

Notice

Hewlett-Packard to Agilent Technologies Transition

This manual may contain references to HP or Hewlett-Packard. Please note that Hewlett-Packard's former test and measurement, semiconductor products and chemical analysis businesses are now part of Agilent Technologies. To reduce potential confusion, the only change to product numbers and names has been in the company name prefix: where a product name/number was HP XXXX the current name/number is now Agilent XXXX. For example, model number HP 8648 is now model number Agilent 8648.

Contacting Agilent Sales and Service Offices

The sales and service contact information in this manual may be out of date. The latest service and contact information for your location can be found on the Web at:

<http://www.agilent.com/find/assist>

If you do not have access to the Internet, contact your field engineer. In any correspondence or telephone conversation, refer to your instrument by its model number and full serial number.

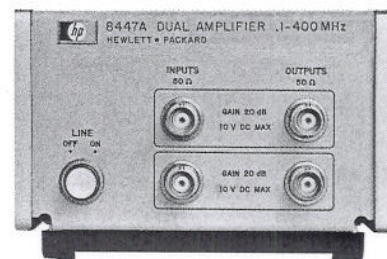
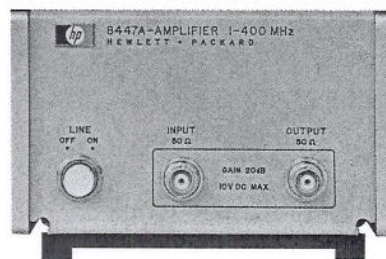


Agilent Technologies

8447A AMPLIFIER/ DUAL AMPLIFIER

.1—400MHz

MASTER COPY





OPERATING AND SERVICE MANUAL

8447A
**AMPLIFIER/
DUAL AMPLIFIER**
1—400 MHz

SERIAL PREFIX: 955

This manual applies directly to HP Model 8447A Amplifier and Model 8447A-001 Dual Amplifier having serial prefix number 955.

SERIAL PREFIXES NOT LISTED

For serial prefixes above 955, a "Manual Changes" sheet is included with this manual.

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1400 FOUNTAIN GROVE PARKWAY, SANTA ROSA, CALIFORNIA, 95404, U.S.A.

MANUAL PART NUMBER 08447-90003

Printed: APRIL 1970

SAFETY CONSIDERATIONS

GENERAL — This is a Safety Class I instrument (provided with terminal for protective earthing).

OPERATION — BEFORE APPLYING POWER verify that the power transformer primary is matched to the available line voltage, the correct fuse is installed, and Safety Precautions are taken (see the following warnings). In addition, note the instrument's external markings which are described under "Safety Symbols."

WARNINGS

Servicing instructions are for use by service-trained personnel only. To avoid dangerous electric shock, do not perform any servicing unless qualified to do so.

BEFORE SWITCHING ON THE INSTRUMENT, the protective earth terminal of the instrument must be connected to the protective conductor of the (mains) power cord. The mains plug shall only be inserted in a socket outlet provided with a protective earth contact. The protective action must not be negated by the use of an extension cord (power cable) without a protective conductor (grounding). Grounding one conductor of a two conductor outlet provides no protection.

If this instrument is to be energized via an auto-transformer (for voltage reduction) make sure the common terminal is connected to the neutral terminal of the power source.

Any interruption of the protective (grounding) conductor (inside or outside the instrument) or disconnecting the protective earth terminal will cause a potential shock hazard that could result in personal injury.

Whenever it is likely that the protection has been impaired, the instrument must be made inoperative and be secured against any unintended operation.

Only fuses with the required rated current, voltage, and specified type (normal blow, time delay, etc.) should be used. Do not use repaired fuses or short circuited fuseholders. To do so could cause a shock or fire hazard.

Do not operate the instrument in the presence of flammable gases or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.

Do not install substitute parts or perform any unauthorized modification to the instrument.

Adjustments described in the manual are performed with power supplied to the instrument while protective covers are removed. Energy available at many points may, if contacted, result in personal injury.

Any adjustment, maintenance, and repair of the opened instrument under voltage should be avoided as much as possible, and when inevitable, should be carried out only by a skilled person who is aware of the hazard involved.

Capacitors inside the instrument may still be charged even if the instrument has been disconnected from its source of supply.

SAFETY SYMBOLS



Instruction manual symbol: the product will be marked with this symbol when it is necessary for the user to refer to the instruction manual in order to protect against damage to the product.



Indicates hazardous voltages.



Earth terminal (sometimes used in manual to indicate circuit common connected to grounded chassis).

WARNING

The **WARNING** sign denotes a hazard. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury. Do not proceed beyond a **WARNING** sign until the indicated conditions are fully understood and met.

CAUTION

The **CAUTION** sign denotes a hazard. It calls attention to an operating procedure, practice, or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the product. Do not proceed beyond a **CAUTION** sign until the indicated conditions are fully understood and met.

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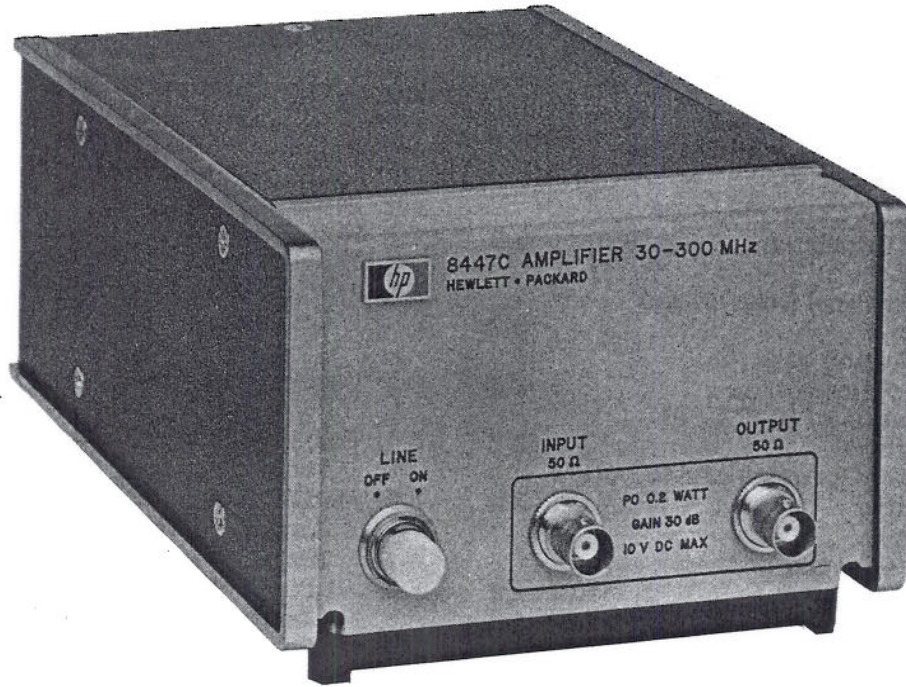


Figure 1-1. HP Model 8447A Amplifier



Figure 1-2. HP Model 8447A-001 Dual Amplifier

change 3

Table 1-A SUPPLEMENTAL CHARACTERISTICS

Gain flatness relative to 10MHz Gain (20-30°C) ± 0.7

SECTION I Gain flatness relative to 10MHz Gain (0-55°C) ± 1.0 dB

GENERAL INFORMATION

1-1. INTRODUCTION.

1-2. This manual contains all information required to install, operate, test, adjust, and service the Hewlett-Packard Model 8447A Amplifier (see Figure 1-1). This section contains instrument identification, description, options, accessories, specifications, and other basic information.

1-3. The various sections in this manual provide information as follows:

SECTION II, INSTALLATION, provides information relative to incoming inspection, power requirements, mounting, packing and shipping, etc.

SECTION III, OPERATION, provides information relative to operating the instrument.

SECTION IV, PERFORMANCE TEST, provides information required to verify that the instrument is performing in accordance with published specifications.

SECTION V, ADJUSTMENTS, provides information required to properly adjust and align the instrument after repairs are made.

SECTION VI, PARTS LIST, provides ordering information for all replaceable parts and assemblies.

SECTION VII, MANUAL CHANGES, normally will contain no relevant information in the original issue of a manual. This section is reserved to provide back dated and up dated information in manual revision or reprints.

SECTION VIII, SERVICE, includes information necessary to efficiently service the instrument.

1-4. INSTRUMENT COVERED BY MANUAL.

1-5. Hewlett-Packard instruments carry an 8-digit serial number prefix (see Figure 1-3) on the back of the panel. When the serial number prefix on the instrument serial number plate of your instrument is the same as one of the serial prefix numbers on the inside title page of this manual, the manual applies directly to the instrument. When the instrument serial number prefix is not listed on

the inside title page, manual changes sheets and manual updating information is provided. Later editions or revisions to the manual contain the required change information in Section VII.

1-6. DESCRIPTION.

1-7. HP Model 8447A Amplifier is a general purpose, low-noise, wideband amplifier (see Figure 1-1). The 8447A provides 20 dB gain to signals in 50 ohm systems from .1 to 400 MHz.

1-8. The Model 8447A amplifier can be used to make up resistive probe losses or improve sensitivity when used as a preamplifier to a spectrum analyzer or oscilloscope.

1-9. OPTIONS.

1-10. The Model 8447A -001 Dual Amplifier (see Figure 1-2) is a two-amplifier configuration which can be operated separately. Each amplifier provides 20 dB gain or the amplifiers can be cascaded by a front panel patch cable to provide a total gain of 40 dB.

Table 1-1. Specifications

| |
|---|
| Frequency Range: 0.1 to 400 MHz. |
| Gain: 20 dB ± 0.5 dB* (20-30°C) |
| Gain: 20dB ± 1.7dB at 10MHz 0-55°C |
| Gain Flatness: ± 0.5 dB |
| Noise Figure: < 3 dB, 1 to 400 MHz. |
| Gain (0.1-400MHz) (20-30°C): 20dB ± 1.5dB |
| Output Level: > +7 dBm at 1-dB compression point. |
| Gain (0.1-400MHz) (0-55°C): 20dB ± 3.0dB |
| Distortion: Harmonics at least 35 dB down at output levels up to 0 dBm. |
| Impedance: 50Ω both ports, ρ < 0.26 (VSWR < 1.7). |
| Reverse Isolation: > 30dB |
| Power Requirements: 115 or 230 Vac ± 10%, 50 to 400 Hz, 15 Watts, 27 VA max. |
| Weight: Net, 3 lbs, 7 oz. (1,56 kg), shipping: 5 lbs, 1 oz. (2,30 kg) |
| Dimensions: 8-1/2 inches (216 mm) by 5-1/8 inch (130 mm) by 3-3/8 inches (85,8 mm). |
| *Measured at 10 MHz. |

change 7
change 8

7 + 6dB
change 7
"32dB"
change 7

1-11. EQUIPMENT SUPPLIED.

1-12. The only equipment supplied with the Model 8447A Amplifier or the 8447A -001 Dual Amplifier is a 7.5 ft. (2290 mm) power cable.

1-13. EQUIPMENT AVAILABLE.

1-14. Table 1-2 and Table 1-3 list the test equipment and test equipment accessories necessary to test, align, and service the Model 8447A Amplifier.

1-15. WARRANTY.

1-16. Certification and warranty information for the Model 8447A Amplifier and Model 8447A-001 Dual Amplifier appears on the inside front cover of this manual.

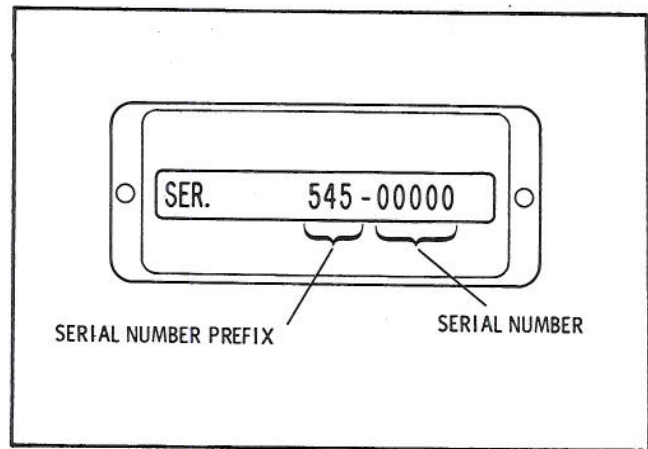


Figure 1-3. Instrument Identification

Table 1-2. Recommended Test Equipment and Accessories

| Instrument Type | Critical Specifications | Recommended Model | Use (Note 1) |
|--------------------------|--|-------------------|--------------|
| Signal Generator | Frequency Range: 10 MHz to 400 MHz. Output Level: -10 dBm min. | HP 608E/F | P |
| Test Oscillator | Frequency Range: 100 kHz to 10 MHz Output Flatness: ±2% Output: 30 mV | HP 651B | P |
| Vector Voltmeter | Frequency Range: 10 MHz to 400 MHz. Bandwidth: 1 kHz. Sensitivity: 10 mV to 1 Vrms. Input Impedance: ≥0.1 megohm. | HP 8405A | P |
| AC Voltmeter | Voltage Range: 30 mV Accuracy: ±1% | HP 400E | P, A, T |
| Dual Directional Coupler | Frequency Range: 100 MHz to 400 MHz. Coupling Attenuation: 20 dB nominal. Directivity: Inc port: 32 dB. Refl port: 30 dB. | HP 778D | P |
| Vector Impedance Meter | Frequency Range: 500 kHz to 100 MHz. Accuracy: ±2%. | HP 4815A | P |
| Digital Voltmeter | Range: 50 V Accuracy: ±1%. | HP 3440A/3443A | A, T |
| Ohmmeter | Resistance Range: 1 ohm to 100 megohm. Accuracy: ±10%. | HP 412A | T |
| Cable Assembly | BNC Male to BNC Male 4' long. | HP 10503A | P |
| Cable Assembly | Type N | HP 11500A | P |
| Tee | BNC | UG-274B/U | P |

Table 1-2. Recommended Test Equipment and Accessories (contd)

| Instrument Type | Critical Specifications | Recommended Model | Use (Note 1) |
|---|---|--|--------------|
| Tee(2) | 50 ohms. Type N connectors. | HP 11536A | P |
| Adapter | BNC male to Type N Female | UG-349A/U | P |
| Termination | 50 ohm | HP 11593A | P |
| Load | 50 ohm | HP 908A | P |
| Low Pass Filter | Cutoff Frequency: 300 MHz. | Telonics TLP Series | P |
| Spectrum Analyzer | Frequency Range: 0.5 - 400 MHz Absolute Amplitude Calibration Dynamic Range: 50 dB | HP 140A Display Section, Model 8554L Spectrum Analyzer RF Section, Model 8552A Spectrum Analyzer IF Section. | P |
| Noise Figure Meter | Frequency Range: 200 MHz Noise Figure Range: 0 to 15 dB Accuracy: ± 0.5 dB | HP 342A | P |
| VHF Noise Source | Frequency Range: 400 MHz Excess Noise Ratio: 6.3 dB ± 0.5 dB Noise Generator: Temperature-Limited Diode | HP 343A | P |
| VHF Signal Generator | Frequency Range: 600 MHz Output Level: -10 dBm | HP 612A | P |
| Double Balanced Mixer | Frequency Input/Output: "L" "R" ports: 600 MHz, "X" port: 200 MHz Noise Performance: 9 dB max. | HP 10514A | P |
| Cable Assembly (2) | BNC Male to BNC Male 9" long. | HP 10502A | P |
| Adapter | BNC to BNC | UG-491/U | P |
| Adapter | BNC Female to Type N Male | UG-201A/U | P |
| NOTES | | | |
| 1. P = Performance Test; A = Adjustments; T = Troubleshooting | | | |

SECTION II

INSTALLATION

2-1. INITIAL INSPECTION.

2-2. Mechanical Check.

2-3. If damage to the shipping carton is evident, ask the carrier's agent to be present when the instrument is unpacked. Inspect the instrument for mechanical damage. Also check the cushioning material for signs of severe stress.

2-4. Performance Check.

2-5. The electrical performance of the Model 8447A or Model 8447A -001 should be verified upon receipt. Repeat each test on each amplifier in the Model 8447A -001 Dual Amplifier instrument. Performance checks suitable for incoming inspection are given in Sections IV, Performance Tests.

2-6. Claims for Damage.

2-7. If the instrument is mechanically damaged in transit, notify the carrier and the nearest Hewlett-Packard field office immediately. A list of field offices is contained in the back of this manual. Retain the shipping carton and padding material for the carrier's inspection. The field office will arrange for replacement or repair of your instrument without delay for claim settlements against the carrier. Before shipment, this instrument was inspected and found free of mechanical and electrical defects. If there is any deficiency, or, if electrical performance is not within specifications, notify your nearest Hewlett-Packard sales and service office.

2-8. PREPARATION FOR USE.

2-9. Power Requirements.

2-10. The Model 8447A or Model 8447A -001 operates from 115 or 230 volts ac line voltage at any line frequency between 50 and 400 Hz. A slide switch on the rear panel is set to the correct position for the line voltage available. A 0.5 ampere line fuse is required for either 115 or 230 volt operation.

2-11. Power Cable.

2-12. To protect operating personnel, the Nation Electrical Manufacturers Association (NEMA) recommends that the instrument panel and cabinet be grounded. All Hewlett-Packard instruments are equipped with a three-conductor po-

wer cable which, when plugged into the appropriate receptical, grounds the instrument. The offset pin on the power cables three-prong connector is the ground wire.

2-13. To preserve the protection feature when operating the instrument from a 2-conductor outlet, use a three-prong to two-prong adapter and connector the green pigtail on the adapter to ground.

2-14. The power cord or power input connector meet the specifications established by the International Electrotechnical Commission (IEC).

2-15. Operating Environment.

2-16. The operating range of the Model 8447A or Model 8447 -001 is from 0°C to +55°C. The amplifier can be stored in a temperature range of -40°C to +75°C.

2-17. Bench Mounting.

2-18. The Model 8447A is equipped with plastic feet and tilt stand in place, ready for use as a bench instrument.

2-19. Rack Mounting.

2-20. The Model 8447A may be rack mounted by using an adapter frame. The adapter frame is a rack frame that accepts any combination of sub-modular units (see Figure 2-1). For additional information, address inquires to your nearest HP sales and service office.

2-21. STORAGE AND SHIPMENT.

2-22. Packaging.

2-23. The following paragraphs contains a general guide to repackaging of the instrument for shipment. Refer to paragraph 2-25 if the original container is to be used; refer to paragraph 2-27 if it is not.

2-24. If the instrument is to be shipped to Hewlett-Packard for service or repair, attach a tag to the instrument identifying the owner and indicating the service or repair required; include the model number and full serial number of the instrument.

2-25. Original Packaging.

2-26. If original container is to be used, proceed as follows:

a. Place instrument in original container. If it is not available a suitable container can be purchased from your nearest HP sales and service office.

b. Be sure the container is well sealed with strong tape or metal band.

2-27. Other Packing Material.

2-28. If original container is not used, proceed as follows:

a. Wrap instrument in heavy paper or plastic before placing in inner container.

b. Place packing material around all sides of the instrument and protect panel face with cardboard strips.

c. Place instrument in a heavy carton or wooden box and seal with strong tape or metal band. See Table 2-1 for the required shipping carton test strengths.

d. Mark shipping container: DELICATE INSTRUMENT, FRAGILE, etc.

Table 2-1. Shipping Carton Test Strength

| Gross Weight (lbs) | Carton Test Strength (lbs) |
|--------------------|----------------------------|
| up to 10 | 200 |
| 10 to 30 | 275 |
| 30 to 120 | 350 |
| 120 to 140 | 500 |
| 140 to 160 | 600 |

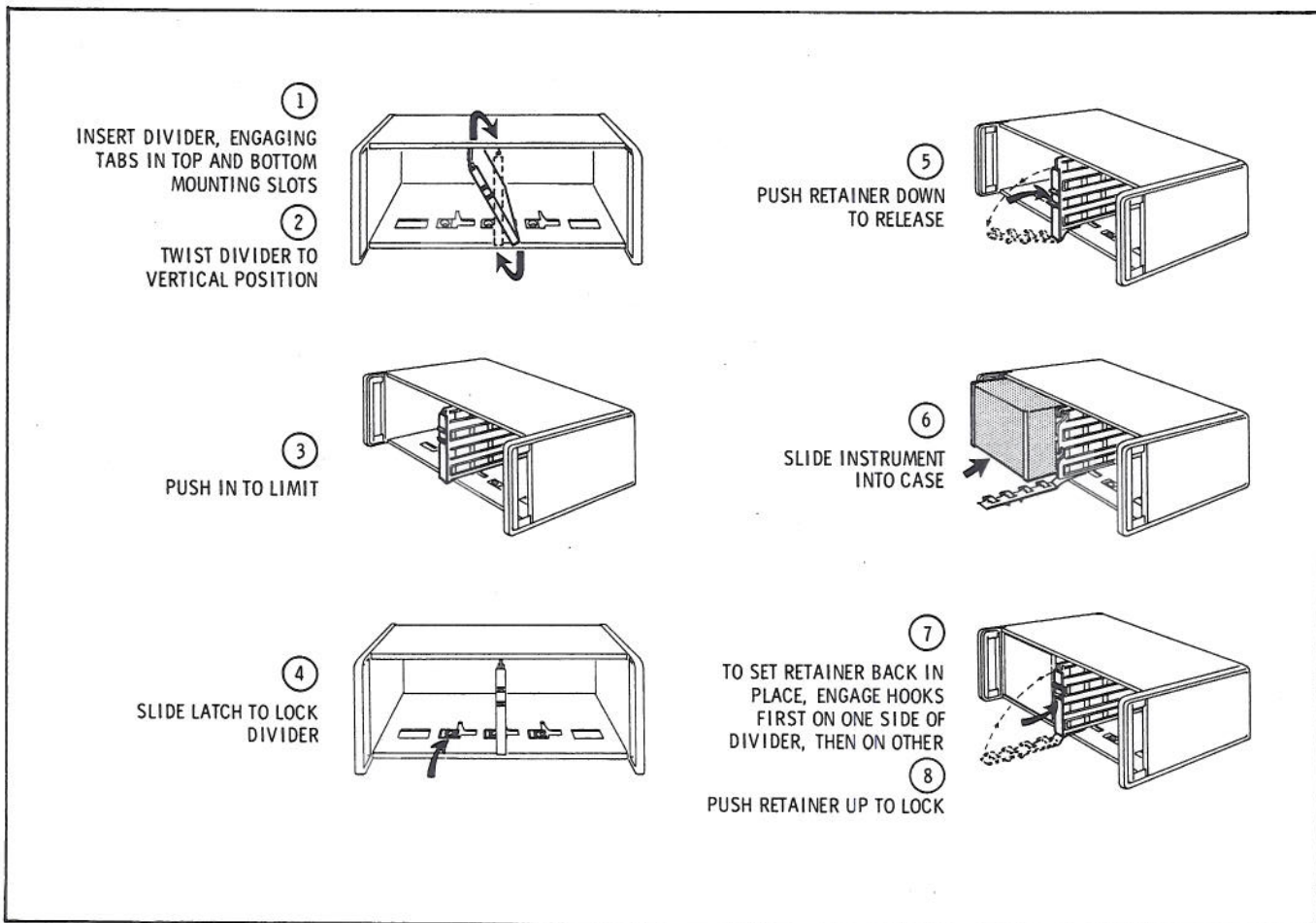


Figure 2-1. HP Model 1051A Combining Case Instrument Installation

SECTION III OPERATION

3-1. INTRODUCTION.

3-2. This section contains the basic information required to operate the Model 8447A Amplifier or the Model 8447A -001 Dual Amplifier.

3-3. The Model 8447A and the Model 8447A -001 provide 20 or 40 dB gain (cascaded amplifiers) respectively. The amplifier can be used in 50 ohm systems to increase sensitivity, make up for probe losses, and general amplification of signals from 0.1 to 400 MHz. The amplifier can also provide some amplification of signals up to 700 MHz.

3-4. PANEL FEATURES.

3-5. The Model 8447A and Model 8447 -001 front and rear panel controls and connectors are explained in Figure 3-1. The descriptions are keyed to the corresponding items which are indicated on the figures. Further information regarding the various uses of the amplifiers are included in Figures 3-2, 3-3 and 3-4.

3-6. OPERATOR CHECKS.

3-7. Five steps should be taken by the operator to determine the operational condition of either the Model 8447A Amplifier or the Model 8447A -001 Dual Amplifier.

a. Turn instrument on, check to see if the front panel LINE light is on. If the light is on proceed to step c. If light is off proceed to step b.

b. If the light is off, remove the fuse from the rear panel. Check to see if the fuse is good. If the fuse is good proceed to step c. If the fuse is bad replace the fuse and turn the instrument on. If the fuse opens again, see Section VIII, Maintenance, for repair.

add caution here regarding ESD damage
c. If the line fuse is good and the power switch is depressed, connect a known signal (0.1 to 400 MHz) to front panel INPUT. Monitor the OUTPUT jack to see that the Model 8447A provides approximately 20 dB gain to the input signal. If there is no gain, go to step d.

d. If the rear panel fuse is OK, turn the instrument top side down and remove the bottom cover. Check to see that the fuse on the A1 Power Supply board is good. If the fuse is bad, replace the

fuse and turn the instrument back on. If the fuse blows again, see Section VIII, Maintenance, for repair.

e. If the Model 8447A provides the proper gain and the front panel light is out, replace the lamp (see paragraph 3-10, Operator Maintenance).

NOTE

Be sure to provide 50Ω source and load impedances.

3-8. OPERATING INSTRUCTIONS.

3-9. Figure 3-2 thru 3-4 contain general application information for the Model 8447A and the Model 8447 -001 Dual Amplifiers.

3-10. OPERATOR MAINTENANCE.

3-11. Operator maintenance is limited to replacement of the front panel LINE switch light, the A1 power supply fuse, and the rear panel fuse. For any internal maintenance on the amplifiers, see Section VII, Maintenance.

3-12. FUSES.

3-13. To replace the rear panel fuse (F1), remove the rear panel fuse knob and replace the fuse with 0.5 amp 250 V fuse.

3-14. To replace the A1 Power Supply (A1F1) fuse, turn the instrument on its top. Lift tilt stand and remove the bottom cover. Replace the fuse on the A1 Power Supply board with 0.5 amp 250 V fuse.

3-15. LAMP REPLACEMENT.

3-16. To replace the front panel line switch lamp (DS1), proceed as follows:

a. Disconnect cord from rear panel receptacle.

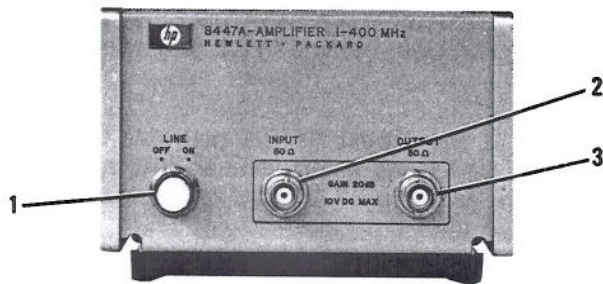
b. Pull the white cover portion of this switch from the instrument and then remove the lamp from inside the cover.

c. Replace old lamp with a new lamp (see Section VI for part number of DS1).

d. Place white cover into switch receptacle.

e. Align tab on white cover with socket and push in.

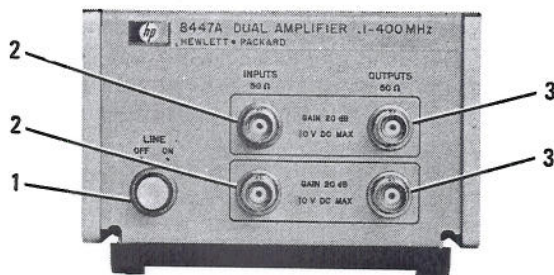
FRONT AND REAR PANELS



1. LINE ON/OFF: Instrument power on/off switch.
2. INPUT 50Ω: Connects input signal to amplifier.

CAUTION

Do not apply more than 10 volts dc to the input. Maximum power that can be applied to the input from a 50 ohm source is 1 Watt. When connecting the amplifier to a low impedance source, a limiting resistor must be placed in series with the input port to limit the peak current to a maximum of 150 mA. To compute limiting resistor, assume that the input impedance can be as low as 2Ω under overload conditions.



3. OUTPUT 50Ω: Connects amplifier output to load.

CAUTION

Do not apply more than 30 volts dc to output.

4. SELECTOR: Selects 115 volts ac or 230 volts ac primary power.
5. Fuseholder: Contains 0.5 ampere fuse for 115 or 230 volt operation.
6. AC Power Connection: Connects line power to the instrument.

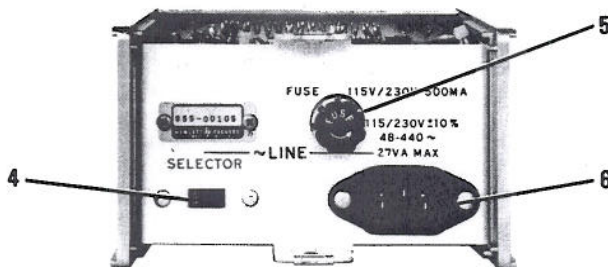


Figure 3-1. Front and Rear Panel Controls and Connectors

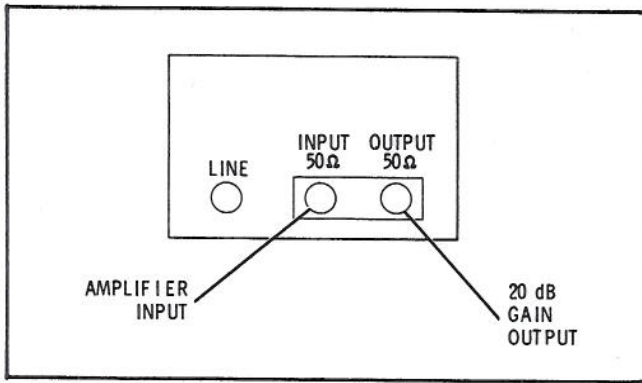


Figure 3-2. General Application of 8447A Amplifier

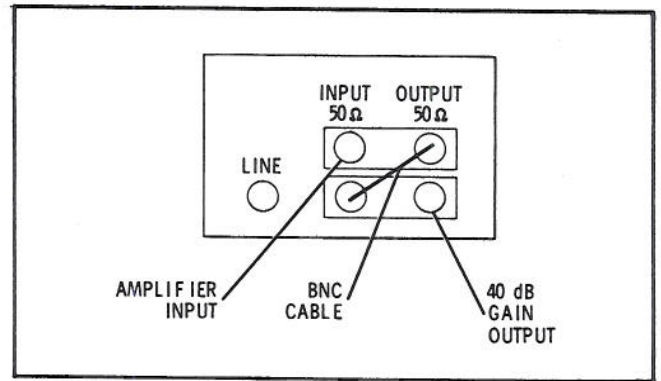


Figure 3-3. Cascade Operation of 8447A-001 Dual Amplifier

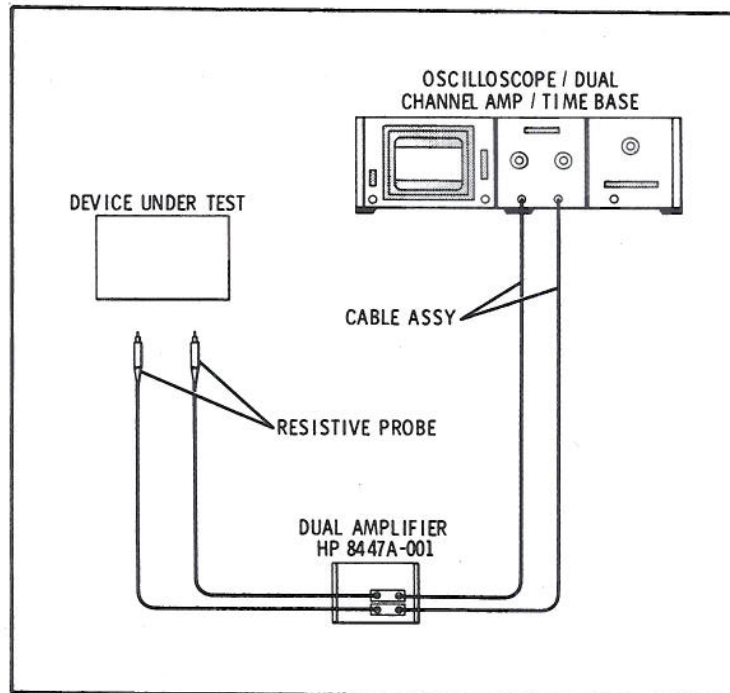


Figure 3-4. Single Amplifier Operation of 8447A-001 Dual Amplifier

SECTION IV

PERFORMANCE TESTS

4-1. INTRODUCTION.

4-2. Perform tests with the test equipment called for, or with its equivalent. Specifications of test equipment and accessories required to performance-test the amplifier are given in Table 1-1; a complete list of accessories and test equipment for alignment and adjustment, are given in Table 1-2.

4-3. Procedures for verifying that the instrument meets specifications are given in Paragraphs 4-6

through 4-9 and a test card in Table 4-1 contains data spaces for recording test results.

4-4. PERFORMANCE TESTS.

4-5. The performance tests given in this manual are suitable for incoming inspection, troubleshooting or preventive maintenance. The tests are designed to verify published instrument specifications. Record the tests data on the test card (Table 4-1) at the end of this section.

4-5

CAUTION

Errata

The input to the HP 8447A amplifier is very susceptible to damage from electrostatic discharge. Before connecting any coaxial cable to the input jacks of the amplifier, make certain that static electricity buildup on the cable is completely discharged.

PERFORMANCE TESTS (contd)

4-6. Gain Compression, & Flatness. Gain (0.1-400MHz)

SPECIFICATIONS: 1.0

Gain: 20 dB ± 0.5 dB at 10 MHz. (20-30C)

Output Level (Compression): >±7 dBm at 1 dB compression point

(>+6 for change 2)
(old Boxes)

Flatness: ±0.5 dB.
Gain: 20dB ± 1.5dB from 0.1-400MHz (20-30C)

DESCRIPTION:

Using a two-channel tuned voltmeter, the input and output levels of the Model 8447A Amplifier are compared to determine gain, gain compression, and flatness (frequency response).

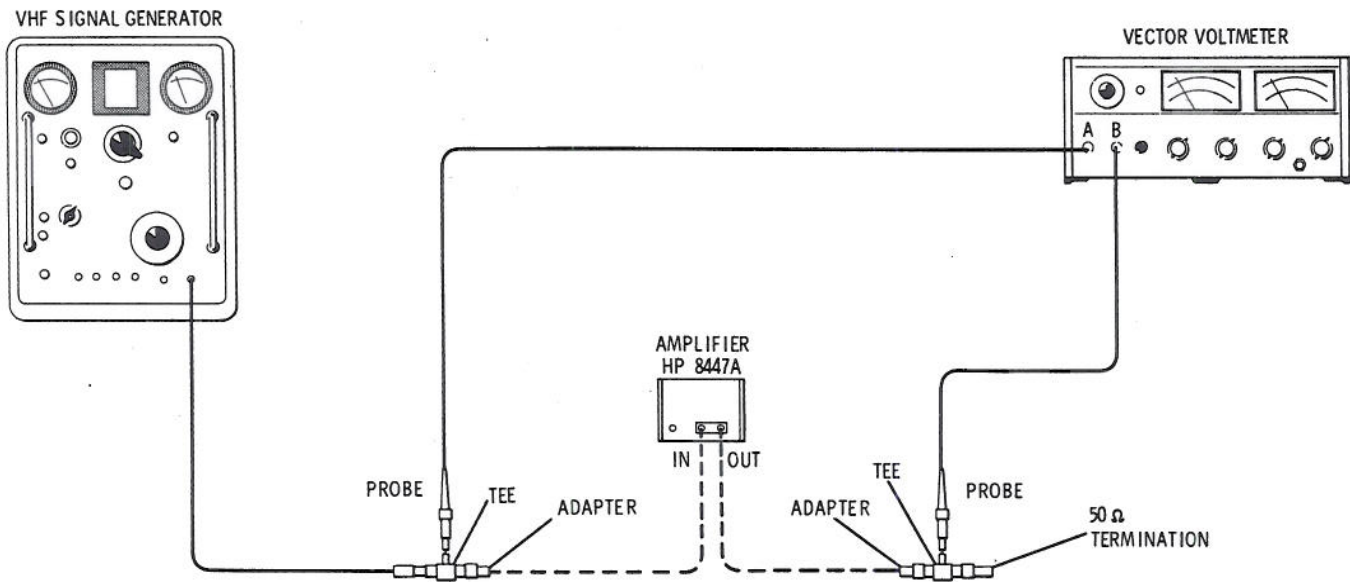


Figure 4-1. Gain, Compression and Flatness Test Setup

EQUIPMENT:

| | |
|-------------------------|-----------------|
| Signal Generator | HP 608E/F |
| Test Oscillator | HP 651B |
| Vector Voltmeter | HP 8405A |
| AC Voltmeter | HP 400E |
| BNC Cable (2) | HP 10503A |
| 50Ω Feedthrough Tee (2) | HP 11536A |
| 50Ω Termination | HP 908A |
| 50Ω Termination | HP 11593A |
| Type N Cable | HP 11500A |
| BNC Tee | UG-274B/U |
| 10dB Attenuator (2) | HP 8491 opt 010 |

1. Connect the test setup as shown in Figure 4-1. Make the following control settings:

608E/F

| | |
|-----------------|------------------------------|
| MODULATION | CW |
| ATTENUATION | See Procedure |
| FREQUENCY RANGE | A |
| MEGACYCLES | 10 |
| AMPL TRIMMER | Press and peak meter reading |

PERFORMANCE TESTS (contd)

4-6. Gain Compression & ~~Flatness (contd)~~ Gain (0.1-400 MHz) (contd)

8405A

FREQUENCY RANGE-MHz 10-20
 AMPLITUDE RANGE-DB -40
 CHANNEL A

2. Connect the output of the Channel A probe tee directly to the Channel B probe tee bypassing the Model 8447A Amplifier. Adjust the 608E/F signal level for a 0 reading on the dB scale of the Model 8405A meter (-40 dBm).
3. Switch the Model 8405A to Channel B and note the difference from CHANNEL A. This error, if any, must be taken into consideration for all subsequent readings of Channel A versus Channel B.
 Error: _____

4. Connect the Model 8447A between the Channel A probe tee and the Channel B probe tee. Set the Model 8405A to CHANNEL A and readjust, if necessary, the 608E/F level for 0 on the 8405A dB scale. Switch to CHANNEL B and record the difference from Channel A.

Gain: +19.5 ~~+20.5 dB~~ ^{+21.0 dB} (20-30)
 (+6 for old boxes see change 2)

5. To check for gain compression increase the Model 608E/F signal level to +7 dBm on Channel B. The gain (difference between Channel A and Channel B) should be within 1 dB of the gain as measured in step 4.

Compression (gain change from step 4): _____ 1 dB
 gain (10-400 MHz)

To check GAIN (10-400 MHz), set the signal level at Channel A to -30 dBm. Connect a 10 dB attenuator to each tee between the tee and the adapter. Note the maximum GAIN and minimum GAIN points on Channel B, keeping Channel A constant at -30 dBm, as the generator frequency is tuned from 10 MHz to 400 MHz. The maximum and minimum GAIN noted shall meet the Test Specification of 20 ±1.5 dB (20-30C).

GAIN (10-400 MHz, 20-30C): 18.5 _____ 21.5 dB

7. Substitute the Model 651B Test Oscillator in place of the Model 608E/F and repeat step 6 to check 1 MHz to 10 MHz. (20-30C)

Flatness (Total variation step 6 plus step 7): _____ 1 dB
 GAIN (1-10 MHz, 20-30C): 18.5 _____ 21.5 dB

8. Note the Channel B reading with respect to 0 on the dB scale at 1 MHz.
 ±dB from 0: _____

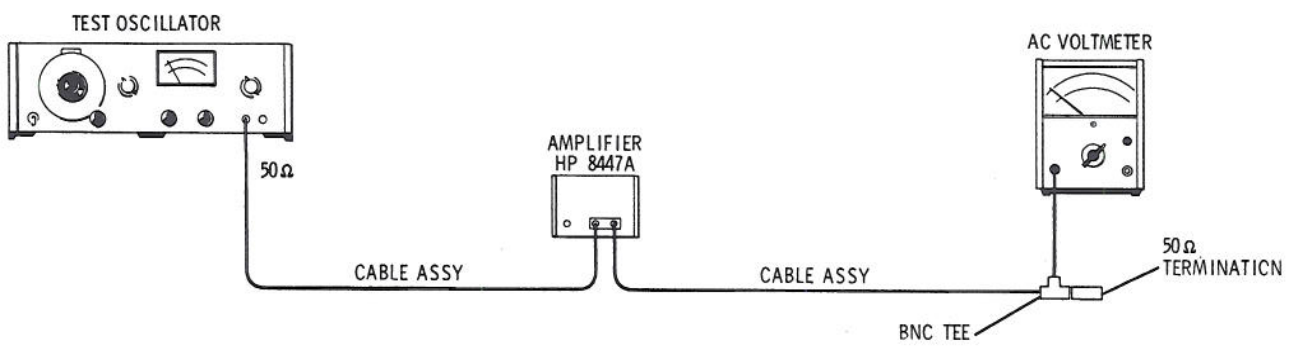


Figure 4-2. Flatness Test Setup: 100 kHz to 1 MHz

PERFORMANCE TESTS (contd)

4-6. Gain Compression & Flatness (contd). (Gain 0.1 - 400 MHz) (cont'd)

9. Connect the test setup as shown in Figure 4-2. Set the Model 400E to the -20 dB range and adjust the Model 651B output at 1 MHz to obtain the same relative reading from 0 dB on the Model 400E as in measured in step 8. Note the level variation on the Model 400E as the Model 651B frequency is tuned from 1 MHz to 100 kHz. (20-30°C)

Flatness (Total variation from steps 6, 7, and 9): 1 dB
 GAIN (100 kHz - 1 MHz, 20-30°C): 18.5 21.5 dB

NOTE

The Model 651B output may not be flat. To check its flatness from 100 kHz to 1 MHz, connect the 50Ω output directly to a 50Ω loaded Model 400E and note any change with frequency in amplitude from 100 kHz to 1 MHz this error must be considered when performing step 9.

PERFORMANCE TESTS (contd)

4-7. VSWR.

SPECIFICATION:

Impedance: 50Ω both ^{ports} parts, $|\rho| < 0.26$ (VSWR < 1.7)

DESCRIPTION:

The amplifier input and output impedance is checked over three frequency ranges. Over the 100 kHz to 500 kHz range, an oscillator is terminated in a known impedance and calibrated. The voltage across the known impedance is then compared with the voltage across the amplifier input and then the output terminals. A vector impedance meter is used to check the 500 kHz to 100 MHz range. From 100 MHz to 400 MHz, the input and output impedance is checked by comparing the reflected power to the incident power applied from a signal source.

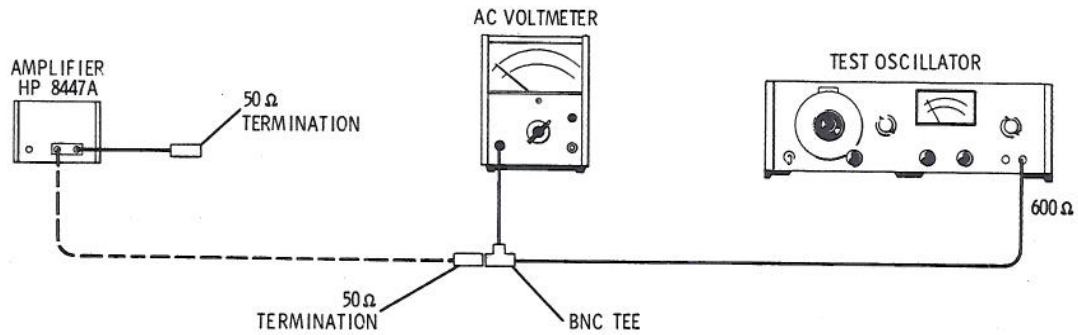


Figure 4-3. Impedance Check Test Setup, 100 kHz to 500 kHz

EQUIPMENT:

| | |
|---------------------------------------|-----------|
| RF Vector Impedance Meter | HP 4815A |
| Test Oscillator | HP 651B |
| AC Voltmeter | HP 400E |
| Vector Voltmeter | HP 8405A |
| Signal Generator | HP 608E/F |
| Dual Directional Coupler | HP 778D |
| 50 - Ohm Tee (2) | HP 11536A |
| 50 - Ohm Load (3) | HP 908A |
| Type N Cable | HP 11500A |
| 50 - Ohm Termination | HP 11593A |
| Cable Assembly (2) | HP 10503A |
| BNC Tee | UG-274B/U |
| Adapter BNC Male to Type N Female (2) | UG-349A/U |

1. Connect the equipment as shown in Figure 4-3. Make the following control settings:

400E:

RANGE 30 mV

PERFORMANCE TESTS (contd)

4-7. VSWR (contd)

651B:

FREQUENCY 1
 RANGE 100K
 OUTPUT ATTENUATOR 0.3V

2. Set the oscillator for 15 mV as indicated on the Model 400E voltmeter.
3. Replace the 50-ohm termination with a cable assembly and connect the cable to the amplifier INPUT.
4. Measure the voltage across the amplifier input. For a VSWR of less than 1.7, the voltmeter should indicate between 9.1 and 24.2 mV.

Voltmeter reading: 9.1 ____ 24.2 mV

5. Change oscillator frequency in steps from 100 kHz to 500 kHz. Repeat steps 2 through 4 at each frequency step.

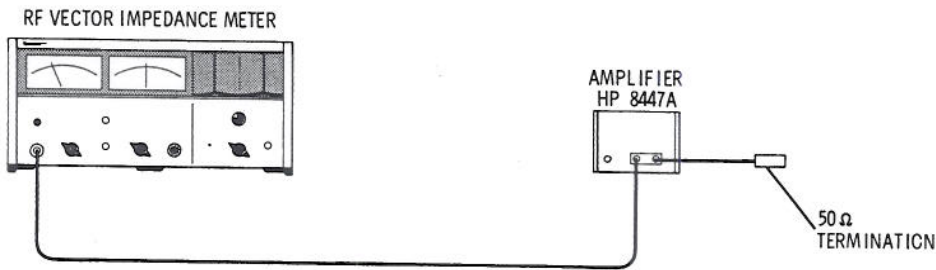


Figure 4-4. Impedance Check Test Setup, 500 kHz to 100 MHz

6. Connect the equipment as shown in Figure 4-4. Make the following controls settings:

4815A:

MAGNITUDE RANGE (Ω) 100
 RANGE MHz 0.5-1.5

7. Slowly tune the impedance meter through each frequency band. Observe OHM meter for indicated impedance. For a VSWR of less than 1.7, the meter should indicate between 29.4 and 85.0 ohms.
 Impedance: 29.4 _____ 85.0 ohms

PERFORMANCE TESTS (cont'd)

4-7. VSWR (contd).

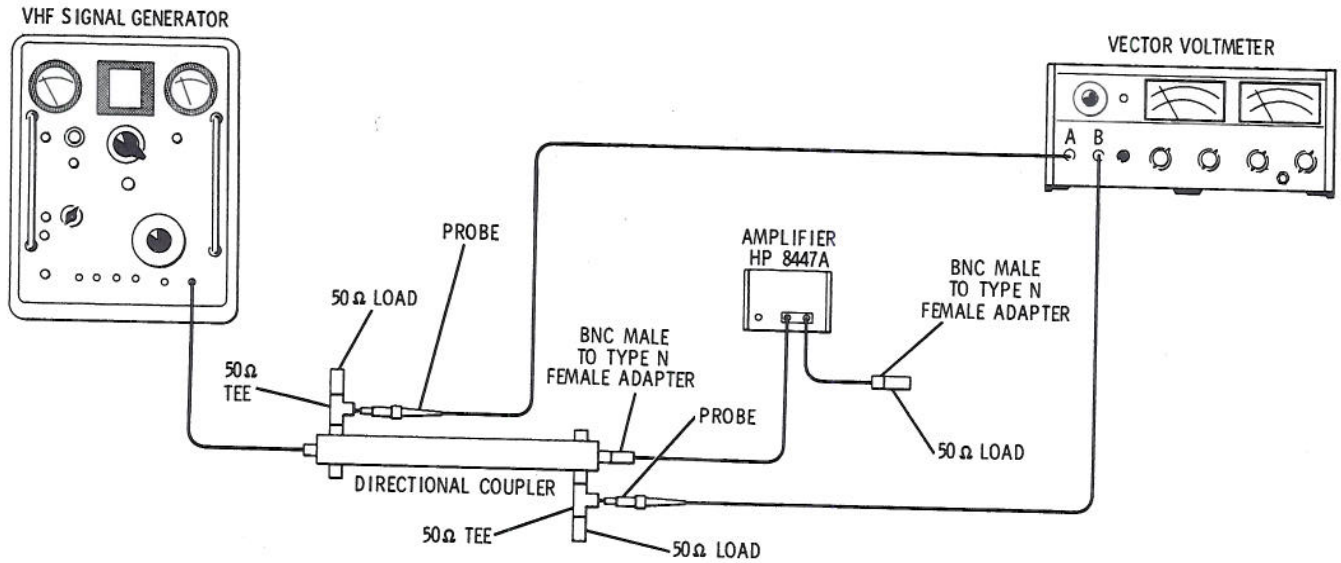


Figure 4-5. Impedance Check Test Setup, 100 MHz to 400 MHz

8. Connect the equipment as shown in Figure 4-5. Make the following controls settings:

8405A:

| | | |
|---------------------|-------|---------|
| FREQUENCY RANGE-MHz | | 100-200 |
| AMPLITUDE RANGE-DB | | -50 |
| CHANNEL | | A |
| PHASE RANGE | | ±180 |

608E/F:

| | | |
|-----------------|-------|------------------------------|
| MODULATION | | CW |
| ATTENUATION | | -30 dBm |
| FREQUENCY RANGE | | D |
| MEGACYCLES | | 100 |
| AMPL TRIMMER | | Press and peak meter reading |

9. Adjust the 608E/F output so that the Model 8405A reads 0 on the dB scale. Switch to CHANNEL B and note the meter reading. Channel B should be ≥ 11.6 dB below the Channel A level. This 11.6 dB return loss limit corresponds to a 1.7 VSWR.

Return Loss: 11.6 dB _____

10. Repeat step 9 at other frequencies from 100 MHz to 400 MHz by changing the Model 608E/F frequency. Make certain that the Model 8405A FREQ RANGE- MHz control setting correspond to the measurement frequency.

Return Loss: 11.6 dB _____

11. To measure the output impedance, repeat steps 1 through 11. Make sure that the 50-ohm termination or load is placed on the amplifier INPUT terminal.

| | | | | |
|--------------------|--------------------|---------|-------|---------|
| Voltmeter reading: | 100 kHz to 500 kHz | 9.1 | _____ | 24.2 mV |
| Impedance: | 500 kHz to 100 MHz | 29.4 | _____ | 85 ohms |
| Return Loss: | 100 MHz to 400 MHz | 11.6 dB | _____ | |

PERFORMANCE TESTS (contd)

4-8. Distortion.

SPECIFICATION:

Harmonics at least 35 dB down at output levels up to 0 dBm. *(For old boxes 32dB down see Change 2)*

DESCRIPTION:

A spectrum analyzer is used to observe the relative amplitude between the fundamental and second harmonic of an undistorted signal applied to the amplifier input. The input signal level is adjust to give a 0 dBm signal at the amplifier output.

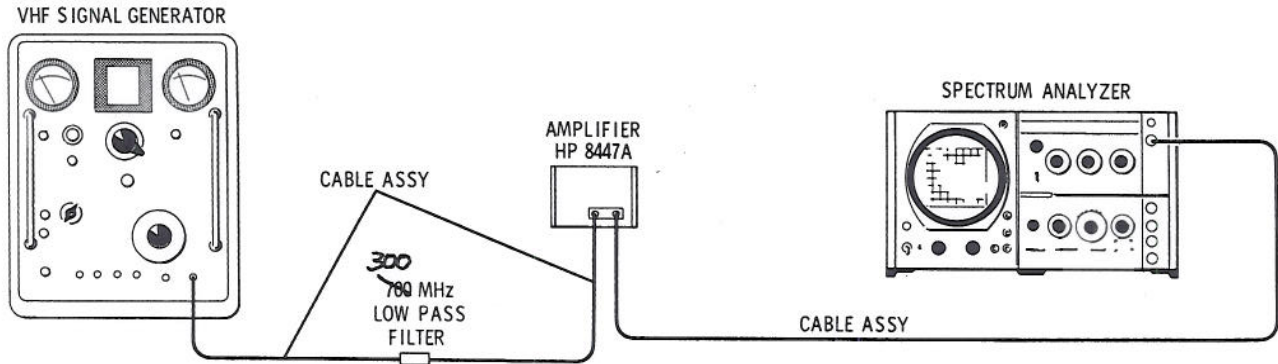


Figure 4-6. Distortion Test Setup

EQUIPMENT:

| | |
|------------------------------|---------------------|
| Signal Generator | HP 608E/F |
| Low Pass Filter 300 MHz | Telonics TLP Series |
| Cable Assembly (3) | HP 10503A |
| Display Section | HP 140S |
| Spectrum Analyzer RF Section | HP 8554L |
| Spectrum Analyzer IF Section | HP 8552A |

1. Connect the test setup as shown in Figure 4-6. Make the following control settings:

8554L/8552A

| | |
|-------------------------|-----------------|
| FREQUENCY | 250 MHz |
| BANDWIDTH | 100 kHz |
| SCAN WIDTH | PER DIVISION |
| SCAN WIDTH PER DIVISION | 2 MHz |
| INPUT ATTENUATION | 20 dB |
| SCAN TIME PER DIVISION | 20 MILLISECONDS |
| LOG/LINEAR | LOG |
| LOG REF LEVEL | 0 dBm |
| LOG REF LEVEL Vernier | 0 dB |
| VIDEO FILTER | 10 kHz |
| SCAN MODE | INT |
| SCAN TRIGGER | LINE |

2. Adjust the signal generator input amplitude at 250 MHz to obtain a 0 dBm output level as indicated on the spectrum analyzer CRT display.

3. Tune the analyzer control to 500 MHz and note the level of the second harmonic. The second harmonic should be at least 35 dB below the fundamental signal level.

-35 dB _____
*(-32dB change 2)
 old boxes*

PERFORMANCE TESTS (contd)

4-9. Noise Figure.

SPECIFICATIONS:

< 6 dB, 1 - 400 MHz
 < 7 dB

DESCRIPTION:

Noise figure is checked by periodic insertion of a known amount of excess noise at the input of the amplifier under test, creating a pulse train of two noise power levels. The HP Model 342A detects the power and meters the noise figure directly in dB.

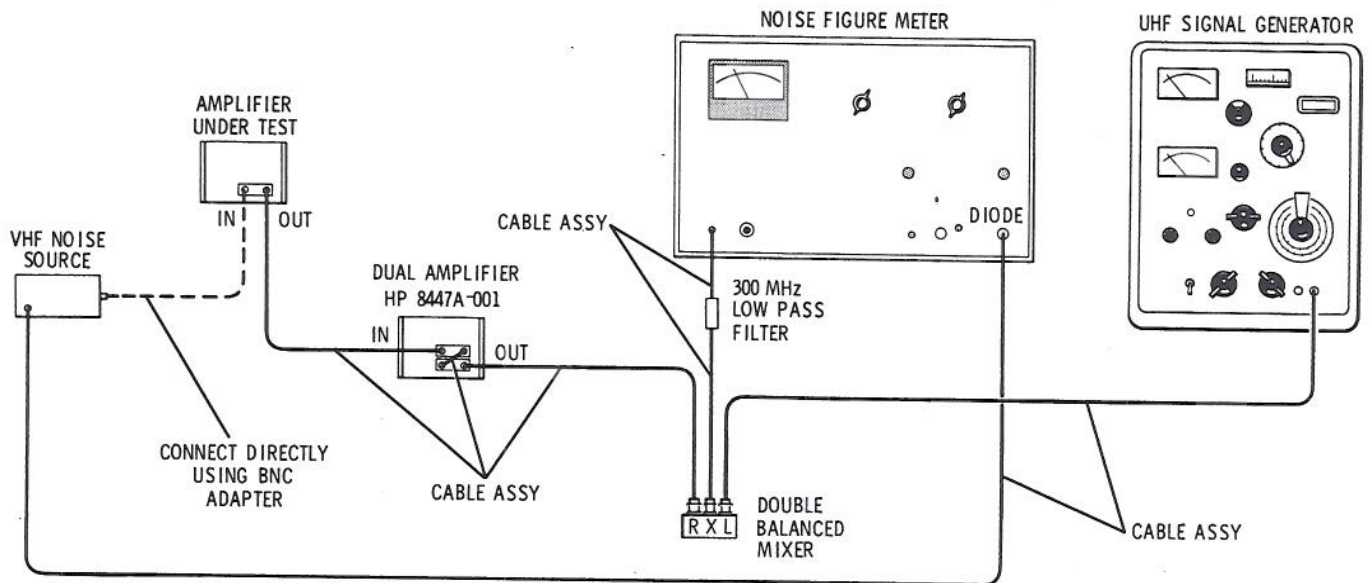


Figure 4-7. Noise Figure Test Setup

EQUIPMENT:

| | |
|-----------------------|---------------------|
| Noise Figure Meter | HP 342A |
| VHF Noise Source | HP 343A |
| UHF Signal Generator | HP 612A |
| VHF Signal Generator | HP 608E |
| Adapter | UG-201A/U |
| Low Pass Filter | Telonics TLP Series |
| Dual Amplifier | HP 8447A-001 |
| Double Balanced Mixer | HP 10514A |
| Cable Assembly (3) | HP 10503A |
| Cable Assembly (2) | HP 10502A |
| BNC-BNC Adapter | UG-491/U |

1. Connect the test setup as shown in Figure 4-7. Make the following control settings:

612A:

| | |
|--------------|---------|
| OUTPUT LEVEL | -10 dBm |
| MEGACYCLES | 600 |
| Modulation | CW |

342A:

| | |
|--------------|-------|
| INPUT (MC) | 200 |
| NOISE SOURCE | DIODE |

PERFORMANCE TESTS (contd)

4-9. Noise Figure (contd).

2. Set the 342A METER FUNCTION to CURRENT and adjust the CURRENT control for the diode current as specified on the Model 343A VHF Noise Source.
3. Set the Model 342A METER FUNCTION to ZERO and INF CALIBRATION and adjust for proper meter readings as necessary.
4. Set METER FUNCTION to NOISE FIGURE and read the noise figure of the Model 8447A under test. Since the signal generator is set at 600 MHz, the noise figure of the device is being measured at 400 MHz. The noise figure should be <5 dB
Noise Figure: _____ < 5dB
5. Substitute the Model 612A with the Model 608E and repeat steps 2, 3, and 4 to check noise figure at 280, 200, and 100 MHz by setting the signal generator to 480, 400, and 300 MHz respectively. < 5dB
Noise Figure: _____ < 5dB

PERFORMANCE TESTS

4-10. REVERSE ISOLATION

SPECIFICATION:

Reverse Isolation: > 30 dB

DESCRIPTION:

Using a signal generator and a vector voltmeter, a known signal level loss is measured from OUTPUT to INPUT port.

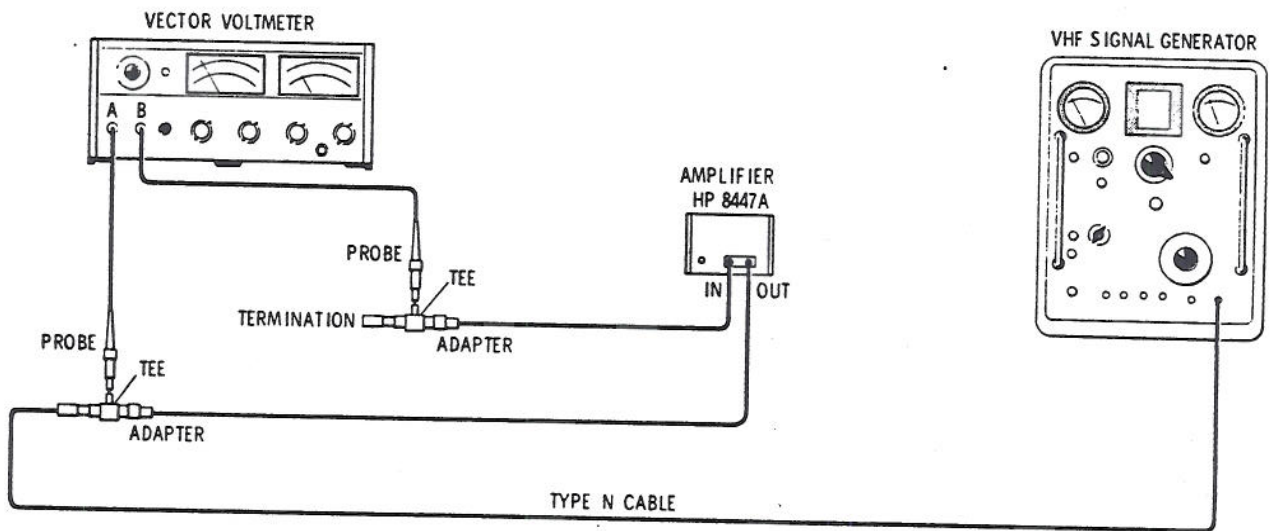


Figure 4-8. Reverse Isolation Test Setup

EQUIPMENT:

| | |
|------------------------------|-----------|
| Signal Generator | HP 608E/F |
| Vector Voltmeter | HP 8405A |
| Feedthrough Tee (2). | HP 11536A |
| Termination | HP 908A |
| Adapter | UG-201A/U |
| Type N Cable | HP 11500A |

Manual Change 08447-90064

PERFORMANCE TESTS

4-10. Reverse Isolation (Cont'd)

PROCEDURE:

1. Connect the test setup as shown in Figure 4-8. Make the following control settings.

608E/F:

| | |
|---------------------------|-------------------------------|
| MODULATION | CW |
| ATTENUATION | Maximum (lowest output level) |
| FREQUENCY RANGE | D |
| MEGACYCLES | 100 |

8405A:

| | |
|---------------------------------|-----------|
| FREQUENCY RANGE — MHz | 100 — 200 |
| AMPLITUDE RANGE — dB | 0 |
| CHANNEL | A |

2. Adjust the generator signal level for 0 dBm (read on vector voltmeter).
3. Switch voltmeter to CHANNEL B. Signal at INPUT shall be at least 30 dB below signal at output.

Reverse Isolation: > 30 dB _____

Manual Change 08447-20064

Table 4-1. Performance Test Record

Hewlett-Packard Model 8447A Amplifier Test Performed by _____
 Serial No. _____ Date _____

| Para. No. | Test Description | Measurement Unit | Min | Actual | Max |
|-----------|---|------------------|------|--------|-------|
| 4-6 | Gain Compression, and Flatness ^{Gain (0.1-400MHz)} | | | | |
| 3 | Error | dB | | _____ | |
| 4 | Gain at 10MHz (20-30C) | dB | 19.5 | _____ | 20.5 |
| 5 | Compression (gain change from step 4) | dB | | _____ | 1 |
| 6 | Flatness ^{Gain} (10 MHz to 400 MHz) (20-30C) | dB | 18.5 | _____ | 21.5 |
| 7 | Flatness ^{Gain} (1 MHz to 10 MHz) (20-30C) (total variation step 6 plus step 7) | dB | 18.5 | _____ | 21.5 |
| 8 | Channel B reading ± dB from 0 | dB | | _____ | |
| 9 | Flatness ^{Gain} (100 kHz to 1 MHz) (20-30C) (total variation steps 6, 7 and 9) | dB | 18.5 | _____ | 21.5 |
| 4-7 | VSWR | | | | |
| 4 | Voltmeter Reading | mV | +9.1 | _____ | +24.2 |
| 7 | Impedance | ohms | 24.9 | _____ | 85.0 |
| 9 | Return Loss | dB | 11.6 | _____ | |
| 10 | Return Loss | dB | 11.6 | _____ | |
| 11 | Voltmeter Reading | mV | +9.1 | _____ | +24.2 |
| 11 | Impedance | ohms | 29.4 | _____ | 85.0 |
| 11 | Return Loss | dB | 11.6 | _____ | |
| 4-8 | Distortion | | | | |
| 3 | Distortion | dB | -35 | _____ | |
| 4-9 | Noise Figure | | | | |
| 4 | Noise Figure (400 MHz) | dB | | _____ | 8 7 |
| 5 | Noise Figure (280 MHz) | dB | | _____ | 8 7 |
| 5 | Noise Figure (200 MHz) | dB | | _____ | 8 7 |
| 5 | Noise Figure (100 MHz) | dB | | _____ | 8 7 |
| 4-10 | REVERSE ISOLATION | | | | |
| 3 | Reverse Isolation | dB | -30 | _____ | |

-32 d
for
old box
change.

4-11/4-12

SECTION V

ADJUSTMENTS

5-1. INTRODUCTION.

5-2. This section describes adjustments required to return the Model 8447A Amplifier (or Model 8447A-001 Dual Amplifier) to peak operating condition when repairs are required. Included in this section are test setups, checks and adjustment procedures. A test card for recording data is included at the back of this section. Adjustment location photographs are contained in foldouts in Section VIII of this manual.

5-3. Record data, taken during adjustments, in the spaces provided or on the data test card at the end of this section. Comparison of initial data with

data taken during periodic calibration assists in preventive maintenance and troubleshooting.

5-4. EQUIPMENT REQUIRED.

5-5. Table 1-2 contains a tabular list of test equipment and test accessories called out in the adjustment procedures. In addition, the tables contain the required minimum specifications and a suggested manufacturers model number.

5-6. Model 8447A Amplifier and Adjustments.

5-7. Only one adjustment/check step is required on the Model 8447A. This is the Power Supply Check and Adjustment.

ADJUSTMENT PROCEDURES

5-8. Power Supply Voltage Check and Adjustment.

DESCRIPTION:

To make sure that the RF amplifier gives the proper gain, the power supply is adjusted to ~~+28~~^{+15V} volt ± 0.1 volt.

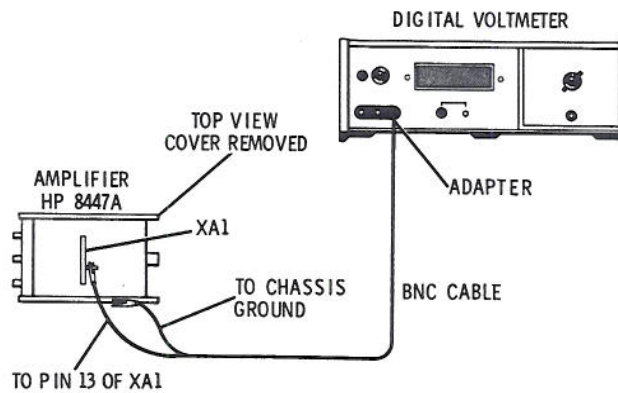


Figure 5-1. Power Supply Voltage Adjustment Test Setup

EQUIPMENT:

Digital Voltmeter HP 3440A/3443A

1. Connect the setup in Figure ~~4-1~~⁵⁻¹. Make the following control settings.

HP 3440A/3443A

RANGE AUTO

2. Adjust A1R9 VOLT ADJ for a digital voltmeter reading of ~~+28~~^{+15V} V ± 0.1 Vdc.

| | |
|----------------------|------------------|
| 14.9 | 15.1 |
| DVM: 27.9 | 28.1V |

3. Remove the digital voltmeter from the Model 8447A. Connect the HP Model 400E to Pin 14 of XA1. The ripple voltage should be < 0.35 mVrms.

_____ 0.35mVrms

Table 5-1. Adjustment and Check Test Record

| Hewlett-Packard Model 8447A Amplifier | | Test Performed by _____ | | | |
|---------------------------------------|---|-------------------------|---------------------------------|--------|---------------------------------|
| Serial No. _____ | | Date _____ | | | |
| Para. No. | Test Description | Measurement Unit | Min. | Actual | Max. |
| 5-8 | Power Supply Check and Adjustment | | | | |
| 2 | +28 ¹⁵ volts ± 0.1 volt | Vdc | 27.9 ^{14.9} | _____ | 28.1 ^{15.1} |
| 3 | Ripple Voltage < 0.35 mVrms | mVrms | | _____ | 0.35 |

SECTION VI REPLACEABLE PARTS

6-1. INTRODUCTION.

6-2. This section contains information for ordering replacement parts. Table 6-2 lists parts in alpha-numerical order of their reference designators and indicates the description and HP stock number of each part, together with any applicable notes. Miscellaneous parts are listed at the end of Table 6-2. Table 6-3 lists parts in alpha-numerical order of their HP stock number and provides the following information on each part:

- a. Description.
- b. Manufacturer of the part in a five-digit code; see list of manufacturers in Table 6-4.
- c. Manufacturer's part number.

d. Total quantity used (TQ column).

6-3. ORDERING INFORMATION.

6-4. To obtain replacement parts, address order or inquiry to your local Hewlett-Packard Field Office (see list at rear of this manual for address). Identify parts by their Hewlett-Packard stock numbers.

6-5. To obtain a part that is not listed, include:

- a. Instrument model number.
- b. Instrument serial number.
- c. Description of the part.
- d. Function and location of the part.

Table 6-1. Reference Designations and Abbreviations

| REFERENCE DESIGNATORS | | | | | |
|---|---|--|---|--|--|
| A = assembly B = motor BT = battery C = capacitor CP = coupler CR = diode DL = delay line DS = device signaling (lamp) E = misc electronic part | F = fuse FL = Filter J = jack K = relay L = inductor LS = loud speaker M = meter MK = microphone MP = mechanical part | P = plug Q = transistor R = resistor RT = thermistor S = switch T = transformer TB = terminal board TP = test point U = integrated circuit | V = vacuum tube, neon bulb, photocell, etc. VR = voltage regulator W = cable X = socket Y = crystal Z = tuned cavity, network | | |
| ABBREVIATIONS | | | | | |
| A = amperes AFC = automatic frequency control AMPL = amplifier BFO = beat frequency oscillator BE CU = beryllium copper BH = binder head BP = bandpass BRS = brass BWO = backward wave oscillator CCW = counterclockwise CER = ceramic CMO = cabinet mount only COEF = coefficient COM = common COMP = composition COMPL = complete CONN = connector CP = cadmium plate CRT = cathode-ray tube CW = clockwise DEPC = deposited carbon DR = drive ELECT = electrolytic ENCAP = encapsulated EXT = external F = farads FH = flat head FIL H = Fillister head FXD = fixed G = giga (10 ⁹) GE = germanium GL = glass GRD = ground(ed) | H = henries HDW = hardware HEX = hexagonal HG = mercury HR = hour(s) Hz = Hertz IF = intermediate freq IMPG = impregnated INCD = incandescent INCL = include(s) INS = insulation(ed) INT = internal K = kilo = 1000 LH = left hand LIN = linear taper LK WASH = lock washer LOG = logarithmic taper LPF = low pass filter M = milli = 10 ⁻³ MEG = meg = 10 ⁶ MET FLM = metal film MET OX = metallic oxide MFR = manufacturer MHz = mega Hertz MINAT = miniature MOM = momentary MOS = metalized substrate MTG = mounting MY = "mylar" N = nano (10 ⁻⁹) N/C = normally closed NE = neon NI PL = nickel plate | N/O = normally open NOM = nominal NPO = negative positive zero (zero temperature coefficient) NPN = negative-positive-negative NRFR = not recommended for field replacement NSR = not separately replaceable OBD = order by description OH = oval head OX = oxide P = peak PC = printed circuit PF = picofarads = 10 ⁻¹² farads PH BRZ = phosphor bronze PHL = Phillips PIV = peak inverse voltage PNP = positive-negative-positive P/O = part of POLY = polystyrene PORC = porcelain POS = position(s) POT = potentiometer PP = peak-to-peak PT = point PWV = peak working voltage RECT = rectifier RF = radio frequency RH = round head or right hand | RMO = rack mount only RMS = root-mean square RWV = reverse working voltage S-B = slow-blow SCR = screw SE = selenium SECT = section(s) SEMICON = semiconductor SI = silicon SIL = silver SL = slide SPG = spring SPL = special SST = Stainless steel SR = split ring STL = steel TA = tantalum TD = time delay TGL = toggle THD = thread TI = titanium TOL = tolerance TRIM = trimmer TWT = traveling wave tube μ = micro = 10 ⁻⁶ VAR = variable VDCW = dc working volts W/ = with W = watts WIV = working inverse voltage WW = wirewound W/O = without | | |

Table 6-2. Parts List Indexed by Reference Designation

Change Number

| Reference Designation | Part No. | Description # | Note |
|-----------------------|------------------------|--|-----------|
| 8. - A1 | J8447-60001 | BOARD ASSY:POWER SUPPLY 08447-6004Z | |
| 8. - → | J8447-20001 | BOARD:BLANK PC | |
| A1C1 | J150-0024 | C:FXD CER 0.02 UF +80-20% 600VDCW | |
| A1C2 | J180-0228 | C:FXD ELECT 22 UF 10% 15VDCW | |
| A1C3 | J180-0162 | C:FXD MY 0.022 UF 10% 200VDCW | |
| A1C4 | J180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW | |
| A1C5 | J180-1819 | C:FXD ELECT 100 UF +75-10% 50VDCW | |
| A1CR1 | 1901-0159 | DIODE:SILICON 0.75A 400PIV 1901-0743 | |
| A1CR2 | 1901-0159 | Diode: PWR RECT IN4004 | |
| A1CR3 | 1901-0159 | DIODE:SILICON 0.75A 400PIV " | " |
| A1CR4 | 1901-0159 | DIODE:SILICON 0.75A 400PIV " | " |
| A1CR5 | 1902-3036 | DIODE:SILICON 0.75A 400PIV " | " |
| A1CR6 | 1902-0761 | DIODE BREAKDOWN:SILICON 3.16V | |
| A1CR7 | 1901-0025 | DIODE:SILICON 100MA/1V | |
| A1CR8 | 1902-0290 | DIODE BREAKDOWN:SILICON 3.16V 5% 17.8V 1920-3224 | |
| A1CR9 | 1884-0012 | RECTIFIER:SILICON CONTROLLED 2N3528 1884-0073 | TO-5 |
| A1CR10 | 1901-0025 | DIODE:SILICON 100MA/1V | VERM 3100 |
| A1F1 | 2110-0012 | FUSE:CARTRIDGE 0.5A(230V OPERATION) | |
| | 2110-0269 | CLIP:FUSE 0.250" DIA | |
| A1Q1 | 1853-0012 | Q:SI PNP | |
| A1Q2 | 1854-0022 | Q:SI NPN | |
| A1Q3 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704) | |
| A1Q4 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704) | |
| A1Q5 | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704) | |
| 9. - A1K1 | 0757-0834 | R:FXD MET FLM 8.25K OHM 1% 1/2W 0757-0465 | |
| A1K2 | 0757-0278 | R:FXD MET FLM 1.78K OHM 1% 1/8W | |
| A1K3 | 0757-0834 | R:FXD MET FLM 10K OHM 1% 1/2W 5.62K 0757-0834 | |
| A1K4 | 0811-1068 | R:FXD WW 1.5 OHM 5% 2W | |
| A1K5 | 0698-3101 | R:FXD MET FLM 2.87K OHM 1% 1/2W | |
| A1K6 | 0698-0083 | R:FXD MET FLM 1.96K OHM 1% 1/8W | |
| A1K7 | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W | |
| A1K8 | 0757-0416 | R:FXD MET FLM 511 OHM 1% 1/8W | |
| A1K9 | 2100-1758 | R:VAR WW 1K OHM 5% TYPE V 1W | |
| 8. - A1K10 | 0757-0298 | R:FXD MET FLM 2.37K OHM 1% 1/8W 2.37K 0698-3150 | |
| | | FACTORY SELECTED PART | |
| A1K11 | 0757-1094 | R:FXD MET FLM 1.47K OHM 1% 1/8W | |
| A1K12 | 0698-3442 | R:FXD MET FLM 237 OHM 1% 1/8W | |
| A1K13 | 0757-0401 | R:FXD MET FLM 100 OHM 1% 1/8W | |
| C1 | 0180-2272 | C:FXD ELECT 850 UF +50-10% 75VDCW | |
| | 1210-0013 | BRACKET:MOUNTING FOR 1-3/8" OD | |
| Errata - C2 | 0160-2437 | C:FXD CER 5000 PP +80-20% 200VDCW 0160-2049 C: feed thru 5000 pf 500 V | |
| DS1 | 2140-0244 | LAMP:GLOW MINIATURE 95V | |
| F1 | 2110-0012 | FUSE:CARTRIDGE 0.5A(230V OPERATION) | |
| J1 | 1251-2357 | CONNECTOR:AC POWER 3 MALE CONTACTS | |
| J2 | | PART OF W2 | |
| J3 | | PART OF W2 | |

See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (contd)

Change
Number

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| Reference Designation | Part No. | Description # | Note |
|----------------------------|--|---|------------------------|
| J4, J5 J6, J7 J8, J9 | | PART OF W3 PART OF W4 PART OF W5 | |
| Q1 | 1854-0063 1200-0041 1200-0043 | Q: SI NPN SOCKET: TRANSISTOR INSULATOR: TRANSISTOR MOUNTING TD-3 0340-0664 | |
| R1 | 0683-2735 | R: FXD COMP 27K OHM 5% 1/4W | |
| S1 | 3101- 1234 | SWITCH: PUSHBUTTON SPDT-DB 3101-2139 (was 3101-2195 change 4) | |
| S2 | 3101-1234 | SWITCH: SLIDE DPDT | |
| T1 | 9100-2894 | TRANSFORMER: POWER | |
| U1 | 5095-7362 1820-0169 | INTEGRATED CIRCUIT: PRE-AMP 0.1-400MHZ | 0955-0403 |
| U2 | 5095-7362 1820-0169 | INTEGRATED CIRCUIT: PRE-AMP 0.1-400MHZ (OPTION 001) | 5095-7362 0955-0403 |
| W1 | 3120-1348 | CABLE ASSY: POWER, DETACHABLE | |
| W2 | 08447-60003 | CABLE ASSY: INPUT BNC 08447-20006 | |
| W3 | 08447-60003 | CABLE ASSY: OUTPUT BNC 08447-20007 | |
| W4 | 08447-60003 | CABLE ASSY Input BNC (OPT 001) 08447-20034 | } see page 6-6 |
| W5 | 08447-60003 | CABLE ASSY Output BNC (OPT 001) 08447-20035 | |
| XA1 | 1251-0135 | CONNECTOR: BODY 15 PIN | |
| XF1 | 2110-0564 1400-0090 2001 J900-0016 | FUSEHOLDER: EXTRACTOR POST TYPE (was 2110-0470 change 4) MISCELLANEOUS "O" RING: 11/16" | |
| | 2190-0037 2950-0038 | WASHER: LOCK SST FOR 1/2 THREAD NUT: HEX SST-1/2-24 X 11/16 (change 4) | |
| | 08447-00079 | Bracket and Amp Filter - replace 08447-00079 with 08447-00079. Also replace 2 200 notes relating to BNC max input levels. Amplifier input and output levels for 08447-00079 in Amp | |
| Bracket: Support Amp | 08447- 00079 | Bracket: Support Amp (opt 001) 08447-00079 | |
| Plate: Adapter | 08447-00080 | Plate: Adapter std amplifier | |
| Fuseholder cap | 2110-0565 | FUSEHOLDER CAP (was 2110-0465 change 4) | |
| Fuseholder nut | 2110-0569 | FUSEHOLDER NUT (was 2110-0467 change 4) | |
| Fuseholder washer | 1400-0090 | washer flat Neoptrene (Delete on change 5) | |

See introduction to this section for ordering information

Table 6-2. Parts List Indexed by Reference Designation (contd)

| Reference Designation | Part No. | Description # | Note |
|----------------------------------|-------------|-----------------------|------|
| | | | |
| <p>Figure 6-1. Cabinet Parts</p> | | | |
| 1 | 08447-00003 | DECK:MAIN | |
| 2 | 5000-7891 | SIDE COVER:3 X 8 | |
| 3 | 5060-0247 | FRAME ASSY | |
| 4 | | NOT ASSIGNED | |
| 5 | 5060-0708 | TOP COVER ASSY:5 X 8 | |
| 6 | 08447-00002 | PANEL:REAR | |
| 7 | 5060-0727 | FOOT ASSY | |
| 8 | 08447-00001 | PANEL:FRONT | |
| 9 | 5000-0710 | COVER:BOTTOM 5 X 8 SM | |

change number

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See introduction to this section for ordering information

Table 6-3. Parts List Indexed by HP Part Number

| Change Number | Part No. | Description # | Mfr. | Mfr. Part No. | TQ |
|--------------------|-------------------|---|-------|---------------------|----|
| | 0150-0024 | C:FXD CER 0.02 UF +80-20% 600VDCW | 71590 | TYPE DD 203 | 1 |
| | 0160-0102 | C:FXD MY 0.022 UF 10% 200VDCW | 56289 | 192P22392-PTS | 1 |
| | 0160-2437 | C:FXD CER 5000 PF +80-20% 200VDCW | 72982 | 2425-0C0-X5V-502P | 1 |
| | 0180-0116 | C:FXD ELECT 6.8 UF 10% 35VDCW | 28480 | 0180-0116 | 1 |
| | 0180-0228 | C:FXD ELECT 22 UF 10% 15VDCW | 28480 | 0180-0228 | 1 |
| | 0180-1819 | C:FXD ELECT 100 UF +75-10% 50VDCW | 28480 | 0180-1819 | 1 |
| | 0180-2272 | C:FXD ELECT 850 UF +50-10% 75VDCW | 56289 | 36D851F075AA2A DQB | 1 |
| | 0683-2735 | R:FXD COMP 27K OHM 5% 1/4W | 01121 | CB 2735 | 1 |
| | 0698-3083 | R:FXD MET FLM 1.96K OHM 1% 1/8W | 14674 | C4 | 1 |
| | 0698-3101 | R:FXD MET FLM 2.87K OHM 1% 1/2W | 28480 | 0698-3101 | 1 |
| | 0698-3440 | R:FXD MET FLM 196 OHM 1% 1/8W | 91637 | MF-1/10-32 | 1 |
| | 0698-3442 | R:FXD MET FLM 237 OHM 1% 1/8W | 28480 | 0698-3442 | 1 |
| | 0757-0278 | R:FXD MET FLM 1.78K OHM 1% 1/8W | 28480 | 0757-0278 | 1 |
| B. | 0757-0290 | R:FXD MET FLM 6.19K OHM 1% 1/8W | 28480 | 0757-0290 | 1 |
| | 0757-0416 | R:FXD MET FLM 511 OHM 1% 1/8W | 14674 | C4 | 1 |
| | 0757-0837 | R:FXD MET FLM 8.25K OHM 1% 1/2W | 28480 | 0757-0837 | 1 |
| B. | 0757-0839-0834 | R:FXD MET FLM 10K OHM 1% 1/2W 5.62K | 28480 | 0757-0839-0834 | 1 |
| | 0757-1094 | R:FXD MET FLM 1.47K OHM 1% 1/8W | 28480 | 0757-1094 | 1 |
| | 0811-1668 | R:FXD WW 1.5 OHM 5% 2W | 28480 | 0811-1668 | 1 |
| | 0900-0016 | "J" RING:11/16" | 28480 | 0900-0016 | 1 |
| Errata | 1200-0041 | SOCKET:TRANSISTOR | 71785 | 133-32-10-013 | 1 |
| | 1200-0043 | INSULATOR:TRANSISTOR MOUNTING T0-3 | 71785 | 293011 0340-0669 | 1 |
| | 1210-0013 | BRACKET:MOUNTING FOR 1-3/8 OD | 56289 | 4586-87A | 1 |
| | 1251-0135 | CONNECTOR:BODY 15 PIN | 28480 | 1251-0135 | 1 |
| | 1251-2357 | CONNECTOR:AC POWER 3 MALE CONTACTS | 82389 | EAC-301 | 1 |
| | 1400-0084 | FUSEHOLDER:EXTRACTOR POST TYPE | 79515 | 342014 | 1 |
| B. | 1820-0169 D1,U2 | INTEGRATED CIRCUIT:PRE-AMP 0.2-400MHZ | 28480 | 1820-0169 0955-0403 | 2 |
| see change to also | 1853-0012 | Q:SI PNP 0.1-400MHz | 04713 | 2N2904A | 1 |
| | 1854-0022 | Q:SI NPN | C7263 | S17843 | 1 |
| | 1854-0063 | Q:SI NPN | 04713 | 2N3055 | 1 |
| | 1854-0071 | Q:SI NPN(SELECTED FROM 2N3704) | 28480 | 1854-0071 | 3 |
| | 1884-0012 | RECTIFIER:SILICON CONTROLLED 2N3528 | 02735 | 2N3528 | 1 |
| | 1901-0025 | DIODE:SILICON 100MA/1V | 07263 | FD 2387 | 2 |
| Errata | 1901-0159 | DIODE:SILICON 0.75A-400PIV Diode PWR RECT IN4004 400VZA D-41 | 04713 | SR1358-4 1901-0743 | 4 |
| | 1902-0761 | DIODE:BREAKDOWN 5.9 TO 6.5V | 12954 | 1N821 | 1 |
| | 1902-3036 | DIODE BREAKDOWN:SILICON 3.16V | 28480 | 1902-3036 | 1 |
| B. | 1902-3290-3224 | DIODE BREAKDOWN:SILICON 31.6V 5% 17.8V | 28480 | 1902-3290-3224 | 1 |
| | 2100-1758 | R:VAR WW 1K OHM 5% TYPE V 1W | 28480 | 2100-1758 | 1 |
| | 2110-0012 | FUSE:CARTRIDGE 0.5A(230V OPERATION) | 28480 | 2110-0012 | 2 |
| | 2110-0269 | CLIP:FUSE 0.250" DIA | 91506 | 6008-32CN | 1 |
| | 2140-0244 | LAMP:GLOW MINIATURE 95V | 87034 | A1H | 1 |
| | 2190-0037 | WASHER:LOCK SST FOR 1/2 THREAD | 78189 | 1224-08 | 1 |
| | 2950-0038 | NUT:HEX SST 1/2-24 X 11/16 | 75915 | 903-12 | 1 |
| | 3101-1234 | SWITCH:SLIDE DPDT | 82389 | 11A-1242 | 1 |
| | 3101-1244 | SWITCH:PUSHBUTTON SPDT-DB | 87034 | 53-55480-120/A1H | 1 |
| B. | 5000-0710-0569 | COVER:BOTTOM 5 X 8 SM | 28480 | 5000-0710-0569 | 1 |
| B. | 5000-7891-0766 | SIDE COVER:3 X 8 | 28480 | 5000-7891-0766 | 2 |
| | 5060-0247 | FRAME ASSY | 28480 | 5060-0247 | 2 |
| | 5060-0708 | TOP COVER ASSY:5 X 8 | 28480 | 5060-0708 | 1 |
| | 5060-0727 | FOOT ASSY | 28480 | 5060-0727 | 2 |
| | 8120-1348 | CABLE ASSY:POWER, DETACHABLE | 70903 | KHS-7041 | 1 |
| | 9100-2894 | TRANSFORMER:POWER | 28480 | 9100-2894 | 1 |
| B.I. | 08447-00001-00054 | PANEL:FRONT (Std) | 28480 | 08447-00001-00054 | 1 |
| B. | 08447-00055 | Panel: Front (opt ool) | 28480 | 08447-00055 | 1 |

See introduction to this section for ordering information

Table 6-3. Parts List Indexed by HP Part Number (contd)

change
number

| HP Part No. | Description # | Mfr. | Mfr. Part No. | TQ |
|-------------------|--------------------------------------|-------|-------------------------|----|
| 6. 08447-0002 | PANEL: REAR | 28480 | 08447-00002 | 1 |
| 08447-0003 | DECK: MAIN | 28480 | 08447-00003 | 1 |
| 08447-2001 | BOARD: BLANK PC | 28480 | 08447-20001 | 1 |
| 8. 08447-6001 | BOARD ASSY: POWER SUPPLY | 28480 | 08447-60001-08447-60042 | 1 |
| 08447-6003 | CABLE ASSY: OUTPUT | 28480 | 08447-60003 | 4 |
| 6. 08447-20006 W2 | Cable Assy: IN BNC | | | |
| 6. 08447-20007 W3 | Cable Assy: OUT BNC | | | |
| 6. 08447-20008 W4 | Cable Assy: IN BNC (opt 001) | | 08447-20034 change 8 | |
| 6. 08447-20009 W5 | Cable Assy: OUT BNC (opt 001) | | 08447-20035 change 8 | |
| 6. 08447-00028 | Bracket: Support Amplifier (opt 001) | | 08447-00079 change 8 | |
| 8. 08447-00080 | Adapter Plate: Amplifier (std) | | | |

See introduction to this section for ordering information

Table 6-4. Code List of Manufacturers

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 Handbooks.

| Code No. | Manufacturer | Address | Code No. | Manufacturer | Address |
|----------|--|--------------------------|----------|--|-----------------------------------|
| 00000 | U.S.A Common | Any supplier of U.S. | 05347 | Ultronix, Inc. | San Mateo, Cal. |
| 00136 | McCoy Electronics | Mount Holly Springs, Pa. | 05397 | Union Carbine Corp., Elect. Div. | New York, N.Y. |
| 00213 | Sage Electronics Corp. | Rochester, N.Y. | 05574 | Viking Ind. Inc. | Canoga Park, Cal. |
| 00287 | Cemco, Inc. | Danielson, Conn | 05593 | Icore Electro-Plastics Inc. | Sunnyvale, Cal. |
| 00334 | Humidial | Colton, Calif. | 05616 | Cosmo Plastic (c/o Electrical Spec. Co.) | Cleveland, Ohio |
| 00348 | Mictron, Co., Inc. | Valley Stream, N.Y. | 05624 | Barber Colman Co. | Rockford, Ill. |
| 00373 | Garlock Inc. | Cherry Hill, N.J. | 05728 | Tiffen Optical Co. | Roslyn Heights, Long Island, N.Y. |
| 00656 | Aerovox Corp. | New Bedford, Mass. | 05729 | Metro-Tel Corp. | Westbury, N.Y. |
| 00779 | Amp. Inc. | Harrisburg, Pa. | 05783 | Stewart Engineering Co. | Santa Cruz, Cal. |
| 00781 | Aircraft Radio Corp. | Boonton, N.J. | 05820 | Wakefield Engineering Inc. | Wakefield, Mass. |
| 00809 | Croven, Ltd. | Whitby, Ontario, Canada | 06004 | Bassick Co., Div. of Stewart Warner Corp. | Bridgeport, Conn. |
| 00815 | Northern Engineering Laboratories, Inc. | Burlington, Wis. | 06090 | Raychem Corp. | Redwood City, Cal. |
| 00853 | Sangamo Electric Co., Pickens Div. | Pickens, S.C. | 06175 | Bausch and Lomb Optical Co. | Rochester, N.Y. |
| 00866 | Goe Engineering Co. | City of Industry, Cal. | 06402 | E.T.A. Products Co. of America | Chicago, Ill. |
| 00891 | Carl E. Holmes Corp. | Los Angeles, Cal. | 06540 | Amatom Electronic Hardware Co., Inc. | New Rochelle, N.Y. |
| 00929 | Microlab Inc. | Livingston, N.J. | 06555 | Beede Electrical Instrument Co., Inc. | Penacook, N.H. |
| 01002 | General Electric Co., Capacitor Dept. | Hudson Falls, N.Y. | 06666 | General Devices Co., Inc. | Indianapolis, Ind. |
| 01009 | Alden Products Co. | Brockton, Mass. | 06751 | Components Inc., Ariz. Div. | Phoenix, Arizona |
| 01121 | Allen Bradley Co. | Milwaukee, Wis. | 06812 | Torrington Mfg. Co., West Div. | Van Nuys, Cal. |
| 01255 | Litton Industries, Inc. | Beverly Hills, Cal. | 06980 | Varian Assoc. Etmac Div. | San Carlos, Cal. |
| 01281 | TRW Semiconductors, Inc. | Lawndale, Cal. | 07088 | Kelvin Electric Co. | Van Nuys, Cal. |
| 01295 | Texas Instruments, Inc., Transistor Products Div. | Dallas, Texas | 07126 | Digitran Co. | Pasadena, Cal. |
| 01349 | The Alliance Mfg. Co. | Alliance, Ohio | 07137 | Transistor Electronics Corp. | Minneapolis, Minn. |
| 01538 | Small Parts Inc. | Los Angeles, Cal. | 07138 | Westinghouse Electric Corp., Electronic Tube Div. | Elmira, N.Y. |
| 01589 | Pacific Relays, Inc. | Van Nuys, Cal. | 07149 | Filmohm Corp. | New York, N.Y. |
| 01670 | Gudebrod Bros. Silk Co. | New York, N.Y. | 07233 | Cinch-Graphik Co. | City of Industry, Cal. |
| 01930 | Amerock Corp. | Rockford, Ill | 07256 | Silicon Transistor Corp. | Carle Place, N.Y. |
| 01960 | Pulse Engineering Co. | Santa Clara, Cal. | 07261 | Avnet Corp. | Culver City, Cal. |
| 02114 | Ferroxcube Corp. of America | Saugerties, N.Y. | 07263 | Fairchild Camera & Inst. Corp., Semiconductor Div. | Mountain View, Cal. |
| 02116 | Wheelock Signals, Inc. | Long Branch, N.J. | 07322 | Minnesota Rubber Co. | Minneapolis, Minn. |
| 02286 | Cole Rubber and Plastics Inc. | Sunnyvale, Cal. | 07387 | Birtcher Corp, The | Monterey Park, Cal. |
| 02660 | Amphenol-Borg Electronics Corp. | Broadview, Ill. | 07397 | Sylvania Elect. Prod. Inc., Mt. View Operations | Mountain View, Cal. |
| 02735 | Radio Corp. of America, Semiconductor and Materials Division | Somerville, N.J. | 07700 | Technical Wire Products Inc. | Cranford, N.J. |
| 02771 | Vocaline Co. of America, Inc. | Old Saybrook, Conn. | 07829 | Bodine Elect. Co. | Chicago, Ill. |
| 02777 | Hopkins Engineering Co. | San Fernando, Cal. | 07910 | Continental Device Corp. | Hawthorne, Cal. |
| 02875 | Hudson Tool & Die | Newark, N.J. | 07933 | Raytheon Mfg. Co., Semiconductor Div. | Mountain View, Cal. |
| 03508 | G.E. Semiconductor Prod. Dept. | Syracuse, N.Y. | 07980 | Hewlett-Packard Co., Boonton Radio Div. | Rockaway, N.J. |
| 03705 | Apex Machine & Tool Co. | Dayton, Ohio | 08145 | U.S. Engineering Co. | Los Angeles, Cal. |
| 03797 | Eldema Corp. | Compton, Calif. | 08289 | Blinn, Delbert Co. | Pomona, Cal. |
| 03818 | Parker Seal Co. | Los Angeles, Cal. | 08358 | Burgess Battery Co. | Niagara Falls, Ontario, Canada |
| 03877 | Transitron Electric Corp. | Wakefield, Mass. | 08524 | Deutsch Fastener Corp. | Los Angeles, Cal. |
| 03888 | Pyrofilm Resistor Co., Inc. | Cedar Knolls, N.J. | 08664 | Bristol Co., The | Waterbury, Conn. |
| 03954 | Singer Co., Diehl Div., Finderne Plant | Sumerville, N.J. | 08717 | Sloan Company | Sun Valley, Cal. |
| 04009 | Arrow, Hart and Hegeman Elect. Co. | Hartford, Conn. | 08718 | ITT Cannon Electric Inc., Phoenix Div. | Phoenix, Arizona |
| 04013 | Taruus Corp. | Lambertville, N.J. | 08727 | National Radio Lab. Inc. | Paramus, N.J. |
| 04062 | Arco Electronic Inc. | Great Neck, N.Y. | 08792 | CBS Electronics Semiconductor Operations, Div. of CBS Inc. | Lowell, Mass. |
| 04217 | Essex Wire | Los Angeles, Cal. | 08806 | General Electric Co., Miniature Lamp Dept. | Cleveland, Ohio |
| 04222 | Hi-Q Division of Aerovox | Myrtle Beach, S.C. | 08984 | Mel-Rain | Indianapolis, Ind. |
| 04354 | Precision Paper Tube Co. | Wheeling, Ill. | 09026 | Babcock Relays Div. | Costa Mesa, Cal. |
| 04404 | Dymec Division of Hewlett-Packard Co. | Palo Alto, Cal. | 09134 | Texas Capacitor Co. | Houston, Texas |
| 04651 | Sylvania Electric Products, Microwave Device Div. | Mountain View, Cal. | 09145 | Tech. Ind. Inc. Atohm Elect. | Burbank, Cal. |
| 04673 | Dakota Engr. Inc. | Culver City, Cal. | 09250 | Electro Assemblies, Inc. | Chicago, Ill. |
| 04713 | Motorola Inc, Semiconductor Prod. Div. | Phoenix, Arizona | 09353 | C & K Components Inc. | Newton, Mass. |
| 04732 | Filtron Co., Inc. Western Div. | Culver City, Cal. | 09569 | Mallory Battery Co. of Canada, Ltd. | Toronto, Ontario, Canada |
| 04773 | Automatic Electric Co. | Northlake, Ill. | 09922 | Burndy Corp. | Norwalk, Conn. |
| 04796 | Sequoia Wire Co. | Redwood City, Cal. | 10214 | General Transistor Western Corp. | Los Angeles, Cal. |
| 04811 | Precision Coil Spring Co. | El Monte, Cal. | | | |
| 04870 | P. M. Motor Company | Westchester, Ill. | | | |
| 04919 | Component Mfg. Service Co. | W. Bridgewater, Mass. | | | |
| 05006 | Twentieth Century Plastics, Inc. | Los Angeles, Cal. | | | |
| 05277 | Westinghouse Electric Corp. Semiconductor Dept. | Youngwood, Pa. | | | |

00015-46
Revised: October 1969

From: Handbook Supplements
H4-1 Dated AUGUST 1966

Table 6-4. Code List of Manufacturers (contd)

| Code No. | Manufacturer | Address | Code No. | Manufacturer | Address |
|----------|---|--------------------------------|----------|---|-----------------------------|
| 10411 | Ti-Tal, Inc. | Berkeley, Cal. | 19589 | Concoa | Baldwin Park, Cal. |
| 10646 | Carborundum Co. | Niagara Falls, N.Y. | 19644 | LRC Electronics | Horseheads, N.Y. |
| 11236 | CTS of Berne, Inc. | Berne, Ind. | 19701 | Electra Mfg. Co. | Independence, Kansas |
| 11237 | Chicago Telephone of California, Inc. | So. Pasadena, Cal. | 20183 | General Atronics Corp. | Philadelphia, Pa. |
| 11242 | Bay State Electronics Corp. | Waltham, Mass. | 21226 | Executone, Inc. | Long Island City, N.Y. |
| 11312 | Teledyne Inc., Microwave Div. | Palo Alto, Cal. | 21355 | Fafnir Bearing Co., The | New Britain, Conn. |
| 11314 | National Seal | Downey, Cal. | 21520 | Fansteel Metallurgical Corp. | N. Chicago, Ill. |
| 11453 | Precision Connector Corp. | Jamaica, N.Y. | 23042 | Texscan Corp. | Indianapolis, Ind. |
| 11534 | Duncan Electronics Inc. | Costa Mesa, Cal. | 23783 | British Radio Electronics Ltd. | Washington, D.C. |
| 11711 | General Instrument Corp., Semiconductor Division, Products Group | Newark, N.J. | 24455 | G.E. Lamp Division | Nela Park, Cleveland, Ohio |
| 11717 | Imperial Electronic, Inc. | Buena Park, Cal. | 24655 | General Radio Co. | West Concord, Mass. |
| 11870 | Melabs, Inc. | Palo Alto, Cal. | 24681 | Memcor Inc., Comp. Div. | Huntington, Ind. |
| 12136 | Philadelphia Handle Co. | Camden, N.J. | 26365 | Gries Reproducer Corp. | New Rochelle, N.Y. |
| 12361 | Grove Mfg. Co., Inc. | Shady Grove, Pa. | 26462 | Grobert File Co. of America, Inc. | Carlstadt, N.J. |
| 12574 | Gulton Ind. Inc., Data System Div. | Albuquerque, N.M. | 26851 | Compac/Hollister Co. | Hollister, Cal. |
| 12697 | Clarostat Mfg. Co. | Dover, N.H. | 26992 | Hamilton Watch Co. | Lancaster, Pa. |
| 12728 | Elmar Filter Corp. | W. Haven, Conn. | 28480 | Hewlett-Packard Co. | Palo Alto, Cal. |
| 12859 | Nippon Electric Co., Ltd. | Tokyo, Japan | 28520 | Heyman Mfg. Co. | Kenilworth, N.J. |
| 12881 | Metex Electronics Corp. | Clark, N.J. | 30817 | Instrument Specialties Co., Inc. | Little Falls, N.J. |
| 12930 | Delta Semiconductor Inc. | Newport Beach, Cal. | 33173 | G.E. Receiving Tube Dept. | Owensboro, Ky. |
| 12954 | Dickson Electronics Corp. | Scottsdale, Arizona | 35434 | Lectrohm Inc. | Chicago, Ill. |
| 13019 | Airco Supply Co., Inc. | Wichita, Kansas | 36196 | Stanwyck Coil Products, Ltd. | Hawkesbury, Ontario, Canada |
| 13103 | Thermolloy | Dallas, Texas | 36287 | Cunningham, W.H. & Hill, Ltd. | Toronto, Ontario, Canada |
| 13396 | Telefunken (GmbH) | Hanover, Germany | 37942 | P.R. Mallory & Co., Inc. | Indianapolis, Ind. |
| 13835 | Midland-Wright Div. of Pacific Industries, Inc. | Kansas City, Kansas | 39543 | Mechanical Industries Prod. Co. | Akron, Ohio |
| 14099 | Sem-Tech | Newbury Park, Cal. | 40920 | Miniature Precision Bearings, Inc. | Keene, N.H. |
| 14193 | Calif. Resistor Corp. | Santa Monica, Cal. | 42190 | Muter Co. | Chicago, Ill. |
| 14298 | American Components, Inc. | Conshohocken, Pa. | 43990 | C.A. Norgren Co. | Englewood, Colo. |
| 14433 | ITT Semiconductor, A Div. of Int. Telephone & Telegraph Corporation | West Palm Beach, Fla. | 44655 | Ohmite Mfg. Co. | Skokie, Ill. |
| 14493 | Hewlett-Packard Company | Loveland, Colo. | 46384 | Penn Eng. & Mfg. Corp. | Doylestown, Pa. |
| 14655 | Cornell Dublier Electric Corp. | Newark, N.J. | 47904 | Polaroid Corp. | Cambridge, Mass. |
| 14674 | Corning Glass Works | Corning, N.Y. | 48620 | Precision Thermometer & Inst. Co. | Southampton, Pa. |
| 14752 | Electro Cube Inc. | San Gabriel, Cal. | 49956 | Microwave & Power Tube Div. | Waltham, Mass. |
| 14960 | Williams Mfg. Co. | San Jose, Cal. | 52090 | Rowan Controller Co. | Westminster, Md. |
| 15106 | The Sphere Co., Inc. | Little Falls, N.J. | 52983 | Sanborn Company | Waltham, Mass. |
| 15203 | Webster Electronics Co. | New York, N.Y. | 54294 | Shallcross Mfg. Co. | Selma, N.C. |
| 15287 | Seionics Corp. | Northridge, Cal. | 55026 | Simpson Electric Co. | Chicago, Ill. |
| 15291 | Adjustable Bushing Co. | N. Hollywood, Cal. | 55933 | Sonotone Corp. | Elmsford, N.Y. |
| 15558 | Micon Electronics | Garden City, Long Island, N.Y. | 55938 | Raytheon Co. Commercial Apparatus & System Div. | So. Norwalk, Conn. |
| 15566 | Amprobe Inst. Corp. | Lynbrook, N.Y. | 56137 | Spaulding Fibre Co., Inc. | Tonawanda, N.Y. |
| 15631 | Cabletronics | Costa Mesa, Cal. | 56289 | Sprague Electric Co. | North Adams, Mass. |
| 15772 | Twentieth Century Coil Spring Co. | Santa Clara, Cal. | 59446 | Telex Corp. | Tulsa, Okla. |
| 15801 | Fenwal Elect. Inc. | Framingham, Mass. | 59730 | Thomas & Betts Co. | Elizabeth, N.J. |
| 15818 | Amelco Inc. | Mountain View, Cal. | 60741 | Triplet Electrical Inst. Co. | Bluffton, Ohio |
| 16037 | Spruce Pine Mica Co. | Spruce Pine, N.C. | 61775 | Union Switch and Signal, Div. of Westinghouse Air Brake Co. | Pittsburgh, Pa. |
| 16179 | Omni-Spectra Inc. | Detroit, Ill. | 62119 | Universal Electric Co. | Owosso, Mich. |
| 16352 | Computer Diode Corp. | Lodi, N.J. | 63743 | Ward-Leonard Electric Co. | Mt. Vernon, N.Y. |
| 16585 | Boots Aircraft Nut Corp. | Pasadena, Cal. | 64959 | Western Electric Co., Inc. | New York, N.Y. |
| 16688 | Ideal Prec. Meter Co., Inc., De Jur Meter Div. | Brooklyn, N.Y. | 65092 | Weston Inst. Inc. Weston-Newark | Newark, N.J. |
| 16758 | Delco Radio Div. of G.M. Corp. | Kokoma, Ind. | 66295 | Witteck Mfg. Co. | Chicago, Ill. |
| 17109 | Thermonetics Inc. | Canoga Park, Cal. | 66346 | Minnesota Mining & Mfg. Co. Revere Mincom Div. | St. Paul, Minn. |
| 17474 | Tranex Company | Mountain View, Cal. | 70276 | Allen Mfg. Co. | Hartford, Conn. |
| 17675 | Hamlin Metal Products Corp. | Akron, Ohio | 70309 | Allied Control | New York, N.Y. |
| 17745 | Angstrom Prec. Inc. | No. Hollywood, Cal. | 70318 | Allmetal Screw Product Co., Inc. | Garden City, N.Y. |
| 17856 | Siliconix Inc. | Sunnyvale, Cal. | 70417 | Amplex, Div. of Chrysler Corp. | Detroit, Mich. |
| 17870 | McGraw-Edison Co. | Manchester, N.H. | 70485 | Atlantic India Rubber Works, Inc. | Chicago, Ill. |
| 18042 | Power Design Pacific Inc. | Palo Alto, Cal. | 70563 | Amperite Co., Inc. | Union City, N.J. |
| 18083 | Clevite Corp., Semiconductor Div. | Palo Alto, Cal. | 70674 | ADC Products Inc. | Minneapolis, Minn. |
| 18324 | Signetics Corp. | Sunnyvale, Cal. | 70903 | Belden Mfg. Co. | Chicago, Ill. |
| 18476 | Ty-Car Mfg. Co., Inc. | Holliston, Mass. | 70998 | Bird Electric Corp. | Cleveland, Ohio |
| 18486 | TRW Elect. Comp. Div. | Des Plaines, Ill. | 71002 | Birnbach Radio Co. | New York, N.Y. |
| 18583 | Curtis Instrument, Inc. | Mt. Kisco, N.Y. | 71034 | Bliley Electric Co., Inc. | Erie, Pa. |
| 18612 | Vishay Instruments Inc. | Malvern, Pa. | 71041 | Boston Gear Works Div. of Murray Co. of Texas | Quincey, Mass. |
| 18873 | E.I. DuPont and Co., Inc. | Wilmington, Del. | 71218 | Bud Radio, Inc. | Willoughby, Ohio |
| 18911 | Durant Mfg. Co. | Milwaukee, Wis. | 71279 | Cambridge Thermionics Corp. | Cambridge, Mass. |
| 19315 | The Bendix Corp., Navigation & Control Div. | Teterboro, N.J. | 71286 | Camloc Fastener Corp. | Paramus, N.J. |
| 19500 | Thomas A. Edison Industries, Div. of McGraw-Edison Co. | West Orange, N.J. | 71313 | Cardwell Condenser Corp. | Lindenhurst, L.I., N.Y. |
| | | | 71400 | Bussmann Mfg. Div. of McGraw-Edison Co. | St. Louis, Mo. |

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Table 6-4. Code List of Manufacturers (contd)

| Code No. | Manufacturer | Address | Code No. | Manufacturer | Address |
|----------|---|------------------------|----------|--|-----------------------------|
| 71436 | Chicago Condenser Corp. | Chicago, Ill. | 77764 | Resistance Products Co. | Harrisburg, Pa. |
| 71447 | Calif. Spring Co., Inc. | Pico-Rivera, Cal. | 77969 | Rubbercraft Corp. of Calif. | Torrance, Cal. |
| 71450 | CTS Corp. | Elkhart, Ind. | 78189 | Shakeproof Division of Illinois Tool Works | Elgin, Ill. |
| 71468 | ITT Cannon Electric Inc. | Los Angeles, Cal. | 78277 | Sigma | So. Braintree, Mass. |
| 71471 | Cinema, Div. Aerovox Corp. | Burbank, Cal. | 78283 | Signal Indicator Corp. | New York, N.Y. |
| 71482 | C.P. Clare & Co. | Chicago, Ill. | 78290 | Struthers-Dunn Inc. | Pitman, N.J. |
| 71590 | Centralab Div. of Globe Union Inc. | Milwaukee, Wis. | 78452 | Thompson-Bremer & Co. | Chicago, Ill. |
| 71616 | Commercial Plastics Co. | Chicago, Ill. | 78471 | Tilley Mfg. Co. | San Francisco, Cal. |
| 71700 | Cornish Wire Co., The | New York, N.Y. | 78488 | Stackpole Carbon Co. | St. Marys, Pa. |
| 71707 | Coto Coil Co., Inc. | Providence, R.I. | 78493 | Standard Thomson Corp. | Waltham, Mass. |
| 71744 | Chicago Miniature Lamp Works | Chicago, Ill. | 78553 | Tinnerman Products, Inc. | Cleveland, Ohio |
| 71785 | Cinch Mfg. Co., Howard B. Jones Div. | Chicago, Ill. | 78790 | Transformer Engineers | San Gabriel, Cal. |
| 71984 | Dow Corning Corp. | Midland, Mich. | 78947 | Ucinite Co. | Newtonville, Mass. |
| 72136 | Electro Motive Mfg. Co., Inc. | Willimantic, Conn. | 79136 | Waldes Kohinoor Inc. | Long Island City, N.Y. |
| 72619 | Dialight Corp. | Brooklyn, N.Y. | 79142 | Veeder Root, Inc. | Hartford, Conn. |
| 72656 | Indiana General Corp., Electronics Div. | Keasby, N.J. | 79251 | Wenco Mfg. Co. | Chicago, Ill. |
| 72699 | General Instrument Corp., Cap. Div. | Newark, N.J. | 79727 | Continental-Wirt Electronics Corp. | Philadelphia, Pa. |
| 72765 | Drake Mfg. Co. | Harwood Heights, Ill. | 79963 | Zierick Mfg. Corp. | New Rochelle, N.Y. |
| 72825 | Hugh H. Eby Inc. | Philadelphia, Pa. | 80031 | Mepec Division of Sessions Clock Co. | Morristown, N.J. |
| 72928 | Gudeman Co. | Chicago, Ill. | 80033 | Prestole Corp. | Toledo, Ohio |
| 72962 | Elastic Stop Nut Corp. | Union, N.J. | 80120 | Schnitzer Alloy Products Co. | Elizabeth, N.J. |
| 72964 | Robert M. Hadley Co. | Los Angeles, Cal. | 80131 | Electronic Industries Association, Any Brand Tube meeting EIA Standards-Washington, D.C. | |
| 72982 | Erie Technological Products, Inc. | Erie, Pa. | 80207 | Unimax Switch, Div. Maxon Electronics Corp. | Wallingford, Conn. |
| 73061 | Hansen Mfg. Co., Inc. | Princeton, Ind. | 80223 | United Transformer Corp. | New York, N.Y. |
| 73076 | H.M. Harper Co. | Chicago, Ill. | 80248 | Oxford Electric Corp. | Chicago, Ill. |
| 73138 | Helipot Div. of Beckman Inst. Inc. | Fullerton, Cal. | 80294 | Bourns Inc. | Riverside, Cal. |
| 73293 | Hughes Products Division of Hughes Aircraft Co. | Newport Beach, Cal. | 80411 | Arco Div. of Robertshaw Controls Co. | Columbus, Ohio |
| 73445 | Amperex Elect. Co. | Hicksville, L.I., N.Y. | 80486 | All Star Products Inc. | Defiance, Ohio |
| 73506 | Bradley Semiconductor Corp. | New Haven, Conn. | 80509 | Avery Label Co. | Monrovia, Cal. |
| 73559 | Carling Electric, Inc. | Hartford, Conn. | 80583 | Hammarlund Co., Inc. | Mars Hill, N.C. |
| 73586 | Circle F Mfg. Co. | Trenton, N.J. | 80640 | Stevens, Arnold, Co., Inc. | Boston, Mass. |
| 73682 | George K. Garrett Co., Div. MSL Industries Inc. | Philadelphia, Pa. | 80813 | Dimco Gray Co. | Dayton, Ohio |
| 73734 | Federal Screw Products Inc. | Chicago, Ill. | 81030 | International Instruments Inc. | Orange, Conn. |
| 73743 | Fischer Special Mfg. Co. | Cincinnati, Ohio | 81073 | Grayhill Co. | LaGrange, Ill. |
| 73793 | General Industries Co., The | Elyria, Ohio | 81095 | Triad Transformer Corp. | Venice, Cal. |
| 73846 | Goshen Stamping & Tool Co. | Goshen, Ind. | 81312 | Winchester Elec. Div. Litton Ind., Inc. | Oakville, Conn. |
| 73899 | JFD Electronics Corp. | Brooklyn, N.Y. | 81349 | Military Specification | |
| 73905 | Jennings Radio Mfg. Corp. | San Jose, Cal. | 81483 | International Rectifier Corp. | El Segundo, Cal. |
| 73957 | Groove-Pin Corp. | Ridgefield, N.J. | 81541 | Airpax Electronics, Inc. | Cambridge, Maryland |
| 74276 | Signalite Inc. | Neptune, N.J. | 81860 | Barry Controls, Div. Barry Wright Corp. | Watertown, Mass. |
| 74455 | J.H. Winns, and Sons | Winchester, Mass. | 82042 | Carter Precision Electric Co. | Skokie, Ill. |
| 74861 | Industrial Condenser Corp. | Chicago, Ill. | 82047 | Sperti Faraday Inc., Copper Hewitt Electric Div. | Hoboken, N.J. |
| 74868 | R.F. Products Division of Amphenol-Borg Electronics Corp. | Danbury, Conn. | 82116 | Electric Regulator Corp. | Norwalk, Conn. |
| 74970 | E.F. Johnson Co. | Waseca, Minn. | 82142 | Jeffers Electronics Division of Speer Carbon Co. | Du Bois, Pa. |
| 75042 | International Resistance Co. | Philadelphia, Pa. | 82170 | Fairchild Camera & Inst. Corp., Space & Defense Systems Div. | Paramus, N.J. |
| 75263 | Keystone Carbon Co., Inc. | St. Marys, Pa. | 82209 | Magurie Industries, Inc. | Greenwich, Conn. |
| 75378 | CTS Knights Inc. | Sandwich, Ill. | 82219 | Sylvania Electric Prod. Inc., Electronic Tube Division | Emponum, Pa. |
| 75382 | Kulka Electric Corporation | Mt. Vernon, N.Y. | 82376 | Astron Corp. | East Newark, Harrison, N.J. |
| 75818 | Lenz Electric Mfg. Co. | Chicago, Ill. | 82389 | Switchcraft, Inc. | Chicago, Ill. |
| 75915 | Littlefuse, Inc. | Des Plaines, Ill. | 82647 | Metals & Controls Inc., Spencer Products | Attleboro, Mass. |
| 76005 | Lord Mfg. Co. | Erie, Pa. | 82768 | Phillips-Advance Control Co. | Joliet, Ill. |
| 76210 | C.W. Marwedel | San Francisco, Cal. | 82866 | Research Products Corp. | Madison, Wis. |
| 76433 | General Instrument Corp., Micamold Division | Newark, N.J. | 82877 | Roltron Mfg. Co., Inc. | Woodstock, N.Y. |
| 76487 | James Millen Mfg. Co., Inc. | Malden, Mass. | 82893 | Vector Electronic Co. | Glendale, Cal. |
| 76493 | J.W. Miller Co. | Los Angeles, Cal. | 83058 | Carr Fastener Co. | Cambridge, Mass. |
| 76530 | Cinch-Monadnock, Div. of United Carr Fastener Corp. | San Leandro, Cal. | 83086 | New Hampshire Ball Bearing, Inc. | Peterborough, N.H. |
| 76545 | Mueller Electric Co. | Cleveland, Ohio | 83125 | General Instrument Corp., Capacitor Div. | Darlington, S.C. |
| 76703 | National Union | Newark, N.J. | 83148 | ITT Wire and Cable Div. | Los Angeles, Cal. |
| 76854 | Oak Manufacturing Co. | Crystal Lake, Ill. | 83186 | Victory Eng. Corp. | Springfield, N.J. |
| 77068 | The Bendix Corp., Electrodynamics Div. | N. Hollywood, Cal. | 83298 | Bendix Corp., Red Bank Div. | Red Bank, N.J. |
| 77075 | Pacific Metals Co. | San Francisco, Cal. | 83315 | Hubbell Corp. | Mundelein, Ill. |
| 77221 | Phanostran Instrument and Electronic Co. | So. Pasadena, Cal. | 83324 | Rosan Inc. | Newport Beach, Cal. |
| 77252 | Philadelphia Steel and Wire Corp. | Philadelphia, Pa. | 83330 | Smith, Herman H., Inc. | Brooklyn, N.Y. |
| 77342 | American Machine & Foundry Co. Potter & Brumfield Div. | Princeton, Ind. | 83332 | Tech Labs | Palisades Park, N.J. |
| 77630 | TRW Electronic Components Div. | Camden, N.J. | 83385 | Central Screw Co. | Chicago, Ill. |
| 77638 | General Instrument Corp., Rectifier Div. | Brooklyn, N.Y. | | | |

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SECTION VII

MANUAL CHANGES

7-1. MANUAL CHANGES.

7-2. Current Instruments.

7-3. This manual applies to standard Model 8447A Amplifier having the following serial prefix number 955:

7-4. Older Instruments.

7-5. This manual covers all instruments currently available. As instrument changes are made and this

manual is revised, backdating information to cover older instruments will be included in this section.

7-6. Newer Instruments.

7-7. As changes are made in the Model 8447A, newer instruments may have serial prefix numbers not listed in this manual. The manuals for these instruments will be supplied with an additional "Manual Changes" sheet containing the required information; contact your nearest Hewlett-Packard sales and service office for information if this sheet is missing.

SECTION VIII

SERVICE

8-1. INTRODUCTION.

8-2. This section contains theory of operation, troubleshooting instructions, schematics and component locations for the Model 8447A Amplifier. Also included is general service information for semiconductors and printed circuits boards.

8-3. TROUBLESHOOTING.

8-4. Service Sheet 1 contains detailed troubleshooting information. In a few instances certain specific parts are called out as a probable cause of circuit malfunction, however, the troubleshooting charts are not intended to locate specific parts that have failed. They are intended to locate malfunctioning stages only.

8-5. SCHEMATICS.

8-6. The schematics contain signal-routing information, nominal voltage levels, waveforms and notes that assist in understanding the circuit. They show electrical operation and are not intended as wiring diagrams. Component location photographs next to the schematic fold-outs indicate the physical location of the parts. Test points are also shown in the photograph as well as on the schematic. Table 8-2, Schematic Notes, shows the test conditions that existed when the nominal voltages and the waveforms were observed.

8-7. TEST EQUIPMENT AND ACCESSORIES REQUIRED.

8-8. Test equipment and accessories required to troubleshoot the Model 8447A Amplifier are shown in Table 1-2. Test instruments other than those listed may be used provided that their specifications meet or exceed those listed in Table 1-2.

8-9. REPAIR.

8-10. The locations of chassis parts are shown in Figure 8-2. The location of individual printed circuit board components are shown on the service sheet page. The part reference designator is the assembly designator plus the part designator. (Example: A1R9 is R9 on the A1 Power Supply Assembly.) Refer to the parts list in Section VI for specific component description for ordering parts.

8-11. DIAGRAM NOTES.

8-12. Table 8-2, Schematic Notes, provide information

relating to symbols and values shown in the schematic diagrams.

8-13. ETCHED CIRCUITS.

8-14. The etched circuit board in the Model 8447A is of the plated-through type consisting of metallic conductors bonded to both sides of insulating material. The metallic conductors are extended through the component mounting holes by a plating process. Soldering can be done from either side of the board with equally good results. Table 8-1 lists recommended tools and materials. Following are recommendations and precautions pertinent to etched circuit repair work.

a. Avoid unnecessary component substitution; it can result in damage to the circuit board and/or adjacent components.

b. Do not use a high-power soldering iron on etched circuit boards. Excessive heat may lift a conductor or damage the board.

c. Use a suction device (Table 8-1) or wooded toothpick to remove solder from component mounting holes. **DO NOT USE A SHARP METAL OBJECT SUCH AS AN AWL OR TWIST DRILL FOR THIS PURPOSE. SHARP OBJECTS MAY DAMAGE THE PLATED-THROUGH CONDUCTOR.**

d. After soldering, remove excess flux from the soldered areas and apply a protective coating to prevent contamination and corrosion. See Table 8-1 for recommendations.

8-15. **Etched Conductor Repair.** A broken or burned section of conductor can be repaired by bridging the damaged section with a length of tinned copper wire. Allow adequate overlap and remove any varnish from etched conductor before soldering wire into place.

8-16. COMPONENT REPLACEMENT.

a. Remove defective component from board.

NOTE

Axial lead components, such as resistors and tubular capacitors, can be replaced without unsoldering. Clip leads near body of defective component, remove

component and straighten leads left in board. Wrap leads of replacement component one turn around original leads. Solder wrapped connection, and clip off excess lead.

b. If component was unsoldered, remove solder from mounting holes, and position component as original was positioned. **DO NOT FORCE LEADS INTO MOUNTING HOLES;** sharp lead ends may damage plated-through conductor.

8-17. TRANSISTOR REPLACEMENT.

8-18. Solid state transistors are in many physical forms. This sometimes results in confusion as to which lead is the collector, which is the emitter, and which is the base. Figure 8-1 shows epoxy and

metal case transistors and the means of identifying the leads.

8-19. To replace the transistor proceed as follows:

a. Do not apply excessive heat: see Table 8-1 for recommended soldering tools.

b. Use long-nose pliers between transistor and hot soldering iron as a heat sink. The instant solder is melted, use pliers to pull lead free of board.

c. When installing replacement transistor, ensure sufficient lead length to dissipate soldering heat by using about the same length of exposed lead as used for original transistor.

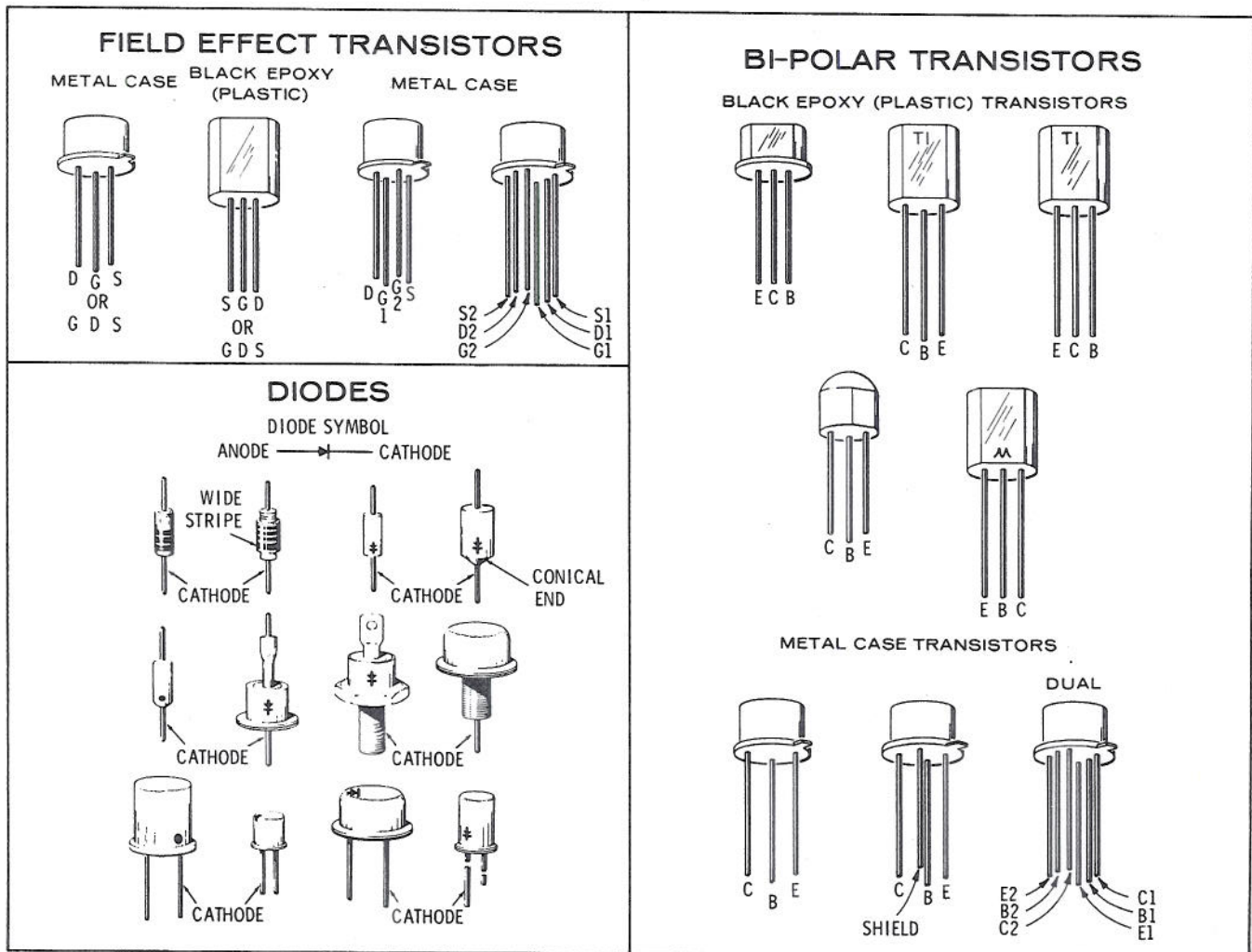


Figure 8-1. Examples of Diode and Transistor Marking Methods

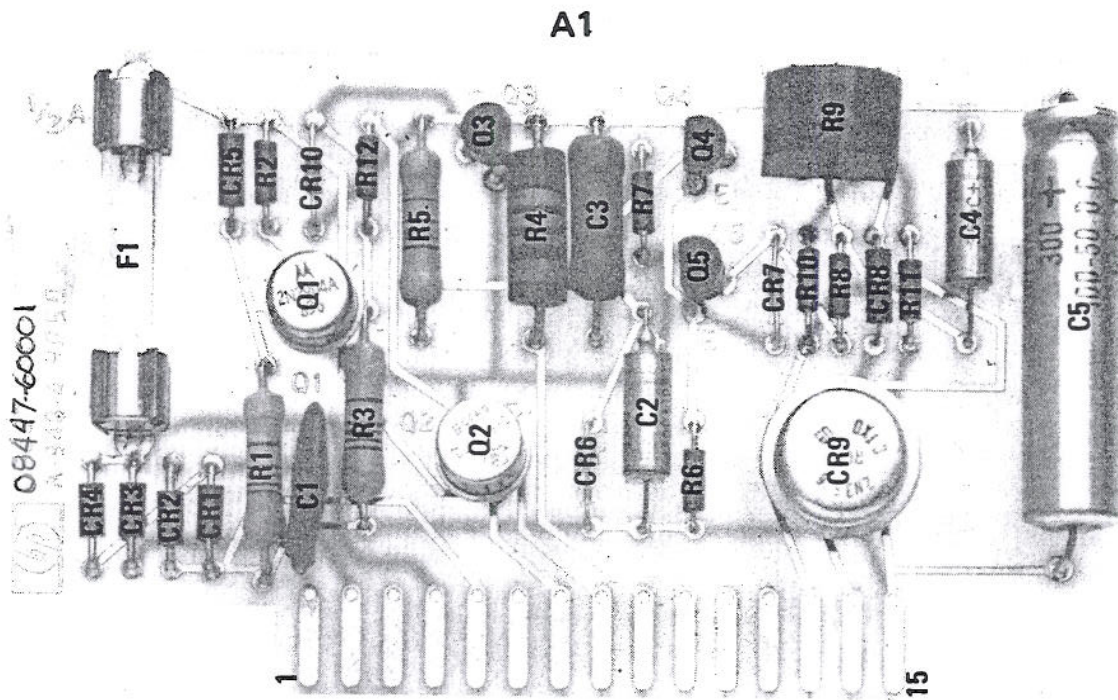


Figure 8-3. A1 Power Supply Component Location

For 08447-60001



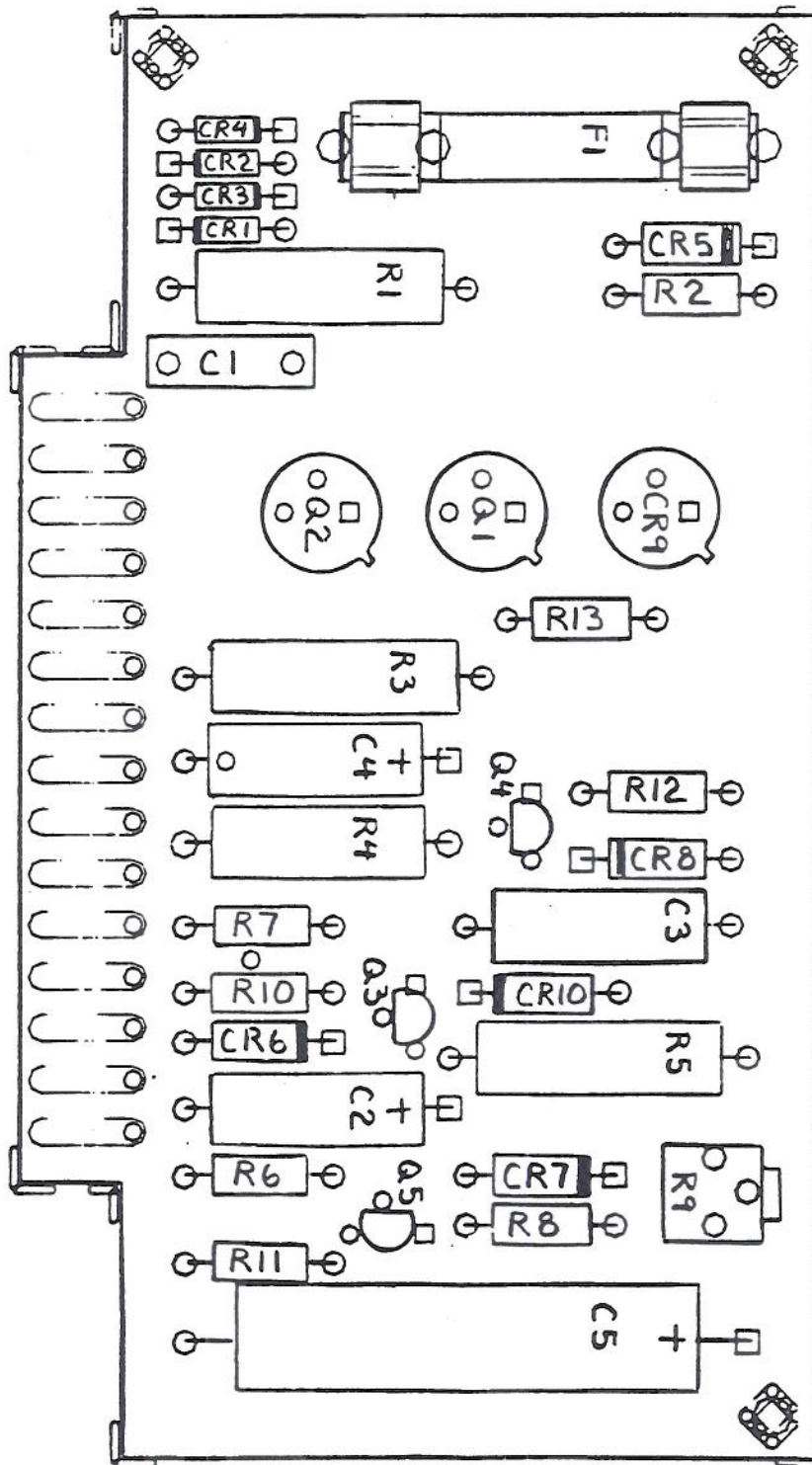


Figure 8-3. A1 Power Supply, Component Locations (ERRATA)

08447-60042

Table 8-1. Etched Circuit Soldering Equipment

| Item | Use | Specification | Item Recommended |
|--|--|--|--|
| Soldering tool | Soldering Unsoldering | Wattage rating: 47-1/2 -56-1/2 Tip Temp: 850 - 900°F | Ungar #776 Handle with *Ungar #4037 Heating Unit |
| Soldering*Tip | Soldering Unsoldering | *Shape: pointed | *Ungar #PL111 |
| De-soldering aid | To remove molten solder from connection | Suction device | Soldapullt by Edsyn Co. Arleta, California |
| Resin (flux) solvent | Remove excess flux from soldered area before application of protective coating | Must not dissolve etched circuit base board material or conductor bonding agent. | Freon Acetone Lacquer Thinner Isopropyl Alcohol (100% dry) |
| Solder | Component replacement Circuit board repair wiring | Resin (flux) core, high tin content (60/40 tin/lead), 18 gauge (SWG) preferred | |
| Protective | Contamination, corrosion protection | Good electrical insulation, corrosion-prevention properties | Krylon® ** #1302 Humiseal Protective Coating, Type 1B12 by Columbia Technical Corp. Woodside 77, New York |
| <p>*For working on 8447 Board: for general purpose work, use Ungar # 1237 Heating Unit (37.5W, tip temp of 750-800°) and Ungar #PL113 1/8" chisel tip.</p> <p>**Krylon, Inc., Norristown, Pennsylvania</p> | | | |

8-20. Some transistors are mounted for good heat dissipation. This requires good thermal contact with mounting surfaces. To assure good thermal contact for a replacement transistor, coat both sides of the black insulator with Dow Corning #5 silicone compound or equivalent before fastening the transistor to the chassis. Dow Corning #5 compound is available in 8-oz tubes from Hewlett-Packard; order HP Part No. 8500-0059.

8-21. DIODE REPLACEMENT.

8-22. Solid state diodes are in many physical forms. This sometimes results in confusion as to which lead or connection is for the cathode (negative) or anode (positive), since not all diodes are marked with the standard symbols. Figure 8-1

shows examples of some diode marking methods. If doubt exists as to polarity, an ohmmeter may be used to determine the proper connection. It is necessary to know the polarity of the ohms lead with respect to the common lead for the ohmmeter used. (For the HP Model 410B Vacuum Tube Voltmeter, the ohms lead is negative with respect to the common; for the HP Model 412A DC Vacuum Tube Voltmeter, the ohms lead is positive with respect to the common.) When the ohmmeter indicates the least diode resistance, the cathode of the diode is connected to the ohmmeter lead which is negative with respect to the other lead.

NOTE

Replacement instructions are the same as those listed for transistor replacement.

Table 8-2. Schematic Notes


SCHEMATIC DIAGRAM NOTES

Refer to MIL Std 15B for Symbols Not Shown


Resistance is in ohms and capacitance is in microfarads unless otherwise noted.


P/O = part of.

*Asterisk denotes a factory-selected value. Value shown is typical. Capacitors may be omitted or resistors jumpered.


- 

Screwdriver adjustment.




Panel control.
- 


Encloses front panel designations.





Encloses rear panel designation.
- Circuit assembly borderline.
- Other assembly borderline.
- ▶


Heavy line with arrows indicates path and direction of main signal.
- ▶


Heavy dashed line with arrows indicates path and direction of main feedback.
- 


Wiper moves toward CW with clockwise rotation of control as viewed from shaft or knob.
- 


Numbers in circles on circuit assemblies show locations of test points.
- 


Encloses wire color code. Code used (MIL-STD-681) is the same as the resistor color code. First number identifies the base color, second number the wider stripe, and the third number identifies the narrower stripe. E.g., (947) denotes white base, yellow wide stripe, violet narrow stripe.
- 


Voltage regulator (breakdown diode).
- 

Denotes Field Effect transistor (FET) with N-type base.
- 

Denotes FET with P-type base.
- 

Denotes Capacitive diode (Varicap, varactor).
- 

Denotes Silicon Controlled Rectifier.
- 

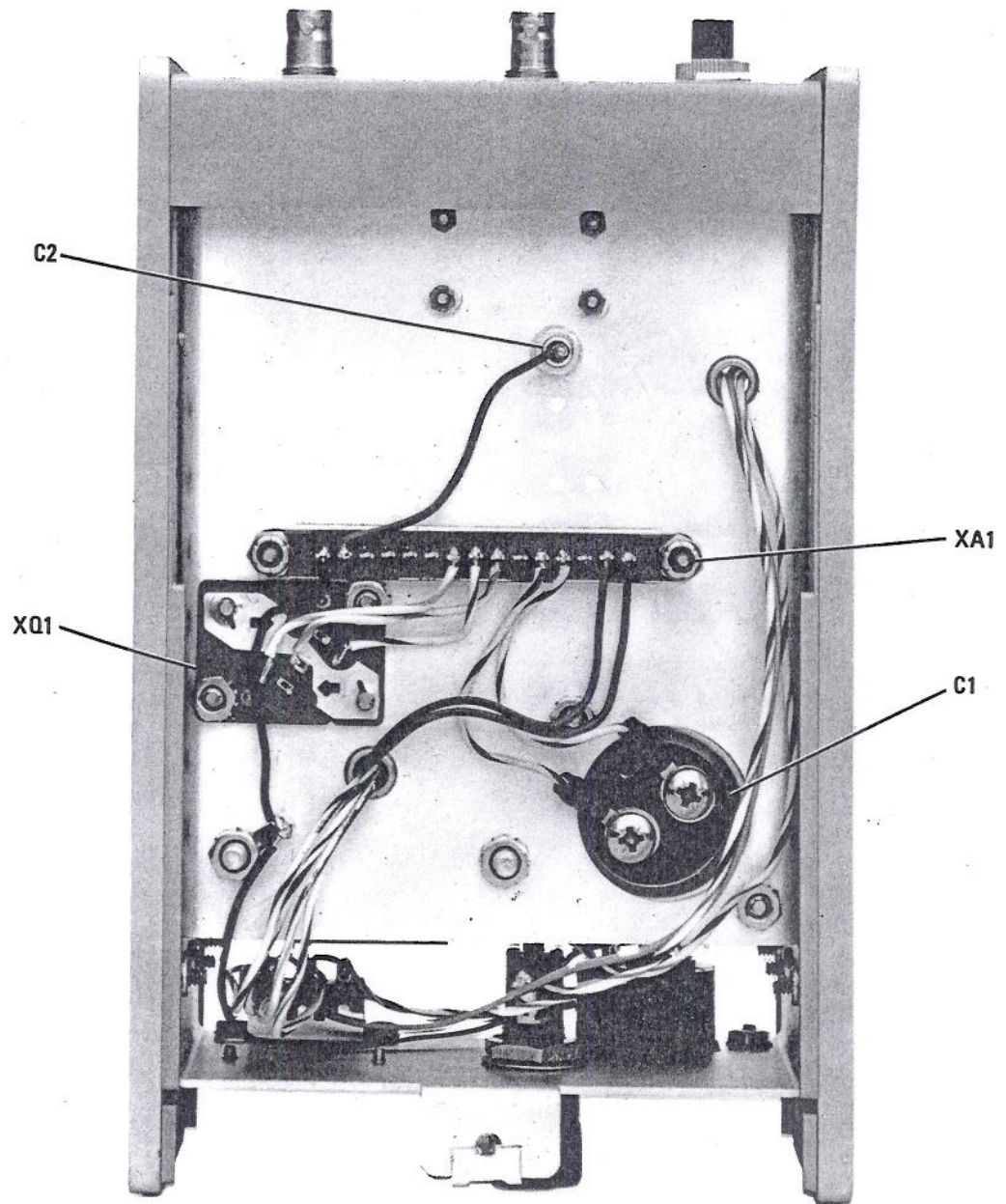
P-Type Metal Oxide Substrate FET (MOSFET)
- 

N-Type Metal Oxide Substrate FET (MOSFET)

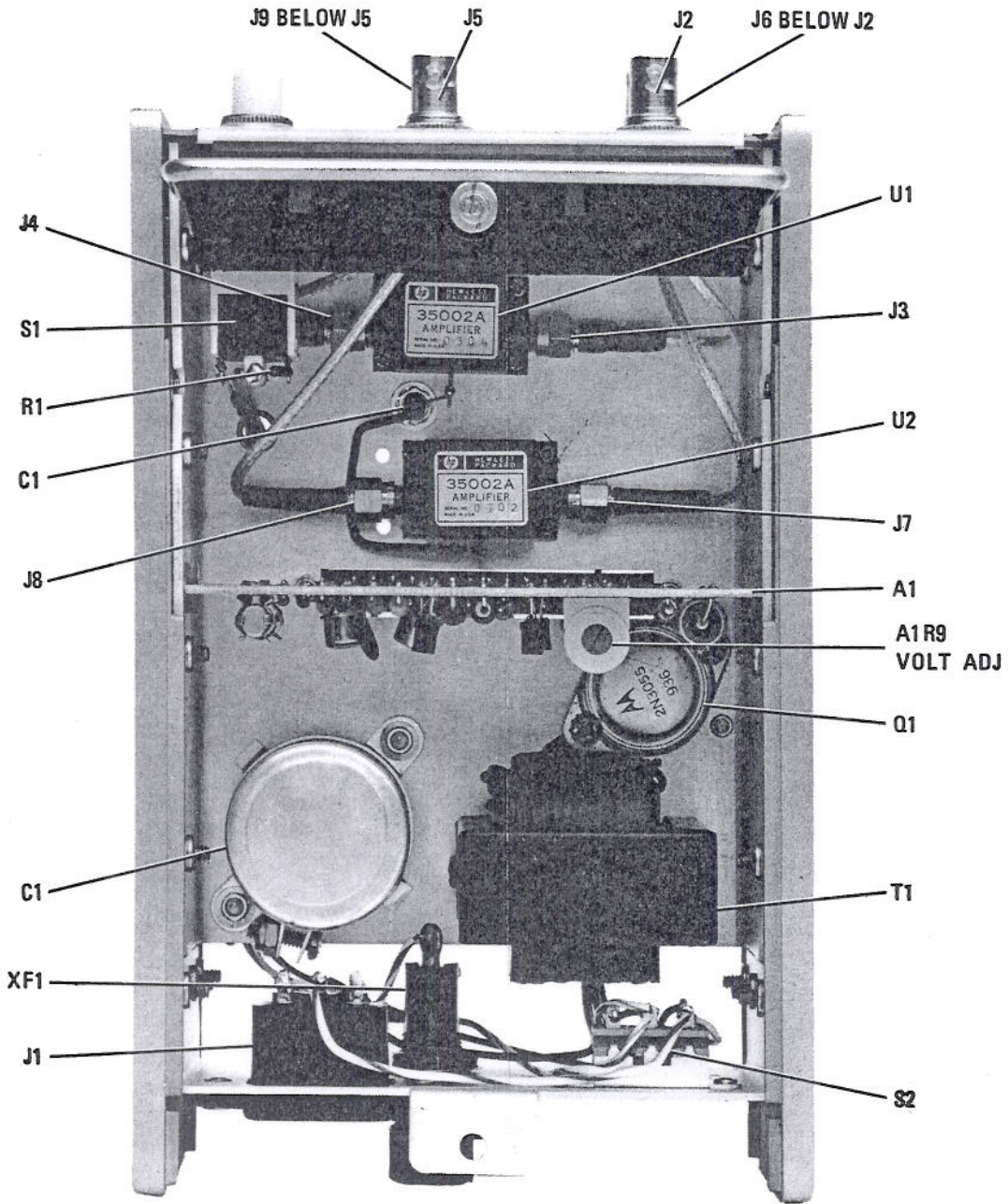
Table 8-3. Model 8447A Component and Assembly Locations

| Assembly | Schematic | Photo |
|-----------------|-----------------|------------|
| A1 Power Supply | Service Sheet 1 | Figure 8-2 |
| Component | Schematic | Photo |
| U1 RF Amplifier | Service Sheet 1 | Figure 8-2 |
| U2 RF Amplifier | Service Sheet 1 | Figure 8-2 |
| DS1 | Service Sheet 1 | Figure 8-2 |
| F1 0.5 A Fuse | Service Sheet 1 | Figure 8-4 |
| A1F1 0.5 A Fuse | Service Sheet 1 | Figure 8-4 |
| A1R9 VOLT ADJ | Service Sheet 1 | Figure 8-2 |
| W1 | Service Sheet 1 | Figure 8-2 |
| W2 | Service Sheet 1 | Figure 8-2 |
| W3 | Service Sheet 1 | Figure 8-2 |
| W4 | Service Sheet 1 | Figure 8-2 |
| W5 | Service Sheet 1 | Figure 8-2 |

TOP



BOTTOM



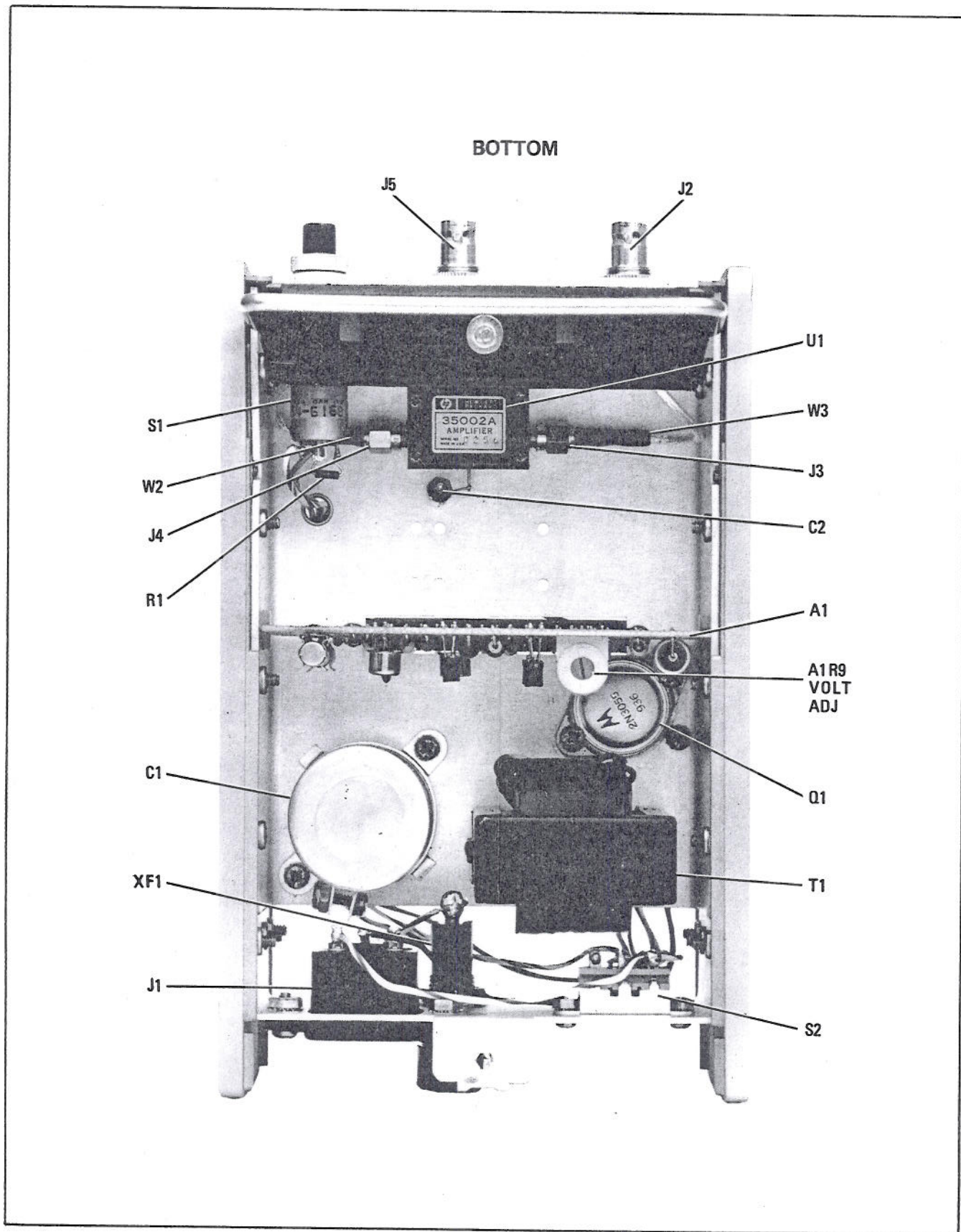


Figure 8-2. Models 8447A and 8447A-001 Dual Amplifier Component and Assembly Locations

SERVICE SHEET 1

It is assumed that the Model 8447A Amplifier does not meet the specifications of the performance test in Paragraph 4-6 through 4-9.

TROUBLESHOOTING PROCEDURE.

First check the input and output cables. Isolate trouble to the RF amplifier or power supply by checking the ~~+28~~⁺¹⁵ volts at the amplifier circuit (Test Point 1). If the voltage is present, replace the amplifier. If voltage is not present or incorrect, check the power supply test procedure.

EQUIPMENT REQUIRED

- Digital Voltmeter HP 3440A/3443A
- Volt-ohm-ammeter HP 412A

1 RF AMPLIFIER.

The RF amplifier is a standard HP 35002A Hybrid Integrated Wide-Band amplifier. Gain of the amplifier can be controlled by changing the voltage applied to it.

2 POWER SUPPLY.

F1 protects the instrument against line surges and internal shorts. The primary winding of T1 are connected in parallel when S2 is in 115 position. When S2 is in the 230 position, T1 windings are connected in series.

Secondary voltage of T1 is full wave rectified by CR1, CR2, CR3, and CR4. This rectifier provides unregulated +50 volts. C1 helps filter the rectified voltage.

The ~~+28~~⁺¹⁵ volt regulator consists of current source A1Q1, control amplifier A1Q2, series regulator Q1, comparison amplifier A1Q4 and A1Q5, and current limiter A1Q3. Comparison amplifier A1Q4 and A1Q5 compares the voltage at the base of A1Q5 (a voltage proportional to the ~~+28~~⁺¹⁵ volt output) with a regulated voltage at the base of A1Q4. The regulated reference is established by A1CR6. Any difference between the voltages is used as an error voltage to control the conduction of Q1. This error voltage, which is coupled through A1Q2, changes the conduction of Q1 to maintain a zero volt difference between the bases of A1Q4 and A1Q5. This action keeps the output voltage constant.

The current limiter, A1Q3, provides foldback limiting; that is where the short circuit current is less than the maximum current delivered by the series regulator. The point at which current limiting starts is determined by A1R3, A1R4 and A1R12. If the load resistance drops to a low value, A1Q3

turns on, reducing drive to A1Q2. This in turn reduces the conduction of Q1, reducing the output voltage and limiting current.

The silicon controlled rectifier, A1CR9, acts as a switch to protect the amplifier in the event of a shorted series regulator. If the series regulator shorts, the output voltage would increase to approximately 60 volts. At about ~~32~~¹⁸V, A1CR9 turns on. This shorts the output to approximately zero and blows fuse F1.

TROUBLE SHOOTING PROCEDURE 1

Check power ⁺¹⁵ supply voltage in pin 14 of XA1. If voltage is ~~+28~~ volts ±0.1 volt the trouble exists in the amplifier feedthrough, or cables.

Check the voltage in the power supply input pin of the microcircuit amplifier U1. If voltage is present, check the input and output cables. If the voltage is present and the cables are good the trouble is in the microcircuit amplifier and should be replaced.

TROUBLESHOOTING PROCEDURE 2

Disconnect the power supply lead to the microcircuit amplifier before repairing the power supply

The following table gives *nominal* power supply voltages to be checked in the case of power supply failure.

Table 8-4. Power Supply Voltages

| Location | Voltage |
|--------------------------|------------------------------|
| PIN 7 XA X 1 | +50 V +48 V |
| PIN 8 XA X 1 | +28.65 V +15.75 V |
| PIN 9 XA X 1 | +28.0 V +15.11 |
| PIN 13 XA X 1 | +28 V +15 V |
| PIN 14 XA5 | +28 V +15 V |
| Base A1Q1 | +46.8 V 44.6 V |
| Base A1Q2 | +29.4 V +16.8 V |
| Base A1Q3 | +6.2 V +15.11 |
| Base A1Q4 | +6.2 V |
| Base A1Q5 | +6.2 V |
| Emitter A1Q1 | +47.4 V 45.3 V |
| Emitter A1Q4 | +5.6 V |

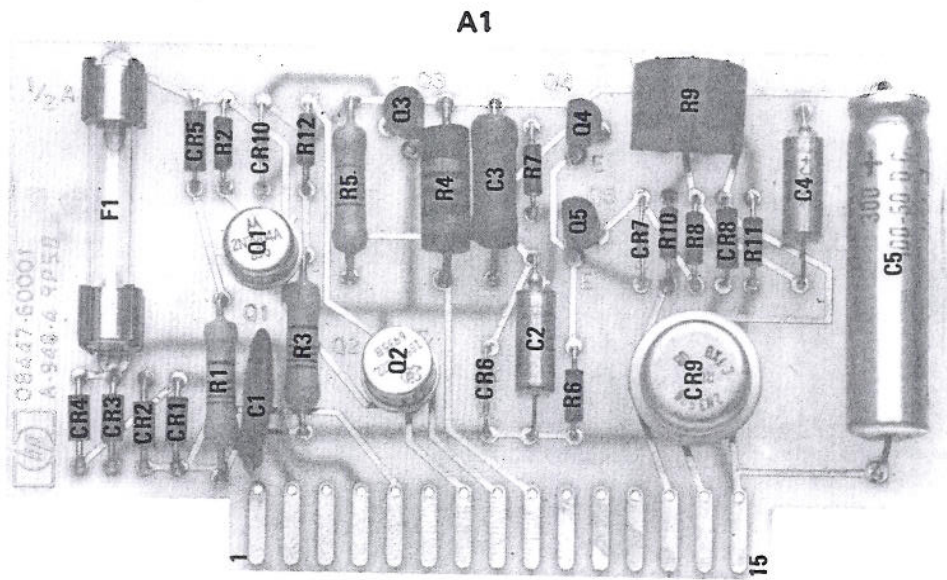
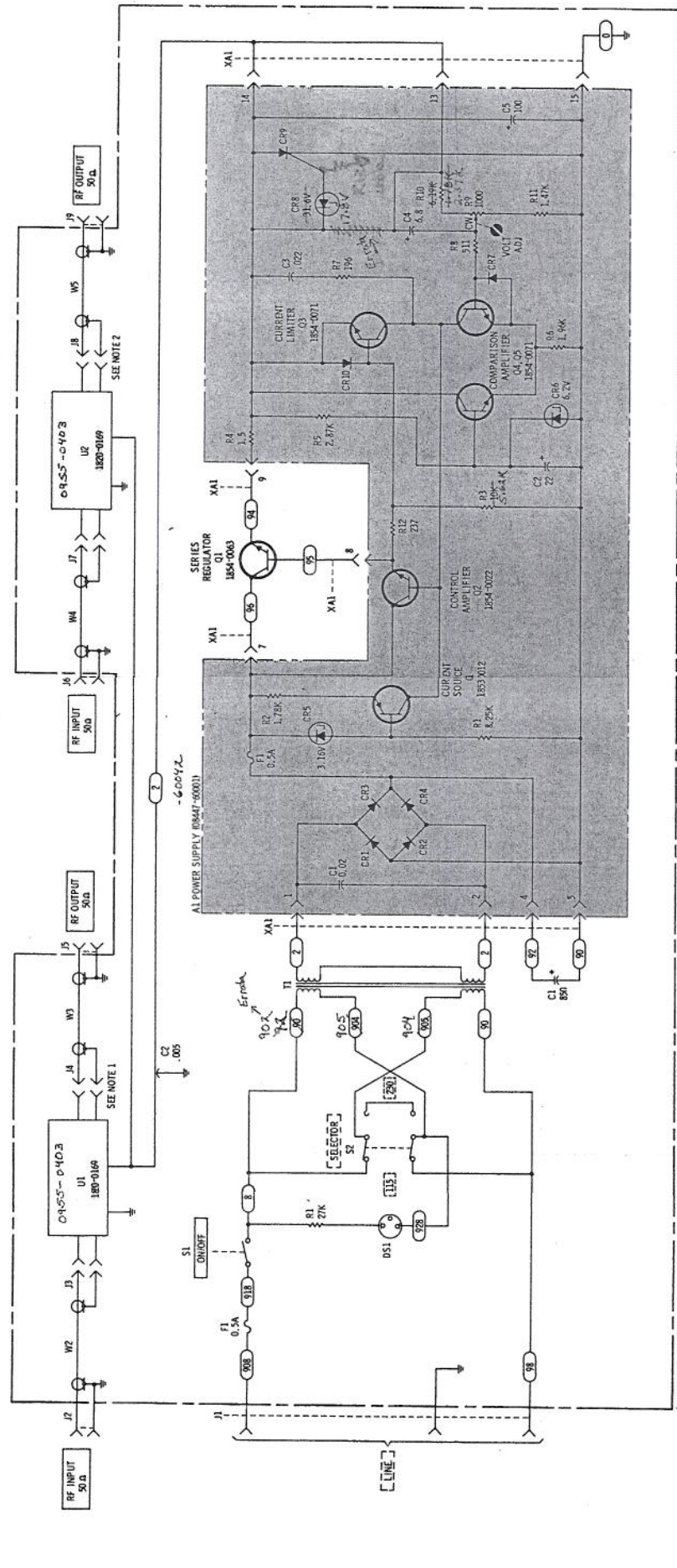


Figure 8-3. A1 Power Supply Component Location



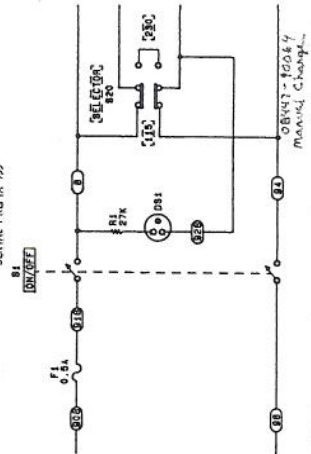
REFERENCE DESIGNATIONS

| CHASSIS | A1 |
|---------|--------------|
| CI-5 | J1, C1, Z |
| CR1-10 | S1-2, F1, R1 |
| F1 | J2, J5, DS1 |
| Q1-5 | J6, J9, Q1 |
| RA-72 | W2-5, XA1 |
| RI-8,13 | U1, U2 |

- NOTES:
- U1 IS USED IN STANDARD DATA AMPLIFIER.
 - U1 AND U2 ARE USED IN 847A-001 DUAL AMPLIFIER.

REFERENCE DESIGNATIONS WITH DASHED LINES IN THIS SCHEMATIC ARE IDENTIFIED AS DESIGNATIONS IN OTHER SCHEMATICS. DESIGNATIONS OF OTHER COMPONENTS ARE COMPLETE AS SHOWN.

SERIAL PREFIX 95



PI/O Figure R-4 A1 Power Supply (CHANGE 4)

Figure 8-4. A1 Power Supply Amplifier 8-9



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