q101 | G1090036 | TA7089M |
| | | ECK-DAL 103PE | | | |
| C2 | K41140108 | Electrolytic 25WV 1000 μF | | | |
| C1 | K43140002 | " " 47000 μF | | | |
| | | | | | RESISTOR |
| | | | R106 | J10246124 | Carbon composition 1/4W GK 120 kΩ |
| | | | R105 | J10276101 | " " 1/2W " 100 Ω |
| | | SWITCH | R101 | J10276222 | " " " " 2.2 kΩ |
| S1 | N7090005 | WD9223 | R102 | J10276332 | " " " " 3.3 kΩ |
| | | | R103 | J10276472 | " " " " 4.7 kΩ |
| | | | R104 | J20306102 | Metallic film 1W 1 kΩ |
| | | TERMINAL | | | |
| | Q5000008 | T203 (Red) | | | |
| | Q5000009 | T203 (Black) | | | |
| | | | | | POTENTIOMETER |
| | | | VR101 | J51721103 | EVL-S3A 00B14 10 kΩB |
| | | POWER TRANSFORMER | | | |
| PT1 | L3030071 | | | | |
| | | | | | CAPACITOR |
| | | | C101 | K50177223 | Mylar 50WV 0.022 μF |
| | | SPEAKER | C102 | K50177104 | " " 0.1 μF |
| SP1 | M4090033 | SE-128A 8 Ω 3W | | | |
| | | | | Q5000011 | Wrapping terminal C |
| | | METER | | | |
| M1 | M0290014 | | | | |
| | | PLUG | | | |
| P1 (with wire) | T9202480A | QS1B4MC | | | |
| P2 | P0090034 | P-2240 | | | |
| | | FUSE HOLDER | | | |
| FH1 | P2000001 | SN-1001 #2 | | | |
| | | FUSE | | | |
| F1 | Q0000012 | 6A (100V-117V) | | | |
| F1 | Q0000004 | 3A (200V-234V) | | | |

REPAIR PARTS

HORN RELAY FHR-1

| MAIN CHASSIS | | | | | ACCESSORIES | | |
|--------------|-----------|----------------------------|----------|----------------|----------------|-----------|-----------------------------|
| Symbol No. | Parts No. | Description | | | Symbol No. | Parts No. | Description |
| | | DIODE | | | | | Mount bracket |
| D1 | G2090003 | Si. | V06B | | | | with screws, washers & nuts |
| | | | | | | | Connection terminal |
| | | RELAY | | | | | |
| RL1 | M1090015 | G2M-1121T | | | | | |
| | | SWITCH | | | | | |
| S1 | N2090001 | 8A2011 | | | | | |
| | R3014230 | Switch rubber cap | | | | | |
| | | CONTROL BOARD | | | | | |
| Symbol No. | Parts No. | Description | | | | | |
| PB-2092 | F0002092 | Printed circuit board | | | | | |
| | C0020920 | P.C. Board with components | | | | | |
| | | IC & TRANSISTOR | | | | | |
| Q101 | G1090203 | IC | NE555 | | | | |
| Q102 | G3312090D | Transistor | 2SC1209D | | | | |
| | | DIODE | | | | | |
| D101 | G2015550 | Silicon | 1S1555 | | | | |
| | | RESISTOR | | | | | |
| R104 | J00245222 | Carbon film | 1/4W | VJ | 2.2 k Ω | | |
| R102, 103 | J00245104 | " " | " " | " " | 100 k Ω | | |
| R101 | J00245154 | " " | " " | " " | 150 k Ω | | |
| | | POTENTIOMETER | | | | | |
| VR101, 102 | J51732105 | EVM-G1GA-01B16 | | 1 M Ω B | | | |
| | | CAPACITOR | | | | | |
| C101, 103 | K10177103 | Ceramic | 50WV | 0.01 μ F | | | |
| C102 | K70127336 | Tantalum | 16WV | 33 μ F | | | |
| C104 | K40149008 | Electrolytic | 25WV | 10 μ F | | | |
| | | MICRO INDUCTOR | | | | | |
| L101 | L1190017 | FL-5H 102K | | 1 mH | | | |

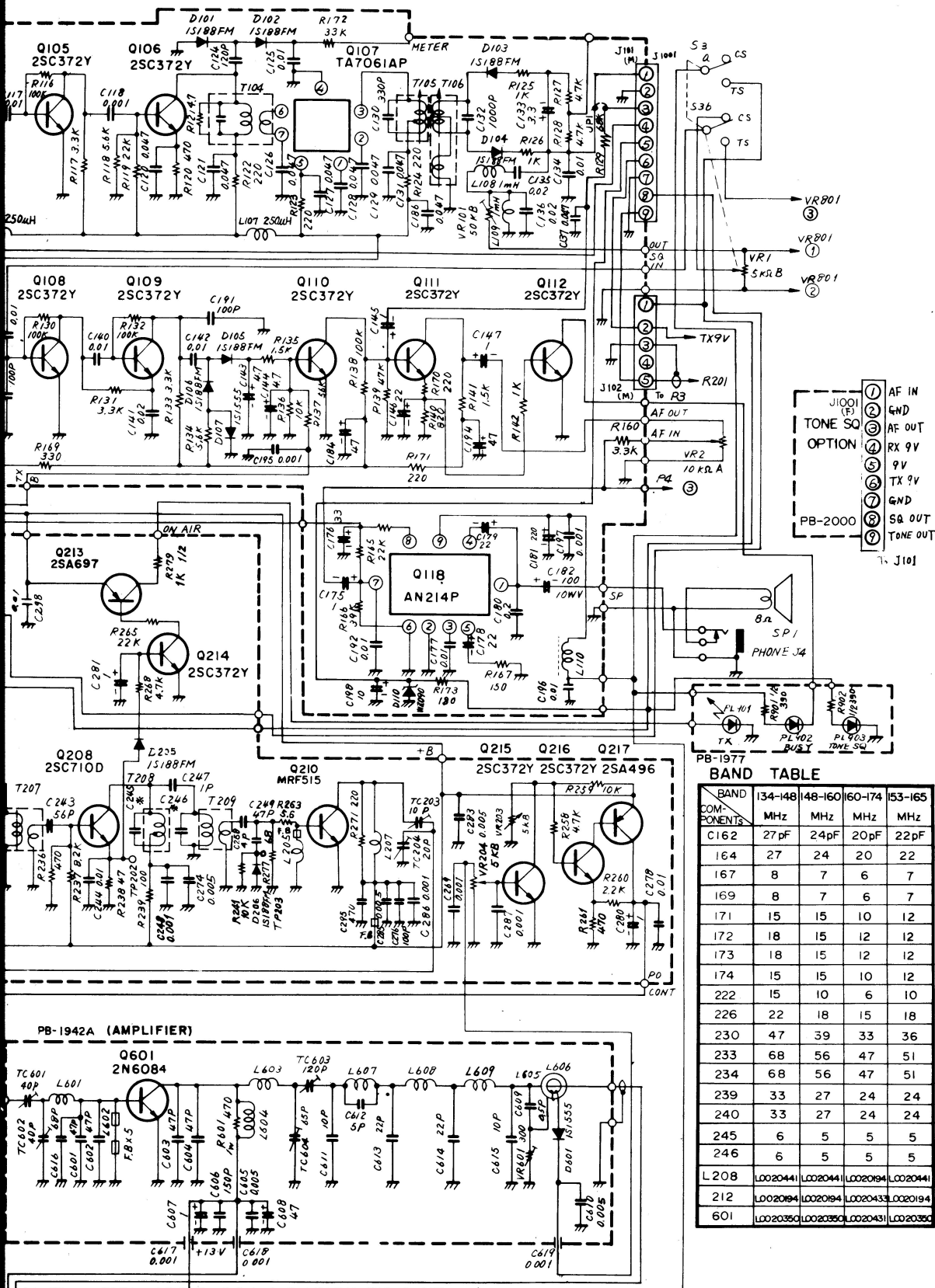




FTC-1540A
CIRCUIT DIAGRAM

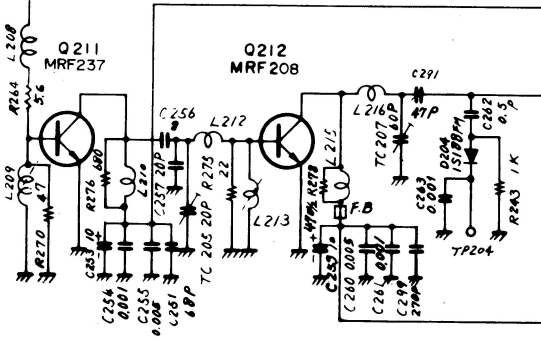
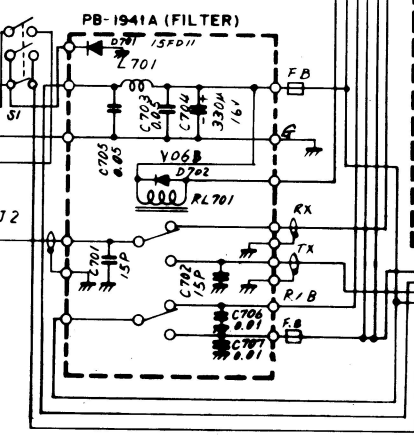
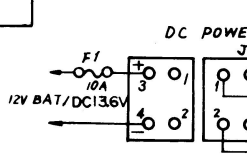
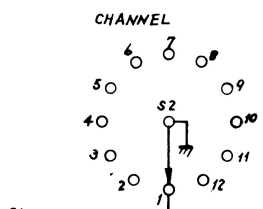
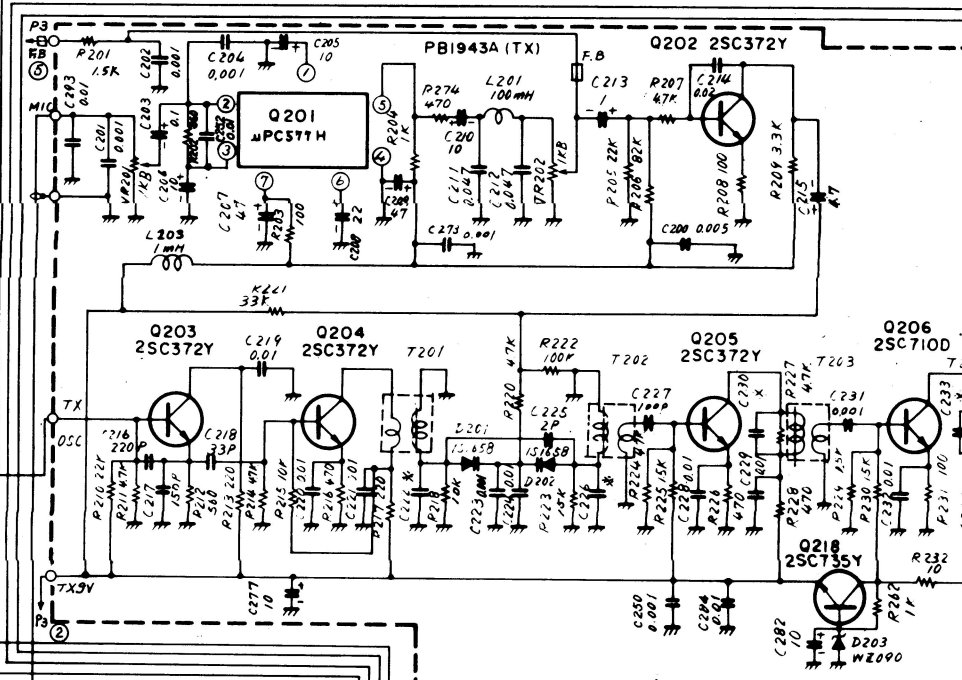
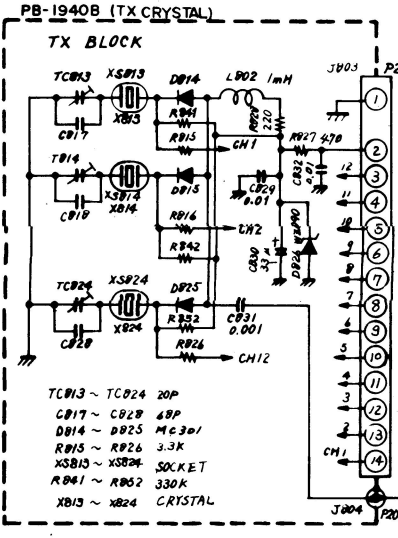
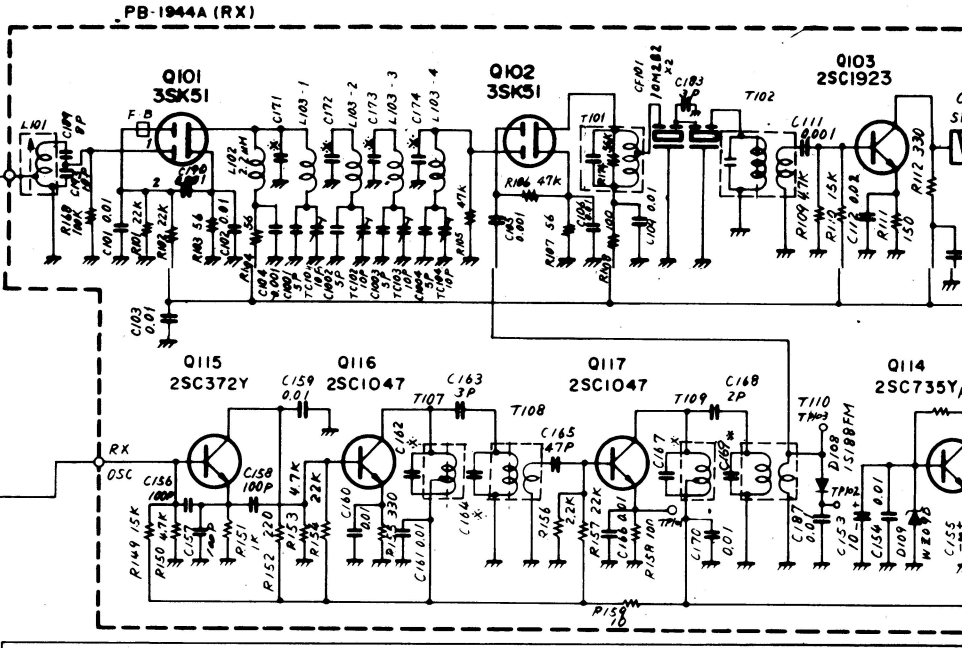
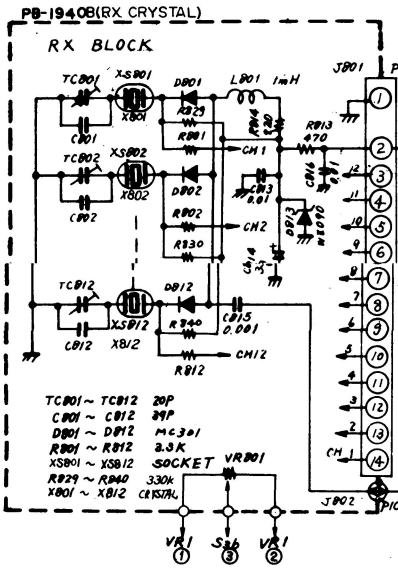
NOTES
 1. ALL RESISTORS IN Ω
 UNLESS OTHERWISE N
 2. ALL CAPACITORS IN μF
 UNLESS OTHERWISE M
 3. * COMPONENTS SEE B.

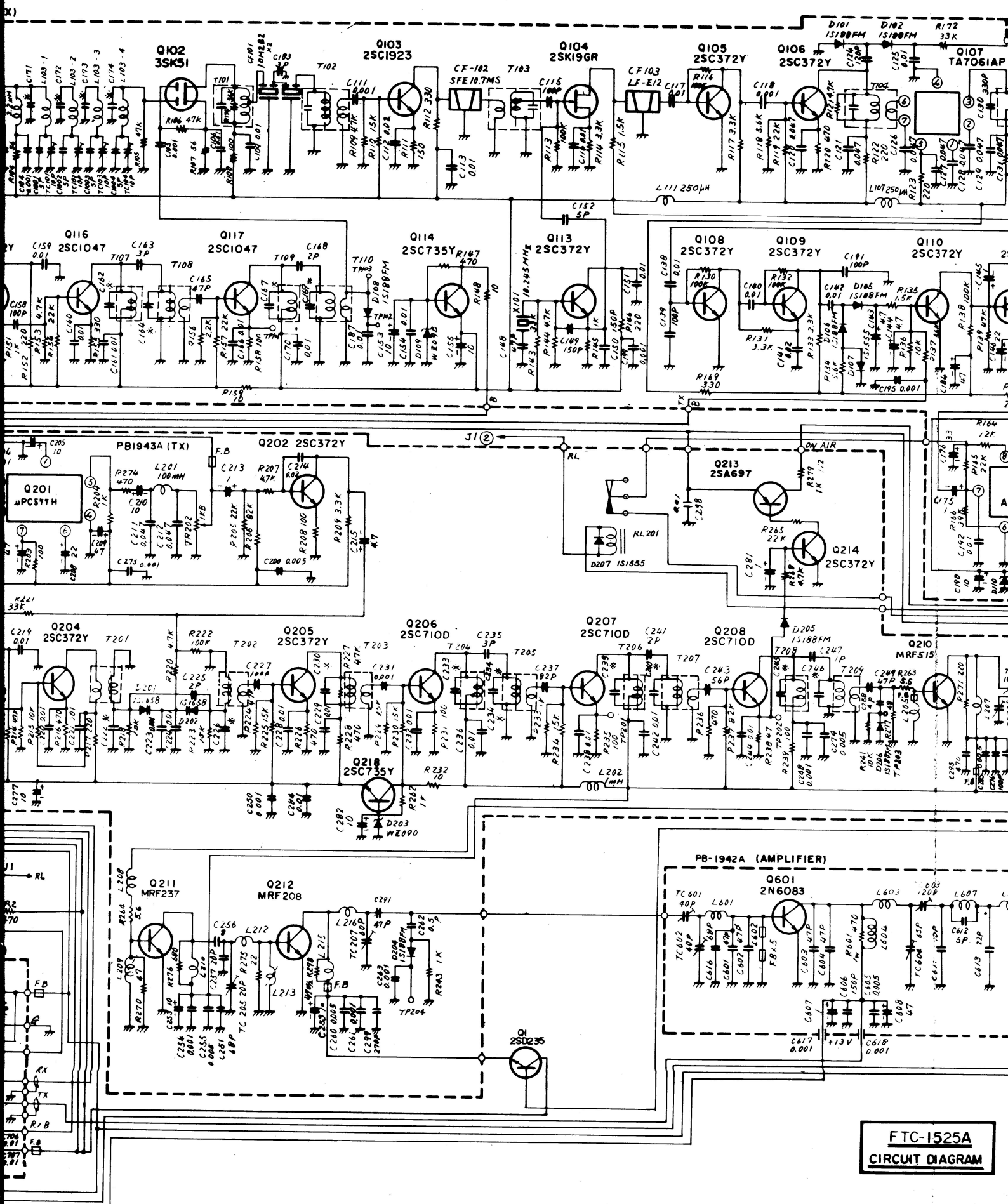
| | |
|-----------|------|
| BAN | 164 |
| COMPONENT | 167 |
| C162 | 169 |
| 164 | 171 |
| 167 | 172 |
| 169 | 173 |
| 171 | 174 |
| 172 | 222 |
| 173 | 226 |
| 174 | 230 |
| 222 | 233 |
| 226 | 234 |
| 230 | 239 |
| 233 | 240 |
| 234 | 245 |
| 239 | 246 |
| 240 | L208 |
| 245 | 212 |
| 246 | 601 |



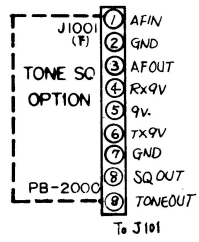
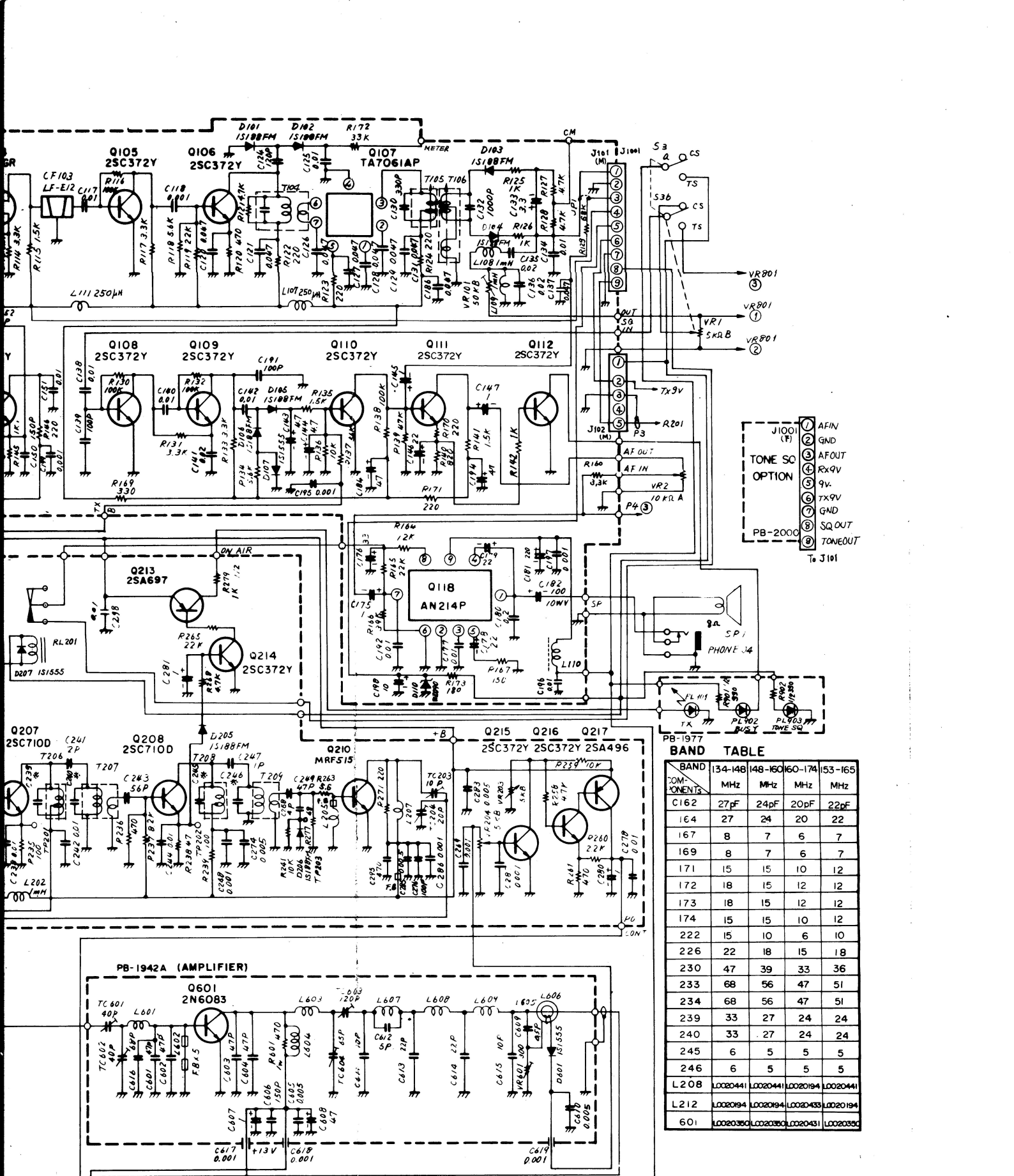
NOTES
 1. ALL RESISTERS IN Ω 1/4W \pm 10% UNLESS OTHERWISE NOTED
 2. ALL CAPACITORS IN μ F 16 WV UNLESS OTHERWISE NOTED
 3. * COMPONENTS SEE BAND TABLE

FTC-1540A
CIRCUIT DIAGRAM





**FTC-1525A
CIRCUIT DIAGRAM**



BAND TABLE

| BAND COMPONENTS | 134-148 MHz | 148-160 MHz | 160-174 MHz | 153-165 MHz |
|-----------------|-------------|-------------|-------------|-------------|
| C162 | 27pF | 24pF | 20pF | 22pF |
| 164 | 27 | 24 | 20 | 22 |
| 167 | 8 | 7 | 6 | 7 |
| 169 | 8 | 7 | 6 | 7 |
| 171 | 15 | 15 | 10 | 12 |
| 172 | 18 | 15 | 12 | 12 |
| 173 | 18 | 15 | 12 | 12 |
| 174 | 15 | 15 | 10 | 12 |
| 222 | 15 | 10 | 6 | 10 |
| 226 | 22 | 18 | 15 | 18 |
| 230 | 47 | 39 | 33 | 36 |
| 233 | 68 | 56 | 47 | 51 |
| 234 | 68 | 56 | 47 | 51 |
| 239 | 33 | 27 | 24 | 24 |
| 240 | 33 | 27 | 24 | 24 |
| 245 | 6 | 5 | 5 | 5 |
| 246 | 6 | 5 | 5 | 5 |
| L208 | LC020441 | LC020441 | LC020194 | LC020441 |
| L212 | LC020194 | LC020194 | LC020433 | LC020194 |
| 601 | LC020350 | LC020350 | LC020431 | LC020350 |

FTC-1525A
CIRCUIT DIAGRAM

NOTES
 1 ALL RESISTORS IN Ω 1/4W ±10% UNLESS OTHERWISE NOTED
 2 ALL CAPACITORS IN μF 16 WV UNLESS OTHERWISE NOTED
 3 * COMPONENTS SEE BAND TABLE