

TECHNICAL BULLETIN



MODEL/DERIVATIVE:
Discovery Series II

Bulletin N°: **0071**
CDS. ref: **L8662bu**
Issue: **1**
Date: **06.06.01**

AFFECTED RANGE:
All vehicles

PROBLEM:
WELD NUT SHEARS WHEN REMOVING CROSSMEMBER

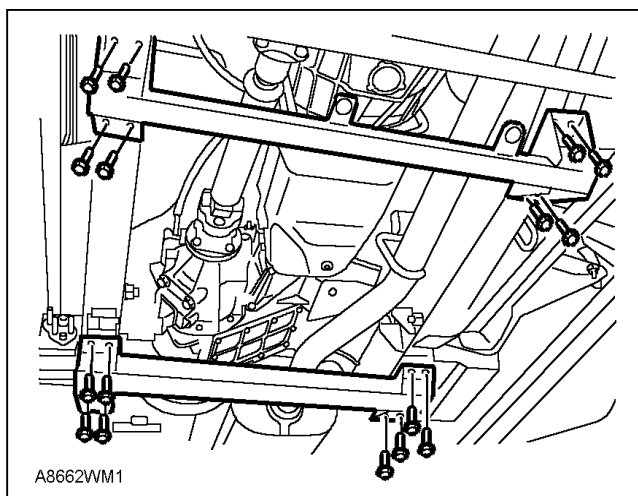
When removing a bolted on chassis cross member for access to other components, weld nuts may break away from the chassis.

CAUSE:
Corrosion of the crossmember bolt in the weld nut.

ACTION:
Where weld nuts have failed, discard the bolt and weld nut and replace with new bolt FT108201L and new nyloc nut NT108041L.

Tighten the new bolts to the originally specified torque of 26Nm.

PARTS INFORMATION:
FT108201L Bolt
NT108041L Nyloc nut



WARRANTY CLAIMS:
Select Complaint Code and SRO appropriate to the main repair carried out.