

# TECHNICAL BULLETIN



**MODEL/DERIVATIVE:**  
**Discovery Series II**

**Bulletin N°:** 0065  
**CDS. ref:** L8650bu  
**Issue:** 1  
**Date:** 11.04.01

**AFFECTED RANGE:**

**All vehicles with front seat arm rests in VIN ranges: XA 900012 to XA 907212  
XA 200412 to 1A 299999  
1A 700000 to 1A 718140**

**PROBLEM:**

**FRONT SEAT ARM REST LOOSE / ADRIFT**

**CAUSE:**

**Incorrect armrest securing screw used intermittently during manufacture.**

**ACTION:**

**Upon customer complaint of the above, replace the existing armrest securing screws with the correct patch lock screw FS106107M and tighten to a torque of 10Nm.**

**Carry out this action on both seats.**

**PARTS INFORMATION:**

**FS106107M Screw - patch lock - 2 required**

**WARRANTY CLAIMS:**

**Use Complaint Code: 8A5B**

**Use S.R.O.: 78.10.89/28**

**Time allowance: 0.10Hrs**

