

**STEERING**

	Nm	lbf ft
Clamp bolt nuts .....	14	10
Ball joint nuts .....	40	30
Universal joint pinch bolt .....	35	26
Drop arm nut .....	176	130
Steering wheel nut .....	38	28
Sector shaft cover to steering box .....	22 to 27	16 to 20
Tie bar to steering box .....	81	60
Steering box to chassis .....	81	60
Power steering pump mounting .....	35	26
Flow control valve cap, power steering pump .....	40 to 47	30 to 35
Power steering pump cover to body screws .....	20 to 23	15 to 17
Pulley bolt, power steering pump .....	14 to 16	10 to 12
Union bolt, inlet adaptor, power steering pump .....	38 to 41	28 to 30
Steering column bracket nuts .....	27	20

**FRONT SUSPENSION**

Drag link to axle .....	40	30
Securing ring for mounting turret .....	13.5	10
Radius arm to axle/chassis .....	176	130
Mounting arm to chassis .....	89	65
Panhard rod to axle .....	89	65
Panhard rod to mounting bracket .....	89	65
Tie bar to Panhard rod .....	81	60

**REAR SUSPENSION**

Levelling unit to rear axle .....	176	130
Top link to levelling unit .....	115	85
Top link to mounting bracket .....	176	130
Upper joint to levelling unit .....	34	25
Lower joint to levelling unit .....	34	25
Bottom link to axle .....	176	130
Bottom link to chassis .....	127	90
Top link bracket to rear cross member .....	47	35
Levelling unit to cross member .....	47	35
Shock absorber to axle .....	52	40

**BRAKES**

Brake pipe connections to:

— Brake calipers .....	12	9
— Jump hoses to brackets .....	11–13.5	8–10
— Jump hose to three-way connection .....	12	9
— Front caliper jump hoses .....	11–13.5	8–10
— Rear caliper jump hoses .....	11–13.5	8–10
— Jump hoses to calipers (all) .....	12	9
PDWA switch .....	1.4–1.7	1–1.3
Master cylinder to servo .....	13.6–17	10–12.5
Brake caliper to swivel pin housing .....	75–88	55–65
Handbrake linkage to transfer box .....	26–32	19–24
Brake disc to hubs .....	65–80	48–59

	Nm	lbf in
Bleed screws .....	9–11	80–100
Support plate and tube to valve body (servo) .....	2–3	16–20
Separator shell to valve body (servo) .....	13.5–17	120–150
Clamp ring to servo .....	1–1.6	10–15

## **06** TORQUE WRENCH SETTINGS

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### **ROAD WHEELS**

	Nm	lbf ft
Wheel nuts		
Alloy wheels .....	122-129	90-95
Steel wheels .....	102-115	75-85

### **BODY**

Rear seat belt inertia reel to body .....	68-81	50-60
Rear seat belt guide bracket to body .....	20-27	15-20