

# TECHNICAL BULLETIN



*MODEL/DERIVATIVE:*  
**Discovery Series II  
Defender**

*Bulletin N°:* **0006**  
*CDS. ref:* **L8754bu**  
*Issue:* **1**  
*Date:* **30.01.02**

*AFFECTED RANGE:*  
**All Td5 derivatives with a manual gearbox**

*PROBLEM:*  
**CLUTCH SLAVE CYLINDER LEAKING HYDRAULIC FLUID AFTER REPLACEMENT**

*CAUSE:*  
**Debris within the hydraulic system damaging the slave cylinder piston seal.**

*ACTION:*  
**When replacing a clutch slave cylinder, first, flush and replace the hydraulic fluid with the old cylinder still in place, following the normal bleed procedure. This will ensure that any debris within the hydraulic feed pipe will be removed prior to fitment of the new slave cylinder.**  
**DISCOVERY SERIES II: Refer to Workshop Manual, Part No. VDR100090 (5), Clutch, Hydraulic System - Bleed, repair Number 33.15.01.**  
**DEFENDER: Refer to Workshop Manual, Part No. LRL0410 2<sup>nd</sup> Edition, Clutch, Hydraulic System - Bleed, repair Number 33.15.01.**  
**When clear fluid is present in the bleed tube remove the faulty clutch slave cylinder and fit the new clutch slave cylinder.**  
**DISCOVERY SERIES II: Refer to Workshop Manual, Part No. VDR100090 (5), Clutch, Cylinder - Clutch Slave, repair Number 33.35.01.**  
**DEFENDER: Refer to Workshop Manual, Part No. LRL0410 2<sup>nd</sup> Edition, Clutch, Cylinder - Clutch Slave, repair Number 33.35.01.**

*PARTS INFORMATION:*  
**Not Applicable**

*WARRANTY CLAIMS:*  
**Not Applicable**