

# TECHNICAL BULLETIN



**MODEL/DERIVATIVE:**  
Defender

**Bulletin N°:** 0091  
**CDS. ref:** L8688bu  
**Issue:** 1  
**Date:** 30.01.02

**AFFECTED RANGE:**  
All derivatives up to VIN 2A 626230

**PROBLEM:**  
**DE-LAMINATION OF THE HEADLINING**  
The headlining cover comes away from its foam backing due to a combination of heat and humidity.

**CAUSE:**  
Inadequate material specification.

**ACTION:**  
Where a complaint of the above is confirmed, replace the headlining with the new headlining now available from Land Rover Parts.  
The table below identifies the repair procedure(s) to be carried out for each model derivative.

Derivative	Headlining Replacement Procedure Number		
	Front	Intermediate	Rear
90 Station Wagon	(1)	-	(4)
90 Hard Top	(1)	-	(4) If fitted
90 Chassis Cab	(3)	-	-
90 Truck Cab	(3)	-	-
110 Station Wagon	(1)	(2)	(4)
110 Hard Top	(1)	-	-
110 Crew Cab	(1)	-	(5)
110 Chassis Cab	(3)	-	-
110 Truck Cab	(3)	-	-
110 High Capacity Pickup	(3)	-	-
130 Crew Cab	(1)	-	(5)
130 Chassis Cab	(1)	-	(5)

### **(1) Front section - with or without sunroof**

Refer to Workshop Manual, part number LRL0097 (3<sup>rd</sup> edition), Chassis and Body, Front headlining, repair number 76.64.10.

### **(2) Intermediate section**

1. Remove 15 trim fixings securing the intermediate headlining to the roof panel, carefully release the headlining from the front and rear headlining sections.
2. Move the headlining over the side finishers and remove the headlining from the vehicle.
3. Fit the intermediate headlining and secure with trim fixings.

### **(3) One piece**

1. Remove screws securing headlining to 'A' posts.
2. Remove interior lamp, refer to Workshop Manual, part number LRL0097 (3<sup>rd</sup> edition), Electrical, Interior Lamp, repair number 86.45.02.
3. Remove interior mirror, refer to Workshop Manual, part number LRL0097 (3<sup>rd</sup> edition), Chassis and Body, Interior Mirror, repair number 76.10.51.
4. Remove sun visors, refer to Workshop Manual, part number LRL0097 (3<sup>rd</sup> edition), Chassis and Body, Sun Visors, repair number 76.10.47.
5. Remove caps from bolts securing seat belt guides to 'B/C' posts.
6. Remove bolts securing seat belt guides, release guides and position aside.
7. Remove 2 studs securing side trim panels.
8. Remove 4 studs securing headlining to each door aperture.
9. Remove 5 studs securing headlining to roof panel.
10. Models fitted with an additional headlining retaining strip: Remove 4 screws securing retainer and remove retainer from vehicle.
11. Release headlining from side panels.
12. Lower and remove the headlining.
13. With assistance position headlining to cab.
14. With assistance raise headlining to roof panel, locate and engage headlining into position.
15. Secure the headlining with studs.
16. Position seat belt guides, fit and tighten bolts to 32 Nm.
17. Fit caps to bolts.
18. Secure side trim panel studs.
19. Align 'A' post trims to headlining and secure with screws.
20. Models fitted with additional headlining retaining strip: Position retainer and secure with screws.
21. Fit interior lamp.
22. Fit interior mirror.
23. Fit sun visors.

#### **(4) Rear section**

Refer to Workshop Manual, part number LRL0097 (3<sup>rd</sup> edition), Chassis and Body, Rear headlining, repair number 76.64.11.

#### **(5) Rear section**

1. Remove interior lamp, refer to Workshop Manual, part number LRL0097 (3<sup>rd</sup> edition), Electrical, Interior Lamp, repair number 86.45.02.
  2. Remove caps from bolts securing seat belt guides to 'B/C' posts.
  3. Remove bolts securing seat belt guides, release and position aside.
  4. Remove 2 studs securing side trim panels.
  5. Remove 4 studs securing headlining to each door aperture.
  6. Remove 5 studs securing headlining to roof.
  7. Models fitted with an additional headlining retaining strip: Remove 4 screws securing retainer and remove from vehicle.
  8. Release headlining from side panels.
  9. Lower and remove the headlining.
  10. With assistance position headlining to cab.
  11. With assistance raise headlining to roof panel, locate and engage headlining into position.
  12. Secure the headlining with studs.
  13. Position seat belt guides to mounts, fit and tighten bolts to 32 Nm.
  14. Fit caps to bolts.
  15. Secure side trim panel studs.
  16. Models fitted with additional headlining retaining strip: Position retainer and secure with screws.
  17. Fit interior lamp.
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**PARTS INFORMATION:**

<b>Derivative</b>	<b>Description</b>	<b>Old Part Number</b>	<b>New Part Number</b>
<b>90 Station Wagon / Hard Top 110 Station Wagon</b>	<b>Headlining - front with sunroof</b>	<b>AWR3044LUH</b>	<b>EDF000390LUH</b>
<b>90 / 110 Station Wagon</b>	<b>Headlining - front</b>	<b>AWR2735LUH</b>	<b>EDB000480LUH</b>
<b>90 / 110 Hard Top 110 Crew Cab 130 Crew Cab and Chassis Cab</b>	<b>Headlining - front</b>	<b>AWR3030LUH</b>	<b>EDB000470LUH</b>
<b>110 Station Wagon</b>	<b>Headlining - intermediate</b>	<b>EDB103130LUH</b>	<b>EDB000500LUH</b>
<b>110 Station Wagon</b>	<b>Headlining - rear</b>	<b>AWR3273LUH</b>	<b>EDB000510LUH</b>
<b>90 Station Wagon and Hard Top</b>	<b>Headlining - rear</b>	<b>AWR4710LUH</b>	<b>EDB000520LUH</b>
<b>110 Crew Cab 130 Crew Cab and Chassis Cab</b>	<b>Headlining - rear</b>	<b>AWR3953LUH</b>	<b>EDB000530LUH</b>
<b>90 Chassis Cab and Truck Cab 110 Chassis Cab, Truck Cab and High Capacity Pickup</b>	<b>Headlining</b>	<b>AWR3031LUH</b>	<b>EDB000540LUH</b>

**WARRANTY CLAIMS:**

**Use Complaint Code: 8C5B**

**Defender 90 Station Wagon and Hard Top - 110 Station Wagon, Crew Cab and Hard Top - 130 Crew Cab and Chassis Cab - Front section - with or without sunroof**

**Use S.R.O.: 76.64.10 - Replace headlining**

**Time allowance: 0.80 Hrs**

**Defender 110 - Intermediate section**

**Use S.R.O.: 76.64.04 - Replace headlining**

**Time allowance: 0.30 Hrs**

**Defender 90 Chassis Cab and Truck Cab - 110 Chassis Cab, Truck Cab and High Capacity Pickup**

**Use S.R.O.: 76.64.01 - Replace headlining**

**Time allowance: 0.70 Hrs**

**Defender 90 Station Wagon and Hard Top - 110 Station Wagon – Rear section**

**Use S.R.O.: 76.64.11 - Replace headlining**

**Time allowance: 0.50 Hrs**

**Defender 110 Crew Cab and 130 Crew Cab and Chassis Cab – Rear section**

**Use S.R.O.: 76.64.11 - Replace headlining**

**Time allowance: 0.50 Hrs**

**Please return discarded parts to Land Rover.**