TECHNICAL BULLETIN



MODEL/DERIVATIVE: Discovery Series II
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AFFECTED RANGE: All derivatives from 2A 754808

PROBLEM:

CAMBER ANGLE - SPECIFICATION CHANGE

CAUSE:

Due to an engineering specification change it has been necessary to modify the suspension camber angle on all derivatives.

ACTION:

The design of the steering knuckle casting has been altered to give a 30' (minutes) change in the camber angle.

This does not affect the repair or service procedure.

NOTE: The new specification steering knuckles can be fitted on vehicles up to VIN 2A 754807 also, but must be fitted in pairs to ensure the camber angle is the same each side.

CAUTION: Never mix old and new parts numbers on the same vehicle.

The table below details the old and new specification camber angles.

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	VIN Number	Camber angle
Old specification camber angle	Up to VIN 2A 754807	-10' ± 30'
New specification camber angle	From VIN 2A 754808	+20' ± 30'

PARTS INFORMATION:

The table below details the steering knuckle parts numbers.

New Part No.	Old Part No.	Description
TAX000040	FTC 5116	Steering knuckle - Right Hand
TAX000050	FTC 5117	Steering knuckle - Left Hand

NOTE: To identify the old and new specification steering knuckles a casting number is shown on each knuckle, see table below.

New Casting No.	Old Casting No.	Description
TAX000060	HRC2877	Steering knuckle - Right Hand
TAX000070	HRC2878	Steering knuckle - Left Hand

WARRANTY CLAIMS: Not applicable