



Customer Service

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## M480L SERVICE BULLETIN #6

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**SUBJECT:** +5 volt / VCC power connections to Rev 10 Host Bds.

**REFERENCE:** Internal memo

**PURPOSE:** To notify technical personnel of a production problem with some 480L Rev 10 Host boards. (Some boards had etch power connections (+5 volt/VCC) missing at some of the IC's and bypass capacitors).

**CORRECTIVE ACTION:** Repair/replace missing etch connections.

**EQUIPMENT REQUIRED:**

DVM Meter  
Soldering Iron  
Solder  
28 AWG Kynar wire

**WARNING**

This modification should be performed by qualified technical personnel only. Damage caused by performing this modification may void the manufacturer's warranty or standard repair policies.

**CAUTION**

**Electrostatic Discharge (ESD) Precautions**

The following practices minimize possible damage to ICs resulting from electrostatic discharge or improper insertion.

- Keep parts in original containers until ready for use.
- Avoid having plastic, vinyl or styrofoam in the work area.
- Wear a properly installed anti-static wrist-strap.
- Discharge personal static before handling devices.
- Remove and insert boards with care.
- When removing boards, handle only by non-conductive surfaces and never touch open-edge connectors except at a static-free workstation.\*
- Minimize handling of ICs.
- Handle each IC by its body.
- Do not slide ICs or boards over any surface.
- Insert ICs with the proper orientation, and watch for bent pins on ICs.
- Use anti-static containers for handling and transport.

\* To make a plastic-laminated workbench anti-static, wash with a solution of Lux liquid detergent, and allow to dry without rinsing.

**INSTRUCTIONS:** If you have an M480L that is failing intermittently, check for the Rev level of the Host board. If the Host board is Rev 10, using a DVM meter set for measuring continuity, check the + 5 volt / VCC connections on several IC's and Bypass capacitors various points around the board. Install wire jumpers for any opens found.

**( Note refer to schematics to identify + 5 volt /VCC pin locations.)**

Please contact LEXICON CUSTOMER SERVICE with any questions.