## ANALOG OUTPUT BOX

 AO 8
## SERVICE MANUAL



## - A08-DA8

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## IMPORTANT NOTICE

This manual has been provided for the use of authorized Yamaha Retailers and their service personnel. It has been assumed that basic service procedures inherent to the industry, and more specifically Yamaha Products, are already known and understood by the users, and have therefore not been restated.
WARNING: Failure to follow appropriate service and safety procedures when servicing this product may result in personal injury, destruction of expensive components and failure of the product to perform as specified. For these reasons, we advise all Yamaha product owners that all service required should be performed by an authorized Yamaha Retailer or the appointed service representative.
IMPORTANT: This presentation or sale of this manual to any individual or firm does not constitute authorization, certification, recognition of any applicable technical capabilities, or establish a principal-agent relationship of any form.

The data provided is belived to be accurate and applicable to the unit(s) indicated on the cover. The research engineering, and service departments of Yamaha are continually striving to improve Yamaha products. Modifications are, therefore, inevitable and changes in specification are subject to change without notice or obligation to retrofit. Should any discrepancy appear to exist, please contact the distributor's Service Division.
WARNING: Static discharges can destroy expensive components. Discharge any static electricity your body may have accumulated by grounding yourself to the ground bus in the unit (heavy gauge black wires connect to this bus).
IMPORTANT: Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.

## WARNING: CHEMICAL CONTENT NOTICE!

The solder used in the production of this product contains LEAD. In addition, other electrical/electronic and/or plastic (where applicable) components may also contain traces of chemicals found by the California Health and Welfare Agency (and possibly other entities) to cause cancer and/or birth defects or other reproductive harm.
DO NOT PLACE SOLDER, ELECTRICAL/ELECTRONIC OR PLASTIC COMPONENTS IN YOUR MOUTH FOR ANY REASON WHAT SO EVER!
Avoid prolonged, unprotected contact between solder and your skin! When soldering, do not inhale solder fumes or expose eyes to solder/flux vapor!
If you come in contact with solder or components located inside the enclosure of this product, wash your hands before handling food.

## IMPORTANT NOTICE FOR THE UNITED KINGDOM

Connecting the Plug and Cord
IMPORTANT. The wires in this main lead are coloured in accordance with the following code:
BLUE: NEUTRAL
BROWN: LIVE
As the colours of the wires in the main lead of this apparatus may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

The BLUE wire must be connected to the terminal that is marked with the letter N (or coloured BLACK).
The BROWN wire must be connected to the terminal that is marked with the letter L (or coloured RED).

Be certain that neither core is connected to the earth terminal of the three pin plug.

## WARNING

Components having special characteristics are marked $\$$ and must be replaced with parts having specification equal to those originally installed.

■ SPECIFICATIONS

| Sampling frequency (external sync) | $39.69 \mathrm{kHz}-50.88 \mathrm{kHz}$ |
| :--- | :--- |
| Power supply | USA and Canada: $120 \mathrm{~V}, 60 \mathrm{~Hz}$ |
|  | Others: $230 \mathrm{~V}, 50 \mathrm{~Hz}$ |
| Power consumption | 120 W |
| Dimensions (W x H x D) | $480 \mathrm{~mm} \times 141.5 \mathrm{~mm} \times 466.8 \mathrm{~mm}$ |
| Weight | 15.4 kg |
| Operating temperature | $10-35{ }^{\circ} \mathrm{C}$ |
| Power cable length | 2.1 m |
| Cooling fan speed | always fixed |
| Accessories | Connection cable (68-pin, D-sub, half-pitch) $\times 1$, Length: 3 m |

Digital I/Os

| I/O connectors | Level | Type |
| :--- | :--- | :--- |
| INPUT A, B, C | RS-422 | D-sub, half-pitch, 68-pin connector (female) |
| WORD CLOCK IN | TTL/75 $\Omega$ (ON/OFF) | BNC Connector |
| WORD CLOCK OUT | TTL/75 $\Omega$ | BNC Connector |

## Slots

| Card | Input |
| :--- | :--- |
| LMY4-AD | Channel 1-4 |

## - Front Panel


(1) OUTPUT UNIT ID indicator
(2) INPUT SELECTOR switch
(3) POWER ON/OFF

- Rear Panel

(4) INPUT connectors A and B
(5) WORD CLOCK IN jack, ON/OFF switch
(6) WORD CLOCK OUT jack

DIMENSIONS





## DISASSEMBLY PROCEDURE

## 1. UNC Card Assembly

1-1 Remove the four (4) screws marked [470]. The UNC card assembly can them be removed. (Fig. 1)

## 2. Front Panel Assembly

2-1 Remove the UNC card assembly. (See Procedure 1.)
2-2 Remove the thirty-two (32) screws marked [500]. The blank panel can then be removed. (Fig. 1)
2-3 Remove the six (6) screws marked [450]. Each mount bracket can then be removed. (Fig. 1)
2-4 Remove the six (6) screws marked [400]. The front panel assembly can then be removed. (Fig. 1)

<Right Side View>

<Left Side View>

[400]: Flat Head Screw 4.0x8 MFZN2BL (VA221200)
[450]: Oval Head Screw 4.0x8 MFZN2BL (VS153600)
[452]: Oval Head Screw B4.0x8 MFZN2BL (V6221000)
[470]: Bonding Screw 3.0x6 MFZN2BL (VS863000)
[500]: Bonding Screw 3.0x6 MFZN2BL (VS863000)

Fig. 1

## 3. LED2 Circuit Board

3-1 Remove the front panel assembly. (See Procedure 2.)
3-2 Remove the two (2) screws marked [80]. The LED2 circuit board can then be removed. (Fig. 2)

## 4. PSB Circuit Board

4-1 Remove the UNC card assembly. (See Procedure 1.)
4-2 Remove the front panel assembly. (See Procedure 2.)
4-3 Remove the seventeen (17) screws marked [430]. The top panel can then be removed. (Fig. 2)
4-4 Remove the two (2) screws marked [100]. The PSB circuit board can then be removed. (Fig. 2)

5. Circuit Boards and Units

Remove the top panel, each circuit board and unit can then be removed. (Fig. 3)

| Circuit Board and Unit | Ref. No. | Screw | QTY |
| :--- | :---: | :--- | :---: |
| IPC2 | A | Screw | 2 |
| IPC4 | 310 | Bonding Screw 3.0x6 MFZN2BL (VS863000) | 2 |
|  | 320 | Bind Head Screw A4.0x6 MFZN2BL (EG340290) | 2 |
| DR | 380 | Bonding Tapping Screw-B (VN413300) | 2 |
| Power Transformer | 240 | Bonding Tapping Screw-B (VC688800) | 4 |

6. Mother Assembly

6-1 Remove the UNC card assembly. (See Procedure 1.)
6-2 Remove the front panel assembly. (See Procedure 2.)
6-3 Remove the top panel. (See Procedure 4-3.)
6-4 Remove the seven (7) screws marked [280]. The mother assembly can then be removed. (Fig. 3)
<Top View>
IPC2 IPC4
<Rear View>


Mother assembly
[180]
[180]: Bind Head Tapping Screw-B A3.0x6 MFZN2BL (VP157900)
[280]: Bind Head Tapping Screw-B A4.0x8 MFZN2BL (VC688800)

## 7. MB1 Circuit Board

7-1 Remove the mother assembly. (See Procedure 6.)
7-2 Remove the nine (9) screws marked [30] and the five (5) screws marked [50]. The MB1 circuit board can then be removed. (Fig. 4)

## 8. IFC3 Circuit Board

8-1 Remove the mother assembly. (See Procedure 6.)
8-2 Remove the six (6) screws marked [70]. The IFC3 circuit board can then be removed. (Fig. 4)

## 9. Side Panel Assembly

9-1 Remove the UNC card assembly. (See Procedure 1.)
9-2 Remove the front panel assembly. (See Procedure 2.)
9-3 Remove the top panel. (See Procedure 4-3.)
9-4 Remove the mother assembly. (See Procedure 6.)
9-5 Remove the eight (8) screws marked [450] and the two (2) screws marked [452]. Each mount bracket can then be removed. (Fig. 5)

9-6 Remove the seven (7) screws marked [200]. The side panel (L) can then be removed.
9-7 Remove the three (3) screws marked [170] and the five (5) screws marked [180]. The upper chassis can then be removed. (Fig. 2, Fig. 3)
9-8 Remove the seven (7) screws marked [260]. The side panel assembly can then be removed. (Fig. 5)

- Mother Assembly

[30]: Bind Head Tapping Screw-B 3.0x6 MFZN2BL (EP600230) [50]: Bind Head Tapping Screw-B 3.0x6 MFZN2BL (EP600230) [70]: Bind Head Tapping Screw-B 3.0x6 MFZN2BL (EP600230)
<Left Side View>

[200]: Bind Head Tapping Screw-B A4.0x8 MFZN2BL (VC688800)
[260]: Bind Head Tapping Screw-B A4.0x8 MFZN2BL (VC688800)
[450]: Oval Head Screw 4.0x8 MFZN2BL (VS153600)
[452]: Oval Head Screw B4.0x10 MFZN2BL (V6221000)


## 10. AC Assembly

10-1 Remove the side panel assembly. (See Procedure 9.)
10-2 Remove the three (3) screws marked [90]. The AC assembly can then be removed. (Fig. 6)

## 11. DC Assembly

11-1 Remove the side panel assembly. (See Procedure 9.)
11-2 Remove the four (4) screws marked [60]. The DC assembly can then be removed. (Fig. 6)

## 12. DC Circuit Board

12-1 Remove the side panel assembly. (See Procedure 9.)
12-2 Remove the DC assembly. (See Procedure 11.)
12-3 Remove the four (4) screws marked [D60]. The TR holder can then be removed. (Fig. 7)
12-4 Remove the three (3) screws marked [D80]. The BR holder can then be removed. (Fig. 7)

12-5 Remove the five (5) screws marked [D90]. The DC cricuit board can then be removed. (Fig. 7)

## - Side Panel Assembly


[60]: Bind Head Screw A4.0x6 MFZN2BL (EG340290)
[90]: Bind Head Tapping Screw-B A4.0x8 MFZN2BL (VC688800)

- DC Assembly

[D60]: Pan Head Screw SP4.0x8 MFZN2Y (EL200020)
[D80]: Pan Head Screw SP4.0x8 MFZN2Y (EL200020)
[D90]: Bind Head Tapping Screw-B 3.0x6 MFZN2BL (EP600230)
Fig. 7


## ■ LSI PIN DESCRIPTION

- SGH609080F-47F (XU235A00) ATSC

IFC3: IC501-504


- YM3436DK (XG948E0) DIR2 (Digital Format Interface Receiver)

IFC3: IC301 to 303, 401 to 403

| $\begin{aligned} & \text { PIN } \\ & \text { NO. } \end{aligned}$ | NAME | I/O | FUNCTION | $\begin{aligned} & \text { PIN } \\ & \text { NO. } \end{aligned}$ | NAME | I/O | FUNCTION |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | DAUX | 1 | Auxiliary input for audio data | 23 | RSTN | 1 | System reset input |
| 2 | HDLT | O | Asynchronous buffer operation flag | 24 | Vdda |  | VCO section power ( +5 V ) |
| 3 | DOUT | O | Audio data output | 25 | CTLN | 1 | VCO control input N |
| 4 | VFL | 0 | Parity flag output | 26 | PCO | O | PLL phase comparison output |
| 5 | OPT | 0 | Fs $\times 1$ Synchronous output signal for DAC | 27 | (NC) |  |  |
| 6 | SYNC | 0 | Fs x 1 Synchronous output signal for DSP | 28 | CTLP | 1 | VCO control input P |
| 7 | MCC | O | Fs $\times 64$ Bit clock output | 29 | Vssa |  | VCO section power (GND) |
| 8 | WC | 0 | FS $\times 1$ Word clock output | 30 | TSTN | 1 | Test terminal. Open for normal use |
| 9 | MCB | 0 | Fs x 128 Bit clock output | 31 | KM2 | 1 | Clock mode switching input 2 |
| 10 | MCA | O | Fs $\times 256$ Bit clock output | 32 | KM0 | 1 | Clock mode switching input 0 |
| 11 | SKSY | I | Clock synchronization control input | 33 | FS1 | 0 | Channel status sampling frequency display output 1 |
| 12 | XI | 1 | Crystal oscillator connection or external clock input | 34 | FSO | 0 | Channel status sampling frequency display output 0 |
| 13 | XO | O | Crystal oscillator connection | 35 | CSM | 1 | Channel status output method selection |
| 14 | P256 | 0 | VCO oscillating clock connection | 36 | EXTW | 1 | External synchronous auxiliary input word clock |
| 15 | LOCK | 0 | PLL lock flag | 37 | DDIN | 1 | EIAJ (AES/EBU) data input |
| 16 | Vss |  | Logic section power (GND) | 38 | LR | 0 | PLL word clock output |
| 17 | TC | O | PLL time constant switching output | 39 | Vdd |  | Logic section power ( +5 V ) |
| 18 | DIM1 | 1 | Data input mode selection | 40 | ERR | 0 | Data error flag output |
| 19 | DIMO | I | Data input mode selection | 41 | EMP | 0 | Channel status emphasis control code output |
| 20 | DOM1 | 1 | Data output mode selection | 42 | CDO | O | 3 -wire type microcomputer interface data output |
| 21 | DOM0 | 1 | Data output mode selection | 43 | CCK | 1 | 3-wire type microcomputer interface clock input |
| 22 | KM1 | 1 | Clock mode switching input 1 | 44 | CLD | 1 | 3 -wire type microcomputer interface load input |

- HD6477042AF28 (XY715A00) CPU

| $\begin{aligned} & \text { PIN } \\ & \text { NO. } \end{aligned}$ | NAME | I/O | FUNCTION | $\begin{aligned} & \text { PIN } \\ & \text { NO. } \end{aligned}$ | NAME | I/O | FUNCTION |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | PE14 | O | Port E | 57 | D11 | I/O | ) |
| 2 | PE15 | 0 | Port E | 58 | D10 | I/O |  |
| 3 | VSS | 1 | Ground | 59 | D9 | I/O | ¢ Data bus |
| 4 | A0 | 0 | 7 | 60 | D8 | I/O | $\bigcirc$ |
| 5 | A1 | 0 |  | 61 | VSS | 1 | Ground |
| 6 | A2 | 0 |  | 62 | D7 | I/O | 7 |
| 7 | A3 | 0 |  | 63 | D6 | I/O | $\}$ Data bus |
| 8 | A4 | 0 |  | 64 | D5 | I/O | ¢ |
| 9 | A5 | 0 |  | 65 | VCC | 1 | Power supply |
| 10 | A6 | 0 |  | 66 | D4 | I/O |  |
| 11 | A7 | 0 |  | 67 | D3 | I/O |  |
| 12 | A8 | $\bigcirc$ | \} Address bus | 68 | D2 | I/O | $\}$ Data bus |
| 13 | A9 | 0 |  | 69 | D1 | I/O | I |
| 14 | A10 | 0 |  | 70 | D0 | I/O | $J$ |
| 15 | A11 | 0 |  | 71 | VSS | 1 | Ground |
| 16 | A12 | O |  | 72 | XTAL | 1 | Crystal oscillator |
| 17 | A13 | 0 |  | 73 | MD3 | I | Mode control |
| 18 | A14 | 0 |  | 74 | EXTAL | 1 | Crystal oscillator |
| 19 | A15 | 0 |  | 75 | MD2 | I | Mode control |
| 20 | A16 | 0 | J | 76 | NMI | 1 | Non-maskable interrupt request |
| 21 | VCC | 1 | Power supply | 77 | VCC | I | Power supply |
| 22 | A17 | O | Address bus | 78 | MD1 | 1 | Mode control |
| 23 | VSS | 1 | Ground | 79 | MDO | I | Mode control |
| 24 | /RAS | 0 | Row address strobe | 80 | PLLVCC | 1 | PLL Power supply |
| 25 | /CASL | 0 | Column address strobe (low) | 81 | PLLCAP | I | PLL capacitor |
| 26 | /CASH | 0 | Column address strobe (high) | 82 | PLLVSS | 1 | PLL Ground |
| 27 | VSS | 0 | Ground | 83 | PA15 / CK | 0 | Port A / Clock |
| 28 | RDWR / PB5 | 0 | DRAM read/write / Port B | 84 | /RES | 1 | Reset |
| 29 | A18 | 0 | \} Addres bus | 85 | PE0 | I |  |
| 30 | A19 | 0 | \} Address bus | 86 | PE1 | 1 |  |
| 31 | A20 | 0 | $\int$ Port B Address bus | 87 | PE2 | I | $\}$ Port E |
| 32 | PB9 /A21 | O | Port B / Address bus | 88 | PE3 | I |  |
| 33 | VSS | 1 | Ground | 89 | PE4 | I | 〕 |
| 34 | /RD | 0 | Read | 90 | VSS | I | Ground |
| 35 | /WDTOVF | 0 | Watch dog timer overflow | 91 | ANO / PFO | I |  |
| 36 | WRH | 0 | High write | 92 | AN1 / PF1 | I |  |
| 37 | VCC | 1 | Power supply | 93 | AN2 / PF2 | I | $\}$ Analog input / Port F |
| 38 | /WRL | 0 | Low write | 94 | AN3 / PF3 | I |  |
| 39 | VSS | 1 | Ground | 95 | AN4 / PF4 | 1 | 」 |
| 40 | /CS1 | 0 | Chip select | 96 | AN5 / PF5 | I |  |
| 41 | /CS0 | 0 | Chip select | 97 | AVSS | , | Analog ground |
| 42 | PA9 / TCLKD | 0 | Port A / Timer clock | 98 | AN6 / PF6 | I | Analog input / Port F |
| 43 | /IRQ2/TCLKC | 1 | Interrupt request / Timer clock | 99 | AN7 / PF7 | I | Analog input / Port F |
| 44 | /CS3 | 0 | Chip select | 100 | AVCC | I | Power supply |
| 45 | /CS2 | O | Chip select | 101 | VSS | 1 | Ground |
| 46 | /IRQ1 | 1 | Interrupt request | 102 | PE5 | 0 | Port E |
| 47 | TXD | 0 | Data transmission | 103 | VCC | 1 | Power supply |
| 48 | RXD | I | Data reception | 104 | PE6 | 0 |  |
| 49 | /IRQ0 | 1 | Interrupt request | 105 | PE7 | O |  |
| 50 | PA1 / TXD0 | O | Port A / Data transmission | 106 | PE8 | $\bigcirc$ | $\}$ Port E |
| 51 | PAO / RXDO | 1 | Port A / Data reception | 107 | PE9 | O |  |
| 52 | D15 | 1/O | $\}$ Data bus | 108 | PE10 | O |  |
| 53 | D14 | I/O | \} Data bus | 109 | VSS | 1 | Ground |
| 54 | D13 | 1/O | ¢ | 110 | PE11 | 0 |  |
| 55 | VSS | 1 | Ground | 111 | PE12 | 0 | $\}$ Port E |
| 56 | D12 | 1/O | Data bus | 112 | PE13 | 0 | $\int$ |

## IC BLOCK DIAGRAM

## - HD74LVU04AFPEL (XY102A00)

 Hex InverterIFC3: IC105


- SN74LV138ANSR (IS013810) 3 to 8 Demultiplexer UNC: IC211, 212

- HD74LV04AFPEL (IS000400)

Hex Inverter
IFC3: IC311, 408
UNC: IC105


- TC74VHC245F (XT487A00)

Octal 3-State Bus Transceiver IPC2: IC104, 105
IFC3: IC101-103, 106, 107, 404-407, 601-608
UNC: IC102, 204, 210


- AM26LS31CNSR (XU996A00) Quad Line Driver IPC2: IC107

- SN75124N (XE737A00) Triple Line Receiver IPC4: IC300

- HD74LV08AFPEL (IS000800) Quad 2 Input AND IFC3: IC104, 310, 409 UNC: IC104, 213

- DS26C32ATMX (XU815A00) Quad Differential Line Receiver IPC2: IC100-103, 106

- SN75121 (XE638A00) Dual Line Driver IPC4: IC301



## CIRCUIT BOARDS

AC Circuit Board (XW295B0) ..... 16
DC Circuit Board (XW295B0) ..... 17
DR Circuit Board (XW295B0) ..... 16
IFC3 Circuit Board (XW287A0) ..... 19
IPC2 Circuit Board (XW289A0) ..... 15
IPC4 Circuit Board (XW286B0) ..... 16
LED2 Circuit Board (XW286B0) ..... 16
MB1 Circuit Board (XW282A0) ..... 17
PSB Circuit Board (XW295B0) ..... 16
UNC Circuit Board (XW281B0) ..... 18

## Note: See parts list for details of circuit board component parts.



## - AC Circuit Board



- IPC4 Circuit Board

- DR Circuit Board

- LED2 Circuit Board


AC, DR, PSB: 3NA-V412970 IPC4, LED2: 3NA-V491380


## - UNC Circuit Board



to IPC2 2/2-CN101


3NA-V4130002

## INSPECTION

## 1. Range of Applicability

These specifications apply to the AO8 and AO8-DA8.

## 2. Preparations

2-1. Conditions
$\diamond$ For details on the connection method, refer to the Test Program Specifications KES-92653.
$\diamond$ Unless otherwise specified, the conditions are as follows.

- Set the INPUT SELECTOR switch to A.
- Set WORD CLOCK IN $75 \Omega$ to ON.

2-2 Loading the Firmware
The firmware used must be the "AI8/AO8 Firmware" (managed with the already drawn CD-R assembly drawing (3JL-XY714A0)) of the PM1D System Software with a version later than the version shown on the cover. For details on the firmware writing method, refer to theTest Program Specifications KES-92652.

2-3. Test Program
For details on the starting method etc., refer to the Test Program Specifications KES-92653.

## 3. Inspection

3-1. Inspection with Test Program

- Inspect based on the Test Program Specifications KES-92653.

3-2. Jitter Measurement

- Connect the LMY-slot inspection jig Canon terminal to DSA1.
- Set Fs to 48 kHz and 44.1 kHz with the test program and measure the jitter at DSA1.

|  | Range of tolerance |
| :---: | :---: |
| 48 kHz | 6 nsec max. |
| 44.1 kHz | 5 nsec max. |

3-3. Fan Operation Check
Check that the fan rotates while the power is on.

3-4. Sound

- The connections are as in the diagram below.

- Set the AI8 and AO8 sheet UNC DIP switch as below. DIP Switch 8 is not used.

|  | DIP SW |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ |
| Al8 | OFF | ON | OFF | OFF | ON | ON | ON |
| AO8 | OFF | OFF | OFF | ON | OFF | OFF | OFF |

- For 01 V , OSC1kHz is output from OMNI1 OUT and the signal input to INPUT is assigned to ST OUT.
- For AO8, insert the inspection LMY4-DA cards in Slot 1-8.

For AO8-DA8, insert the shipping LMY4-DA cards in Slot 1-8.
(1) $\mathrm{Fs}=51.12 \mathrm{kHz}(48 \mathrm{kHz}+6.5 \%)$

- Set the function generator to 51.12 kHz .
- Test listen for 30 seconds at all the output terminals and verify that there is no noise.
(2) $\mathrm{Fs}=39.69 \mathrm{kHz}(44.1 \mathrm{kHz}-10 \%)$
- Set the function generator to 39.69 kHz .
- Test listen for 30 seconds at all the output terminals and verify that there is no noise.

3-5. Firmware Load Test
Check that it is possible to load the firmware as in 2-2. using the Input B terminal.

3-6. Inspects word clock output of INPUT A, B
In the test program performed in 3-1, use the oscilloscope to monitor Pin 5 of IC101 of sheet IPC for output A of A18 that is being used as a jig using the timing shown below. Confirm that 44.1 kHz word clock is being output.
(It is good if the wave form like the one shown in Figure 1 appears.)
(1) Observe at the time of completing the inspection of Port A of the AO8-IPC 2 Test.
(2) Observe at the time of completing the inspection of Port B of the AO8-IPC 2 Test.


Frequency range (44.098kHz~44.102kHz)
(Figure 1)

## 4. Factory Settings

- Switch all the sheet UNC DIP switch settings On.
- Front panel INPUT SELECTOR: A
- Rear panel WORD CLOCK IN $75 \Omega$ : On


## TEST PROGRAM

## A. Preparations for Inspection -Writing the firmware

This equipment requires firmware. When there are changes to the manufacturing processes and program for this equipment, it is necessary to download the new firmware to FlashRom from a PC. (If there is no firmware loaded or its checksum does not match the correct value, when the power is first switched on the LED on UNC flashes at one second intervals.)

The only sheet for which the firmware must be downloaded is UNC. There are two methods for writing this firmware: to write it indirectly using the CS1D or DSP1D RS232C port or to write it directly to the AO8 UNC sheet. The detailed methods are given below.

- Method for writing firmware using the DSP1D RS232C port
* It is possible to write the AO8 (UNC) firmware from the PC via the CS1D or DSP1D RS232C port. This is the method normally used.
Software used: PM1DLOAD within PM1D system software
Firmware used: AI8/AO8 firmware in PM1D system software
Version used: PM1DLOAD and the AI8/AO8 firmware are files composed using a PM1D SYSTEM SOFTWARE with a version later than the version shown on the cover.
(Managed with the already drawn CD-R assembly drawing (3JL-XY714A0).)
* For the installation and setting methods, refer to the CS1D Test Program Specifications.


1. Install and set the above reference destination files.
2. At the very least, connect as shown in the figure above (when A08). If it is not possible to avoid making signal connections other than these, turn off the power supply for all components other than those relevant to the write object and turn off the control power supply for the volume of other components such as speakers and amplifiers. Please note that at that time, if other AI8/A08 are connected they may be written and because of this, there is no guaranteed that the writing has been properly performed even if the writing shows a successful completion.
3. Use the methods shown in the CS1D Test Program Specifications to write the firmware to the necessary units. After the firmware has been written, check that the versions for all the units are the desired versions.

## - Method for writing firmware directly to the AO8 UNC

* When there is some kind of problem or the DSP1D is unavailable due to this equipment's production processes and the firmware can not be written with the method on the previous page, use the method below.


1. Connect the D-sub 9-pin serial cables (cross) and DSP-CHECK board between the 5-pin connector for the target board and the PC. At this time, do not connect other signal lines.
2. After PM1DLOAD starts up, select CardDirect with MODE SELECT, then press OK.
3. Use the setup menu to properly set the serial port to be used and then select AI8/A08 from the pull-down menu.
4. Check on the items for OUTPUT 1 on the list and click the write button.
5. After writing ends, end PM1DLOAD.
6. Switch off the power for AO8 and remove the PH connector, then switch the power for AO8. DSP1D on again and check that it starts up normally. (Operation is normal if an "EI" is displayed in 7-segment display for A08.)

## -PM1D inspection PC software preparation

Inspection with this device uses special PC software for inspection.
The software versions are as follows

| Software used: | PM1D inspection PC software in PM1D system software |
| :--- | :--- |
| Version used: | PM1D system software component files with the version number listed on the cover sheet. <br> (Managed with the already drawn CD-R assembly drawing (3JL-XY714A0).) |
| Method of preparation: | Follow the instructions in the CS1D test program specifications (Drawing No: KES-92654) titled <br> "Procedure for extracting software groups for production and customer service applications". <br> Once the files have been extracted, refer to the Readme.txt in the FactoryDiag directory. |

Before starting inspection, refer to version.txt in the same directory as the firmware shown on the previous page and input the version character string as instructed. (Please refer to page 23, 24)

## B. Inspection Method

The inspection configuration is shown in the diagram below.


Install the inspection jig to the AO8 to be inspected as in the figure above. Send the inspection commands from the PC via the AI8 to the LMY-slot inspection jig and take in at the PC the results returned from the LMY-slot inspection jig.

* Turn on the power supply for AI8 before making the connection between the AI8 on the jig side and the jig for serial communication. Warning: Do not connect until " is displayed on the AI8 7-segment display.
* Use the LMY-slot inspection jigs inserted into the LMY-slots. For details, see the LMY-slot inspection jig specifications.
* Serial communications jigs are boards that convert the serial interface from the PC. For details, see the LMY-slot inspection jig specifications.
* Set the DIP switches on the ID change jig for AO8 inspection as shown below. For details on the IC change jig, see the LMY-slot inspection jig specifications.


PM1D inspection PC software summary
The AO8 is inspected using PC inspection software. This inspection software is common for AI8/AO8/DSP1D/CS1D. For the basic operation methods, menu screen specifications, etc., see the CS1D Test Program Specifications.
Below is the menu for AO8 inspection.

Input the latest version of AO8 UNC before starting the inspection. (This is necessary for the version check.) For the character string to input, refer to version.txt in the same directory as the AI8/AO8 firmware. Details of each check item and the corresponding PC software are shown on the following pages.


## C. Inspection Items

The inspection items are as below. Details of the inspection items are shown on the following pages.

* However, 128 Fs Sync must be normal for the DSP to operate, so there is no special check item.

| No. | Item |
| :---: | :--- |
| $\mathbf{1}$ | AO8 - UNC test |
| $\mathbf{2}$ | AO8 - IFC3 test |
| $\mathbf{3}$ | AO8 - SLOT test |
| $\mathbf{4}$ | AO8 - IPC4, LED2 test |
| $\mathbf{5}$ | AO8 - IPC2 test |

1. AO8 - UNC Test Using the terminal status display and

This test checks around the AO8-UNC.
OK/NG display for the page as a whole

Received ID displayed as
board name and hexadecimal board name and hexadecimal

Current status display


NG example
the corresponding pin numbers in the example below, it is possible to determine that the fifth one from left on the terminal status display is for pin 32 .

Stopped the moment an actual ID NG appears; stopped at the end of the page for any other NG.

$$
\left(\begin{array}{ll}
\text { SRAM } & \text { OK: LED lit up } \\
& \text { NG: LED flashes on }(0.2 \mathrm{~s})-\text { Off }(0.2 \mathrm{~s})-\text { On }(0.2 \mathrm{~s})-\text { Off }(0.1 \mathrm{~s}) \\
\text { Flash } & \text { OK: LED lit up } \\
& \text { NG: LED flashes on }(0.1 \mathrm{~s})-\text { Off }(0.1 \mathrm{~s})-\text { On }(0.1 \mathrm{~s})-\text { Off }(0.1 \mathrm{~s})
\end{array}\right)
$$

## 3-1. AO8 - Slot [Initial] Test

Checks slot operation by checking the minimum necessary number of pins.
The results for each slot are displayed in order from the left. A mark is made for each check to show the progress of the checks.
(Blank: Not yet checked; 0: Normal; 1: Abnormal; N: No response)


*/CON Line Test 00000000 OK
$\square$

Basically, the same as up till here

4 First, all the voltages for one slot are


* Voltage Check 00010100 NG

Stopped the moment an actual Addr.BusTest


The detected voltage is displayed and the percentage deviation from the ideal state is displayed. This is shown for each slot.

## 3-2. AO8-Slot [Clock Line] Test

This test checks around the slot clock.


## NG example



## 3-3. AO8 - Slot [Data Line] Test

This test checks around the serial communications.


NG sample
Please refer to page 24 for NG charts.

## 4. AO8-IPC4, LED2 test

This test checks around the AO8-IPC4 and LED2.


## 5. AO8-IPC2 test

This test checks around the AO8-IPC2. Ports A and B are both checked, so the same procedure is carried out in 5-1 for Port A and in 5-2 for Port B.
Before starting these items, refer to page 23 and set all settings for MSB/LSB, $2 \mathrm{CH} / 4 \mathrm{CH}$ lines to off.


## ERROR MESSAGES

If an error occurs in the connection to the DSP1D, or if the unit does not lock to the wordclock signal, one of the following error indications appears.

| ERROR MESSAGE | DESCRIPTION |
| :--- | :--- |
|  | The AO8 is connected to the INPUT connector of the DSP1D/DSP1D-EX. Connect the AO8 to the <br> OUTPUT connector. |
|  | A cable is disconnected from the INPUT A, B, or C connector on the rear panel, or the connection is <br> made incorrectly. If the connection is proper, replace the cable. |
| The unit does not lock to the wordclock signal. |  |

## ANALOG OUTPUT BOX AO 8 PARTS LIST

## CONTENTS

OVERALL ASSEMBLY ..... 2
SIDE PANEL ASSEMBLY ..... 4
MOTHER ASSEMBLY ..... 6
ELECTRICAL PARTS ..... 7~12

Notes: DESTINATION ABBREVIATIONS

| A: Australian model | M: South African model |
| :---: | :---: |
| B: British model | O: Chinese model |
| C: Canadian model | Q: South-east Asia model |
| D: German model | T: Taiwan model |
| E: European model | U: U.S.A. model |
| F: French model | V: General export model ( 110 V ) |
| H: North European model | W: General export model (220 V) |
| I: Indonesian model | $\mathrm{N}, \mathrm{X}$ : General export model |
| J: Japanese model | Y: Export model |

## WARNING

Components having special characteristics are marked $\$$ and must be replaced with parts having specification equal to those originally installed.

- The numbers in "QTY" show quantities for each unit.
- The parts with " - - " in "PART NO." are not available as spare parts.
- The mark " \} " in the remarks column indicates that these parts are interchangeable.
- The second letter of the shaded ( $\quad$ ) part number is O , not zero.
- The second letter of the shaded ( ) part number is I, not one.

AO8

■ OVERALL ASSEMBLY




## SIDE PANEL ASSEMBLY




## MOTHER ASSEMBLY




■ ELECTRICAL PARTS

| Refno. | PART NO. | DESCRIPTION |  |  | REMARKS |  | ату | ${ }^{\text {Ra }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | ELECTRICAL PARTS |  |  | AO8 |  |  |  |
|  | V46487S0 | Circuit Board | AO8 AC (AOCOM) |  |  | (XW295C0) |  |  |
|  | V46490S0 | Circuit Board | AO8 DC (AOCOM) |  |  | (XW295C0) |  |  |
|  | V46492S0 | Circuit Board | AO8 DR (AOCOM) |  |  | (XW295C0) |  |  |
|  | V4913750 | Circuit Board | AO8 PSB (AOCOM) |  |  | (XW295C0) |  |  |
|  | V41302S0 | Circuit Board | AO8 IPC2 |  |  | (XW289A0) |  |  |
|  | V41300S0 | Circuit Board | AO8 IFC3 |  |  | (XW287B0) |  |  |
|  | V41293S0 | Circuit Board | AO8 IPC4 (IPCOM) |  |  | (XW286B0) |  |  |
|  | V49136S0 | Circuit Board | AO8 LED2 (IPCOM) |  |  | (XW286B0) |  |  |
|  | V41288S0 | Circuit Board | AI8 MB1 |  |  | (XW282AO) |  |  |
|  | V41287S0 | Circuit Board | Al8 UNC |  |  | (XW281B0) |  |  |
|  | V46487S0 | Circuit Board | AO8 AC (AOCOM) |  |  | (XW295C0) |  |  |
|  | V46490S0 | Circuit Board | A08 DC (AOCOM) |  |  | (XW295C0) |  |  |
|  | V46492S0 | Circuit Board | AO8 DR (AOCOM) |  |  | (XW295C0) |  |  |
|  | V49137S0 | Circuit Board | AO8 PSB (AOCOM) |  |  | (XW295C0) |  |  |
|  | VH610100 | Bind Head Screw | 3.0X14 MFZN2BL |  |  |  |  | 01 |
|  | VR144900 | Bonding Tapping Screw-B | 3.0X6 MFZN2BL |  |  |  |  |  |
|  | VA078900 | Jumper Wire | 0.55 |  |  |  |  |  |
|  | V4276300 | AC Shield Metal |  |  |  |  |  | 04 |
|  | V4797200 | Transistor Holder |  |  |  |  |  | 07 |
|  | VN057300 | Heat Sink |  |  |  |  |  | 08 |
|  | V5101700 | Insulation Sheet |  |  |  |  |  | 01 |
| C104 | V4871100 | Electrolytic Cap. | 33000 16.0V |  |  |  |  | 06 |
| C106 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C108 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C110 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C112 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C204 | V4871300 | Electrolytic Cap. | 2200016 |  |  |  |  | 05 |
| C205 | V4871300 | Electrolytic Cap. | 2200016 |  |  |  |  | 05 |
| C208 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C209 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C212 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C213 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C216 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C217 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C304 | VR499300 | Electrolytic Cap. | 470035.0 V |  |  |  |  | 05 |
| C305 | VR499300 | Electrolytic Cap. | 470035.0 V |  |  |  |  | 05 |
| C308 | UR848100 | Electrolytic Cap. | 100.0025 .0 V |  |  |  |  | 01 |
| C309 | UR848100 | Electrolytic Cap. | 100.00 25.0V |  |  |  |  | 01 |
| C312 | UR848100 | Electrolytic Cap. | 100.0025 .0 V |  |  |  |  | 01 |
| C313 | UR848100 | Electrolytic Cap. | 100.0025 .0 V |  |  |  |  | 01 |
| C400 | V5170300 | Capacitor | 0.220275 V U.C.S |  |  |  |  | 01 |
| C500 | UR838100 | Electrolytic Cap. | 100.0016 .0 V |  |  |  |  | 01 |
| C501 | UR848220 | Electrolytic Cap. | 220.0025 .0 V |  |  |  |  | 01 |
| C503 | UR838100 | Electrolytic Cap. | 100.00 16.0V |  |  |  |  | 01 |
| C600 | V3311600 | Capacitor-KH | 0.010 250V J.U.C.S |  |  |  |  | 01 |
|  | VS589000 | Ceramic Capacitor-E | 4700P 500V M |  |  |  |  | 01 |
|  | FG644100 | Ceramic Capacitor-F | 0.010050 V Z |  |  |  |  | 01 |
|  | UA355100 | Mylar Capacitor | 0.100050 V J |  |  |  |  | 01 |
| CNOO1 | LB932050 | Base Post Connector | VH 5P TE |  |  |  |  | 01 |
| CN002 | LB932030 | Base Post Connector | VH 3P TE |  |  |  |  | 01 |
| CN100 | VE352600 | Connector Base Post | PH-14P TE |  |  |  |  | 01 |
| CN101 | VB390000 | Connector Base Post | PH 4PTE |  |  |  |  | 01 |
| CN200 | VB390200 | Connector Base Post | PH 6PTE |  |  |  |  | 01 |
| CN201 | VB390200 | Connector Base Post | PH 6P TE |  |  |  |  | 01 |
| CN300 | VB389800 | Connector Base Post | PH 2P TE |  |  |  |  | 01 |
| CN301 | VB390000 | Connector Base Post | PH 4PTE |  |  |  |  | 01 |
| CN302 | VB389800 | Connector Base Post | PH 2P TE |  |  |  |  | 01 |
| CN303 | VB390000 | Connector Base Post | PH 4P TE |  |  |  |  | 01 |
| CN400 | VG879900 | Base Post Connector | VA 2P TE |  |  |  |  | 01 |
| CN401 | LB933040 | Base Post Connector | VH 4P SE |  |  |  |  | 01 |
| CN402 | LB933030 | Base Post Connector | VH 3P SE |  |  |  |  | 01 |
| CN500 | VB858100 | Connector Base Post | PH 2P SE |  |  |  |  | 01 |
| CN502 | VB858200 | Connector Base Post | PH 3P SE |  |  |  |  | 01 |
| CN600 | LB933030 | Base Post Connector | VH 3P SE |  |  |  |  | 01 |
| D100 | VB481900 | Diode | 11ES4 |  |  |  |  | 01 |
| -107 | VB481900 | Diode | 11ES4 |  |  |  |  | 01 |
| D200 | VB481900 | Diode | 11ES4 |  |  |  |  | 01 |
| -211 | VB481900 | Diode | 11ES4 |  |  |  |  | 01 |


| REF No. | PART NO. | DESCRIPTION |  |  | REMARKS | QTY | RANK |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| D300 | VB481900 | Diode | 11ES4 |  |  |  | 01 |
| -307 | VB481900 | Diode | 11ES4 |  |  |  | 01 |
| DB100 | VM621400 | Diode Stack | RBV-1506 |  |  |  | 05 |
| DB200 | VT682400 | Diode Stack | D6SB60L 6.0A 600V |  |  |  | 04 |
| DB300 | VT682400 | Diode Stack | D6SB60L 6.0A 600V |  |  |  | 04 |
| EM100 | FZ006970 | LC Filter | LS MT Y223NB |  |  |  | 02 |
| -103 | FZ006970 | LC Filter | LS MT Y223NB |  |  |  | 02 |
| EM200 | FZ006970 | LC Filter | LS MT Y223NB |  |  |  | 02 |
| -205 | FZ006970 | LC Filter | LS MT Y223NB |  |  |  | 02 |
| EM300 | FZ006920 | LC Filter | LS MT B271KB |  |  |  | 01 |
| -303 | FZ006920 | LC Filter | LS MT B271KB |  |  |  | 01 |
| FZ100 | VP206500 | Fuse Holder | EYF-52BC |  |  |  | 01 |
| FZ200 | VP206500 | Fuse Holder | EYF-52BC |  |  |  | 01 |
| FZ201 | VP206500 | Fuse Holder | EYF-52BC |  |  |  | 01 |
| FZ300 | VP206500 | Fuse Holder | EYF-52BC |  |  |  | 01 |
| FZ301 | VP206500 | Fuse Holder | EYF-52BC |  |  |  | 01 |
| FZ400 | VP206500 | Fuse Holder | EYF-52BC |  |  |  | 01 |
| FZ500 | VG297000 | IC Protector | ICP-F20 |  |  |  | 02 |
| IC100 | XH672A00 | IC | PQ05RF2 |  | REGULATOR +5 V 2 A |  | 04 |
| -102 | XH672A00 | IC | PQ05RF2 |  | REGULATOR +5 V 2 A |  | 04 |
| IC103 | XW196A00 | IC | UPC2933HF |  | REGULATOR +3.3 V |  | 03 |
| IC200 | XR607A00 | IC | UPC2405AHF |  | REGULATOR +5 V |  | 04 |
| IC201 | XK309A00 | IC | NJM7905FA |  | REGULATOR -5V |  | 03 |
| IC202 | XR607A00 | IC | UPC2405AHF |  | REGULATOR +5 V |  | 04 |
| IC203 | XK309A00 | IC | NJM7905FA |  | REGULATOR -5V |  | 03 |
| IC204 | XR607A00 | IC | UPC2405AHF |  | REGULATOR +5 V |  | 04 |
| IC205 | XK309A00 | IC | NJM7905FA |  | REGULATOR -5V |  | 03 |
| IC300 | XR608A00 | IC | UPC2415AHF |  | REGULATOR +15 V |  | 04 |
| IC301 | XD854A00 | IC | NJM7915FA |  | REGULATOR -15V |  | 03 |
| IC302 | XR608A00 | IC | UPC2415AHF |  | REGULATOR +15 V |  | 04 |
| IC303 | XD854A00 | IC | NJM7915FA |  | REGULATOR -15V |  | 03 |
| IC304 | XD631A00 | IC | PST518B-TP |  | SYSTEM RESET |  | 02 |
| K700 | BB069510 | Land Terminal | A-8 |  |  |  | 01 |
| -703 | BB069510 | Land Terminal | A-8 |  |  |  | 01 |
| L400 | V4122100 | Line Filter | PLH10A7003R6P02 |  |  |  | 02 |
| R502 | VC757100 | Metal Oxide Film Resistor | 22.0 2W J |  |  |  | 01 |
| R504 | VC740100 | Metal Oxide Film Resistor | 1.0 1W J |  |  |  | 01 |
|  | HF456330 | Carbon Resistor | $3.3 \mathrm{~K} 1 / 4 \mathrm{~J}$ |  |  |  | 01 |
|  | HF456470 | Carbon Resistor | 4.7K 1/4 J |  |  |  | 01 |
|  | HF457100 | Carbon Resistor | 10.0K 1/4 J |  |  |  | 01 |
| SW600 | V3127000 | Push Switch | ESB92S23B J.U.C.S |  | POWER ON/OFF |  | 02 |
| TR300 | IA101590 | Transistor | 2SA1015 O,Y |  |  |  | 01 |
| TR500 | IB059600 | Transistor | 2SB596LBB O,Y |  |  |  | 04 |
| TR501 | IC1815M0 | Transistor | 2 SC1815 Y,GR |  |  |  | 01 |
| TR502 | IC1815M0 | Transistor | 2SC1815 Y,GR |  |  |  | 01 |
| ZD500 | VQ554100 | Zener Diode | MTZJ7.5A 7.5V |  |  |  | 01 |
| W0013 | -- | GND Wire | L=180 |  | (V744560) |  |  |
|  | V41302S0 | Circuit Board | AO8 IPC2 |  | (XW289A0) |  |  |
| C108 | UF038100 | Electrolytic Cap. (chip) | 100 16V |  |  |  | 01 |
|  | UB245100 | Monolithic Ceramic Cap. | F 0.10025 V Z |  |  |  | 01 |
| CN100 | V4158600 | Connector | 230R(SCSI) 68P SE |  | INPUT A/B |  | 06 |
| CN101 | VF283100 | Connector Base Post | PH 13P TE |  |  |  | 01 |
| CN102 | VF283100 | Connector Base Post | PH 13P TE |  |  |  | 01 |
| CN103 | VB390600 | Connector Base Post | PH 10P TE |  |  |  | 01 |
| CN104 | VB390800 | Connector Base Post | PH 12P TE |  |  |  | 01 |
| DA100 | VV556300 | Diode Array | DAN217 0.3A X2 |  |  |  | 01 |
| -143 | VV556300 | Diode Array | DAN217 0.3A X2 |  |  |  | 01 |
| DA147 | VV556300 | Diode Array | DAN217 0.3A X2 |  |  |  | 01 |
| -156 | VV556300 | Diode Array | DAN217 0.3A X2 |  |  |  | 01 |
| EM100 | VL534100 | LC Filter | NFA81R00C101 |  |  |  | 05 |
| -102 | VL534100 | LC Filter | NFA81R00C101 |  |  |  | 05 |
| EM104 | VL534100 | LC Filter | NFA81R00C101 |  |  |  | 05 |
| -106 | VL534100 | LC Filter | NFA81R00C101 |  |  |  | 05 |
| EM108 | FZ006970 | LC Filter | LS MT Y223NB |  |  |  | 02 |
| IC100 | XU815A00 | IC | DS26C32ATMX |  | LINE RECEIVER |  | 06 |
| -103 | XU815A00 | IC | DS26C32ATMX |  | LINE RECEIVER |  | 06 |
| IC104 | XT487A00 | IC | TC74VHC245F |  | TRANSCEIVER |  | 03 |
| IC105 | XT487A00 | IC | TC74VHC245F |  | TRANSCEIVER |  | 03 |
| IC106 | XU815A00 | IC | DS26C32ATMX |  | LINE RECEIVER |  | 06 |




| REFNo. | PART NO. | DESCRIPTION |  | REMARKS | ату | RA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | V41288S0 | Circuit Board | AI8 MB1 | (XW282A0) |  |  |
| CN101 | VU328200 | Plug | PHEC 100P TE | SLOT 1-8,UNC Card |  | 05 |
| -109 | VU328200 | Plug | PHEC 100P TE |  |  | 05 |
| CN110 | VI878600 | Cable Holder | 51048 8P TE |  |  | 01 |
| -117 | VI878600 | Cable Holder | 51048 8P TE |  |  | 01 |
| CN118 | VI878400 | Cable Holder | 51048 6P TE |  |  | 01 |
| CN119 | VQ045900 | Connector, FFC | 52044 30P SE |  |  | 02 |
| CN120 | VQ045000 | Connector, FFC | 52044 20P SE |  |  | 01 |
| CN121 | VB858300 | Connector Base Post | PH 4P SE |  |  | 01 |
| CN122 | VB858500 | Connector Base Post | PH 6P SE |  |  | 01 |
| CN123 | VB858300 | Connector Base Post | PH 4P SE |  |  | 01 |
| CN124 | VB858500 | Connector Base Post | PH 6P SE |  |  | 01 |
| CN125 | VB858300 | Connector Base Post | PH 4P SE |  |  | 01 |
| CN126 | VB858300 | Connector Base Post | PH 4P SE |  |  | 01 |
| CN127 | VB858400 | Connector Base Post | PH 5P SE |  |  | 01 |
| W110 | -- | Ribbon Cable | $\mathrm{P}=2.0$ \#26 8P 140L | (V507960) |  |  |
| -117 | -- | Ribbon Cable | $\mathrm{P}=2.0$ \#26 8P 140L | (V507960) |  |  |
| W118 | -- | Ribbon Cable | $\mathrm{P}=2.0$ \#26 6P 140L | (V510880) |  |  |
|  | V41287S0 | Circuit Board | AI8 UNC | (XW281B0) |  |  |
| C218 | UF038100 | Electrolytic Cap. (chip) | 100 16V |  |  | 01 |
|  | FG652120 | Ceramic Capacitor | 120P 50V K |  |  | 01 |
|  | FG612560 | Ceramic Capacitor | 560P 50V K |  |  | 01 |
|  | UB012470 | Monolithic Ceramic Cap. | B 470P 50V K |  |  | 01 |
|  | UB245100 | Monolithic Ceramic Cap. | F 0.10025 V Z |  |  | 01 |
| CN101 | VB390100 | Connector Base Post | PH 5P TE |  |  | 01 |
| CN202 | VT640300 | Receptacle | PHEC 100P SE |  |  | 04 |
| EM201 | FZ006970 | LC Filter | LS MT Y223NB |  |  | 02 |
| IC101 | XY715A00 | IC | PM1D42 V1.01 | MASK CPU |  | 10 |
| IC102 | XT487A00 | IC | TC74VHC245F | TRANSCEIVER |  | 03 |
| IC103 | XP226A00 | IC | IC-PST591DMT | SYSTEM RESET |  | 03 |
| IC104 | IS000800 | IC | HD74LV08AFPEL | AND |  | 01 |
| IC105 | IS000400 | IC | HD74LV04AFPEL | INVERTER |  | 01 |
| IC201 | XV685A00 | IC | MBM29F400BC-70PFTN | FLASH ROM 4M |  | 11 |
| IC203 | XV729A00 | IC | IDT71016S15Y-TR | RAM 1M |  | 09 |
| IC204 | XT487A00 | IC | TC74VHC245F | TRANSCEIVER |  | 03 |
| -210 | XT487A00 | IC | TC74VHC245F | TRANSCEIVER |  | 03 |
| IC211 | IS013810 | IC | SN74LV138ANSR | decoder |  | 01 |
| IC212 | IS013810 | IC | SN74LV138ANSR | DECODER |  | 01 |
| IC213 | IS000800 | IC | HD74LV08AFPEL | AND |  | 01 |
| K201 | VI474400 | Terminal Plate |  |  |  | 01 |
| K202 | VI474400 | Terminal Plate |  |  |  | 01 |
| LD101 | V3990300 | LED (chip) | TLSU1008 RE | FOR TEST |  | 01 |
| RA101 | RE047100 | Resistor Array | 10KX4 |  |  | 01 |
| -120 | RE047100 | Resistor Array | 10KX4 |  |  | 01 |
| RA202 | RE048100 | Resistor Array | 100KX4 |  |  | 01 |
| -212 | RE048100 | Resistor Array | 100KX4 |  |  | 01 |
| SW102 | VQ949900 | Switch | SSGM18151A | FUNCTION |  | 03 |
| X101 | V3990700 | Ceramic Resonator | CSTCC7.16MGOH6-TC |  |  | 01 |
|  | RD250000 | Carbon Resistor (chip) | 0.00 .0 J |  |  | 01 |
|  | RD255220 | Carbon Resistor (chip) | 220.00 .1 J |  |  | 01 |
|  | RD256300 | Carbon Resistor (chip) | 3.0 K 0.1 J |  |  | 01 |
|  | RD257100 | Carbon Resistor (chip) | 10.0 K 0.1 J |  |  | 01 |
|  | XW261A00 | Power Transformer |  | $J$ |  | 17 |
|  | XW262A00 | Power Transformer |  | u, V |  | 18 |
|  | XW263B00 | Power Transformer |  | H,B,W |  | 17 |
|  |  |  |  |  |  |  |
|  | V5789100 | Motor | DC KDE1208PTS3-6 | Fan |  | 09 |
|  | VS228900 | AC Cord Assembly | 2P 15A | J |  | 09 |
|  | VS229000 | AC Cord Assembly | 3P 10A | U,V |  | 10 |
|  | VS229100 | AC Cord Assembly | 3 P 6A | H, W |  | 10 |
|  | VS229200 | AC Cord Assembly | 3P 10A | B |  | 11 |
| FZ400 | KB003620 | Fuse | 4.00A JU | J,U,V |  | 01 |
| FZ400 | KB003090 | Fuse | 3.15A S | H,B,W |  | 01 |
| FZ100 | VS823300 | Fuse | 8.00A JU | J,U,V |  | 02 |
| FZ100 | KB003250 | Fuse | 6.30A S | H,B,W |  | 01 |

[^0]

## ANALOG OUTPUT BOX AO 8 CIRCUIT DIAGRAM

CONTENTS


## WARNING

Components having special characteristics are marked $\$$ and must be replaced with parts having specification equal to those originally installed.
$\qquad$



$\square$ UNC CIRCUIT DIAGRAM 003 (AO8)


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[3]



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[4]

[5]

[6]



| $\mathbf{M}$ | $\mathbf{L}$ |
| :--- | :--- | | $\mathbf{K}$ | $\mathbf{J}$ | $\mathbf{I}$ | $\mathbf{H}$ | $\mathbf{G}$ |
| :--- | :--- | :--- | :--- | :--- | G | $F$ | $E$ |
| :--- | :--- | E D c B

SLOT No.

[8]




## ■MB1 CIRCUIT DIAGRAM 005 (AO8)







■IFC3 CIRCUIT DIAGRAM 006 （AO8）
M L L K J H


## ■IFC3 CIRCUIT DIAGRAM 007 (AO8)




| H | O |
| :--- | :--- | G

IPC4 CIRCUIT DIAGRAM (AO8)

3
[WORD CLOCK]


H
G $\qquad$ E D B





[^0]:    *: New Parts

