

<b>AG500 TEST PROCEDURE</b>	18 MAR, 2005	
<b>Part 1: Quality Assurance</b>		
<b>Step</b>	<b>QA Check</b>	<b>Action</b>
1	MOSFETs	Using feeler gauge, check that MOSFETs are flush gainst ceramic substate, and that substrate is flush against heat sink
2	Thermal switch	Verify that thermal switch termals are tight and that yellow wires do not touch heat sink
3	Knobs	Verify all knob position
4	Switches	Verify all switches function mechanically
5	LED lenses	Verify all LED lenses are flush with faceplate
6	AC jumpers	Verify AC jumpers on AG5JK are configured correctly for the target AC voltage
<b>Part 2: Adjustments and Functional Test</b>		
All AG500 AC cords go to power strip. Power strip goes to variac. No other cables connected		
<b>Step 1: Voltage test</b>	AG500 AC cord in power strip and power strip to variac	Slowly variac unit up to the target voltage .NOTE VARIAC NEEDLE SHOULD NOT MOVE
<b>Step 2: Trim offset at TP1</b>	<b>Step 3: Trim offset at TP2</b>	<b>Step 4: Short thermal switch</b>
<b>Action: Adjust multiturn trimmer R203</b>	<b>Action: Adjust trimmer VR1009 using special tweaker</b>	<b>Action: Short thermal switch with needle nose pliers</b>
<b>Specification: 0VDC +/- .005V</b>	<b>Specification: 0VDC +/- .300V set as close to 0 as possible</b>	<b>Specification: Operate light goes off status light flashes</b>
		