# **TECHNICAL INFORMATION**



No: 86/07/99/NAS

Ref: Issue: 1

Date: 10/08/99

# **Series II Wiper Spindle Nuts Loose**

AFFECTED VEHICLE RANGE:

DISCOVERY Series II (LT) Up To YA238025

SITUATION:

## FRONT WIPER ARMS ARE NOT OPPERATING

On some Discovery Series II vehicles, the front windshield wiper spindle nuts may have loosened during transit. As a result, loose wiper arms may malfunction.

### RESOLUTION:

#### **INSTALL AND REPLACE WIPER ARM**

When a vehicle produced before the above VIN exhibits symptoms that would suggest a loose spindle nut, remove wiper arm and inspect mounting hole bore for a ridge. Replace arm if mounting hole bore is worn or a ridge has formed. Apply Loctite<sup>©</sup> 242 to spindle threads and torque spindle nut to

13Nm (10 lbf.ft)

PARTS INFORMATION:

DKB102840......Wiper arm

Local Source.....Loctite<sup>©</sup> 242

WARRANTY CLAIMS:

84.15.01 .....Time 0.20 hrs.

Inspect both front wiper arms and replace one or both if necessary. Apply

Loctite<sup>©</sup> 242 and torque spindle nut.

Material Allowance is incorporated into the time allowance for repair

Qty. 2

**FAULT CODE: G** 

Normal warranty policy and procedures apply

1	гів сі	RCULATE:	Service Mgr	Warranty	Workshop	Body Shop	Parts
86/07/	/99/NAS	ТО	X	X	X	X	X

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### REPAIR PROCEDURE

# **REPLACE WIPER ARM**

- 1. Remove wiper spindle-nut-cap from each front wiper.
- 2. Remove wiper spindle nut from each front wiper.
- 3. Remove each wiper arm.
- Inspect wiper arm mounting hole bores for wear or the formation of ridges. (Figure 1 Reference 1)
- 5. If wiper arm is damaged perform the following:
  - Clean all metal shavings from spindle splines. (Figure 1 Reference 2)
  - Separate wiper blade from arm.
  - Install old wiper blade on new arm.
- 6. Apply Loctite<sup>©</sup> 242 to spindle threads of each front wiper.
- 7. Install wiper arm assembly.
- 8. Verify that wiper arms are parallel to flip seal on top edge of cowl.
- 9. Install spindle nuts on each front wiper spindle and torque to 13 Nm (10 lbf.ft)
- 10. Install wiper spindle-nut-caps.

