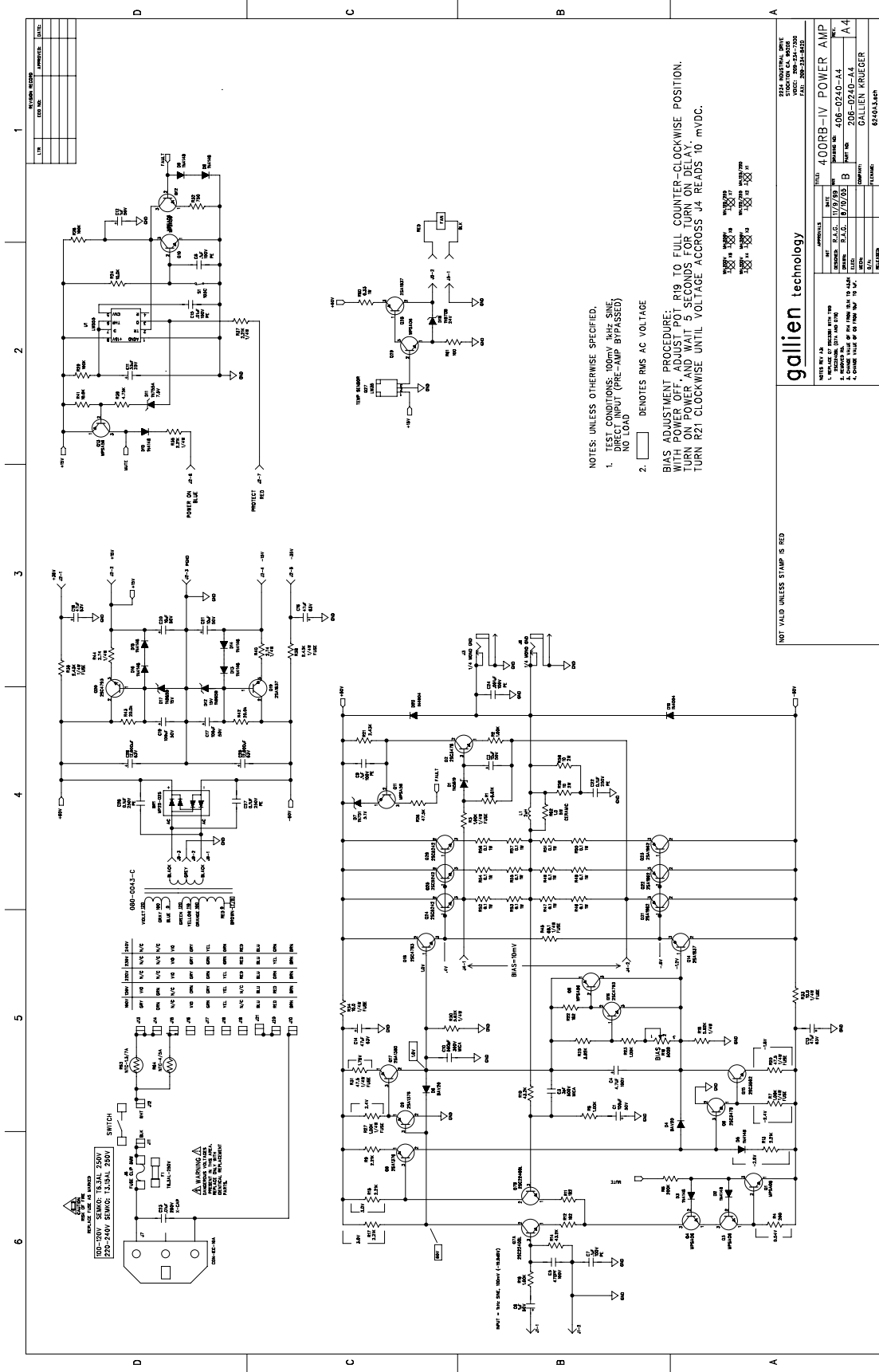


NOTE: Backline 600 uses the same power amp as the 400RB-IV.

Customer Name:		Gallien-Krueger		Current Rev #:		A3		New ECO Rev #:		A4	
Model:		400RB-IV		Distribute To:				Page:		1 Of: 1	
Assembly Description:		Power Amp		Originator:		Enrique Hernandez					
Assembly Numbers:		206-0240-A 145-0240-A		Approved by:							
				Effective Date:		8/10/2005					
Effective				Document Update				Date		Initials	
<input checked="" type="checkbox"/>	All in Process	<input checked="" type="checkbox"/>	Next Buy	<input type="checkbox"/>	Artwork						
<input type="checkbox"/>	All in Service	<input checked="" type="checkbox"/>	Next Production Run	<input type="checkbox"/>	Assembly Dwg.						
<input type="checkbox"/>	All in Stock	<input type="checkbox"/>		<input checked="" type="checkbox"/>	Board Artwork						RAG
Beginning Serial Number:				<input checked="" type="checkbox"/>	BOM						Noli
Reason For Change				<input type="checkbox"/>	Control Form						
1. Q7(2SC3381) on power amp is obsolete, replace with two 2SC2240BL.				<input checked="" type="checkbox"/>	Costing						TC
2. Remove R5, change values of R14 to 43.2K and C6 to 1uF, 50V. This is to decrease offset DC voltage from 45mVdc to 10mVdc.				<input checked="" type="checkbox"/>	Part Master File						Noli
				<input checked="" type="checkbox"/>	Schematic						Noli
				<input type="checkbox"/>	Service Manual						
				<input type="checkbox"/>	Test Procedure						
				<input type="checkbox"/>							
				Other Affected Assemblies							
				290 Assemblies , 302 Assembly (Head)							
				303 Assemblies (Combo)							
<input type="checkbox"/>	Continued on ECO Supplement Page										
Description Of Change				Distribution				Date		Initials	
Update Schematic				<input type="checkbox"/>	Accounting						
				<input type="checkbox"/>	Assembly						
Update PCB board part number to 145-0240-A4				<input checked="" type="checkbox"/>	Engineering						
				<input checked="" type="checkbox"/>	Incoming Q.C.						
Update Part Master File.				<input checked="" type="checkbox"/>	Production Eng.						
				<input checked="" type="checkbox"/>	Purchasing						
Update BOM				<input type="checkbox"/>	Q.A.						
				<input type="checkbox"/>	Service						
				<input type="checkbox"/>	Test						
<input type="checkbox"/>	Continued on Supplement Page		<input type="checkbox"/>	Drawing(s) attached							
Part Number	Description	Parts Added		Parts Deleted							
		Qty	Ref. Designator	Qty	Ref. Designator						
010-0000-0	2SC3381BL			1	Q7						
010-0010-0	2SC2240BL	2	Q7, Q7A								
060-1213-0	12.1k RES, 1/8W			2	R5, R14						
060-4323-0	43.2k RES, 1/8W	1	R14								
031-2106-0	CAP 10uF, 50V			1	C6						



- NOTES: UNLESS OTHERWISE SPECIFIED:
1. TEST CONDITIONS: 100V, 50Hz SINE DIRECT INPUT (PRE-AMP BYPASSED) NO LOAD
 2. DENOTES RMS AC VOLTAGE

BIAS ADJUSTMENT PROCEDURE:
 WITH POWER OFF, ADJUST POT R19 TO FULL COUNTER-CLOCKWISE POSITION.
 TURN ON POWER AND WAIT 5 SECONDS FOR TURN ON DELAY.
 TURN R21 CLOCKWISE UNTIL VOLTAGE ACROSS J4 READS 10 mVDC.

REV. NO.		DATE	
1		10/10/05	
2		11/19/05	
3		02/01/06	
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NOT VALID UNLESS STAMP IS RED

REV. NO.		DATE	
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gallien technology

400RB-IV POWER AMP

DATE: 10/10/05

REV: 1.0

DESIGNER: J. L. GALLIEN

DATE: 10/10/05

REV: 1.0

COMPANY: GALLIEN BRUEGER

PROJECT: 6240A4