

# Service Manual

PCM Digital Piano

## SX-PX111

(M), (MC), (XM), (EN), (EH), (EF), (EZ), (EW), (EA),  
(EP), (EK), (XL), (XR), (XS), (XD), (X), (XT)



### AREAS

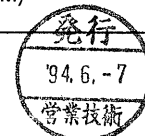
(M): U.S.A.	(EK): the United Kingdom
(MC): Canada	(XL): New Zealand
(XM): Mexico	(XR): Australia
(EN): Norway, Sweden, Denmark, Finland	(XS): Malaysia, Singapore, South Africa
(EH): Holland, Belgium	(XD): Saudi Arabia, Kuwait
(EF): France, Italy	(X): the Middle East, Indonesia, Hong Kong, the Philippines, Thailand
(EZ): Germany	(XT): Taiwan
(EW): Switzerland	
(EA): Austria	
(EP): Spain, Portugal, Greece, Russia	

### ⚠ WARNING

This service literature is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service literature by anyone else could result in serious injury or death.

### ■ Specifications

KEYBOARD	88 KEYS (MAX. POLYPHONIC 32 NOTES)
SOUNDS	GRAND PIANO, UPRIGHT PIANO, E PIANO 1, E PIANO 2, HARPSI, PIPE ORGAN
PEDAL	SOFT, SUSTAIN
DIGITAL CELESTE	○
DIGITAL REVERB	○ (ROOM, STAGE, HALL)
TOUCH SENSITIVITY	LIGHT, NORMAL, HEAVY
TRANSCOPE	G-C-F#
TUNING	427.3-440.0-453.0 Hz
DEMO	○
MIDI	MULTI TIMBRE, LOCAL CONTROL, OMNI ON, PROGRAM CHANGE, TRANSCOPE
MODE SET	PIANO TUNING, MINIMUM RANGE, SOSTENUTO
OTHERS	POWER SWITCH, MAIN VOLUME, MIDI TERMINALS (IN, OUT, THRU), PEDAL IN, AUX IN (R/R+L, L), LINE OUT (R/R+L, L), PHONESX 2, AC IN, INITIAL KEY
OUTPUT	25 W × 2
SPEAKERS	14 cm × 2
POWER REQUIREMENT	145 W, 90 W (NORTH AMERICA AND MEXICO)
	AC 120/220/240 V 50/60 Hz
	AC 120 V 60Hz (NORTH AMERICA AND MEXICO)
	AC 230 V 50/60Hz (NEW ZEALAND AND EUROPE EXCEPT FOR UNITED KINGDOM) AC 230-240 V (UNITED KINGDOM)



# Technics

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DIMENSIONS(W×H×D)	142.4 cm× 101.6 cm× 59.0 cm (56-1/16"× 40" × 23-7/32")
NET WEIGHT	50 Kg (110.2 lbs)
ACCESSORIES	MUSIC STAND, AC CORD, STAND

\*Specifications are subject to change without notice for further improvement.

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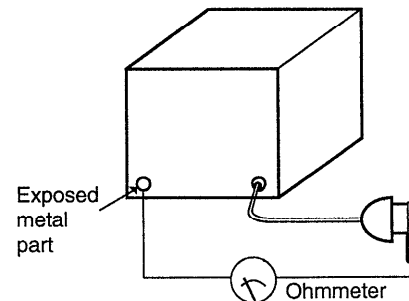
# SAFETY PRECAUTION

## ● Safety Precaution

1. Before servicing, unplug the power cord to prevent an electric shock.
2. When replacing parts, use only the manufacturer's recommended components for safety.
3. Check the condition of the power cord. Replace if wear or damage is evident.
4. After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc..
5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

## ● Insulation Resistance Test

1. Unplug the power cord and short the prongs of the plug with a jumper wire.
2. Turn on the power switch.
3. Measure the resistance value with an ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screw heads, connectors, control shafts, handle brackets, etc..Measurements should range from 4 MΩ to infinity for all exposed parts.

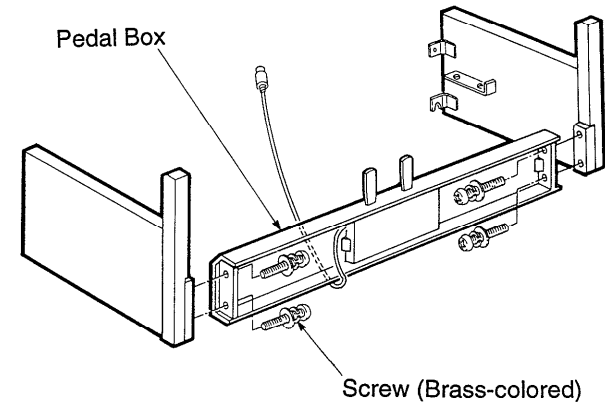


Resistance = 4MΩ to ∞

# HOW TO ASSEMBLE THE PIANO

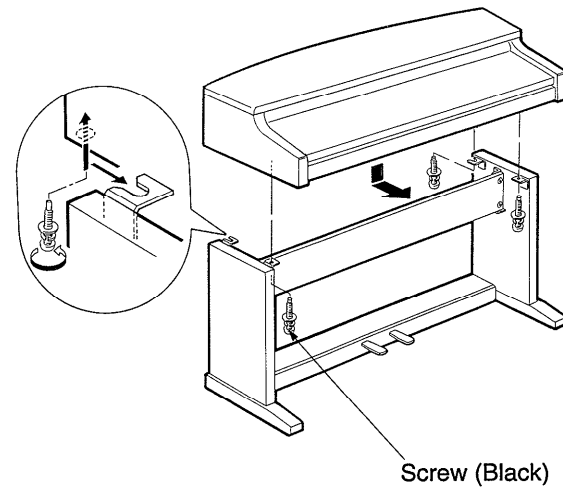
To prevent the piano unit from falling off the stand, secure it firmly with the screws.

- 1 Assemble the side panels and the pedal box with the 4 brass-colored screws.



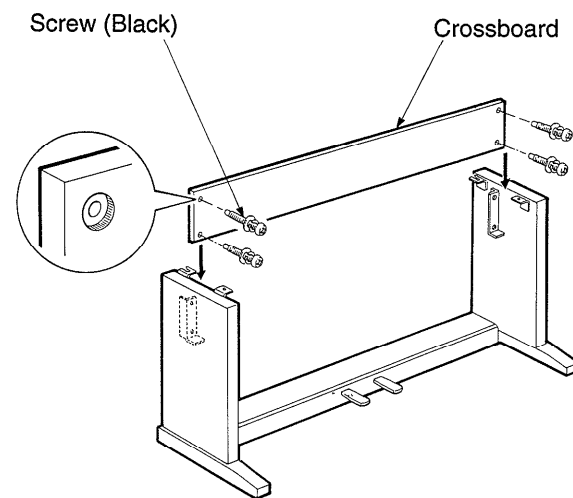
[Fig. 1]

- 3 Place the piano unit on the stand and secure it to the stand.



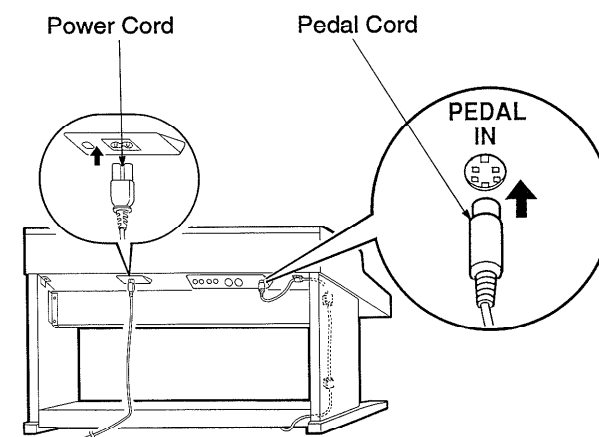
[Fig. 3]

- 2 Place the stand upright. Secure the crossboard to the front of the L-shaped brackets with 4 screws.



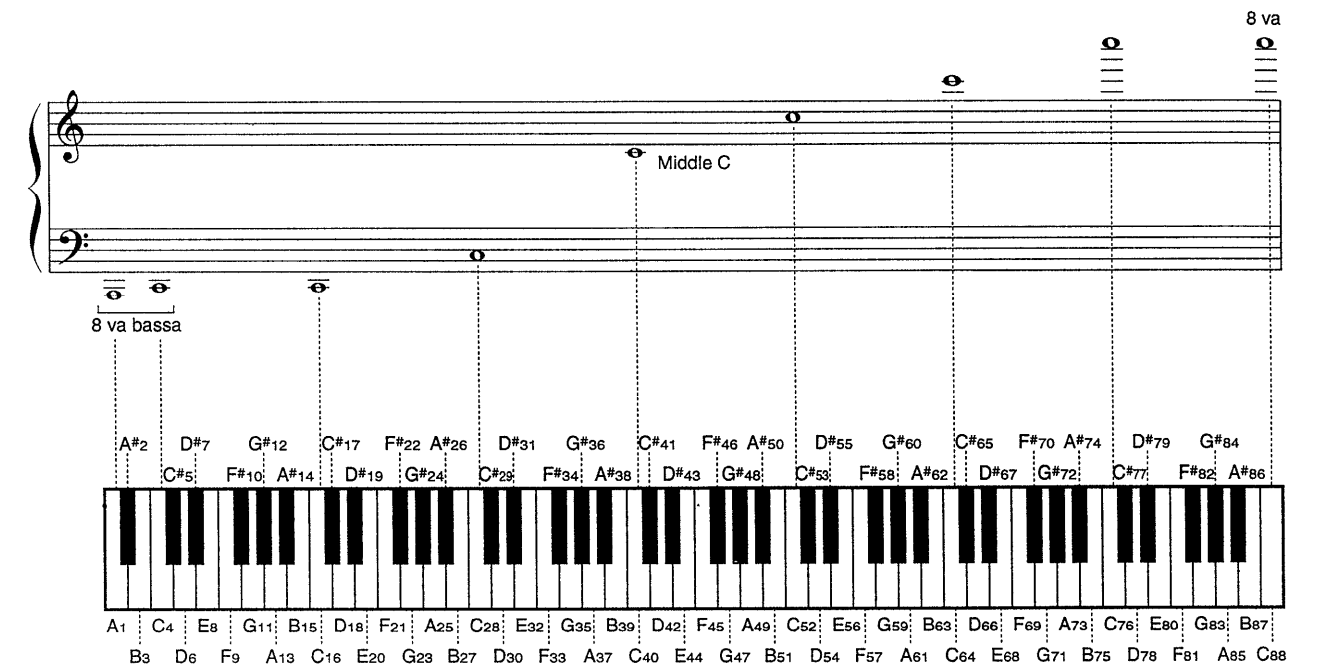
[Fig. 2]

- 4 Connect the pedal cord and power cord to their sockets located rear of the piano unit as shown below.



[Fig. 4]

# KEYBOARD RANGES



# INITIAL SETTING

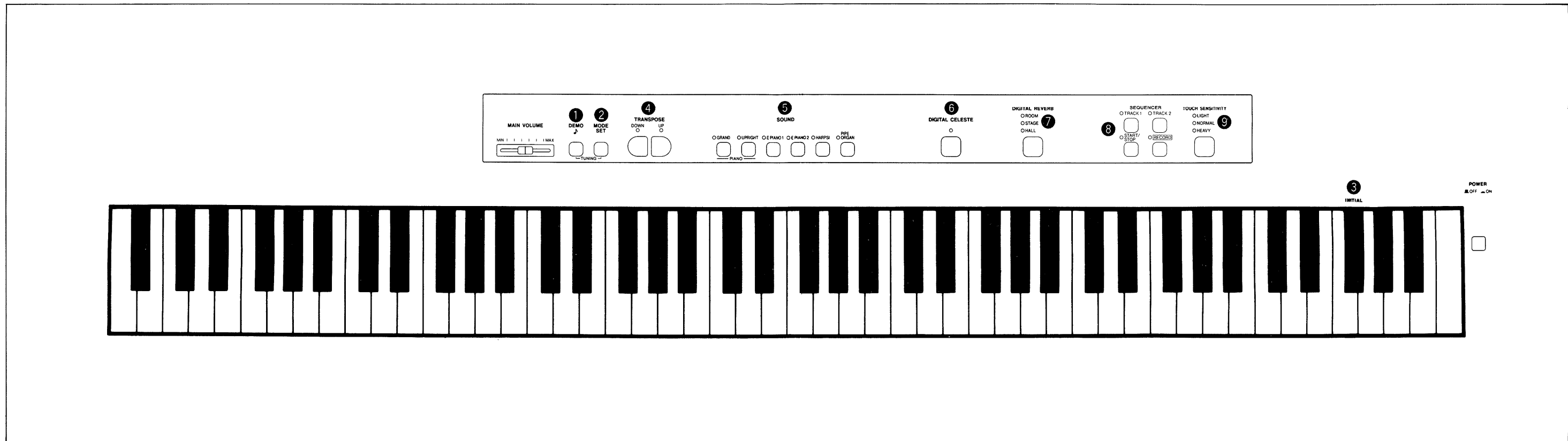
The initial setting function is used to return to the original factory settings, and to reset the customer settings and misoperations. The selected sound and various functions, MIDI settings are initialized with this operation.

## INITIAL SETTING

Press the **INITIAL** key while the **MODE SET** button is pressed. Or turn on the **POWER** switch while pressing the **INITIAL** key.

1. While pressing the **MODE SET** button.
2. Press the **INITIAL** key.

# ARRANGEMENT OF CONTROL PANEL



## BASIC FUNCTIONS

### 1 DEMO

Automatic demonstration performances stored in the piano's memory introduce the various sounds available. Listen to all the demonstration tunes in order, or listen to the demo tune of a specific sound.

### 2 MODE SET, 3 INITIAL KEY

Used when selecting functions to set or adjust, including type of piano tuning, minimum range (volume), sostenuto, initialization, plus all settable MIDI functions.

•If the INITIAL KEY is pressed while the **MODE SET** button is depressed, the settings of the buttons, etc. will return to the initialized settings made by the manufacturer.

### 4 TRANSPOSE

C is the standard setting, but you can raise or lower the key of the entire instrument within a one-octave range with these two buttons. The buttons are also used for adjusting the volume balance of mixed sounds.

### 5 SOUND

Select from 6 different sounds for the piano. You can mix sounds by selecting two simultaneously. All sounds feature Touch Response.

### 6 DIGITAL CELESTE

Apply a celeste effect to give the sound greater depth. The setting is memorized independently for each sound.

### 7 DIGITAL REVERB

Add a reverb effect to the sound. Choose one of three different echo types. The setting is memorized independently for each sound.

### 8 SEQUENCER

Record and play back your performance.

### 9 TOUCH SENSITIVITY

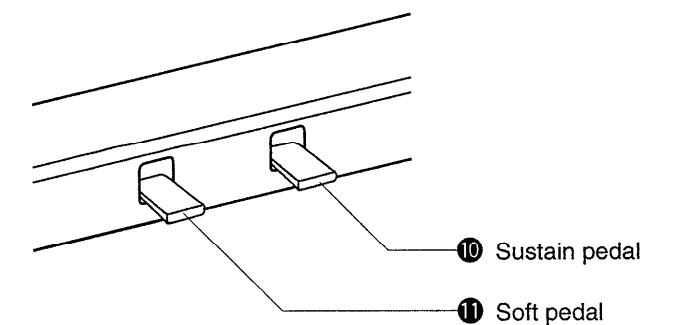
Choose **LIGHT**, **NORMAL** or **HEAVY** keyboard touch (Touch Response) to match your type of playing

### 10 Sustain Pedal

The sound is sustained when a key is released while this pedal is depressed. For **GRAND PIANO** and **UPRIGHT PIANO** sounds, the tones of the 17 rightmost keys are automatically sustained.

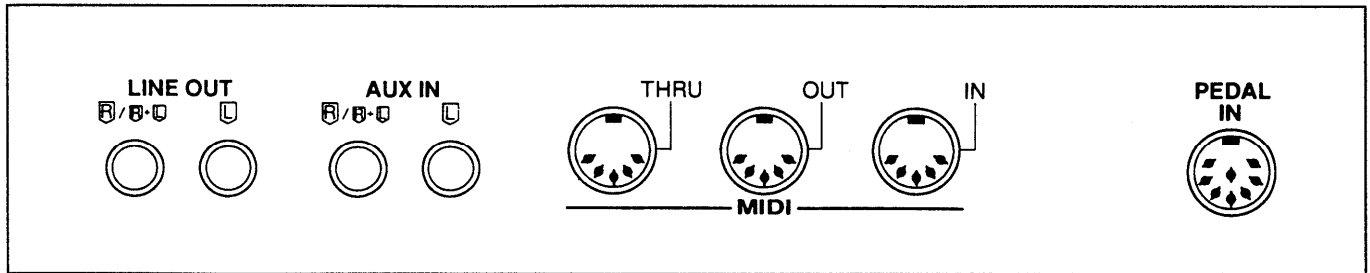
### 11 Soft pedal

Press the pedal for softer, muted sound. It can also be used as a sostenuto pedal. When used as a sostenuto pedal, and **PIPE ORGAN** is selected, the tones continue to sound for as long as the pedal is depressed.



# TERMINALS

(on the rear panel)



## LINE OUT (output level 1.5 Vrms, 600 $\Omega$ )

By plugging into an external high-power amplifier, the sound can be reproduced at a high volume. Or connect a tape recorder and use them as recording terminals. To output monaural sound, connect the external equipment to the **R/R+L** terminal. (Do not connect the **L** terminal. )

## AUX IN (input level 0.5 Vrms, 6 k $\Omega$ )

Other instruments such as a rhythm machine or sound module can be connected to the piano so that the sound is output from the piano. To receive monaural sound, connect the other instruments to the **R/R+L** terminal. (Do not connect the **L** terminal. )

## MIDI (Musical Instrument Digital Interface)

MIDI is the standard specification that enables connection to equipment such as synthesizers and personal computers.

**IN :** The terminal that receives data from external equipment.

**OUT :** The terminal that transmits data from this instrument to external equipment.

**THRU:** The terminal that transfers data from the **IN** terminal directly to other equipment.

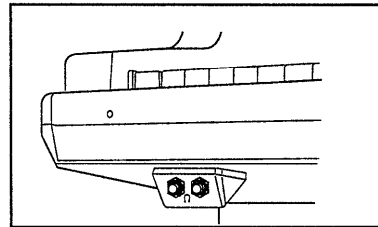
- Use a 5-pin DIN cord (less than 15 m long) for these connections.

## PEDAL IN

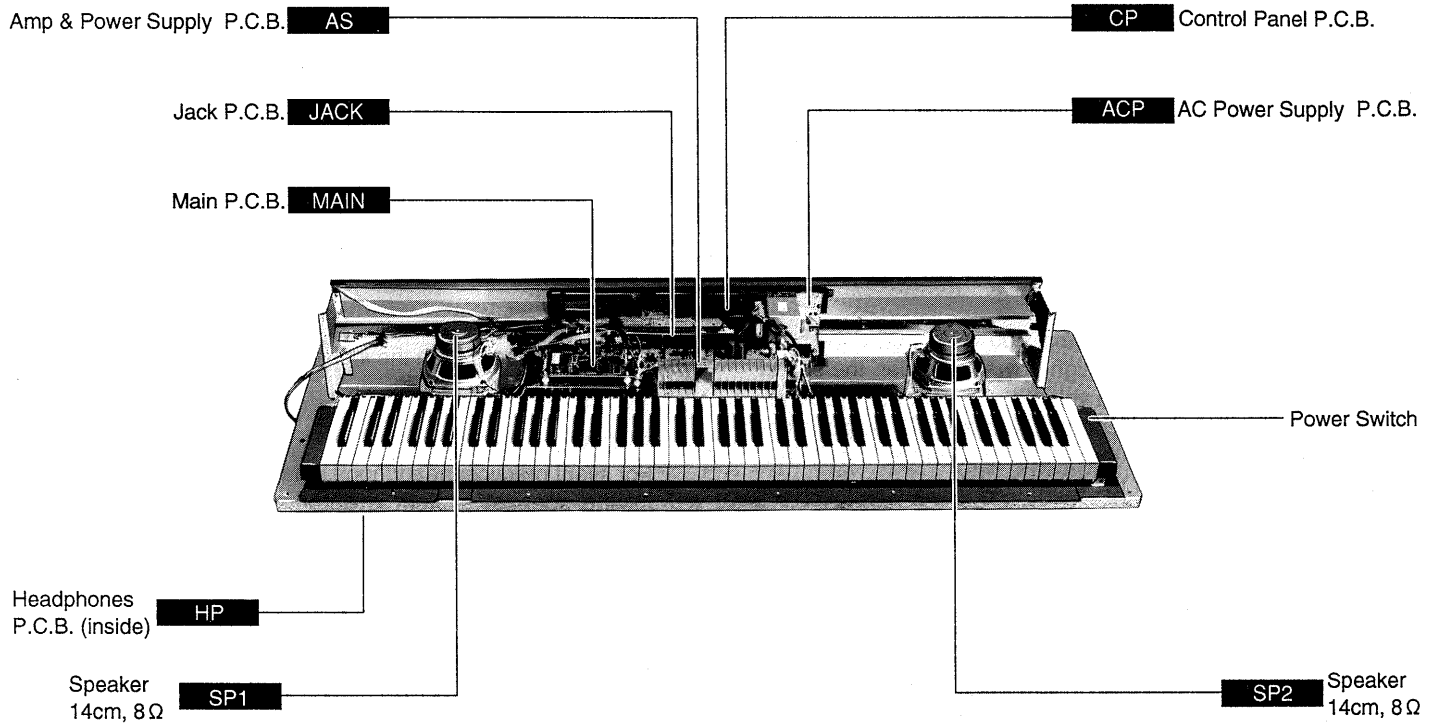
Connect the cord from the included stand to this terminal.

## PHONES ( $\Omega$ ) $\times 2$

For silent practice, headphones may be used. When plugged in, the speaker system is automatically switched off, and sound is heard only through the headphones.



# PARTS LOCATION

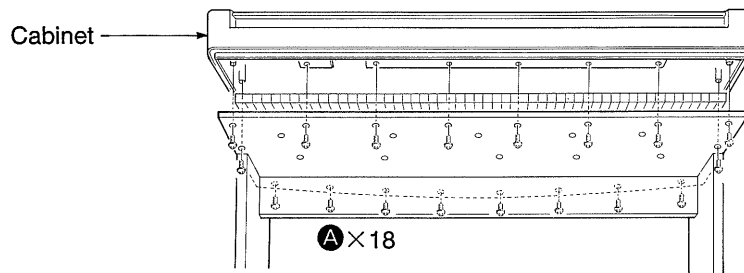


[Photo-1]

# DISASSEMBLY INSTRUCTIONS

## 1 Removing the cabinet

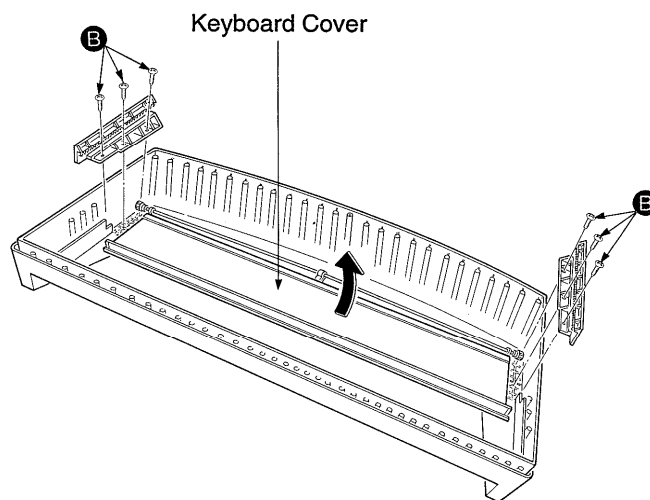
1. Remove the screws from the underside of the cabinet (A 18 pcs.).
2. To remove the cabinet as shown in Fig. 5.



[Fig.5]

## 2 Removing the keyboard cover

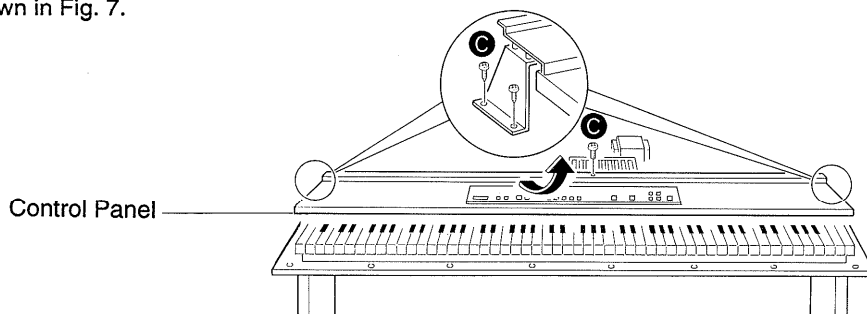
1. Remove the cabinet (see Step 1).
2. Remove the guide rail holding screws (B 6 pcs.).
3. Remove the guide rails.
4. Remove the keyboard cover as shown in Fig. 6.



[Fig.6]

## 3 Removing the control panel

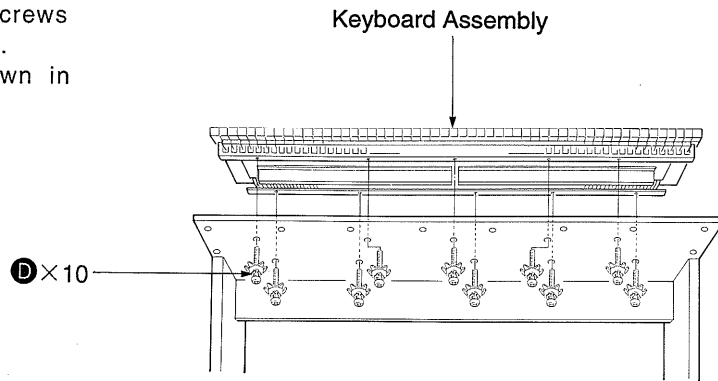
1. Remove the cabinet (see Step 1).
2. Remove the control panel affixing screws (C 5 pcs.).
3. Remove the control panel as shown in Fig. 7.



[Fig.7]

#### 4 Removing the keyboard assembly

1. Remove the control panel (see Step 3).
2. Remove the keyboard assembly affixing screws located on the bottom of the cabinet (D 10 pcs.).
3. Remove the keyboard assembly as shown in Fig. 8.



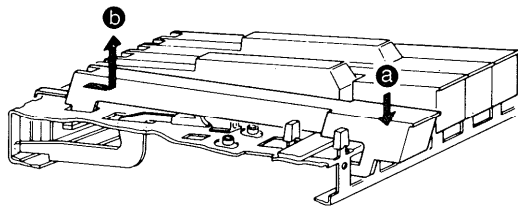
[Fig.8]

#### 5 Keys (s) Disassembly

1. Remove the keyboard assembly (see Step 4).
2. To release the key claw.
  - a Press the front of the key downward slightly.
  - b Press the rear of the key forward gently.
3. To remove the key, lift as shown in Fig. 9.

##### NOTE:

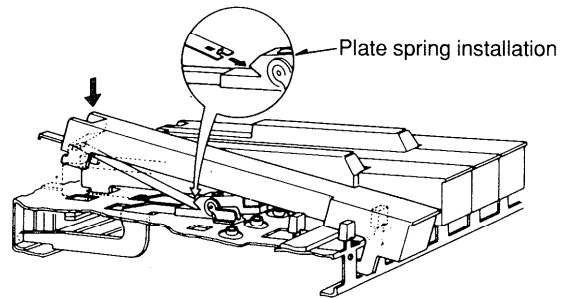
- The key claw is easily broken. Do not apply undue force. Should a key claw break, it can still be used; however, a replacement is recommended.
- If a black key is to be replaced it is necessary to remove both adjacent white keys.



[Fig.9]

#### Assembly

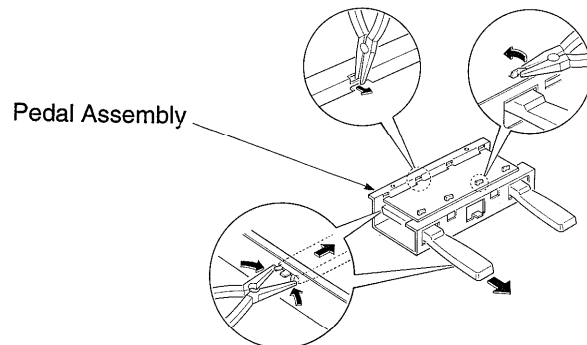
1. Insert the front part of the key into the chassis.
2. Insert the plate spring into the hammer notch as shown in Fig. 10.
3. While slowly lowering the key into the chassis, insert the plate spring into the notch at the rear of the key.
4. Carefully insert the key into the opening in the chassis and slide the key towards the rear to lock it in place.



[Fig.10]

#### 6 Disassembly of the pedal assembly

1. Remove the pedal assembly from the pedal box.
2. Disassemble the pedal assembly as shown in Fig. 11.



[Fig.11]



## 7 Removing the printed circuit boards

•Remove the cabinet (see Step 1).

### MAIN P.C.B.

1. Remove the MAIN P.C.B. mounting screws (E 2 pcs.).
2. Release the claws of the P.C.B. holders.

### AS P.C.B.

1. Remove the AS P.C.B. mounting screws (F 2 pcs.).
2. Remove the claws of the P.C.B. holder.

### JACK P.C.B.

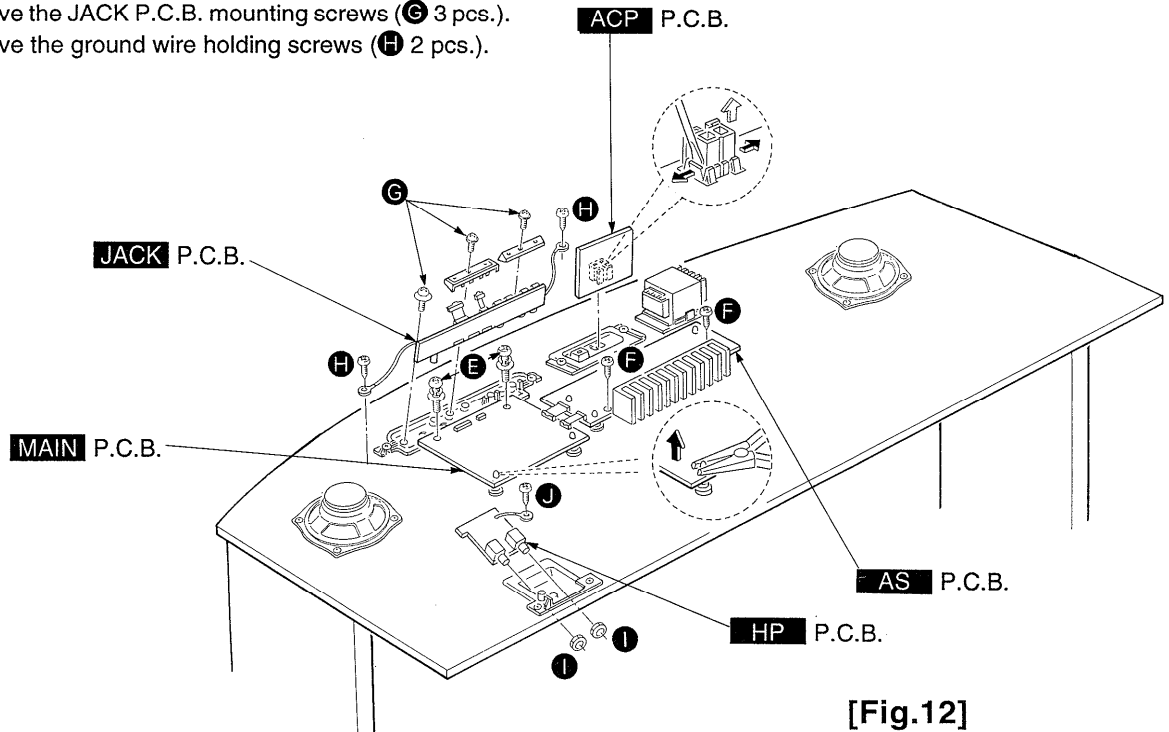
1. Remove the MAIN P.C.B..
2. Remove the JACK P.C.B. mounting screws (G 3 pcs.).
3. Remove the ground wire holding screws (H 2 pcs.).

### HP P.C.B.

1. Remove the keyboard assembly (See Step 4).
2. Remove the headphone jack mounting nuts (I 2 pcs.).
3. Remove the ground wire holding screw (J 1 pc.).

### ACP P.C.B.

- Release the claws of the AC IN connector bracket.



## SYMPTOMS WHICH APPEAR TO BE SIGNS OF TROUBLE

Phenomenon	Remedy
No sound is produced when the keyboard is played.	<ul style="list-style-type: none"> <li>• No sound is produced if the <b>MAIN VOLUME</b> is set to <b>MIN</b>. Use the sliding control to set the volume to an appropriate level.</li> <li>• If the <b>MIDI LOCAL CONTROL</b> is set to off, set it to on.</li> </ul>

### ■ About the back-up memory

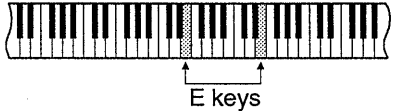
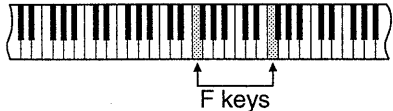
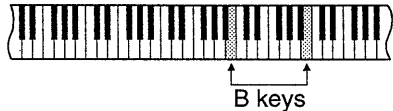
The selected sound and various functions, MIDI settings and **SEQUENCER** controls remain in the memory for about one week after the **POWER** is turned off. If you wish to return all memories and settings to their factory-

preset status, while pressing the **MODE SET** button, press the **INITIAL** key on the keyboard. Or, press the **POWER** on and hold the **INITIAL** key at the same time.

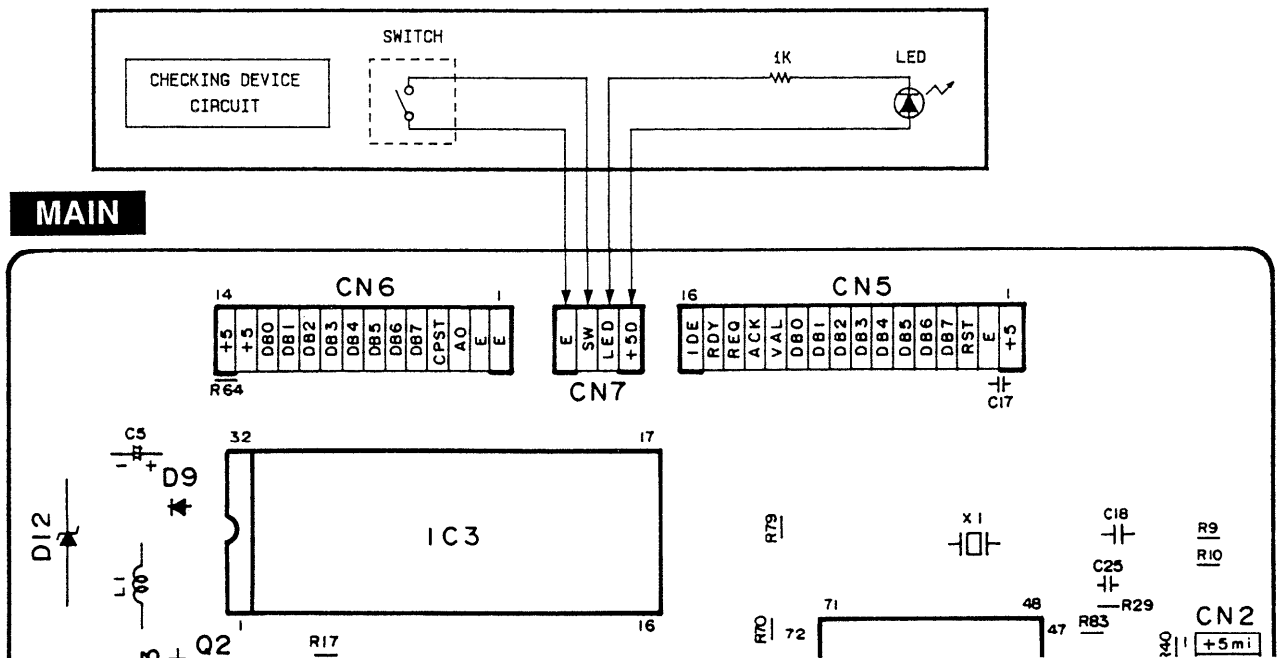
# ABOUT THE SELF-DIAGNOSTIC FUNCTION

This model has some self-diagnostic capabilities. When set to the self-diagnostic mode, operation of various components can be verified by following the procedures in the chart below.

No.	PCB	TEST MODE	Procedure
1	MAIN	RAM (IC4), ROM (IC3) check  When the power switch is turned on, the LED of the CHECKING DEVICE flashes 8 times. The first 4 flashes are for the RAM check, and the latter 4 flashes are for the ROM check. The order of the LED flashes corresponds to the respective IC numbers as shown below. If an IC is defective, the corresponding flash time is longer.  Examples  1. RAM OK, ROM OK  2. RAM OK, ROM (IC3) defective  3. RAM (IC7) defective, ROM OK  NOTE : ● indicates short flash time = OK ■ indicates long flash time = Defective	1. Connect the CHECKING DEVICE (refer to page I-12) to CN 7 on the MAIN P.C.B., and turn on the CHECKING DEVICE switch. 2. Turn on the power switch.  
2	MAIN	V53 Gate Array (IC2) check  Monitor pins 46-48 (DL6-DL4) of IC2 on an oscilloscope, and check whether incremental data (see figure) is output.	Press and hold the two C keys shown below, and then turn on the power switch.    
3	CP	Gate array (IC1) check  1. IC1 OK  2. IC1 defective  NOTE : ● indicates short flash time = OK ■ indicates long flash time = Defective	1. Connect the CHECKING DEVICE to CN 7 on the MAIN P.C.B. (The Checking Device switch should be off). 2. Press and hold the two D keys shown below, and then turn on the power switch.    When the power switch is turned on, the LED of the CHECKING DEVICE flashes 4 times. The order of the LED flashes corresponds to the CPU (IC) on the respective P.C.B.s as shown below. If an IC is defective, the corresponding flash time is longer.  

No.	PCB	TEST MODE	Procedure
4	MAIN	Wave ROM (IC7) check	1. Press and hold the two E keys shown below, and then turn on the power switch. 2. Select the GRAND PIANO sound. <div style="text-align: center;">  <p>E keys</p> </div>
		When set to the self-diagnostic mode, the Wave ROM outputs a sine wave. If no sound is produced, or if the sound is distorted, the Wave ROM is defective.	
5	CP	Control Panel LED check	Press and hold the two F keys shown below, and then turn on the power switch. <div style="text-align: center;">  <p>F keys</p> </div>
		Press the buttons on the control panel and confirm that the corresponding LEDs light.	
6	MKB	Keyboard ROM (IC2) check	Press and hold the two B keys shown below, and then turn on the power switch. <div style="text-align: center;">  <p>B keys</p> </div>
		If the keyboard ROM (IC2) is OK, one confirming beep will sound. If it is defective, several consecutive error beeps will sound.	

■ Connection between serving CHECKING DEVICE and MAIN P.C.B.



# MIDI IMPLEMENTATION CHART

Function		Transmitted	Recognized	Remarks
<b>Basic Channel</b>	Default Changed	1-16 1-16	1-16 1-16	memorized
<b>Mode</b>	Default Messages Altered	3 × —	1, 3 × —	memorized
<b>Note Number</b>	True voice	*21-108 —	0-127 *0-127	
<b>Velocity</b>	Note ON Note OFF	○ × (9nH: V=0)	○ ×	
<b>After Touch</b>	Key's Ch's	× ×	× ×	
<b>Pitch Bender</b>		×	×	
<b>Control Change</b>	7	×	**○	volume
	64	○	○	sustain pedal
	66	○	○	sostenuto pedal
	67	○	○	soft pedal
	93	○	○	chorus (digital celeste)
<b>Prog Change</b>	True #	○× 0-127	○× 0-5	
<b>System Exclusive</b>		×	×	
<b>System Common</b>	Song Pos Song Sel Tune	× × ×	× × ×	
<b>System Real Time</b>	Clock Commands	× ×	× ×	
<b>Aux Messages</b>	Local ON/OFF All Notes OFF Active Sense Reset	× × ○ ×	× ○ ○ ×	
<b>Notes</b>	○× .....Whether or not the data for each of these items is transmitted or received can be set. * Changes depending on the <b>TRANPOSE</b> setting. ** Effective only in the MULTI TIMBRE mode.			

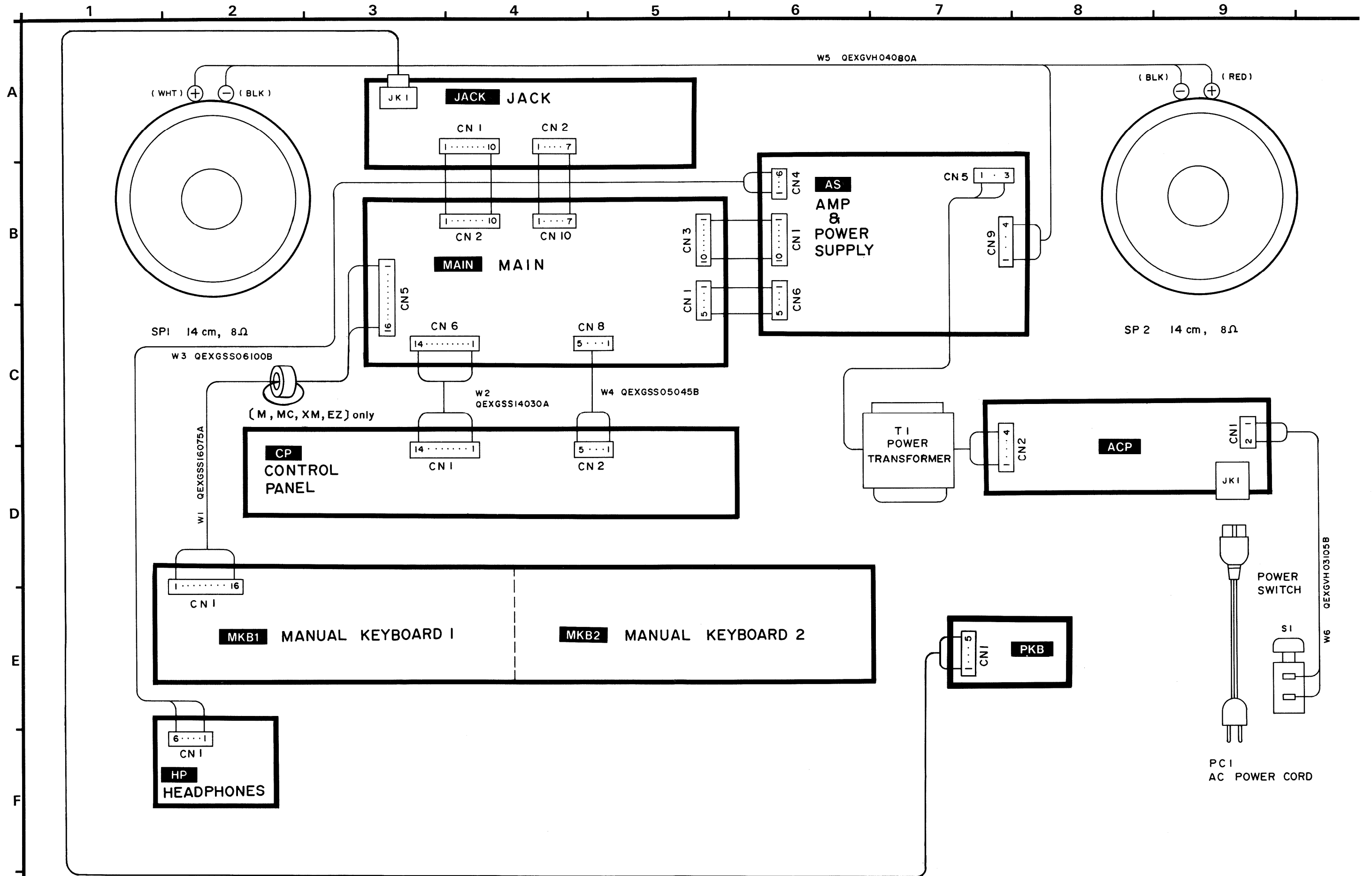
**Mode 1:** OMNI ON, POLY  
**Mode 3:** OMNI OFF, POLY

**Mode 2:** OMNI ON, MONO  
**Mode 4:** OMNI OFF, MONO

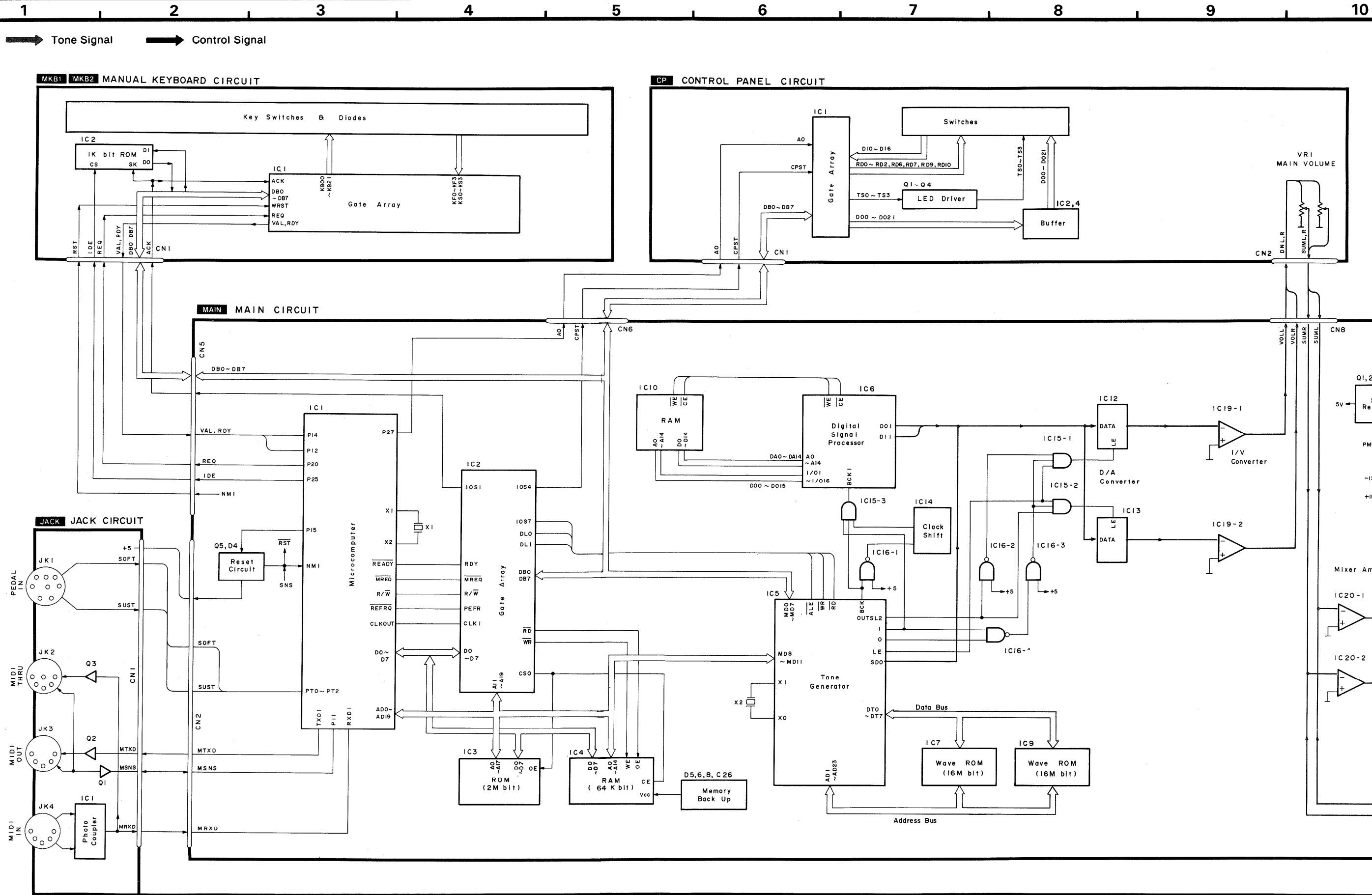
○ : Yes  
 × : No



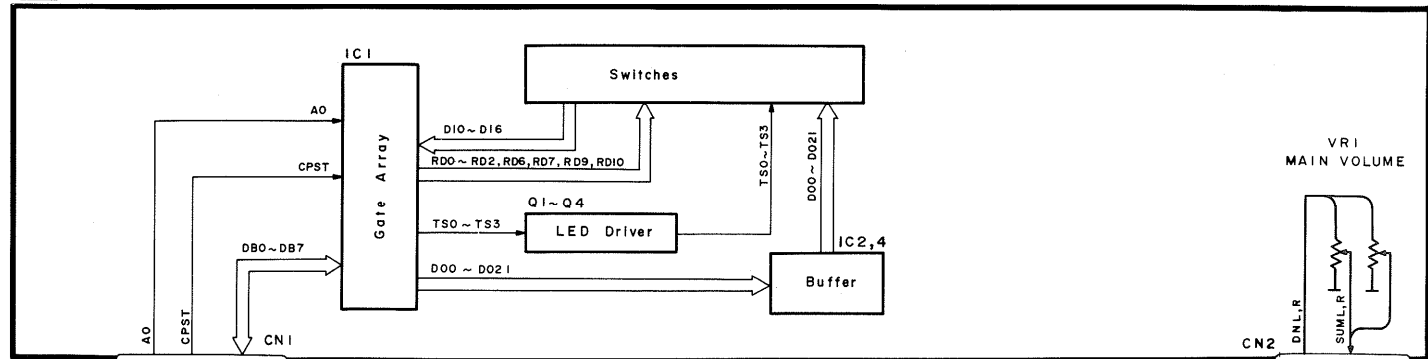
# WIRING CONNECTION DIAGRAM



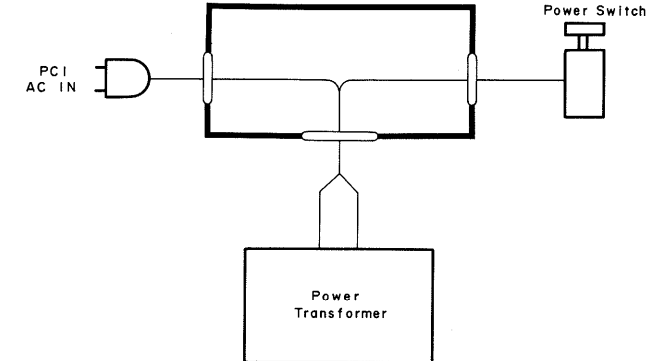
# BLOCK DIAGRAM



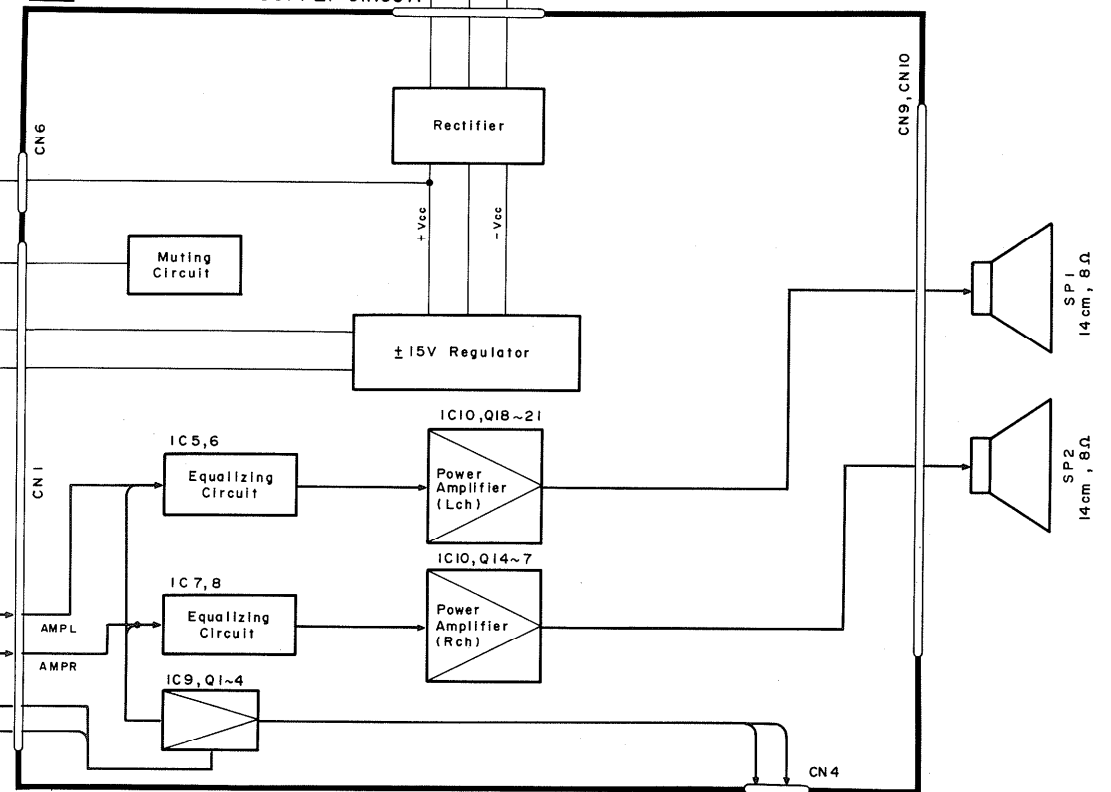
**CP CONTROL PANEL CIRCUIT**



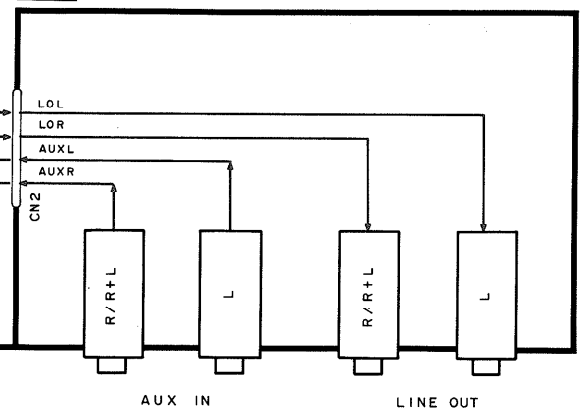
**ACP AC POWER SUPPLY CIRCUIT**



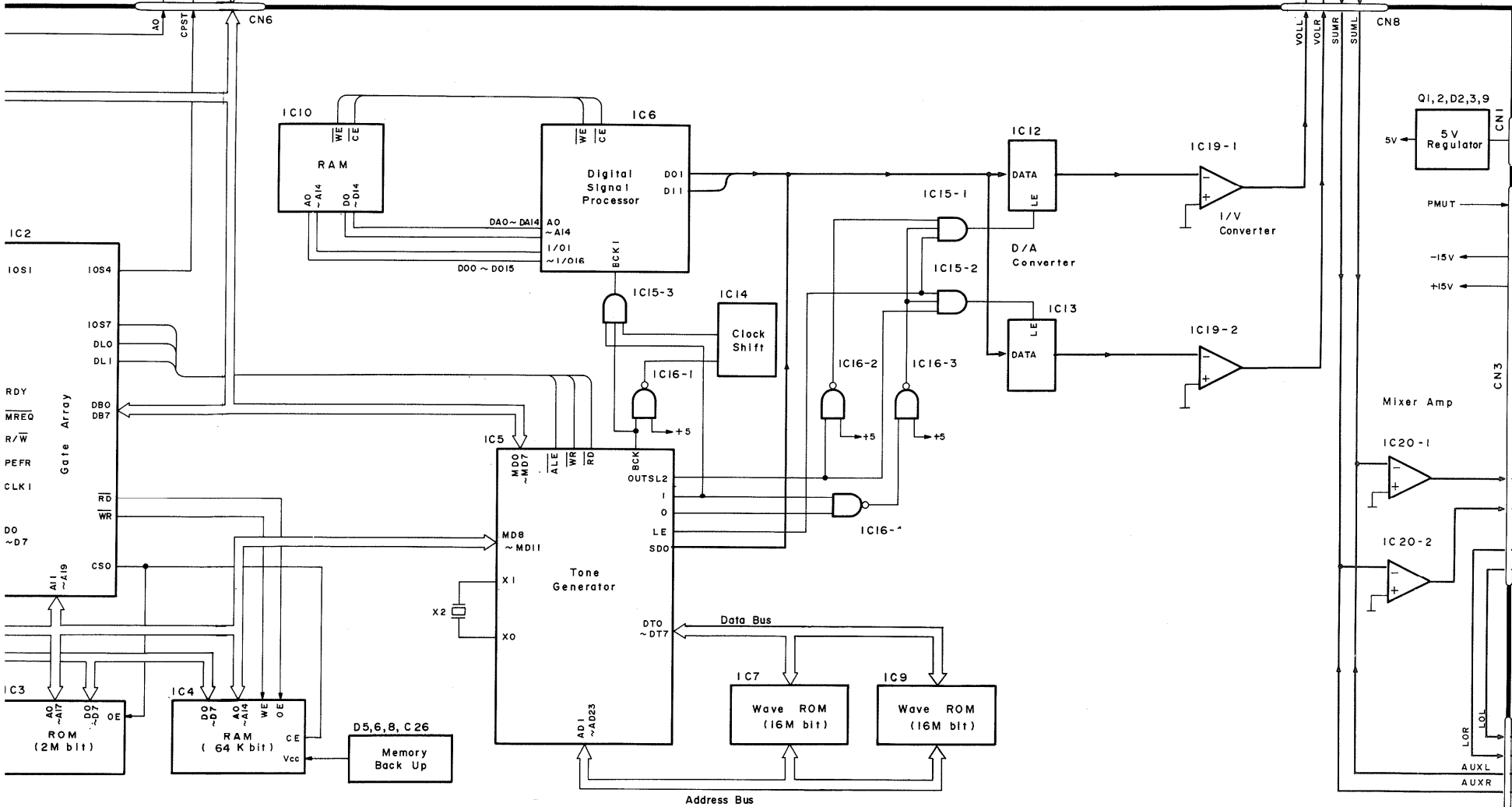
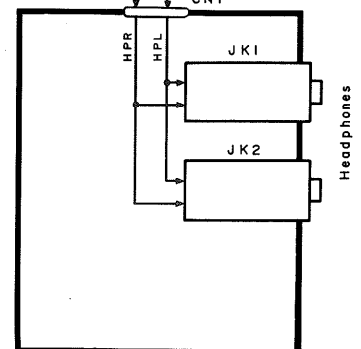
**AS AMP & POWER SUPPLY CIRCUIT**



**JACK**



**HP HEADPHONES**

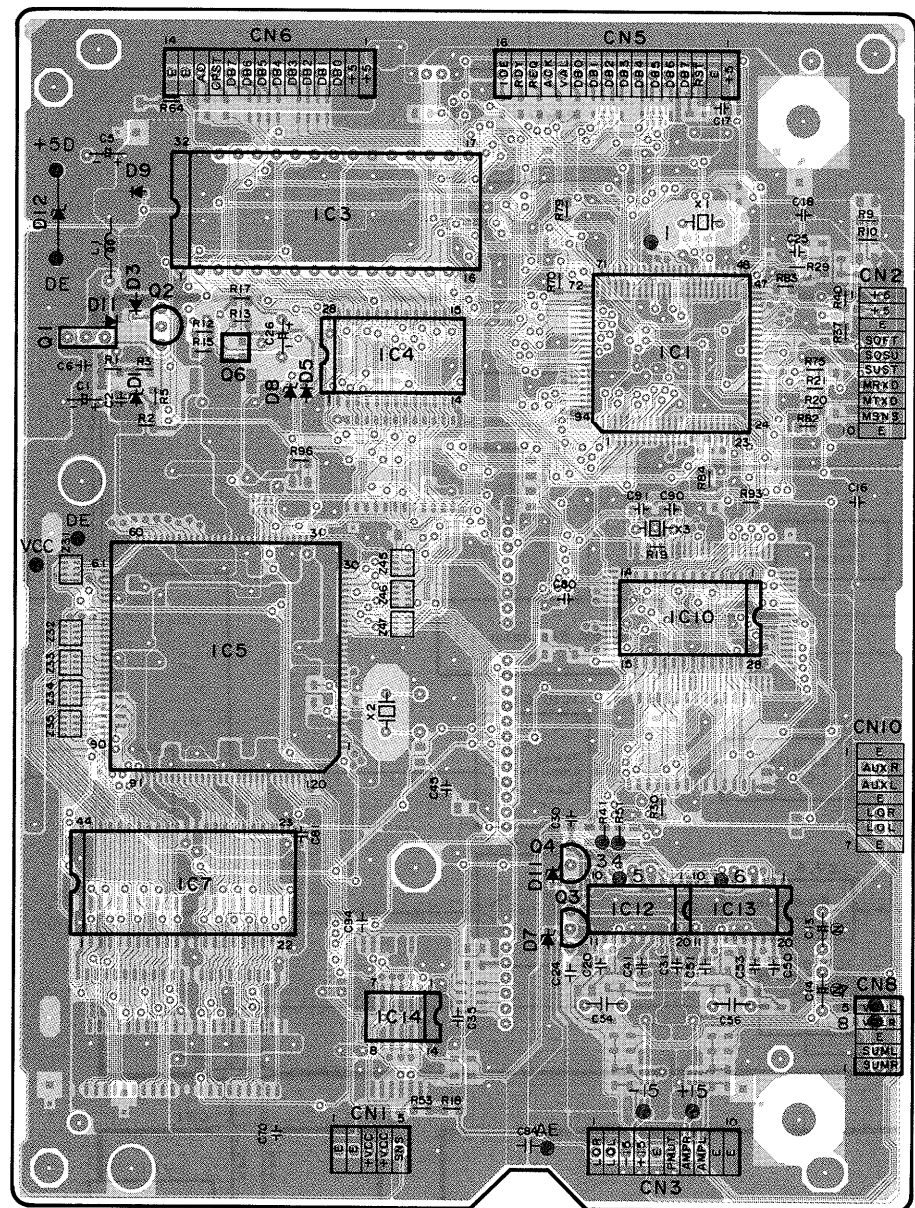




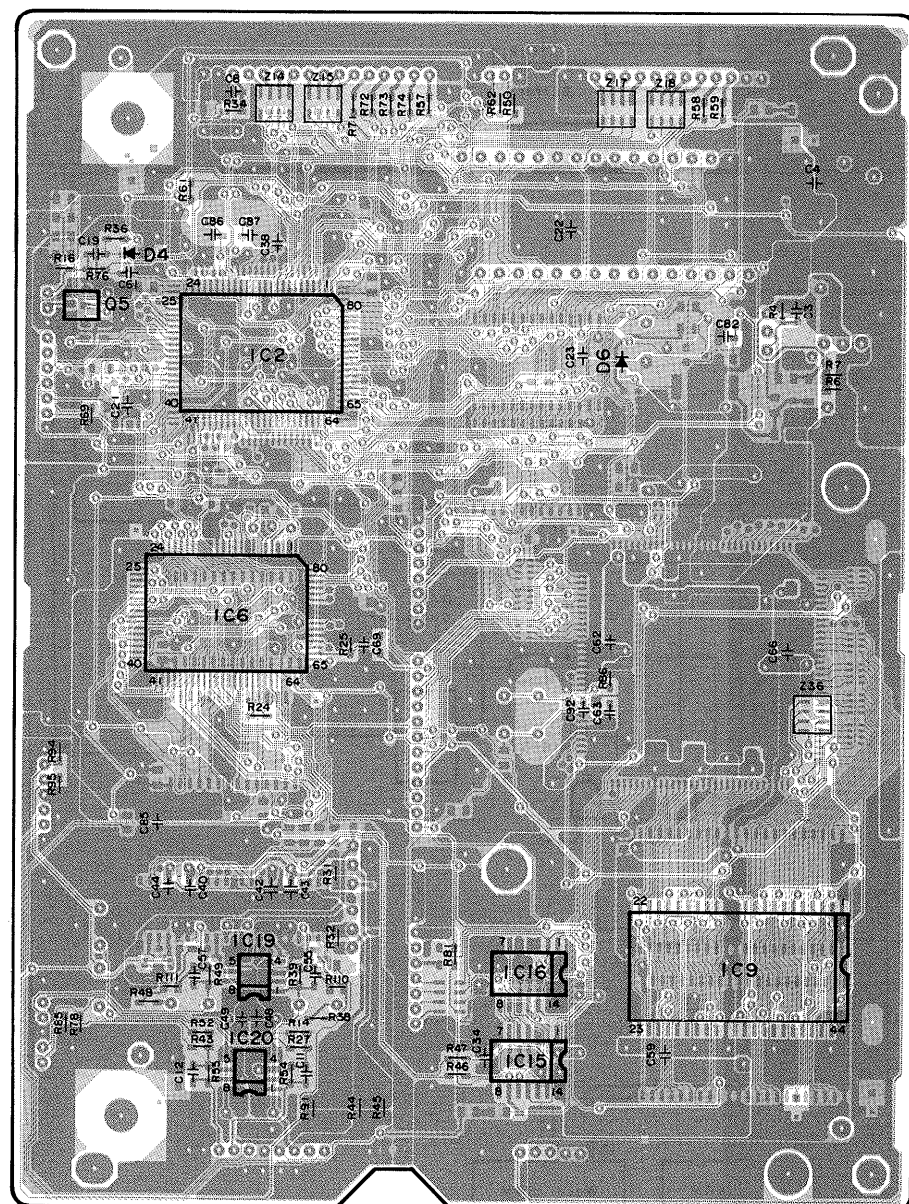
1 2 3 4 5 6 7 8 9 10

A  
B  
C  
D  
E  
F

MAIN COMPONENT SIDE



MAIN FOIL SIDE



SXPG214651

Measuring Condition ■ 波形の測定条件

Check Point ③~⑤

Set to the self-diagnostic mode following

- While pressing two E keys (①) simultaneously, press the power switch.

次のように自己診断モードに設定してください。

- 2つのEキー(①)を同時に押しながらかける。

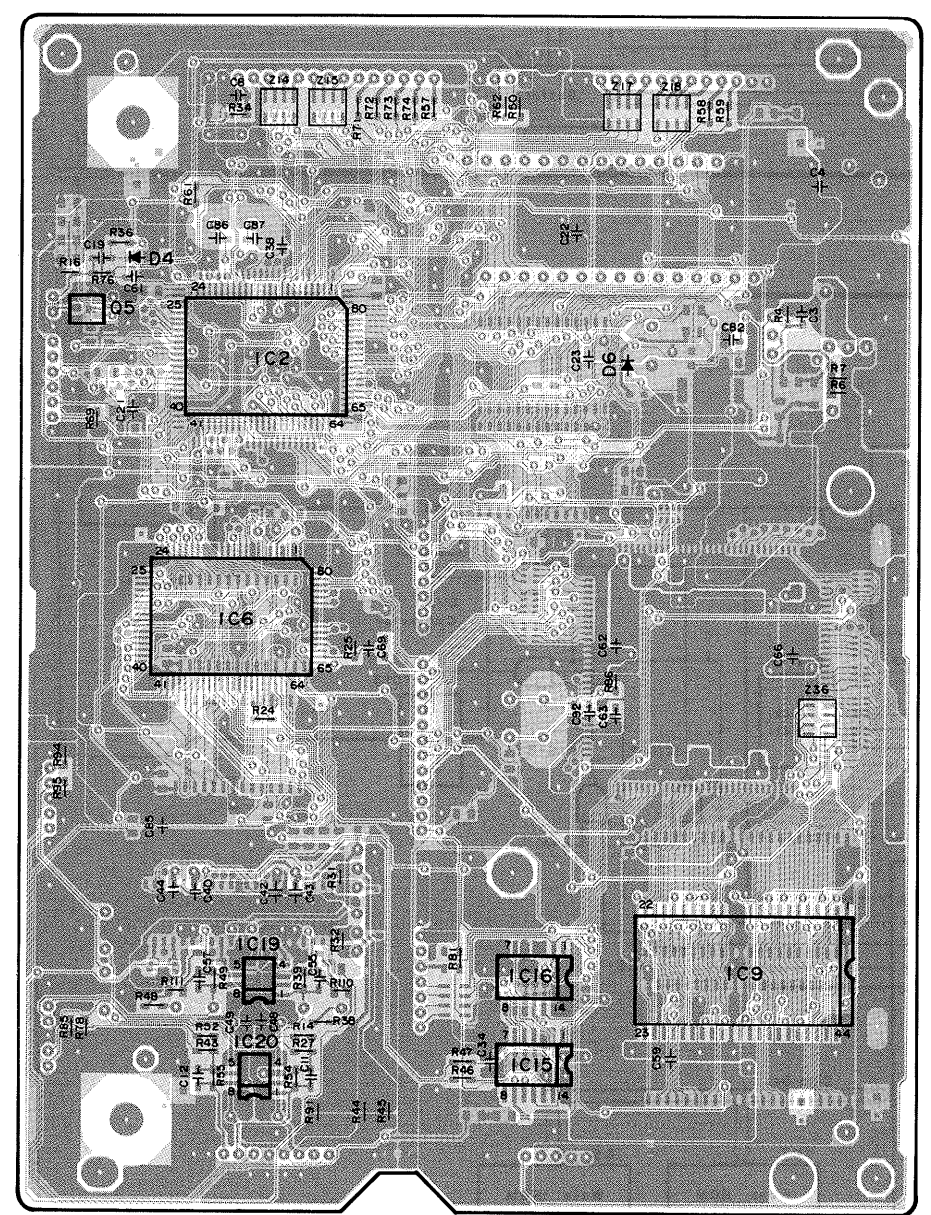
- SOUND ..... GRA
- Main Volume..... Cen
- Keyboard ..... A1 (

MAIN

NOTES:

- IC'S
  - IC1: SVIGD70320GJ
  - IC2: D65012GF-A79
  - IC3: QSIGBX111AX
  - IC4: HM6264ALF10L
  - IC5: TC25540AF006
  - IC6: D6382GF-3B9
  - IC7: QSIGH3C16CN9
  - IC9: QSIGH3C16CR0
  - IC10: HM65256BLF10
  - IC12, 13: PCM1702U
  - IC14: D74HC164GS
  - IC15: D74HC11GS
  - IC16: D74HC00GS
  - IC19, 20: M5218AFP
- TRANSISTORS
  - Q1: 2SA1643
  - Q2, 3: 2SC1815GR
  - Q4: 2SA1015-GR
  - Q5: 2SB709AR
  - Q6: 2SD601AQ
- DIODES
  - D1: MA8047H
  - D3~6, 9: MA110
  - D7, 11: MA8062M
  - D8: MA8056M
  - D12: MA2062LF

**MAIN** **FOIL SIDE** **SXPG214651**



**MAIN**

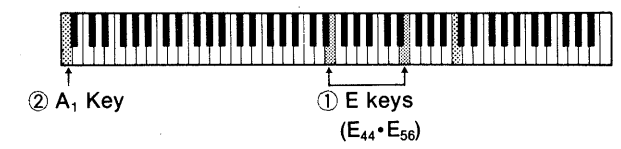
**NOTES:**

- IC'S
  - IC1: SVIGD70320GJ
  - IC2: D65012GF-A79
  - IC3: QSIGBX111AX
  - IC4: HM6264ALF10L
  - IC5: TC25540AF006
  - IC6: D6382GF-3B9
  - IC7: QSIGH3C16CN9
  - IC9: QSIGH3C16CR0
  - IC10: HM65256BLF10
  - IC12, 13: PCM1702U
  - IC14: D74HC164GS
  - IC15: D74HC11GS
  - IC16: D74HC00GS
  - IC19, 20: M5218AFP
- TRANSISTORS
  - Q1: 2SA1643
  - Q2, 3: 2SC1815GR
  - Q4: 2SA1015-GR
  - Q5: 2SB709AR
  - Q6: 2SD601AQ
- DIODES
  - D1: MA8047H
  - D3~6, 9: MA110
  - D7, 11: MA8062M
  - D8: MA8056M
  - D12: MA2062LF

**Measuring Condition** ■ 波形の測定条件

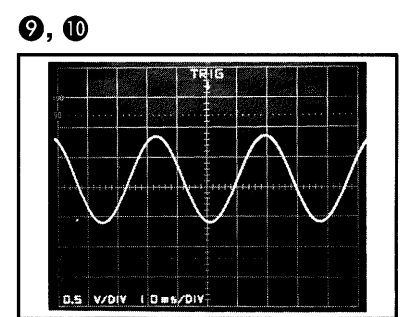
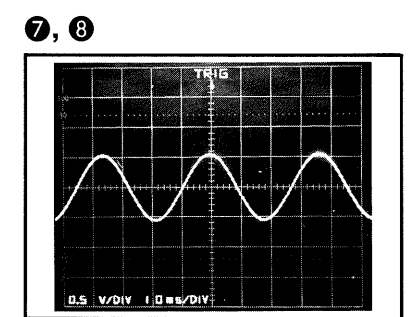
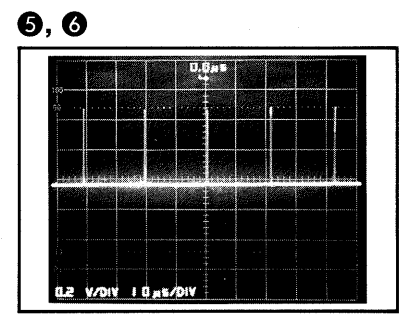
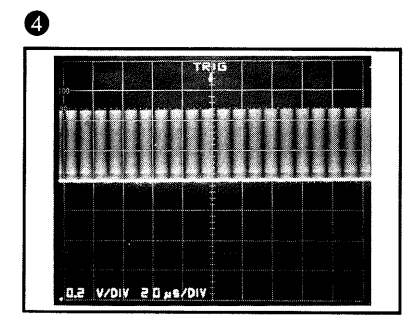
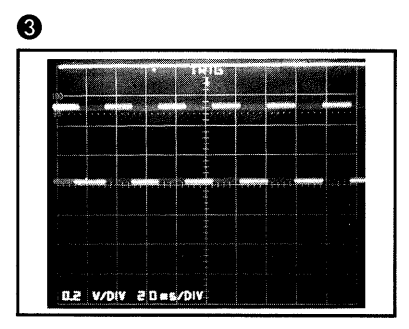
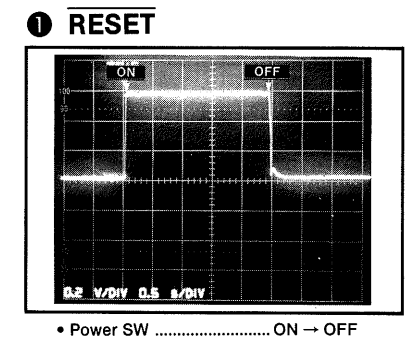
**Check Point ③~⑧**  
 Set to the self-diagnostic mode followings.  
 • While pressing two E keys (①) simultaneously, turn on the power switch.

- 次のように自己診断モードに設定してください。
- 2つのEキー(①)を同時に押しながら、電源スイッチをオンする。
  - SOUND ..... GRAND PIANO
  - Main Volume..... Center
  - Keyboard ..... A<sub>1</sub> (②)



**Check Point ①**  
 Set the initial setting mode (Refer to Page I-6)  
 イニシャルセッティングを行ってください。(I-3 ページ参照)

- SOUND ..... GRAND PIANO
- Main Volume..... Center



1 2 3 4 5 6 7 8 9 10

A

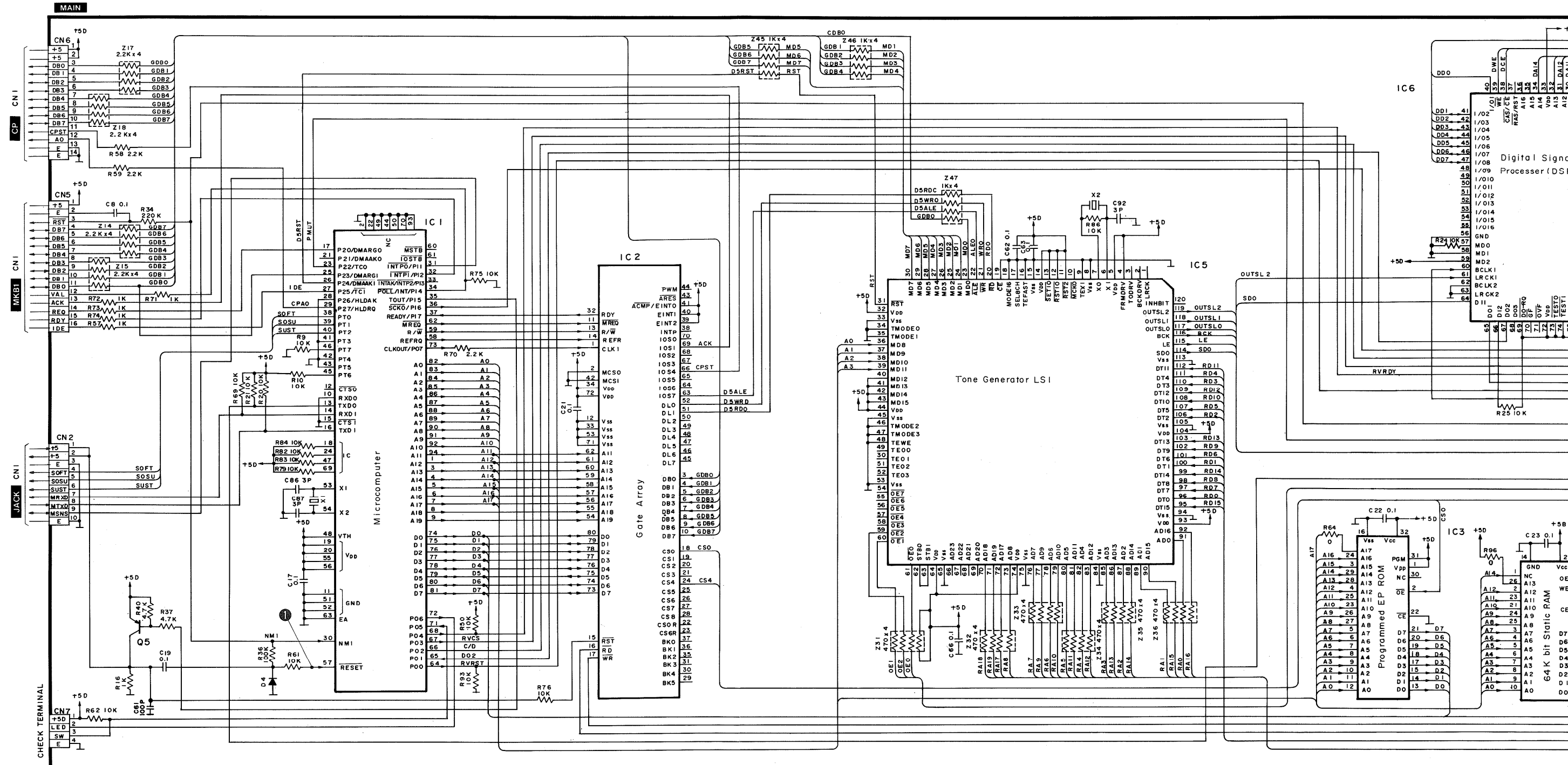
B

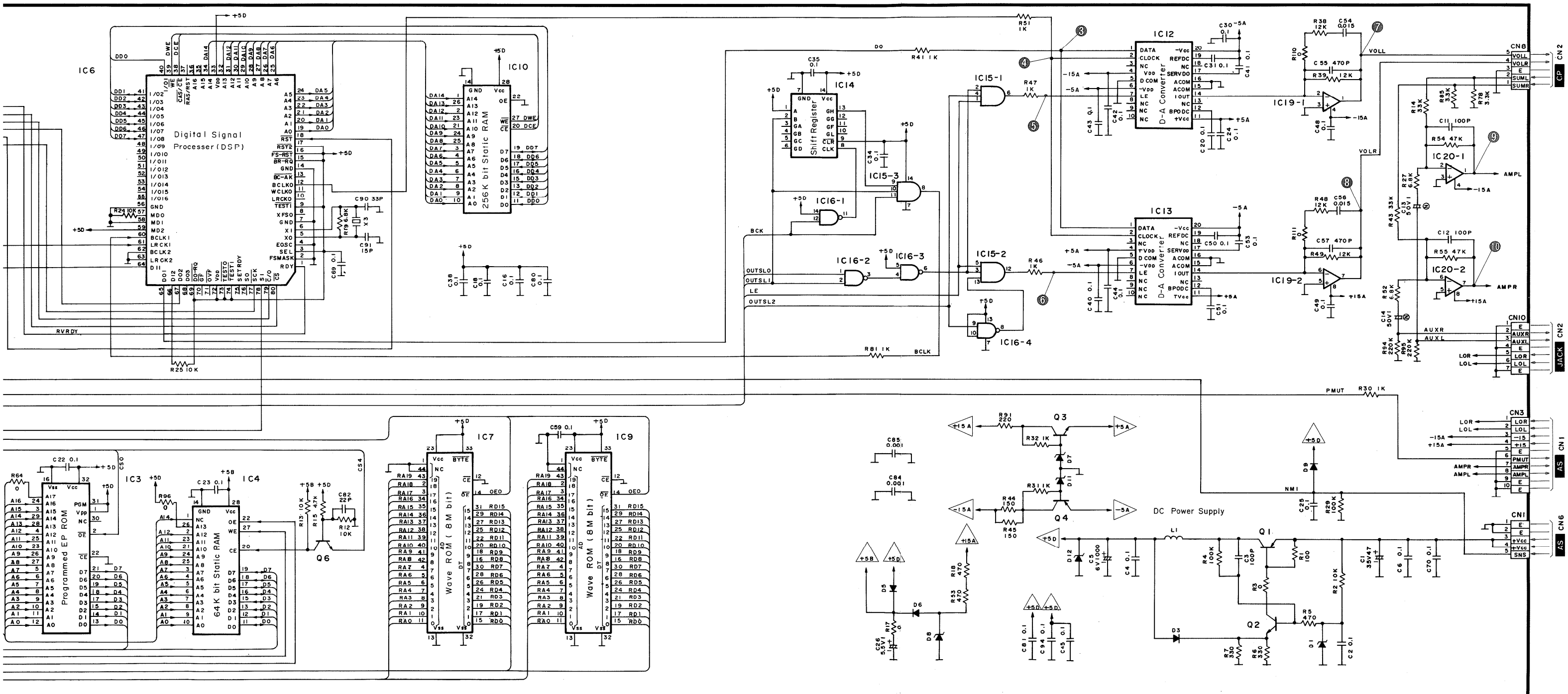
C

D

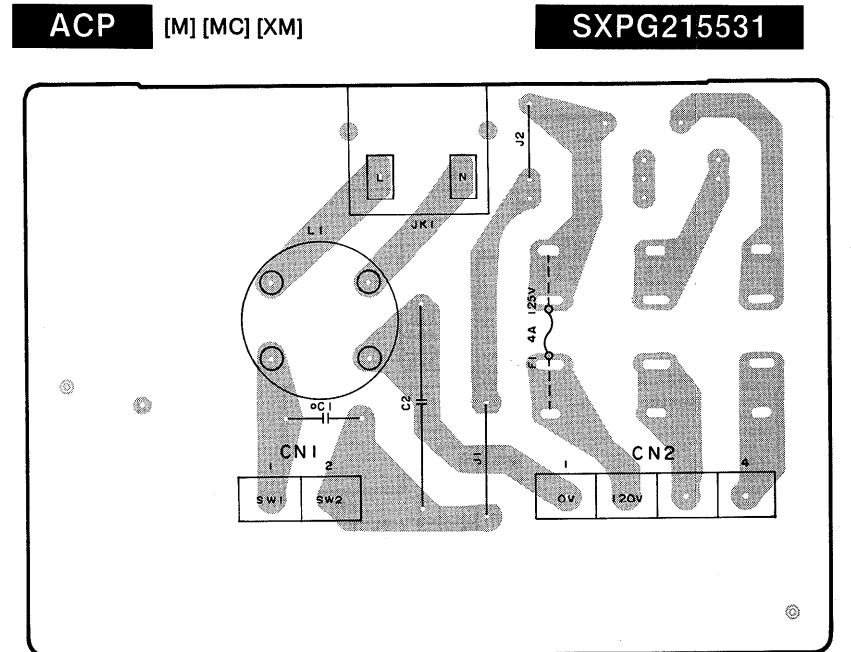
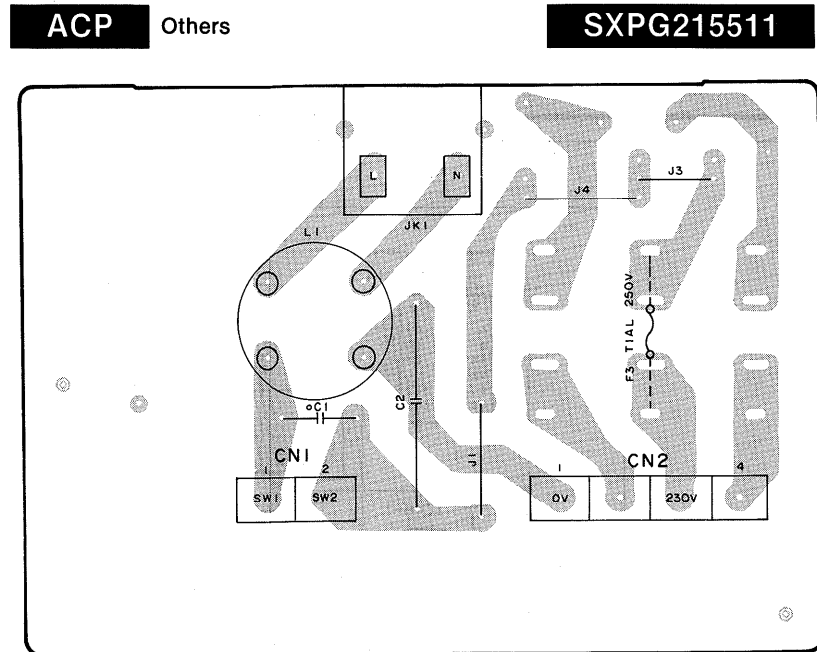
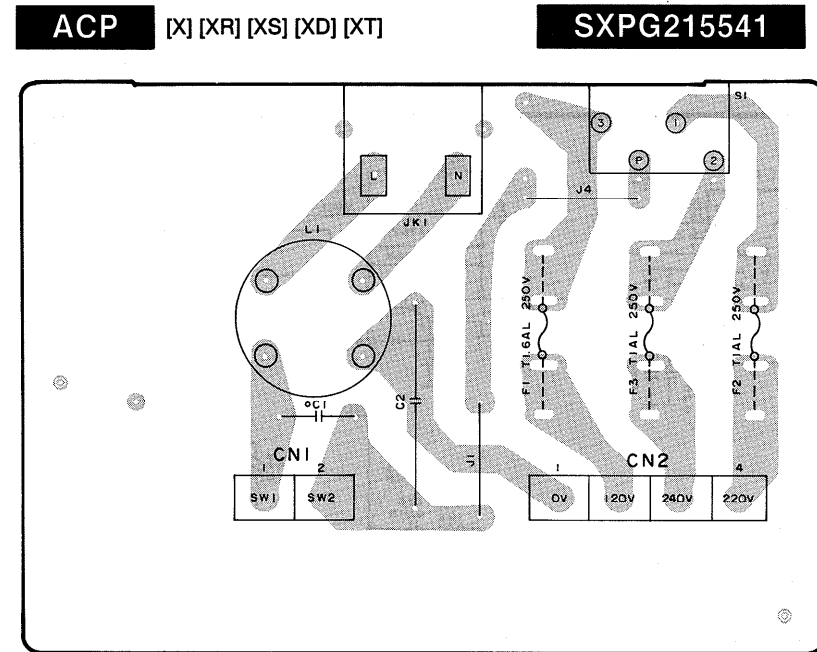
E

F





A

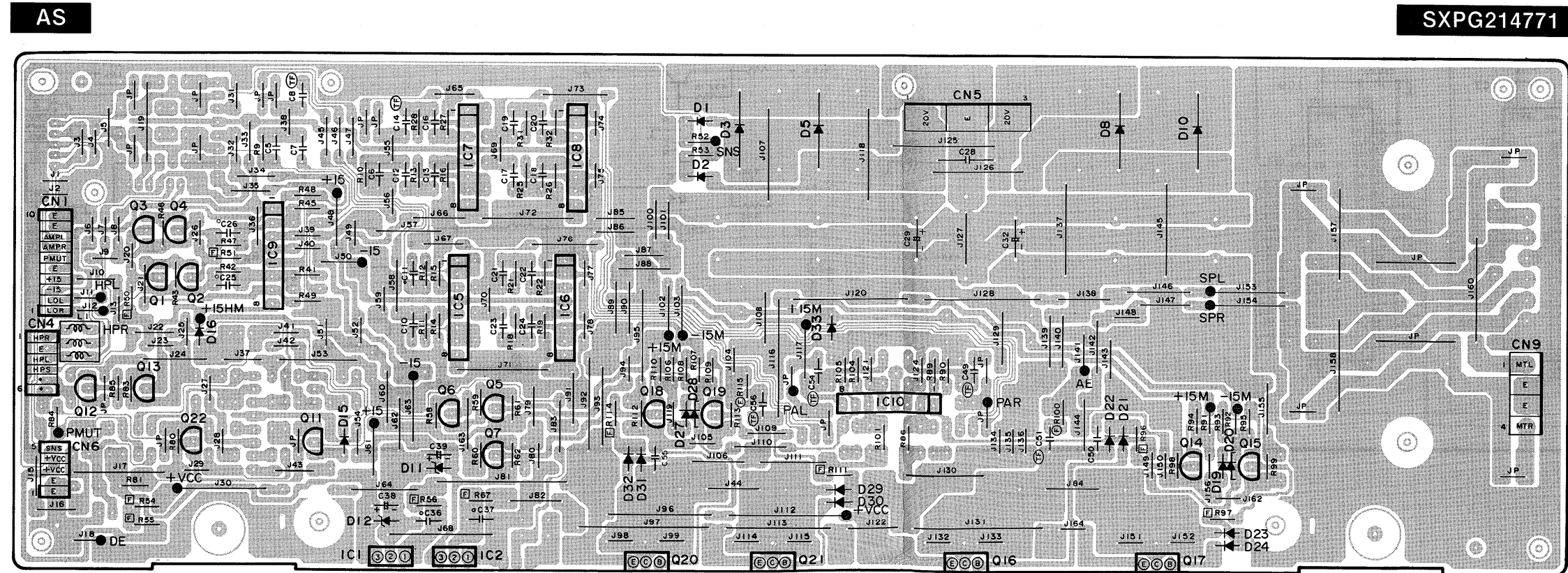


**ACP**  
**NOTE:**  
 • FUSE  
 F1: XBA2C16TB0  
 F2, F3: XBA2C10TB0

**ACP**  
**NOTE:**  
 • FUSE  
 F3: XBA2C10TB0

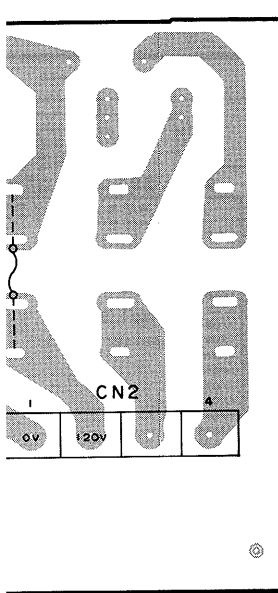
**ACP**  
**NOTE:**  
 • FUSE  
 F1: XBA1C40NU100

D



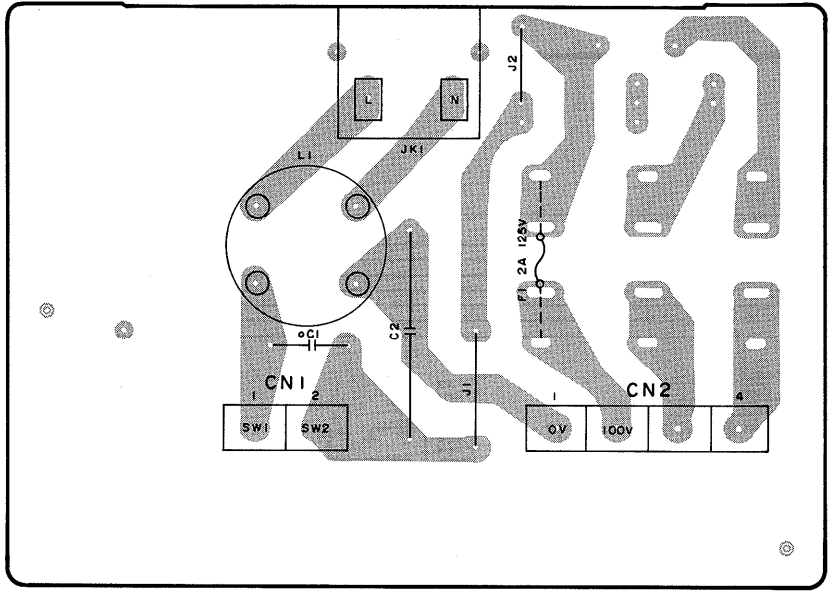
**AS**  
**NOTES:**  
 • IC'S  
 IC1: SVIGM5F7815  
 IC2: SVIGM5F7915  
 IC5-10: SVIGM5218L  
 • TRANSISTORS  
 Q1, 3: 2SC3940ARS  
 Q2, 4: 2SA1534AR  
 Q5, 6, 13, 15, 2SA1015-GR  
 19, 22: 2SC1815GR  
 14, 18: 2SC1815GR  
 Q7, 11, 12, 2SC1815GR  
 14, 18: 2SC1815GR  
 Q16, 20: 2SB946P  
 Q17, 21: 2SD1271P  
 • DIODES  
 D1, 2: SVDGERA1502  
 D3, 5, 8, 10: SVDS3V20  
 D11, 12: MA4180  
 D15, 19, 20, MA165  
 21, 24, 27, 28, 30, 32  
 D16, 25, 33: EKO4  
 D22, 23, 29, MA167  
 31:

**SXPG215531**



**ACP** 日本向

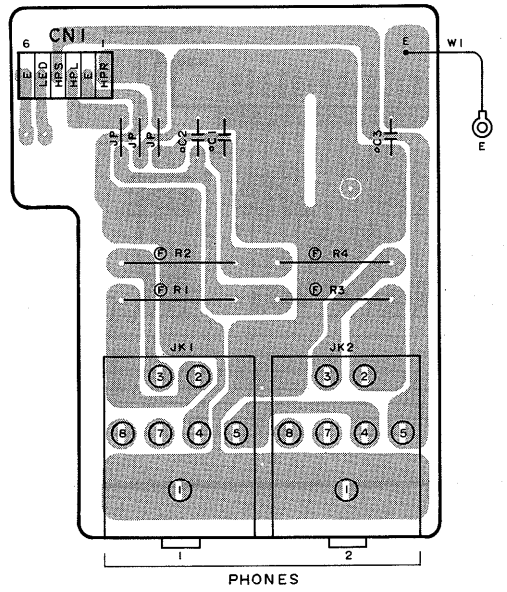
**SXPG215521**



**ACP**  
**NOTE:**  
 • FUSE  
 F1: XBA1C20NS5

**HP**

**SXPG210881**

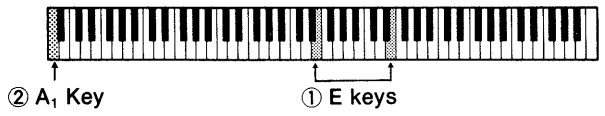


- M5F7815
- M5F7915
- M5218L
- 940ARS
- 534AR
- 015-GR
- 815GR
- 46P
- 271P
- 3ERA1502
- 33V20
- 180
- 35
- 37

■ Measuring Condition ■ 波形の測定条件

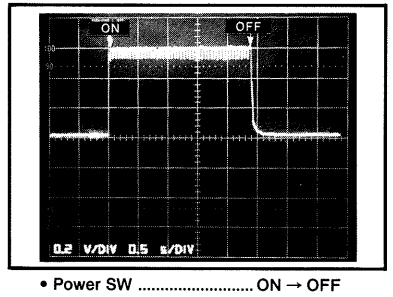
Check Point ③~⑤  
 Set to the self-diagnostic mode followings.  
 • While pressing two E keys (①) simultaneously, turn on the power switch.

- 次のように自己診断モードに設定してください。
- 2つの E キー (①) を同時に押しながら、電源スイッチをオンする。
  - SOUND ..... GRAND PIANO
  - Main Volume ..... Center
  - Keyboard ..... A<sub>1</sub> (②)

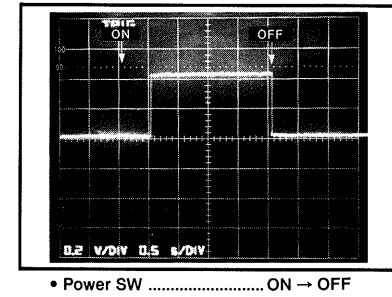


Check Point ①, ②  
 Set the initial setting mode (Refer to Page I-6)  
 チェックポイント ①、②  
 イニシャルセッティングを行ってください。(I-3 ページ参照)

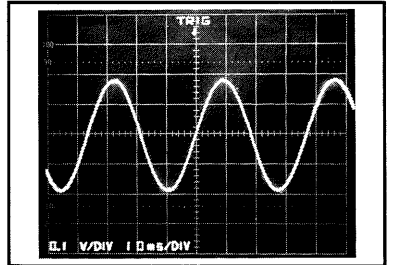
① SNS



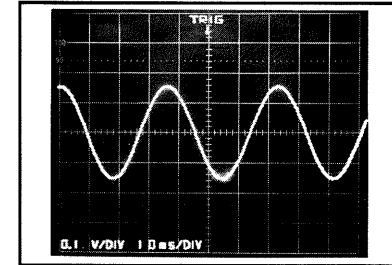
② PMUT



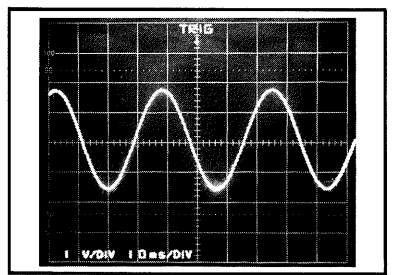
③ HPL, HPR

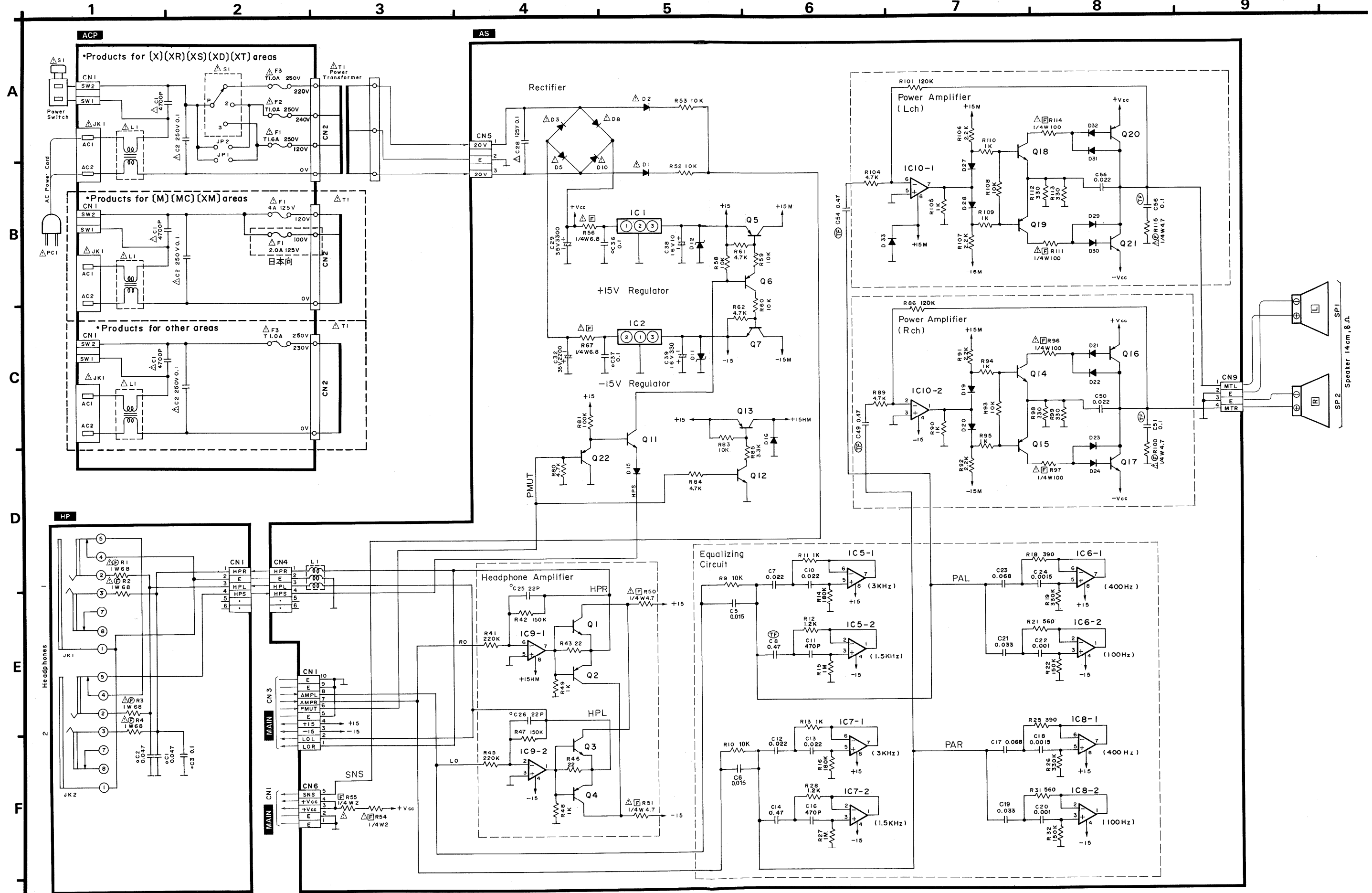


④ PAL, PAR



⑤ SPL, SPR





1 2 3 4 5 6 7 8 9

A

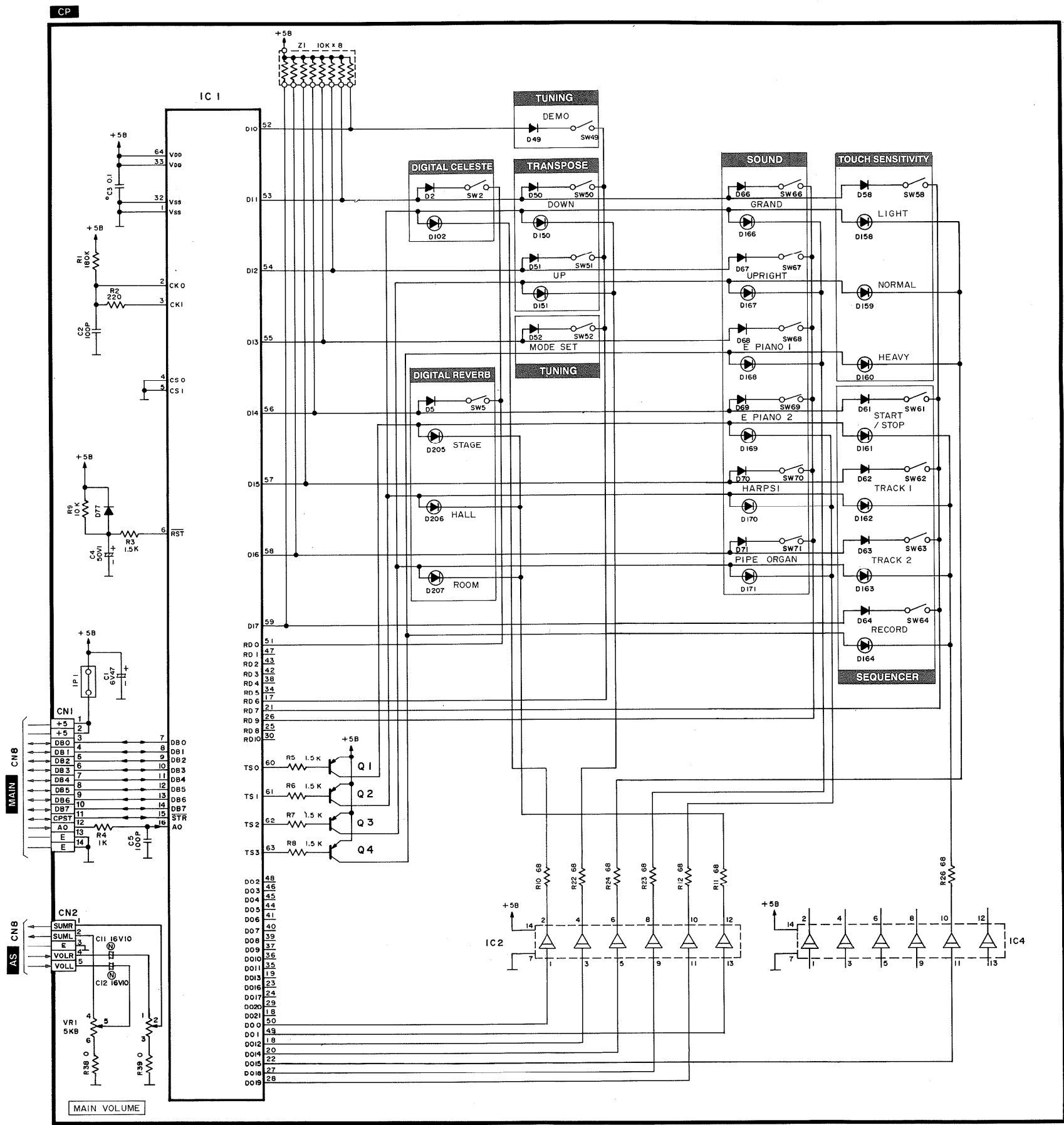
B

C

D

E

F



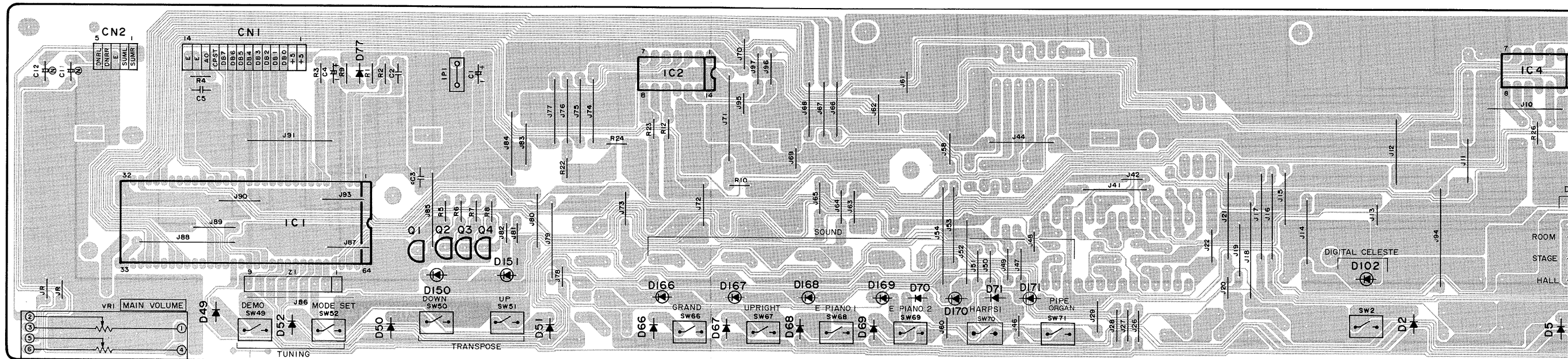


1 2 3 4 5 6 7 8 9 10

A

CP

B



C

D

E

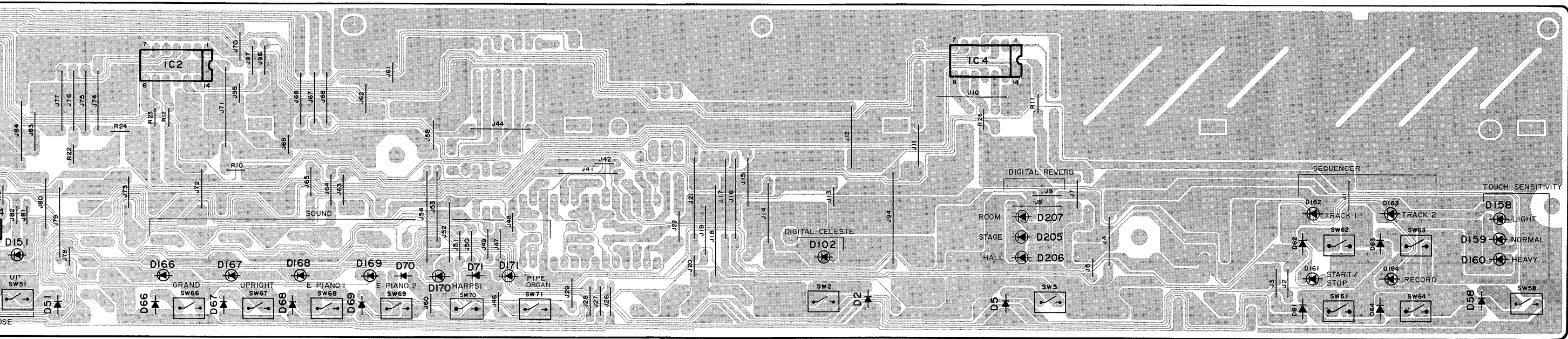
F

**CP**

**NOTES:**

- IC'S  
 IC1: SVIGM603A121  
 IC2: HD74LS07P
- TRANSISTORS  
 Q1~4: 2SB830SB
- DIODES  
 D2, 5, 49~52, MA165  
 58, 61~64,  
 66~71, 77:  
 D102, 150, 151, LN282R  
 158~164,  
 166~171,  
 205~207:

SXPG214841



03A121  
07P  
SB

1

2

3

4

5

6

7

8

9

10

A

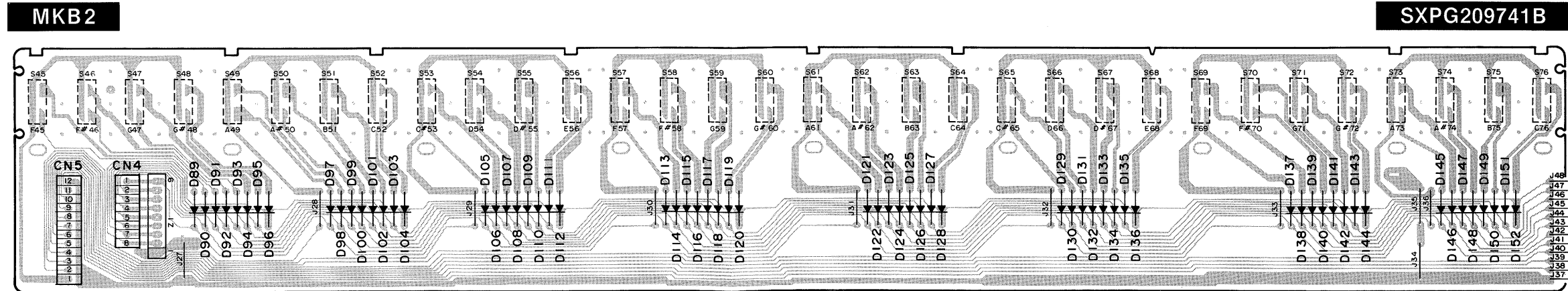
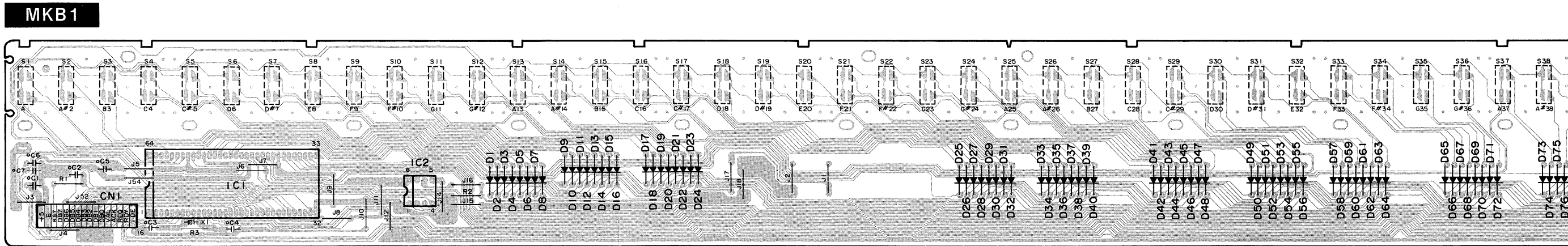
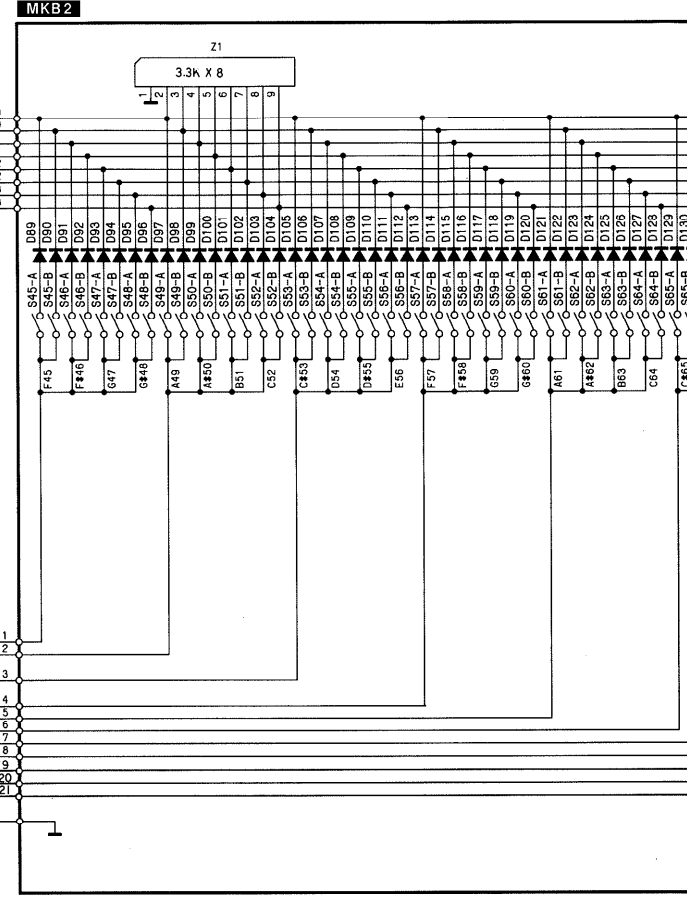
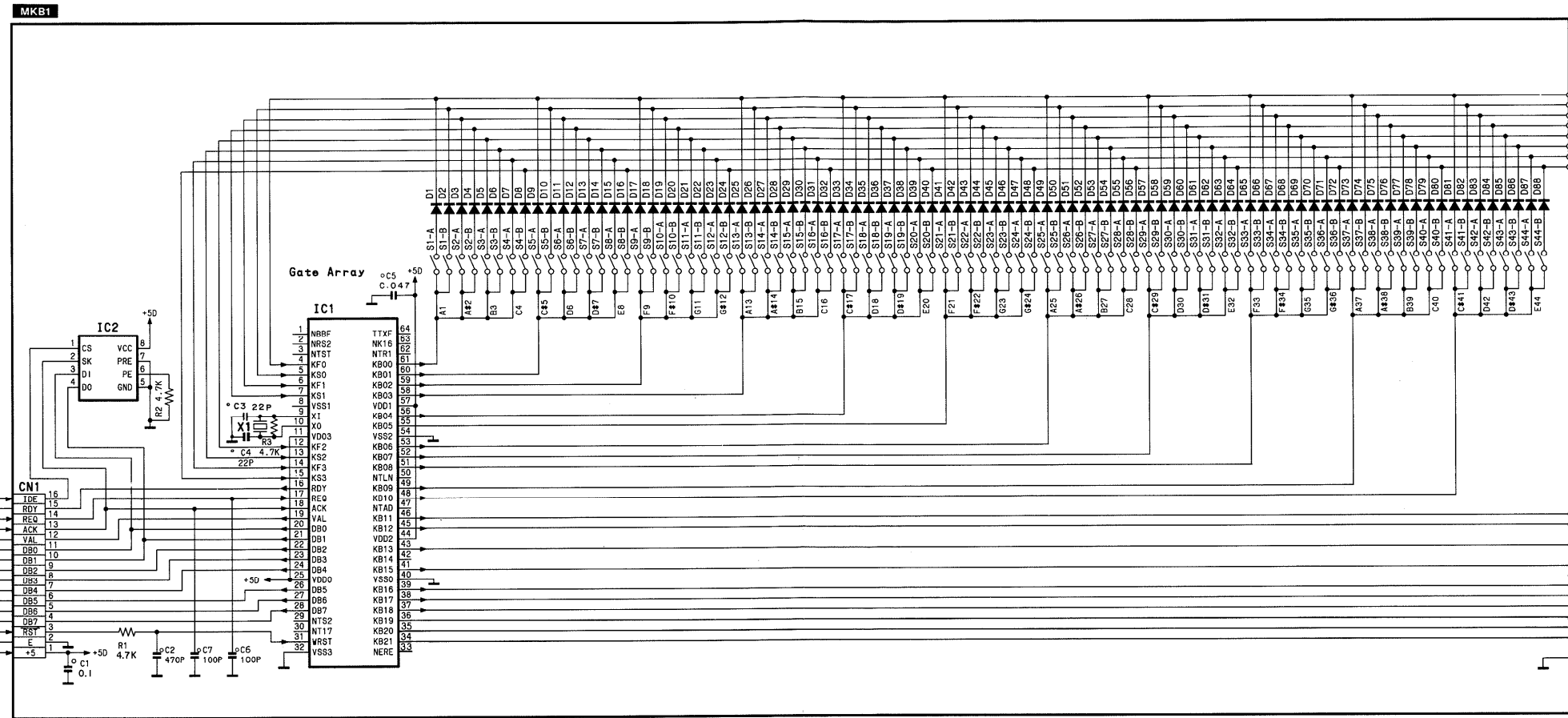
B

C

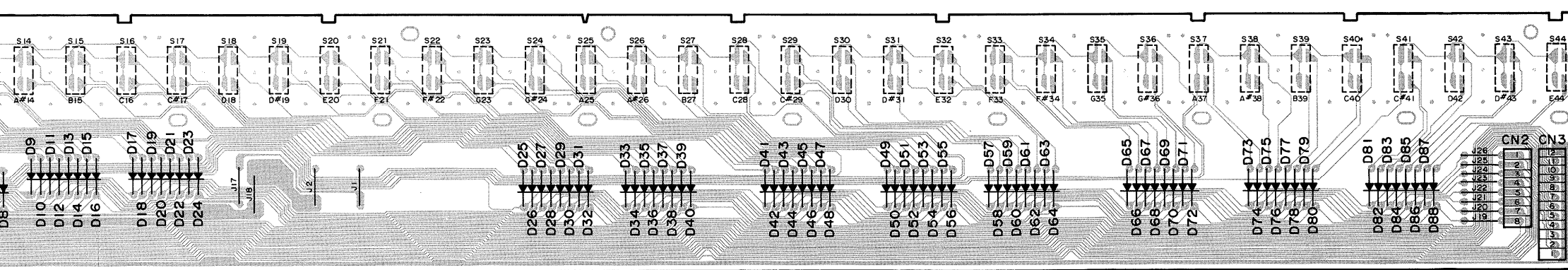
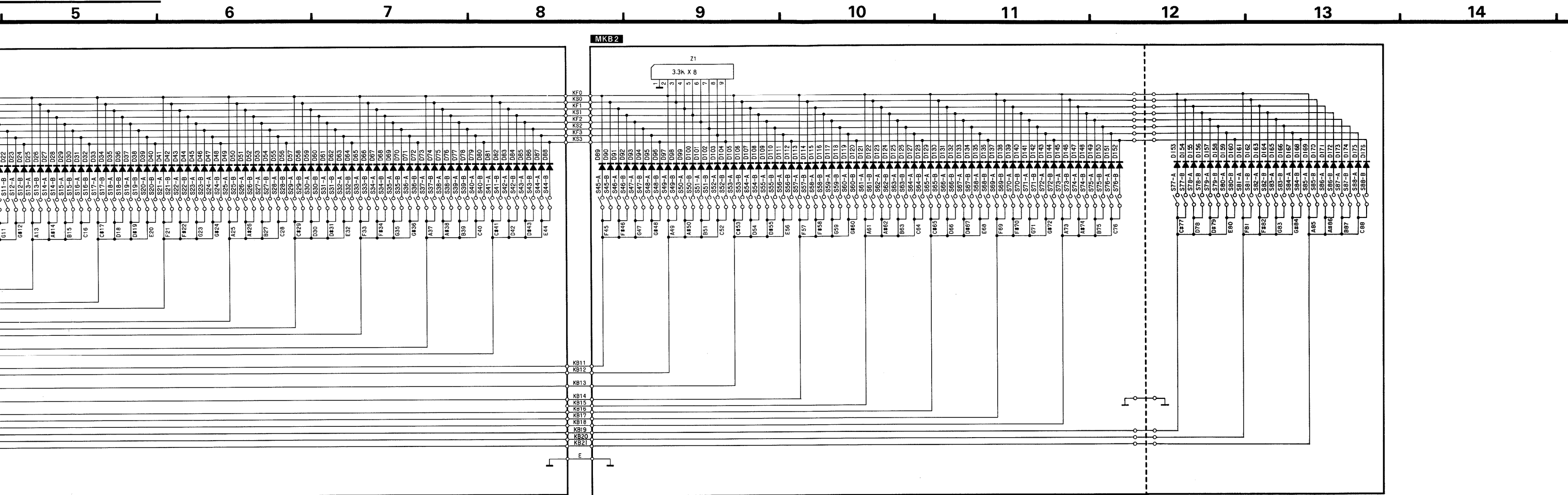
D

E

F

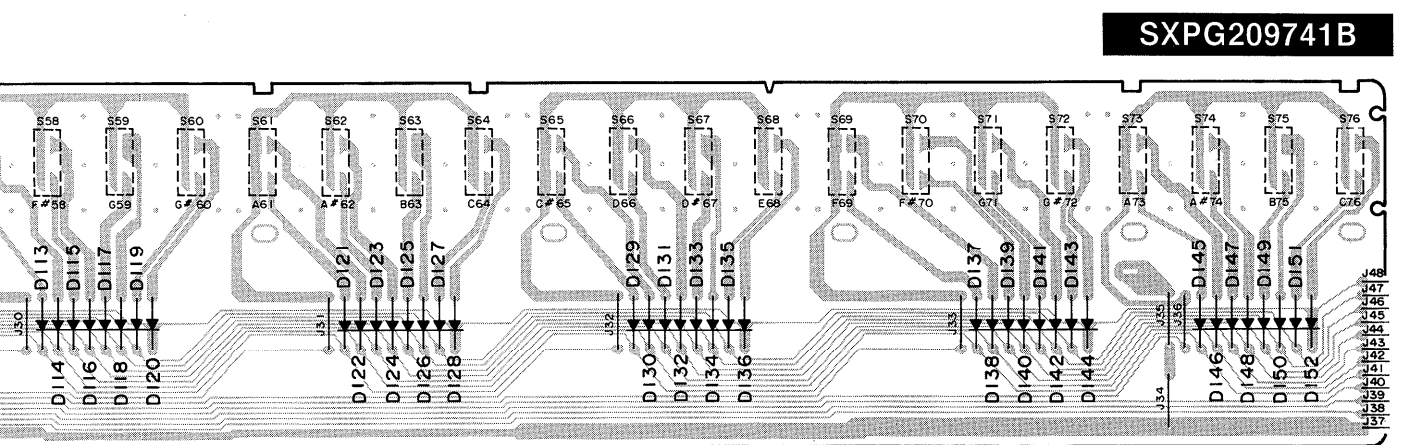


# 2 CIRCUIT



**SXP209741A**

- MKB1**
- NOTES:**
- IC'S: MSM7U042016, BR93LC46
  - DIODES: MA162A



**SXP209741B**

- MKB2**
- NOTES:**
- DIODES: MA162A

A

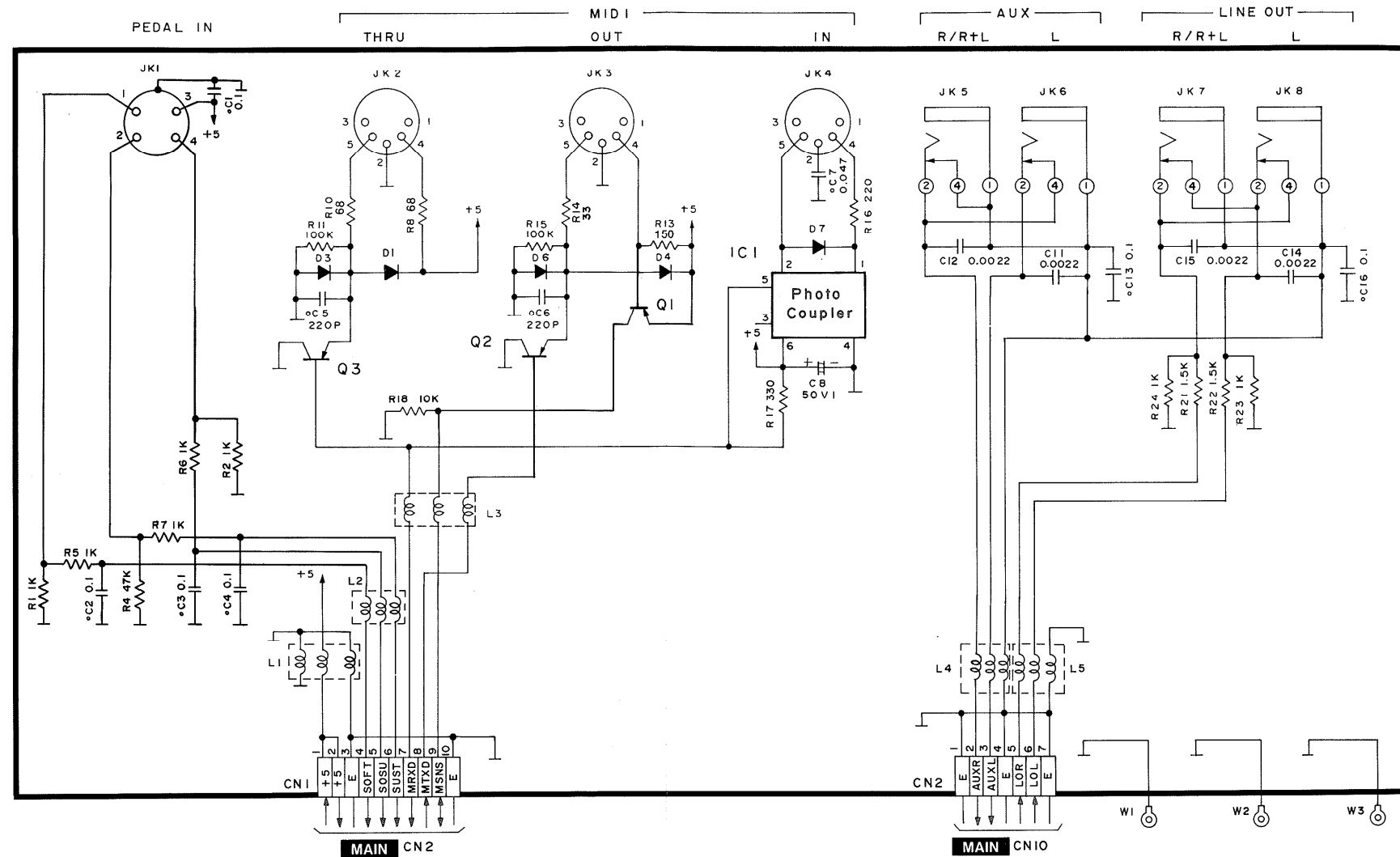
B

C

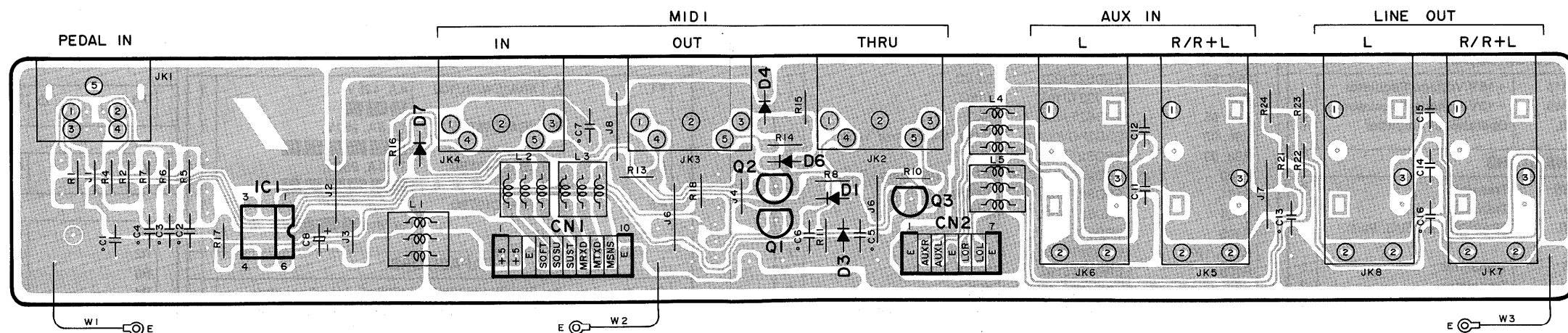
D

E

F



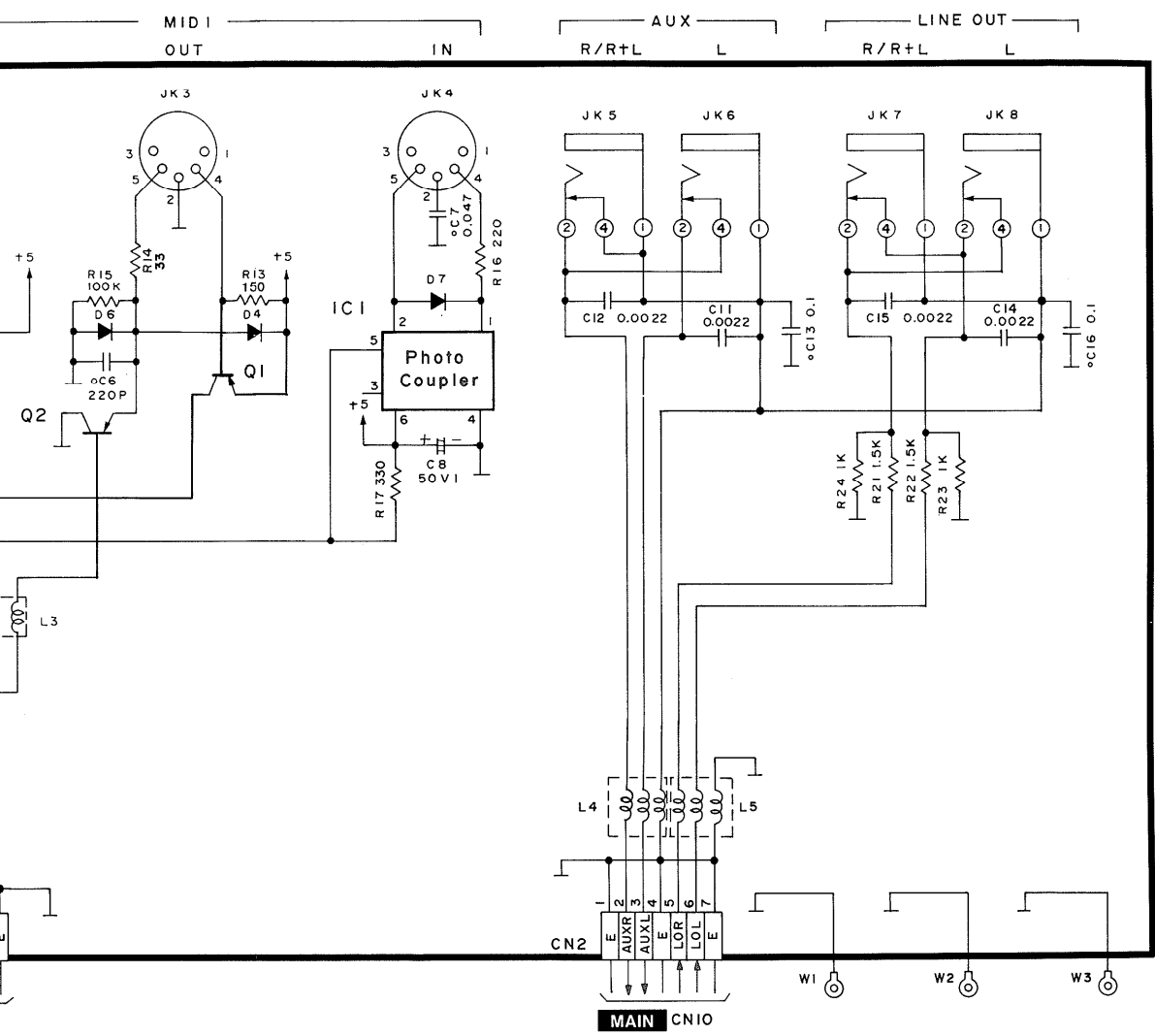
SXPG219611



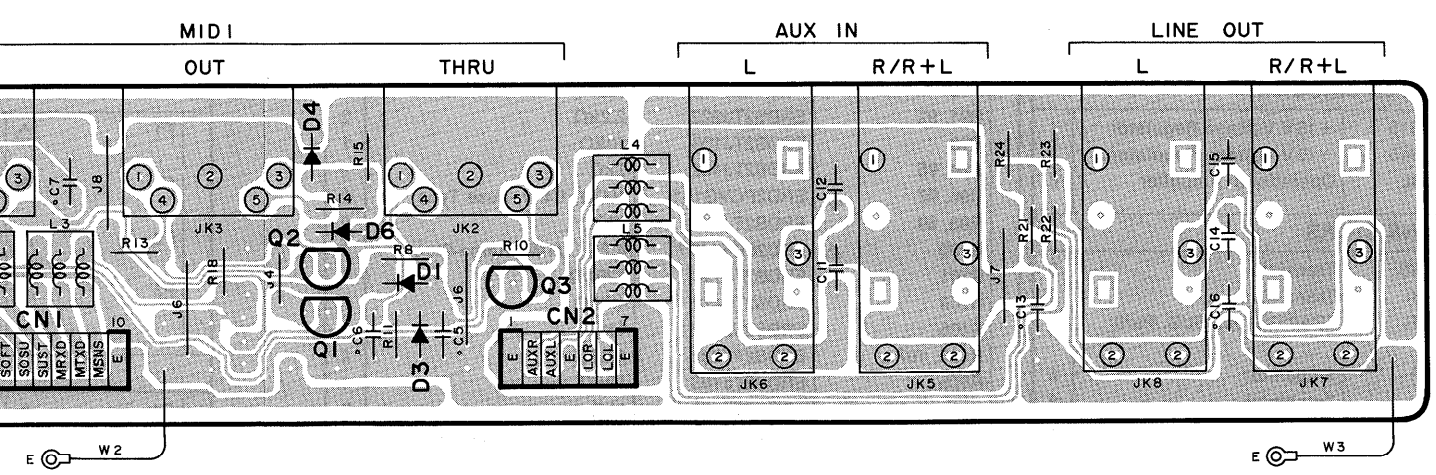
JACK

NOTES:

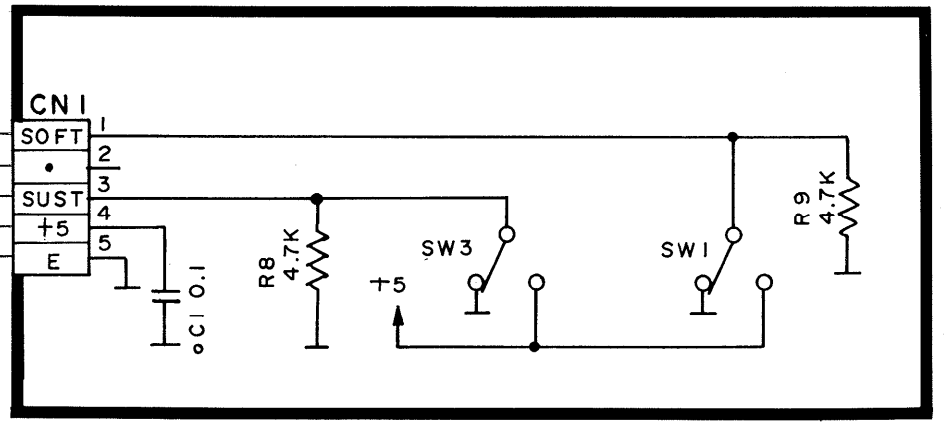
- IC'S  
IC1: SVIGTLP513
- TRANSISTORS  
Q1~3: 2SA1015-GR
- DIODES  
D1, 3, 4, 6, MA165  
7:



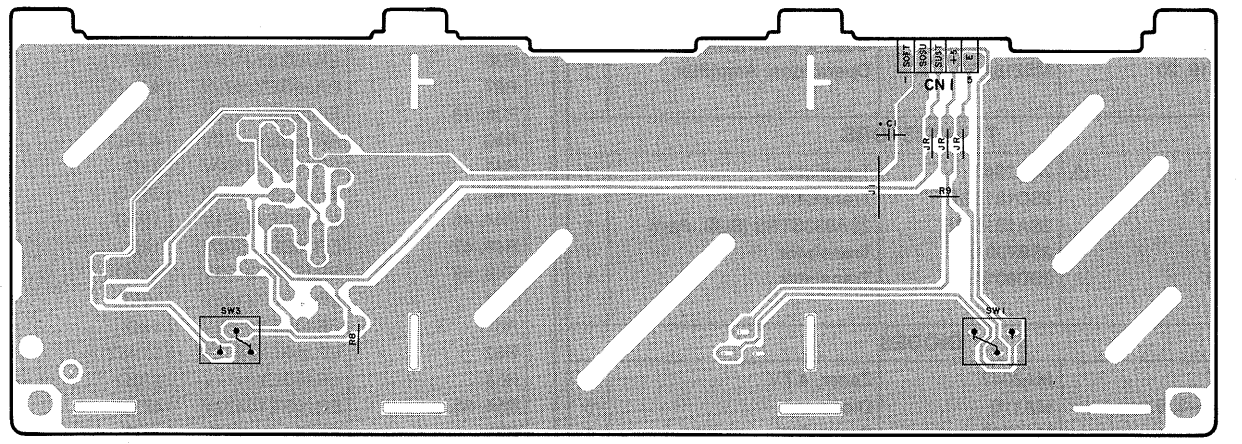
SXPG219611



PKB



PKB



SXPG218231

JACK

NOTES:

- IC'S SVIGTLP513
- TRANSISTORS Q1~3: 2SA1015-GR
- DIODES D1, 3, 4, 6, MA165
- 7:

# REPLACEMENT PARTS LIST ..... P.C.B. and Wiring Parts

## Notes:

1. The marking (RTL) indicates that the Retention Time is limited for this item. After the discontinuation of this assembly in production, the item will continue to be available for a specific period of time. The retention period of availability is dependant on the type of assembly, and in accordance with the laws governing part and product retention.  
After the end of this period, the assembly will no longer be available.

2. Important safety notice  
Components identified by  $\Delta$  mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.  
3. The "S" mark is service standard parts and may differ from production parts.  
4.  $\bigcirc$  mark are new parts.  
5. For part No. with area mark, check the area when placing an order.

## PRINTED CIRCUIT BOARD

RTL	Area	Part No.	Description	P/S									
$\bigcirc$		SXPG214651	<b>MAIN</b>	1									
$\bigcirc$		SXPG214771	<b>AS</b>	1									
RTL	<table border="1"> <tr><td>M</td><td>MC</td><td>XM</td></tr> <tr><td>X</td><td>XR</td><td>XS</td></tr> <tr><td>XD</td><td>XT</td><td></td></tr> </table> Others	M	MC	XM	X	XR	XS	XD	XT		SXPG215531	<b>ACP</b>	1
M		MC	XM										
X		XR	XS										
XD		XT											
RTL		SXPG215541	<b>ACP</b>	1									
RTL		SXPG215511	<b>ACP</b>	1									
$\bigcirc$		RTL	SXPG210881	<b>HP</b>	1								
$\bigcirc$		RTL	SXPG214841	<b>CP</b>	1								
RTL		SXPG209741A	<b>MKB1</b>	1									
RTL		SXPG209741B	<b>MKB2</b>	1									
RTL	SXPG219611	<b>JACK</b>	1										
RTL	SXPG218231	<b>PKB</b>	1										

Ref. No.	Part No.	Description	P/S
<b>OSCILLATORS</b>			
X1	QSXG1A1400A	14MHz, Quartz Oscillator	1
X2	QSXG1I4915A	49MHz, Quartz Oscillator	1
X3	QSXG2F2500A	25MHz Ceramic Oscillator	1
<b>COMPONENT COMBINATIONS</b>			
Z14, 15, 17, 18	EXBS8V222J	2.2k $\Omega$ $\times$ 4	4
Z31~36	EXBV8V471J	470 $\Omega$ $\times$ 4	6
Z45~47	EXBV8V102J	1k $\Omega$ $\times$ 4	3
<b>COIL</b>			
L1	QLCGTJR10KA	Coil	1

## MAIN MAIN CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>INTEGRATED CIRCUITS</b>			
IC1	SVIGD70320GJ	16 bit Microcomputer	1
IC2	D65012GF-A79	Gate Array	1
IC3	QSIGBX111AX	2M bit Programmed EP ROM	1
IC4	HM6264ALF10L	64K bit Static RAM	1
IC5	TC25540AF006	Tone Generator LSI	1
IC6	D6382GF-3B9	Digital Signal Processor	1
IC7	QSIGH3C16CN9	16M bit Wave ROM	1
IC9	QSIGH3C16CR0	16M bit Wave ROM	1
IC10	HM65256BLF10	256K bit Pseudo Static RAM	1
IC12, 13	PCM1702U	D-A Converter	2
IC14	D74HC164GS	Shift Resister	1
IC15	D74HC11GS	3input AND GATES	1
IC16	D74HC00GS	Quad 2 input NAND GATES	1
IC19, 20	M5218AFP	Operational Amplifier	2
<b>TRANSISTORS</b>			
Q1	2SA1643	Transistor	1
Q2, 3	2SC1815GR	Transistor	2
Q4	2SA1015-GR	2SA933STRS (SUB. Part)	1
Q5	2SB709AR	Transistor	1
Q6	2SD601AQ	Transistor	1
<b>DIODES</b>			
D1	MA8047	Zener, 4.7V	1
D3~6, 9	MA110	Diode	5
D7	MA8062	Zener, 6.2V	1
D8	MA8056	Zener, 5.6V	1
D11	EK04	Diode	1
D12	MA2062LF	Zener, 6.2V	1

Ref. No.	Part No.	Description	P/S
<b>RESISTORS</b>			
R1	ERJ6GEYJ101V	100 $\Omega$	1
R2	ERJ6GEYJ103V	10k $\Omega$	1
R3	ERJ6GEY0R00V	0 $\Omega$	1
R4	ERJ6GEYJ104V	100k $\Omega$	1
R5	ERJ6GEYJ471V	470 $\Omega$	1
R6, 7	ERJ6GEYJ331V	330 $\Omega$	2
R9, 10, 12, 13	ERJ6GEYJ103V	10k $\Omega$	4
R14	ERJ6GEYJ333V	33k $\Omega$	1
R15	ERJ6GEYJ472V	4.7k $\Omega$	1
R16	ERJ6GEYJ102V	1k $\Omega$	1
R17	ERJ6GEY0R00V	0 $\Omega$	1
R18	ERJ6GEYJ471V	470 $\Omega$	1
R19	ERJ6GEYJ682V	6.8k $\Omega$	1
R20, 21, 24, 25	ERJ6GEYJ103V	10k $\Omega$	4
R27	ERJ6GEYJ682V	6.8k $\Omega$	1
R29	ERJ6GEYJ104V	100k $\Omega$	1
R30~32	ERJ6GEYJ102V	1k $\Omega$	3
R34	ERJ6GEYJ224V	220k $\Omega$	1
R36	ERJ6GEYJ104V	100k $\Omega$	1
R37	ERJ6GEYJ472V	4.7k $\Omega$	1
R38, 39	ERJ6GEYJ123V	12k $\Omega$	2
R40	ERJ6GEYJ472V	4.7k $\Omega$	1
R41	ERJ6GEYJ102V	1k $\Omega$	1
R43	ERJ6GEYJ333V	33k $\Omega$	1
R44, 45	ERJ6GEYJ151V	150 $\Omega$	2
R46, 47	ERJ6GEYJ102V	1k $\Omega$	2
R48, 49	ERJ6GEYJ123V	12k $\Omega$	2
R50	ERJ6GEYJ103V	10k $\Omega$	1
R51	ERJ6GEYJ102V	1k $\Omega$	1
R52	ERJ6GEYJ682V	6.8k $\Omega$	1
R53	ERJ6GEYJ471V	470 $\Omega$	1
R54, 55	ERJ6GEYJ473V	47k $\Omega$	2
R57	ERJ6GEYJ102V	1k $\Omega$	1
R58, 59	ERJ6GEYJ222V	2.2k $\Omega$	2
R61, 62	ERJ6GEYJ103V	10k $\Omega$	2
R64	ERJ6GEY0R00V	0 $\Omega$	1
R69	ERJ6GEYJ103V	10k $\Omega$	1

Ref. No.	Part No.	Description	P/S
R70	ERJ6GEYJ222V	2.2k $\Omega$	1
R71~74	ERJ6GEYJ102V	1k $\Omega$	4
R75, 76	ERJ6GEYJ103V	10k $\Omega$	2
R78	ERJ6GEYJ332V	3.3k $\Omega$	1
R79	ERJ6GEYJ103V	10k $\Omega$	1
R81	ERJ6GEYJ102V	1k $\Omega$	1
R82~84	ERJ6GEYJ103V	10k $\Omega$	3
R85	ERJ6GEYJ332V	3.3k $\Omega$	1
R86	ERJ6GEYJ103V	10k $\Omega$	1
R91	ERJ6GEYJ221V	220 $\Omega$	1
R93	ERJ6GEYJ103V	10k $\Omega$	1
R94, 95	ERJ6GEYJ224V	220k $\Omega$	2
R96, 110, 111	ERJ6GEY0R00V	0 $\Omega$	3
<b>CAPACITORS</b>			
C1	ECEA1VU470	47 $\mu$ F, 35V	1
C2	ECUV1H104ZFX	0.1 $\mu$ F	1
C3	ECUV1H101JG	100pF	1
C4	ECUV1H104ZFX	0.1 $\mu$ F	1
C5	ECEA0JU102	1000 $\mu$ F, 6.3V	1
C6, 8	ECUV1H104ZFX	0.1 $\mu$ F	2
C11, 12	ECUV1H101JG	100pF	2
C13, 14	ECEA1HKN010	1 $\mu$ F, 50V	2
C16~19	ECUV1H104ZFX	0.1 $\mu$ F	4
C20~25	ECUV1H104ZFX	0.1 $\mu$ F	6
C26	EES5R5V105	1F, 5.5V, Memory Back-up	1
C30, 31, 34, 35, 38, 40~45	ECUV1H104ZFX	0.1 $\mu$ F	11
C48~51, 53	ECUV1H104ZFX	0.1 $\mu$ F	5
C54	EQQB1H153JF	0.015 $\mu$ F	1
C55	ECUV1H471JG	470pF	1
C56	EQQB1H153JF	0.015 $\mu$ F	1
C57	ECUV1H471JG	470pF	1
C59, 62, 63	ECUV1H104ZFX	0.1 $\mu$ F	3
C61	ECUV1H101JG	100pF	1
C66, 69, 70, 80, 81	ECUV1H104ZFX	0.1 $\mu$ F	5
C82	ECUV1H220JN	22pF	1
C84, 85	ECUV1H102JX	0.001 $\mu$ F	2
C86, 87	ECUV1H030CCN	3pF	2
C90	ECUV1H330JCN	33pF	1
C91	ECUV1H150JCN	15pF	1
C92	ECUV1H030CCN	3pF	1
C94	ECUV1H104ZFX	0.1 $\mu$ F	1

## AS AMP & POWER SUPPLY CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>INTEGRATED CIRCUITS</b>			
IC1	SVIGM5F7815	+15V Voltage Regulator	1
IC2	SVIGM5F7915	-15V Voltage Regulator	1
IC5~10	SVIGM5218L	Operational Amplifier	6
<b>TRANSISTORS</b>			
Q1, 3	2SC3940ARS	Transistor	2
Q2, 4	2SA1534AR	Transistor	2
Q5, 6, 13, 15, 19, 22	2SA1015-GR	2SA933STRS (SUB. Part)	6
Q7, 11, 12, 14, 18	2SC1815GR	Transistor	5
Q16, 20	2SB946P	Transistor	2
Q17, 21	2SD1271P	Transistor	2
<b>DIODES</b>			
D1, 2	SVDGERA1502	Rectifier	2
D3, 5, 8, 10	SVDS3V20	Rectifier	4

Ref. No.	Part No.	Description	P/S
D11, 12	MA4180	Zener, 18V	2
D15, 19, 20, 21, 24, 27, 28, 30, 32	MA165	Diode	9
D16, 25, 33	EK04	Diode	3
D22, 23, 29, 31	MA167	Diode	4
<b>COILS</b>			
L1	QLQGT3T150SA	Coil	1
<b>RESISTORS</b>			
R9, 10	ERDS2TJ103	10k $\Omega$	2
R11	ERDS2TJ102	1k $\Omega$	1
R12	ERDS2TJ122	1.2k $\Omega$	1
R13	ERDS2TJ102	1k $\Omega$	1
R14	ERDS2TJ184	180k $\Omega$	1
R15	ERD25TJ105	1M $\Omega$	1
R16	ERDS2TJ184	180k $\Omega$	1
R18	ERDS2TJ391	390 $\Omega$	1
R19	ERDS2TJ334	330k $\Omega$	1
R21	ERDS2TJ561	560 $\Omega$	1
R22	ERDS2TJ154	150k $\Omega$	1
R25	ERDS2TJ391	390 $\Omega$	1
R26	ERDS2TJ334	330k $\Omega$	1
R27	ERDS2TJ274	270k $\Omega$	1
R28	ERDS2TJ122	1.2k $\Omega$	1
R31	ERDS2TJ561	560 $\Omega$	1
R32	ERDS2TJ154	150k $\Omega$	1
R41	ERDS2TJ224	220k $\Omega$	1
R42	ERDS2TJ154	150k $\Omega$	1
R43	ERDS2TJ220	22 $\Omega$	1
R45	ERDS2TJ224	220k $\Omega$	1
R46	ERDS2TJ220	22 $\Omega$	1
R47	ERDS2TJ154	150k $\Omega$	1
R48, 49	ERDS2TJ102	1k $\Omega$	2
R50, 51	$\Delta$ ERD2FCVJ4R7	4.7 $\Omega$ , 1/4W, Fuse Type	2
R52, 53	ERDS2TJ103	10k $\Omega$	2
R54, 55	$\Delta$ ERQ14AJ2R0	2 $\Omega$ , 1/4W, Fuse Type	2
R56	$\Delta$ ERD2FCVJ6R8	6.8 $\Omega$ , 1/4W, Fuse Type	1
R58~60	ERDS2TJ103	10k $\Omega$	3
R61, 62	ERDS2TJ472	4.7k $\Omega$	1
R67	$\Delta$ ERD2FCVJ6R8	6.8 $\Omega$ , 1/4W, Fuse Type	2
R80	ERDS2TJ472	4.7k $\Omega$	1
R81	ERDS2TJ104	100k $\Omega$	1
R83	ERDS2TJ103	10k $\Omega$	1
R84	ERDS2TJ472	4.7k $\Omega$	1
R85	ERDS2TJ332	3.3k $\Omega$	1
R86	ERDS2TJ124	120k $\Omega$	1
R89	ERDS2TJ472	4.7k $\Omega$	1
R90	ERDS2TJ102	1k $\Omega$	1
R91, 92	ERDS2TJ222	2.2k $\Omega$	2
R93	ERDS2TJ103	10k $\Omega$	1
R94, 95	ERDS2TJ102	1k $\Omega$	2
R96, 97	$\Delta$ ERD2FCVJ6R8	6.8 $\Omega$ , 1/4W, Fuse Type	2
R98, 99	ERDS2TJ331	330 $\Omega$	2
R100	$\Delta$ ERD25FVJ4R7	4.7 $\Omega$ , 1/4W, Flame-Proof	1
R101	ERDS2TJ124	120k $\Omega$	1
R104	ERDS2TJ472	4.7k $\Omega$	1
R105	ERDS2TJ102	1k $\Omega$	1
R106, 107	ERDS2TJ222	2.2k $\Omega$	2
R108	ERDS2TJ103	10k $\Omega$	1
R109, 110	ERDS2TJ102	1k $\Omega$	2
R111	$\Delta$ ERD2FCVJ6R8	6.8 $\Omega$ , 1/4W, Fuse Type	1
R112, 113	ERDS2TJ331	330 $\Omega$	2
R114	$\Delta$ ERD2FCVJ6R8	6.8 $\Omega$ , 1/4W, Fuse Type	1
R115	$\Delta$ ERD25FVJ4R7	4.7 $\Omega$ , 1/4W, Flame-Proof	1

Ref. No.	Part No.	Description	P/S
R70	ERJ6GEYJ222V	2.2kΩ	1
R71~74	ERJ6GEYJ102V	1kΩ	4
R75, 76	ERJ6GEYJ103V	10kΩ	2
R78	ERJ6GEYJ332V	3.3kΩ	1
R79	ERJ6GEYJ103V	10kΩ	1
R81	ERJ6GEYJ102V	1kΩ	1
R82~84	ERJ6GEYJ103V	10kΩ	3
R85	ERJ6GEYJ332V	3.3kΩ	1
R86	ERJ6GEYJ103V	10kΩ	1
R91	ERJ6GEYJ221V	220Ω	1
R93	ERJ6GEYJ103V	10kΩ	1
R94, 95	ERJ6GEYJ224V	220kΩ	2
R96, 110, 111	ERJ6GEY0R00V	0Ω	3

#### CAPACITORS

C1	ECEA1VU470	47μF, 35V	1
C2	ECUV1H104ZFX	0.1μF	1
C3	ECUV1H101JG	100pF	1
C4	ECUV1H104ZFX	0.1μF	1
C5	ECEA0JU102	1000μF, 6.3V	1
C6, 8	ECUV1H104ZFX	0.1μF	2
C11, 12	ECUV1H101JG	100pF	2
C13, 14	ECEA1HKN010	1μF, 50V	2
C16~19	ECUV1H104ZFX	0.1μF	4
C20~25	ECUV1H104ZFX	0.1μF	6
C26	ECS5R5V105	1F, 5.5V, Memory Back-up	1
C30, 31, 34, 35, 38, 40~45	ECUV1H104ZFX	0.1μF	11
C48~51, 53	ECUV1H104ZFX	0.1μF	5
C54	ECQB1H153JF	0.015μF	1
C55	ECUV1H471JG	470pF	1
C56	ECQB1H153JF	0.015μF	1
C57	ECUV1H471JG	470pF	1
C59, 62, 63	ECUV1H104ZFX	0.1μF	3
C61	ECUV1H101JG	100pF	1
C66, 69, 70, 80, 81	ECUV1H104ZFX	0.1μF	5
C82	ECUV1H220JN	22pF	1
C84, 85	ECUV1H102JX	0.001μF	2
C86, 87	ECUV1H030CCN	3pF	2
C90	ECUV1H330JCN	33pF	1
C91	ECUV1H150JCN	15pF	1
C92	ECUV1H030CCN	3pF	1
C94	ECUV1H104ZFX	0.1μF	1

#### AS AMP & POWER SUPPLY CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>INTEGRATED CIRCUITS</b>			
IC1	SVIGM5F7815	+15V Voltage Regulator	1
IC2	SVIGM5F7915	-15V Voltage Regulator	1
IC5~10	SVIGM5218L	Operational Amplifier	6
<b>TRANSISTORS</b>			
Q1, 3	2SC3940ARS	Transistor	2
Q2, 4	2SA1534AR	Transistor	2
Q5, 6, 13, 15, 19, 22	2SA1015-GR	2SA933STRS (SUB. Part)	6
Q7, 11, 12, 14, 18	2SC1815GR	Transistor	5
Q16, 20	2SB946P	Transistor	2
Q17, 21	2SD1271P	Transistor	2
<b>DIODES</b>			
D1, 2	Δ SVDGERA1502	Rectifier	2
D3, 5, 8, 10	Δ SVDS3V20	Rectifier	4

Ref. No.	Part No.	Description	P/S
D11, 12	MA4180	Zener, 18V	2
D15, 19, 20, 21, 24, 27, 28, 30, 32	MA165	Diode	9
D16, 25, 33	EK04	Diode	3
D22, 23, 29, 31	MA167	Diode	4
<b>COILS</b>			
L1	QLQGT3T150SA	Coil	1

#### RESISTORS

R9, 10	ERDS2TJ103	10kΩ	2
R11	ERDS2TJ102	1kΩ	1
R12	ERDS2TJ122	1.2kΩ	1
R13	ERDS2TJ102	1kΩ	1
R14	ERDS2TJ184	180kΩ	1
R15	ERD25TJ105	1MΩ	1
R16	ERDS2TJ184	180kΩ	1
R18	ERDS2TJ391	390Ω	1
R19	ERDS2TJ334	330kΩ	1
R21	ERDS2TJ561	560Ω	1
R22	ERDS2TJ154	150kΩ	1
R25	ERDS2TJ391	390Ω	1
R26	ERDS2TJ334	330kΩ	1
R27	ERDS2TJ274	270kΩ	1
R28	ERDS2TJ122	1.2kΩ	1
R31	ERDS2TJ561	560Ω	1
R32	ERDS2TJ154	150kΩ	1
R41	ERDS2TJ224	220kΩ	1
R42	ERDS2TJ154	150kΩ	1
R43	ERDS2TJ220	22Ω	1
R45	ERDS2TJ224	220kΩ	1
R46	ERDS2TJ220	22Ω	1
R47	ERDS2TJ154	150kΩ	1
R48, 49	ERDS2TJ102	1kΩ	2
R50, 51	Δ ERD2FCVJ4R7	4.7Ω, 1/4W, Fuse Type	2
R52, 53	ERDS2TJ103	10kΩ	2
R54, 55	Δ ERQ14AJ2R0	2Ω, 1/4W, Fuse Type	2
R56	Δ ERD2FCVJ6R8	6.8Ω, 1/4W, Fuse Type	1
R58~60	ERDS2TJ103	10kΩ	3
R61, 62	ERDS2TJ472	4.7kΩ	2
R67	Δ ERD2FCVJ6R8	6.8Ω, 1/4W, Fuse Type	1
R80	ERDS2TJ472	4.7kΩ	1
R81	ERDS2TJ104	100kΩ	1
R83	ERDS2TJ103	10kΩ	1
R84	ERDS2TJ472	4.7kΩ	1
R85	ERDS2TJ332	3.3kΩ	1
R86	ERDS2TJ124	120kΩ	1
R89	ERDS2TJ472	4.7kΩ	1
R90	ERDS2TJ102	1kΩ	1
R91, 92	ERDS2TJ222	2.2kΩ	2
R93	ERDS2TJ103	10kΩ	1
R94, 95	ERDS2TJ102	1kΩ	2
R96, 97	Δ ERD2FCVJ6R8	6.8Ω, 1/4W, Fuse Type	2
R98, 99	ERDS2TJ331	330Ω	2
R100	Δ ERD25FVJ4R7	4.7Ω, 1/4W, Flame-Proof	1
R101	ERDS2TJ124	120kΩ	1
R104	ERDS2TJ472	4.7kΩ	1
R105	ERDS2TJ102	1kΩ	1
R106, 107	ERDS2TJ222	2.2kΩ	2
R108	ERDS2TJ103	10kΩ	1
R109, 110	ERDS2TJ102	1kΩ	2
R111	Δ ERD2FCVJ6R8	6.8Ω, 1/4W, Fuse Type	1
R112, 113	ERDS2TJ331	330Ω	2
R114	Δ ERD2FCVJ6R8	6.8Ω, 1/4W, Fuse Type	1
R115	Δ ERD25FVJ4R7	4.7Ω, 1/4W, Flame-Proof	1

Ref. No.	Part No.	Description	P/S
<b>CAPACITORS</b>			
C5, 6	ECQB1H153JF	0.015μF	2
C7	ECQB1H223JF	0.022μF	1
C8	ECQV1H474JZ	0.47μF	1
C10	ECQB1H223JF	0.022μF	1
C11	ECCR1H471J	470pF	1
C12, 13	ECQB1H223JF	0.022μF	2
C14	ECQV1H474JZ	0.47μF	1
C16	ECCR1H471J	470pF	1
C17	ECQV1H683JM	0.068μF	1
C18	ECQG1H152KZ	0.0015μF	1
C19	ECQB1H333JF	0.033μF	1
C20	ECQG1H102KZ	0.001μF	1
C21	ECQB1H333JF	0.033μF	1
C22	ECQG1H102KZ	0.001μF	1
C23	ECQV1H683JM	0.068μF	1
C24	ECQG1H152KZ	0.0015μF	1
C25, 26	ECCF1H220J	22pF	2
C28	Δ ECQE1A104M6	0.1μF, 125V	1
C29	ECEA1VU332	3300μF, 35V	1
C32	ECEA1VU222	2200μF, 35V	1
C36, 37	ECRF1H104ZF	0.1μF	2
C38	ECEA1CKA100	10μF, 16V	1
C39	ECEA1CKA331	16V 330μF	1
C49	ECQV1H474JZ	0.47μF	1
C50	ECQB1H223JF	0.022μF	1
C51	ECQV1H104JM	0.1μF	1
C54	ECQV1H474JZ	0.47μF	1
C55	ECQB1H223JF	0.022μF	1
C56	ECQV1H104JM	0.1μF	1

#### ACP AC POWER SUPPLY CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>COIL &amp; LINE FILTER</b>			
L1	Δ SLTGLF3	Line Filter	1
<b>JACK</b>			
JK1	Δ SJVD0203B	AC Inlet	1
<b>SWITCH</b>			
S1	Δ SSRG100A	Voltage Selector, X XS XR XD XT	1
<b>FUSES</b>			
F1	Δ XBA1C40NU100	4A, 125V, M MC XM	1
F1	Δ XBA2C16TB0	T 1.6A, 250V, X XS XR XD XT XB	1
F2	Δ XBA2C10TB0	T 1.0A, 250V, X XS XR XD XT XB	1
F3	Δ XBA2C10TB0	T 1.0A, 250V, except M MC XM	1
<b>CAPACITORS</b>			
C1	Δ ECKCVA1472MF	4700pF, Line Capacitor	1
C2	Δ ECQU2A104MN	0.1μF, 250V, Across-the-Line Capacitor	1

#### HP HEADPHONES CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>COIL</b>			
L1	QLQGT3T150SA	Coil	1
<b>JACKS</b>			
JK1, 2	SJJG100A	Jack	2
<b>WIRE</b>			
W1	QEXG01008RA	Wire	1
<b>RESISTORS</b>			
R1~4	Δ ERG1ANJP680S	68Ω, 1W, Flame-Proof	4
<b>CAPACITORS</b>			
C1, 2	ECKF1E473ZV	0.047μF	2
C3	ECRF1H104ZF	0.1μF	1

#### CP CONTROL PANEL CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>INTEGRATED CIRCUITS</b>			
IC1	SVIGM603A121	Gate Array	1
IC2, 4	HD74LS07P	Hex Buffers	2
<b>TRANSISTORS</b>			
Q1~4	2SA830SB	Transistor	4
<b>DIODES</b>			
D2, 5, 49~52, 58, 61~64, 66~71, 77	MA165	Diode	18
D102, 150, 151, 158~164, 166~171, 205~207	LN282R	LED (Red)	19
<b>COMPONENT COMBINATION</b>			
Z1	EXBPI8103JM	10kΩ × 8	1
<b>SWITCHES</b>			
S2, 5, 49~52, 58, 61~64, 66~71	EVQ21507K	Push Switch	17
<b>IC PROTECTOR</b>			
IP1	Δ ICP-N10T104	IC Protector	1
<b>VARIABLE RESISTOR</b>			
VR1	QRVQ25P01B53	5kΩ B, Main Volume	1
<b>RESISTORS</b>			
R1	ERDS2TJ184	180kΩ	1
R2	ERDS2TJ221	220Ω	1
R3	ERDS2TJ152	1.5kΩ	1
R4	ERDS2TJ102	1kΩ	1
R5~8	ERDS2TJ152	1.5kΩ	4
R9	ERDS2TJ103	10kΩ	1
R10~12, 22~24, 26	ERDS2TJ680	68Ω	7
R38, 39	ERDS2T0	0Ω, 1/4W	2



Ref. No.	Part No.	Description	P/S
<b>CAPACITORS</b>			
C1	ECEA0JKA470	47 $\mu$ F, 6.3V	1
C2	ECBA1H101KB	100pF	1
C3	ECRF1H104ZF	0.1 $\mu$ F	1
C4	ECEA1HKA010	1 $\mu$ F, 50V	1
C5	ECBA1H101KB	100pF	1
C11, 12	ECEA1CKN100	10 $\mu$ F, 16V	2

### MKB1 MANUAL KEYBOARD 1 CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>INTEGRATED CIRCUITS</b>			
IC1	MSM7U042016	Gate Array	1
IC2	BR93LC46	1K bit Programmed EEPROM	1
<b>DIODES</b>			
S D1~88	MA162A	MA150IR (SUB. Part)	88
<b>OSCILLATOR</b>			
X1	SVQGA20MX040	20MHz, Ceramic Oscillator	1
<b>RESISTORS</b>			
R1~3	ERDS2TJ472	4.7k $\Omega$	3
<b>CAPACITORS</b>			
C1	ECRF1H104ZF	0.1 $\mu$ F	1
C2	ECCW1H471J5	470pF	1
C3, 4	ECCW1H220J5	22pF	2
C5	ECKR1E473ZV	0.047 $\mu$ F	1
C6, 7	ECCW1H101J5	100pF	2

### MKB2 MANUAL KEYBOARD 2 CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>DIODES</b>			
S D89~176	MA162A	MA150IR (SUB. Part)	88
<b>COMPONENT COMBINATION</b>			
Z1	EXBPI8332JM	3.3k $\Omega$ $\times$ 8	1

### JACK JACK CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>INTEGRATED CIRCUIT</b>			
IC1	SVIGTLP513	Photo Coupler	1
<b>TRANSISTORS</b>			
S Q1~3	2SA1015-GR	2SA933STRS (SUB. Part)	3
<b>DIODES</b>			
D1, 3, 4, 6, 7	MA165	Diode	5
<b>COILS &amp; LINE FILTERS</b>			
L1~5	QLQGT3T150SA	Coil	5

Ref. No.	Part No.	Description	P/S
<b>JACKS</b>			
JK1	QJSG002AA	PEDAL IN	1
JK2~4	SJSG1370A	MIDI	3
JK5~8	QJG003AA	LEIN OUT, AUX IN	4
<b>WIRES</b>			
W1~3	QEXGRA01005A	Wire	3

Ref. No.	Part No.	Description	P/S
<b>RESISTORS</b>			
R1, 2	ERDS2TJ102	1k $\Omega$	2
R3	ERDS2TJ471	470 $\Omega$	1
R4	ERDS2TJ473	47k $\Omega$	1
R5~7	ERDS2TJ102	1k $\Omega$	3
R8, 10	ERDS2TJ101	100 $\Omega$	2
R11	ERDS2TJ104	100k $\Omega$	1
R13	ERDS2TJ151	150 $\Omega$	1
R14	ERDS2TJ330	33 $\Omega$	1
R15	ERDS2TJ104	100k $\Omega$	1
R16	ERDS2TJ221	220 $\Omega$	1
R17	ERDS2TJ331	330 $\Omega$	1
R18	ERDS2TJ103	10k $\Omega$	1
R21, 22	ERDS2TJ152	1.5k $\Omega$	2
R23, 24	ERDS2TJ102	1k $\Omega$	2

Ref. No.	Part No.	Description	P/S
<b>CAPACITORS</b>			
C1~4	ECRF1H104ZF	0.1 $\mu$ F	4
C5, 6	ECCF1H221J	220pF	2
C7	ECKF1E473ZV	0.047 $\mu$ F	1
C8	ECEA1HKA010	1 $\mu$ F, 50V	1
C11, 12	ECBA1C222MR	0.0022 $\mu$ F	2
C13	ECRF1H104ZF	0.1 $\mu$ F	1
C14, 15	ECBA1C222MR	0.0022 $\mu$ F	2
C16	ECRF1H104ZF	0.1 $\mu$ F	1

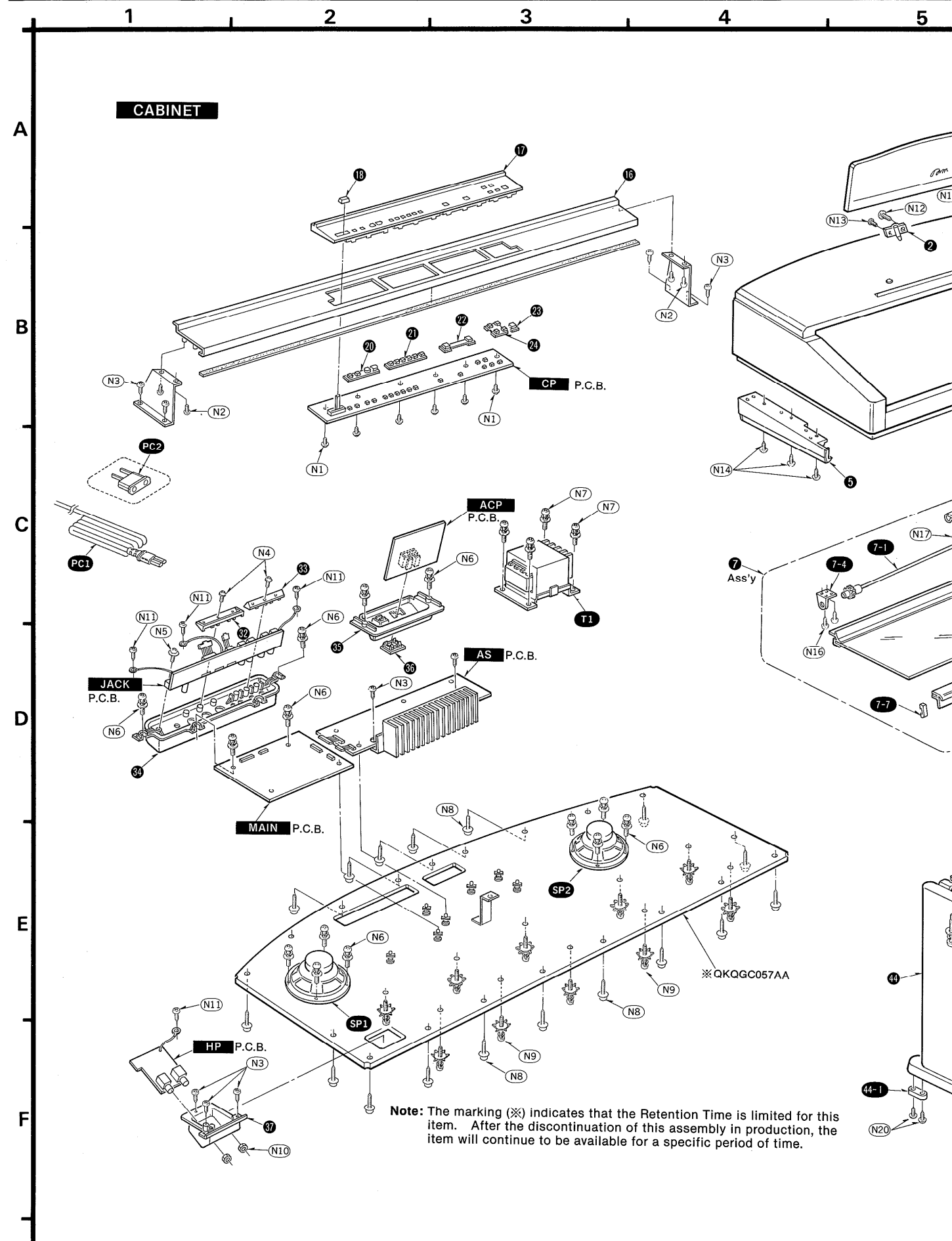
### PKB PEDAL KEYBOARD CIRCUIT

Ref. No.	Part No.	Description	P/S
<b>SWITCHES</b>			
S1, 3	QSTGT001AA	Lever Switch	2
<b>RESISTORS</b>			
R8, 9	ERDS2TJ472	4.7k $\Omega$	2
<b>CAPACITOR</b>			
C1	ECRF1H104ZF	0.1 $\mu$ F	1

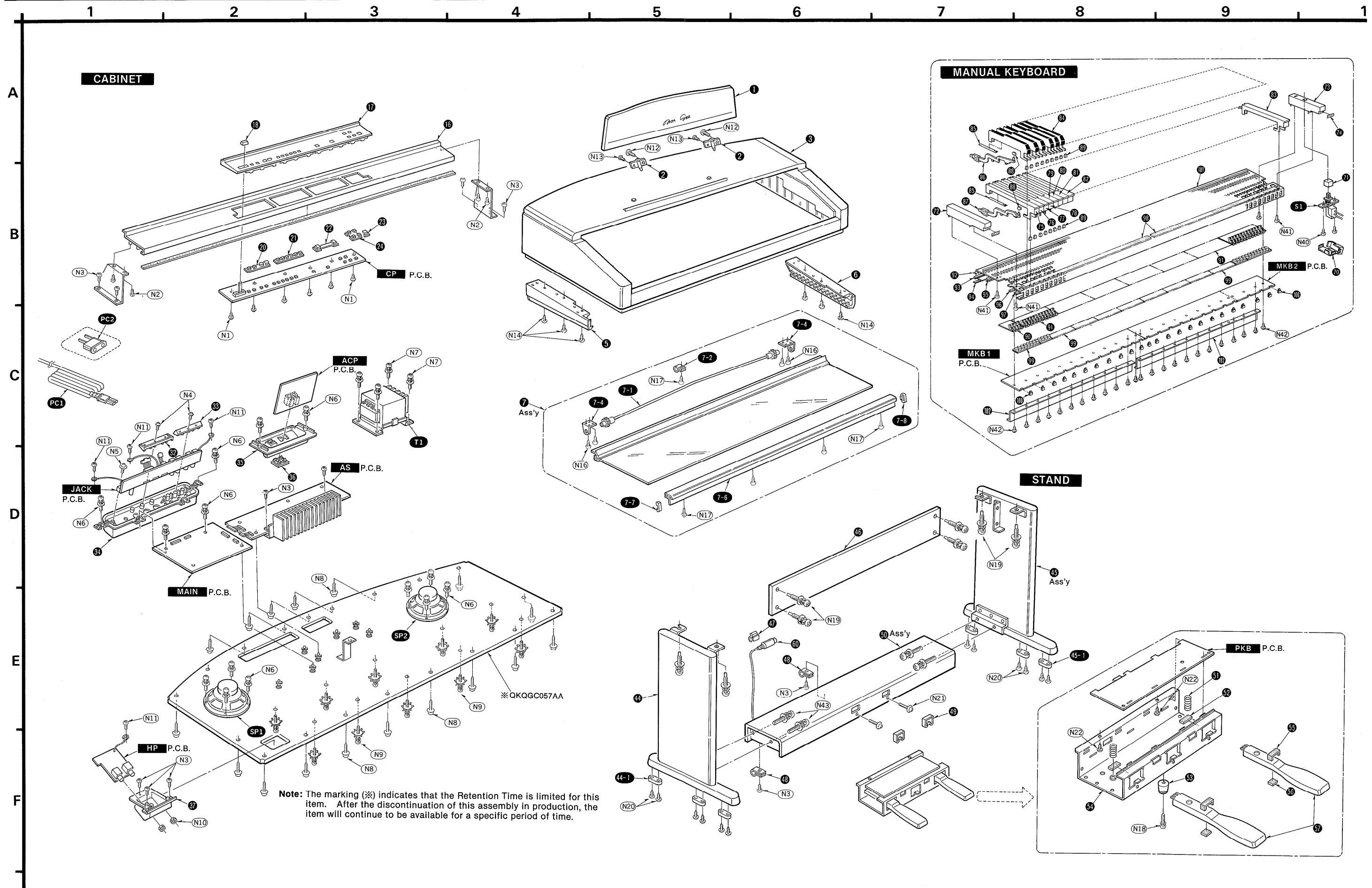
### WIRING PARTS

Ref. No.	Part No.	Description	P/S
W1	QEXGSS16075A	Connector with Wire	1
W2	QEXGSS14030A	Connector with Wire	1
W3	QEXGSS06100B	Connector with Wire	1
W4	QEXGSS05045B	Connector with Wire	1
W5	QEXGVH04080A	Connector with Wire	1
W6	QEXGVH03105B	Connector with Wire	1

## CABINET PARTS LOCATION



# CABINET PARTS LOCATION



# REPLACEMENT PARTS LIST.....Cabinet and Chassis Parts

PACK

**Notes:**

- The marking (RTL) indicates that the Retention Time is limited for this item. After the discontinuation of this assembly in production, the item will continue to be available for a specific period of time. The retention period of availability is dependant on the type of assembly, and in accordance with the laws governing part and product retention.  
After the end of this period, the assembly will no longer be available.
- mark are new parts.

- Important safety notice  
Components identified by △ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
- For part No. with area mark, check the area when placing an order.
- The raw material indication for synthetic resin  
In order to facilitate classification of parts of synthetic resin manufacture and to promote the recycling of natural resources, a raw material symbol for such parts is indicated in the Ref. No./Material column.

**■ CABINET & CHASSIS PARTS**

Ref. No.	Part No.	Description	P/S
<b>SWITCHES</b>			
S1	△ ESB823V	Power Switch	1
<b>SPEAKERS</b>			
SP1, 2	EAS14PL93B	14cm, 8Ω	2
<b>TRANSFORMER</b>			
T1	△ QTPG1M024A	Power Transformer, Others	1
T1	△ QTPG1M022A	Power Transformer, <b>M MC XM</b>	1
T1	△ QTPG1M025A	Power Transformer, <b>X XR XS XD XT</b>	1
<b>POWER CORD &amp; PLUG</b>			
PC1	△ SJAG65	Power Cord, Others	1
PC1	△ QJAG013AA	Power Cord, <b>M MC XM</b>	1
PC1	△ QJAG014AA	Power Cord, <b>XL XR</b>	1
PC1	△ VJA0733	Power Cord, <b>EX XD</b>	1
PC2	△ SJP5213-1	Power Cord, <b>X XT</b>	1
<b>CABINET PARTS</b>			
○ 1	QGAG1028AB	Music Rack	1
2	SBLG231A	Stay	2
3	QYPG1052BB	Cabinet	1
5	QKSG014AA	Keyboard Cover Guide, Right	1
6	QKSG015AA	Keyboard Cover Guide, Left	1
7	QKSGF013BA	Keyboard Cover Ass'y	1
7-1	QXQG018AA	Axletree	1
7-2	QWBG002AA	Holder	1
7-4	STPG7021A	Holder	2
7-6	QGKG0116AA	Ornament	1
7-7	QMRG7031BC	Protector	1
7-8	QMRG7032BC	Protector	1
16	QGPG0072AA	Control Panel	1
17	PS QGPG0054BB	CP Ornament	1
18	SBNG7050A	Knob	1
19	QMFG1107AA	Felt	1
20	QGUG1191AA	Button	1
21	QGUG1231AA	Button	1
22	QGUG1230AA	Button	1
23	QGUG1229AA	Button	1

Ref. No.	Part No.	Description	P/S
○ 24	QGUG1274AAK	Botton	1
32	PS QMRG7029AC	Bracket	1
33	PS QMRG7028AC	Bracket	1
34	PS QGKG0076BB	External Jack Panel	1
35	PS QGKG0096CA	AC Jack Panel, Others	1
35	PS QGKG0096CB	AC Jack Panel, <b>M MC XM</b>	1
35	PS QGKG0096DA	AC Jack Panel, <b>X XR XS XD XT</b>	1
36	△ PS SJS9231A	AC Inlet Cover, Others	1
36	△ PS SJS9234A	AC Inlet Cover, <b>M MC XM XL XR</b>	1
37	QGKG0080AA	Headphone Jack Case	1
<b>STAND</b>			
44	QKQGB302AA	Left Plank Ass'y	1
44-1	[ SHRG2130B	Foot	3
45	QKQGB303AA	Right Plank Ass'y	1
45-1	[ SHRG2130B	Foot	3
46	QKQGD057AAK	Crossboard	1
47	SHRG9620A	Cord Clamper	1
48	SHRG1230A	Cord Clamper	2
49	QGKG0113AA	Ornament	2
50	QKQGM052AA	Pedal Box A'ssy	1
51	QMBG009AA	Spring	2
52	QMFG1133AA	Felt	2
53	QKAG0011AA	Foot	1
54	QMVG3010BA	Pedal Chassis	1
55	QMFG1134AA	Felt	2
56	QMFG1135AA	Felt	2
57	QMVG4002AA	Pedal Arm	2
<b>MANUAL KEYBOARD</b>			
70	PP SHRG8390A	Cover, Power SW.	1
71	QGUG1040AA	Button, Power Switch	1
72	PS QGPG0042AB	End Cover Panel, Left	1
73	PS QGPG0041BD	End Cover Panel, Right	1
74	QMFG1104AA	Felt	2
75	AS QMVG1001AA	White Key (First Octave A Key)	1
76	AS QMVG1002AA	White Key (B Key)	8
77	AS QMVG1003AA	White Key (C Key)	7
78	AS QMVG1004AA	White Key (D Key)	7
79	AS QMVG1005AA	White Key (E Key)	7
80	AS QMVG1006AA	White Key (F Key)	7
81	AS QMVG1007AA	White Key (G Key)	7
82	AS QMVG1008AA	White Key (A Key)	7
83	AS QMVG1009AA	White Key (Top Octave C Key)	7

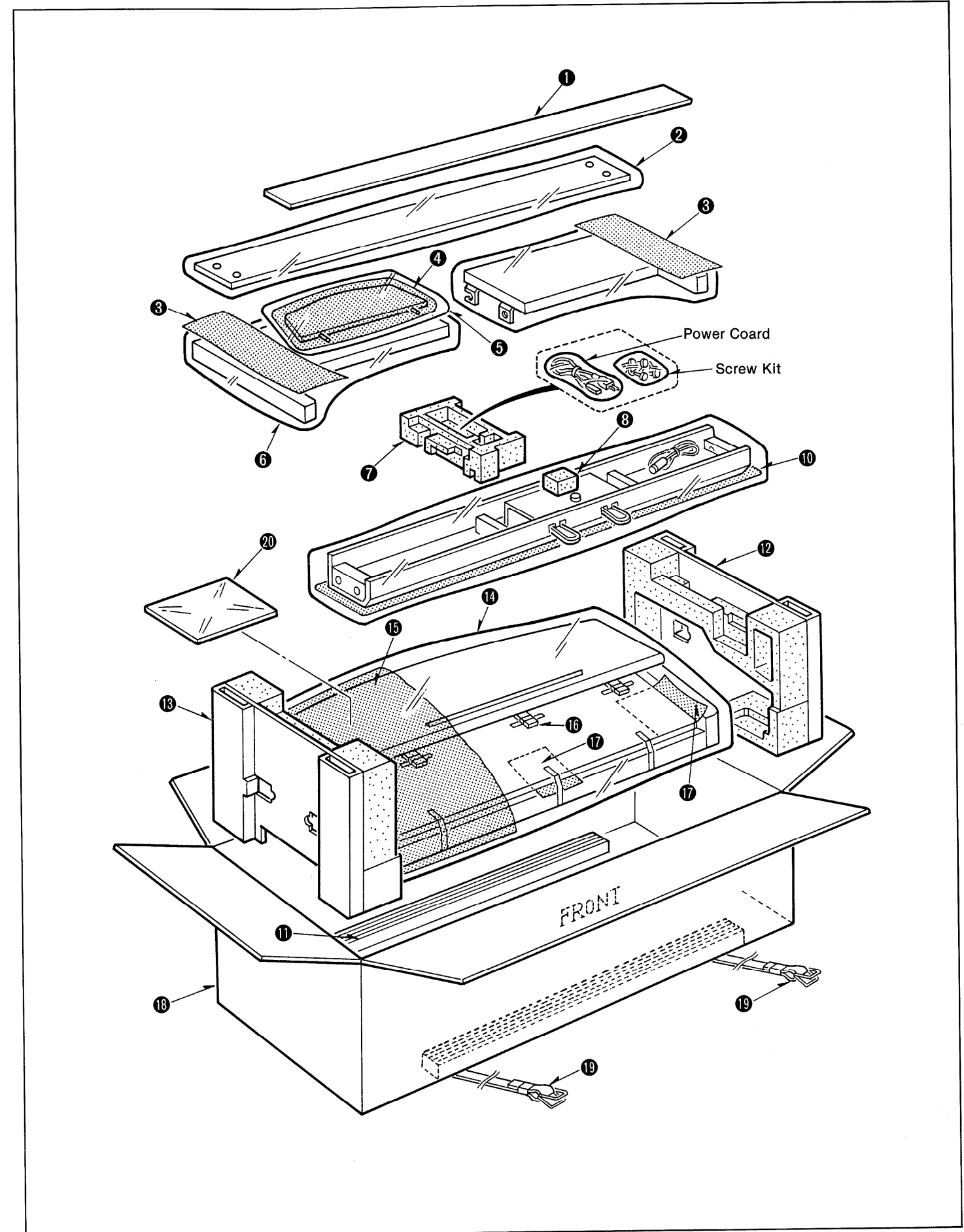
Ref. No.	Part No.	Description	P/S
84	QMVG2001AA	Black Key	36
85	SUSG534A	Spring	88
86	QMVG8019CA	Hammer (Black Key)	36
87	QMVG8017CA	Hammer (White Key)	52
88	SHGG9121A	Rubber Cap (Hammer)	88
89	PA QMVG8024AA	Key Guide	88
90	ABS QMVG8022AA	Fulcurum (4 pcs. on one)	1
91	ABS QMVG8021AA	Fulcurum (12 pcs. on one)	7
92	SHRGA9080A	Sponge	2
93	QMFG1073AA	Felt	2
94	SHSG3461A	Felt	1
95	QMFG1101AA	Felt	2
96	QMFG1061AA	Felt	2
97	QMFG1060AA	Felt	2
98	QMFG1086AA	Felt	2
99	QMVG6006AA	Rubber Switch (8 pcs. on one)	11
100	SHRG9751A	P.C.B. Holder	24
101	QMVG3003BA	Chassis	1
102	SUWG3157A	Angle	2
<b>SCREWS &amp; WASHERS</b>			
N1	XTV3+10G	Screw	6
○ N2	XTV3+6J	Screw	4
N3	XTB35+12A	Screw	11
N4	XTW3+10Q	Screw	2
N5	XTWSG2	Screw with Washer	1
N6	XYN4+F30	Screw with Washer	14
N7	XYN4+F20	Screw with Washer	4
N8	QHDG031AA	Screw	18
N9	QHDG006AA	Screw	10
N10	XNS12FZ	Nut	2
N11	SNEG2660A	Screw	4
N12	XTT4+10AFZ	Screw	2
N13	XTB3+10AFZ	Screw	2
N14	XTT4+14A	Screw	14
N15	XTT4+20A	Screw	7
N16	XTB3+8JFZ	Screw	4
N17	XTB3+5BFZ	Screw	8
○ N18	XTN4+16F	Screw with Washer	1
N19	QHDG032AA	Screw	8
N20	XTW3+16JFZ	Screw	12
N21	XYN4+F16FZ	Screw with Washer	2
N22	XTT4+16A	Screw	2
N40	XTV3+10C	Screw	2
N41	XTB4+12A	Screw	4
N42	XTW3+10T	Screw	24
N43	XYN6+F30	Screw with Washer	4

Ref. No.	Part No.	Description	P/S
84	QMWG2001AA	Black Key	36
85	SUSG534A	Spring	88
86	QMWG8019CA	Hammer (Black Key)	36
87	QMWG8017CA	Hammer (White Key)	52
88	SHGG9121A	Rubber Cap (Hammer)	88
89	PA QMWG8024AA	Key Guide	88
90	ABS QMWG8022AA	Fulcurum (4 pcs. on one)	1
91	ABS QMWG8021AA	Fulcurum (12 pcs. on one)	7
92	SHRGA9080A	Sponge	2
93	QMFG1073AA	Felt	2
94	SHSG3461A	Felt	1
95	QMFG1101AA	Felt	2
96	QMFG1061AA	Felt	2
97	QMFG1060AA	Felt	2
98	QMFG1086AA	Felt	2
99	QMWG6006AA	Rubber Switch (8 pcs. on one)	11
100	SHRG9751A	P.C.B. Holder	24
101	QMWG3003BA	Chassis	1
102	SUWG3157A	Angle	2

**SCREWS & WASHERS**

N1	XTV3+10G	Screw	6
N2	XTV3+6J	Screw	4
N3	XTB35+12A	Screw	11
N4	XTW3+10Q	Screw	2
N5	XTWSG2	Screw with Washer	1
N6	XYN4+F30	Screw with Washer	14
N7	XYN4+F20	Screw with Washer	4
N8	QHDG031AA	Screw	18
N9	QHDG006AA	Screw	10
N10	XNS12FZ	Nut	2
N11	SNEG2660A	Screw	4
N12	XTT4+10AFZ	Screw	2
N13	XTB3+10AFZ	Screw	2
N14	XTT4+14A	Screw	14
N15	XTT4+20A	Screw	7
N16	XTB3+8JFZ	Screw	4
N17	XTB3+5BFZ	Screw	8
N18	XTN4+16F	Screw with Washer	1
N19	QHDG032AA	Screw	8
N20	XTW3+16JFZ	Screw	12
N21	XYN4+F16FZ	Screw with Washer	2
N22	XTT4+16A	Screw	2
N40	XTV3+10C	Screw	2
N41	XTB4+12A	Screw	4
N42	XTW3+10T	Screw	24
N43	XYN6+F30	Screw with Washer	4

**PACKING**



## ■ PACKING PARTS

Ref. No.	Part No.	Description	P/S
<b>PACKING PARTS</b>			
1	QPNG0358AA	Top Cardboard	1
2	<input type="checkbox"/> PE QPHG033AA	Polyethylene Bag	1
3	<input type="checkbox"/> PE SPHG1730A	Protection Sheet	2
4	<input type="checkbox"/> PE SPHG2240A	Protection Sheet	1
6	<input type="checkbox"/> PE SPHG2050A	Polyethylene Bag	2
7	<input type="checkbox"/> PS QPNG0439AA	Pad	1
8	<input type="checkbox"/> PS QPNG0472AA	Pad	1
9	<input type="checkbox"/> PE QPFG026AA	Polyethylene Bag	1
10	<input type="checkbox"/> PE QPHG020AA	Protection Sheet	1
11	<input type="checkbox"/> PS QPGG0218AA	Pad	2
12	<input type="checkbox"/> PS QPNG0441AA	Pad	1
13	<input type="checkbox"/> PS QPNG0440AA	Pad	1
14	<input type="checkbox"/> PE SPHG2200A	Polyethylene Bag	1
15	<input type="checkbox"/> PE QPHG028AA	Protection Sheet	1
16	SPNG5161A	Spacer	4
17	<input type="checkbox"/> PE QPHG018AA	Protection Sheet	2
○ 18	QPGG0284AA	Carton	1
19	SPSG40A	Band	2
<b>OPERATING INSTRUCTION MANUAL</b>			
○ 20	QQFGPX111AA	Operating Instruction Manual, <b>EN</b>	1
20-1	[ QQTG0229A QQTG0301A	DANSK	1
○ 20-2		ENGLISH, FRANCAIS, ESPANOL, ITALIANO, NERDERLANDS, 中文	1
○ 21	QQFGPX111CA	Operating Instruction Manual, <b>M</b>	1
○ 21-1	[ QQTG0300A	ENGLISH	1
○ 22	QQFGPX111DA	Operating Instruction Manual, Others	1
○ 22-1	[ QQTG0301A	ENGLISH, FRANCAIS, ESPANOL, ITALIANO, NERDERLANDS, 中文	1
○ 23	QQFGPX111EA	Operating Instruction Manual, <b>EZ EA</b>	1
○ 23-1	[ QQTG0302A	DEUTSCH	1
○ 24	QQFGPX111GA	Operating Instruction Manual, <b>EW EH</b>	1
○ 24-1	[ QQTG0301A QQTG302A	ENGLISH, FRANCAIS, ESPANOL, ITALIANO, NERDERLANDS, 中文	1
○ 24-2		DEUTSCH	1

