

Effective starting Serial Number 307

SERIES 3900

PRECISION CALIBRATOR

OPERATING & SERVICE MANUAL

4th Printing

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CERTIFICATION

Rotek Instrument Corp. certifies that this instrument has been calibrated to meet or exceed all the specifications contained in this manual prior to being shipped from the factory. The calibration has been performed with instruments the accuracies of which are traceable to the National Bureau of Standards.

WARRANTY

Rotek Instrument Corp. warrants each instrument manufactured by it to be free from defects in material and workmanship for a period of one year from the date of delivery to the original purchaser, provided the instrument is used in accordance with the instructions in this manual. Rotek's obligation under this warranty is limited to servicing or adjusting an instrument returned to the factory, transportation charges prepaid, for that purpose. This is the only warrant offered in connection with the sale of this instrument, no other warranty is implied. Rotek is not liable for consequential damages.

If a fault in operations occurs, the following steps should be taken:

1. Notify Rotek Instrument Corp. giving full details of the faulty operation, the model number and serial number of the instrument. On receipt of this information, service data or shipping instructions will be provided.
2. On receipt of the shipping instructions, forward the instrument prepaid and repairs will be made at the factory.

If it is necessary to return this instrument to the factory, it should be shipped in the original packing carton. If it is not available, use any suitable rigid container with adequate packing to protect the unit during transit.

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SECTION 1

GENERAL INFORMATION

1.1 Description

The Series 3900 Calibrators are precision sources of direct and low distortion alternating voltage and current, providing voltages from 0.001 to 1000 volts and currents from 0.001 milliamperes to 1000 milliamperes, from dc to 5000 Hertz. Some Models of the Series have an optional deviation control which provides a readout of meter error on a decimal display, a selection of eight standard resistance values for determining the accuracy of resistance functions in multimeters and a fractional setting control to simplify testing non decade meter scales.

List of Series 3900 Models

Model	Functions	Number of Setting Decades	Other Features
3910	AC/DC Voltage & Current	3	None
3920	AC/DC Voltage & Current & Resistance	3	Error Measurement
3930	AC/DC Voltage & Current & Resistance	3	Fractional Setting Divider
3940	AC Voltage	3	Error Measurement
3950	AC/DC Voltage & Current & Resistance	4	Error Measurement
3960	AC/DC Voltage & Current & Resistance	5	Error Measurement
3970	AC/DC Voltage & Current & Resistance	4	Error Measurement Fractional Setting Divider
3993	AC/DC Voltage & Current & Resistance	5	Error Measurement IEEE 488 Interface

Table 1-1

Because of the high accuracy and the rapid settling time (even at 50 Hz) the Series 3900 finds application in the calibration of analog volt meters, ammeters, multimeters and three and four digit ac and dc digital multimeters.

1.2 Accessories

Model 350A High Current Adapter.

In the current mode, the range of the 3900 Series may be extended to 10 Amperes dc and 50 Amperes ac from 50 to 2000 Hz with the Model 350A High Current Adapter. The output of the High Current Adapter is controlled by the 3900 Series. Electrical specifications for the Model 350A are included under the ac and dc current headings in Section 1.3.

1.3 Specifications (As applicable to the functions available in the several Models)

All accuracy specifications obtain within 60 minutes after turn on at a temperature of 23 ± 5 C, relative humidity of 50% maximum, a line frequency of 50 to 60 Hz, at nominal line voltage $+5 -10\%$ including loading or compliance except as otherwise specified and are maintained for a period of not less than six months.

Nominal line voltages are selectable (at installation) as 100, 120, 220 and 240 volts RMS. All specifications describe maximum limits from 10% to 100% of range unless stated otherwise.

1.3.1 Functions and Ranges

Voltage AC & DC:

1000, 100, 10 volt, 1000, 100, 10 mvolts.
1 uv to 1000 volts DC and 5 kHz AC.

Current AC & DC:

1000, 100, 10 ma, 1000, 100, 10 ua Ranges.
10 ua Range DC only.
10 ua to 50 Amps AC (with Model 350A).
1 na to 10 Amps DC (with Model 350A).

Frequency:

40 to 5000 Hz (Option 20 - 5000 Hz).
Hz x 10, Hz x 100, Hz x 1000 Ranges.
One decade dial.
Accuracy $\pm 5\%$.

Amplitude Settability - Resolution

Voltage/Current:

See Table 1-1

Ohms:

Cardinal Values, 1, 10, 100, 1K, 10K, 100K, 1 Meg, 10 Meg. Kelvin 4 wire connections.

Deviation:

0.1, 1.0, 10% Ranges.
3 Digit plus decimal point display
(not active in the ohms mode).

1.3.2. DC Voltage

Accuracy:	<u>Series 3910-3940</u>	<u>Series 3950-3993</u>
1-1100V	$\pm 0.01\%$ stg $\pm 0.002\%$ rng	$\pm 0.005\%$ stg $\pm 0.001\%$ rng
0-1000mV	$\pm 0.01\%$ stg $\pm 0.004\%$ rng $\pm 2\mu V$	$\pm 0.005\%$ stg $\pm 0.002\%$ rng $\pm 2\mu V$

Noise: 0.03% RMS $\pm 150\mu V$ in 100kHz Band

Loading:

15-1000V	10mA } 7mA } 100mA }	150 milliohms output impedance
10-15V		
.1-10V		
0-100mV		

Temperature Coefficient: 15-20C, 30-35C, 10ppm/C or 4uV/C whichever is greater

1.3.3 AC Voltage

Accuracy:

50-1000Hz	0.1% stg $\pm 0.01\%$ rng $\pm 10\mu V$	0.05% stg $\pm 0.005\%$ rng $\pm 10\mu V$
2-5kHz	0.25% stg $\pm 0.01\%$ rng $\pm 10\mu V$	0.1% stg $\pm 0.01\%$ rng $\pm 10\mu V$

Loading:

400-1000V	220pf & 20mA, 150 milliohms & 3 milli-henrys output impedance	
150-399V	1500pf & 70mA } 1500pf & 50mA } linearly increasing } to 70mA at 150V }	150 milliohms & 1 milli-henry output impedance
100-150V		
1.0-100V	10000pf & 100mA	10 ohms output impedance
100-1000mV	10000pf & 100mA	
0-100mV		

Distortion & Noise: Series 3910-3940 Series 3950-3993

50-1000Hz 0.05% +150uV RMS in 100kHz Band
 2-5kHz 0.1% +150uV RMS in 100kHz Band

Temperature Coefficient: 15-20C, 30-35C

50-1000Hz 25ppm/C
 2-5kHz 100ppm/C

1.3.4 DC Current

Accuracy:

0-100mA	$\pm 0.05\%$ stg $\pm 0.005\%$ rng +50nA	$\pm 0.02\%$ stg $\pm 0.002\%$ rng +10nA
100mA-1.1 Amp	$\pm 0.05\%$ stg $\pm 50\mu\text{A}$	$\pm 0.02\%$ stg $\pm 50\mu\text{A}$
1-10A (Model 350)	$\pm 0.15\%$ stg $\pm 3\text{mA}$	$\pm 0.1\%$ stg $\pm 3\text{mA}$

Noise:

0-1.1 Amp	0.05% +150nA in 100kHz Band
1-10 Amp (Model 350)	0.2%

Compliance:

0-10 Amp	2V (0.3V μA to 1000 μA)
----------	--

Temperature Coefficient	10ppm/C or 25nAmp/C whichever is greater
-------------------------	--

1.3.5 AC Current

Accuracy:

.01-1100mA		
40-400Hz	$\pm 0.1\%$ stg $\pm 0.01\%$ rng +100nA	$\pm 0.05\%$ stg $\pm 0.005\%$ rng +100nA
500-1000Hz	$\pm 0.2\%$ stg $\pm 0.02\%$ rng +200nA	$\pm 0.1\%$ stg $\pm 0.01\%$ rng +200nA
1-10A (Model 350)		
40-400Hz	$\pm 0.2\%$ stg $\pm 3\text{mA}$	$\pm 0.1\%$ stg $\pm 3\text{mA}$
500-1000Hz	$\pm 0.4\%$ stg $\pm 3\text{mA}$	$\pm 0.3\%$ stg $\pm 4\text{mA}$
10-50A (Model 350)		
40-400Hz	0.6% stg	0.5% stg

Model 3900

Special Option for Operation at 16-2/3 or 25Hz

Specifications:

16-2/3Hz +2%

AC Voltage:

0-10VAC:	Accuracy: 0.075% stg +0.005% rng +10uV Distortion: 0.15% Loading: 30mA maximum
10-1000VAC:	Accuracy: 0.15% Distortion: 1.0% Loading: 10-100V: 50mA 100-300V: 40mA 300-1000V: 20mA

AC Current:

.01-1100mA:	Accuracy: 0.075% stg +0.005% rng +100mA Distortion: 0.15% Compliance: 2V RMS
-------------	--

25Hz +2%

AC Voltage:

0-10VAC:	Accuracy: 0.075% stg +0.005% rng +10uV Distortion: 0.1% Loading: 100mA
10-1000VAC:	Accuracy: 0.1% stg Distortion: 0.3% Loading: per spec. 40-5000Hz

AC Current:

.01-1100mA:	Accuracy: 0.075% stg +0.005% rng +100mA Distortion: 0.1% Compliance: 2V RMS
-------------	---

Operation below 15Hz not specified.

The frequency 16-2/3Hz or 25Hz is available by selecting the Series 3900 Calibrator setting of 20Hz and activating a toggle switch on the rear panel of the 3900. For normal operation, with decade settings of frequency, the rear panel toggle switch must be deactivated.

10 - 40Hz Low Frequency Option

Specifications:

10Hz

AC Voltage:

0-10VAC: RMS Accuracy: 0.10% stg +0.005% rng +10uV
Distortion: 0.20% maximum
Loading: 30mA maximum
10-30VAC: RMS Accuracy: 0.20% stg
30-100 VAC: RMS Accuracy: 1.00% stg
100-300VAC: RMS Accuracy: 0.20% stg
300-1000VAC: RMS Accuracy: 1.00% stg
Loading: 10-100 volts: 20mA
100-300 volts: 25mA
300-1000 volts: 2mA

AC Current:

.01-1100mA: Accuracy: 0.10% stg +0.005% rng +100mA
Distortion: 0.20% Maximum
Compliance: 2V RMS

20Hz

AC Voltage:

0-10VAC: Accuracy: 0.075% stg +0.005% rng +10uV
Distortion: 0.15%
Loading: 30mA maximum
10-1000VAC: Accuracy: 0.15%
Distortion: 1.0%
Loading: 10-100V: 50mA
100-300V: 40mA
300-1000V: 20mA

AC Current:

01-1100mA: Accuracy: 0.075% stg +0.005% rng +100mA
Distortion: 0.15%
Compliance: 2V RMS

SECTION 2

OPERATING INSTRUCTIONS

2.1 Power Requirements

The 3900 Series can be operated from an ac power source of 100, 120, 220 or 240 volts (+5-10)%, 50-60 Hertz. The selection of line voltage operation is made prior to connecting the instrument to the power source by inserting the printed circuit adapter board in the ac receptacle assembly (located on the rear panel) with the appropriate voltage mark readable. The line fuse is rated at 1.5 Amps Slow Blow, 100 or 120 volts; 1.0 Amps Slow Blow at 220 or 240 volts.

A three conductor power cable is provided; when this conductor is connected to a standard three wire outlet the instrument chassis is connected to power systems ground. This prevents the instrument case from assuming voltages hazardous to personnel. In the event an adapter is used to connect the three wire cable to a two wire outlet the green adapter terminal should be connected to the power system ground.

2.2 Installation

The 3900 Series standard configuration is bench mounted. Combination handles and rack mounting ears are available on special order and are interchangeable with the bench mounting handles.

2.3 Controls and Displays

Figure 2-1 illustrates and describes the function of all front and rear panel controls, connections and indicators. Each element of control, display or connection is numbered and the description of the function appears under the number in the table of the figure. The operation of the Model 3993 is described in Section 7.

2.4 General Operating Information

The 3900 Series has three modes of operation, voltage, current and resistance. In the current mode of operation the Model 350 High Current Adapter may also be employed, its output being controlled by the setting of the 3900. This operation is described separately in the manual for the Model 350. In the voltage mode, voltage settings may be varied from 0.000 millivolt to XXX.X volts (corresponding to 1111.0 volts). Positive or negative direct voltages or alternating voltages at frequencies of 40 through 5,000 Hertz may be selected.

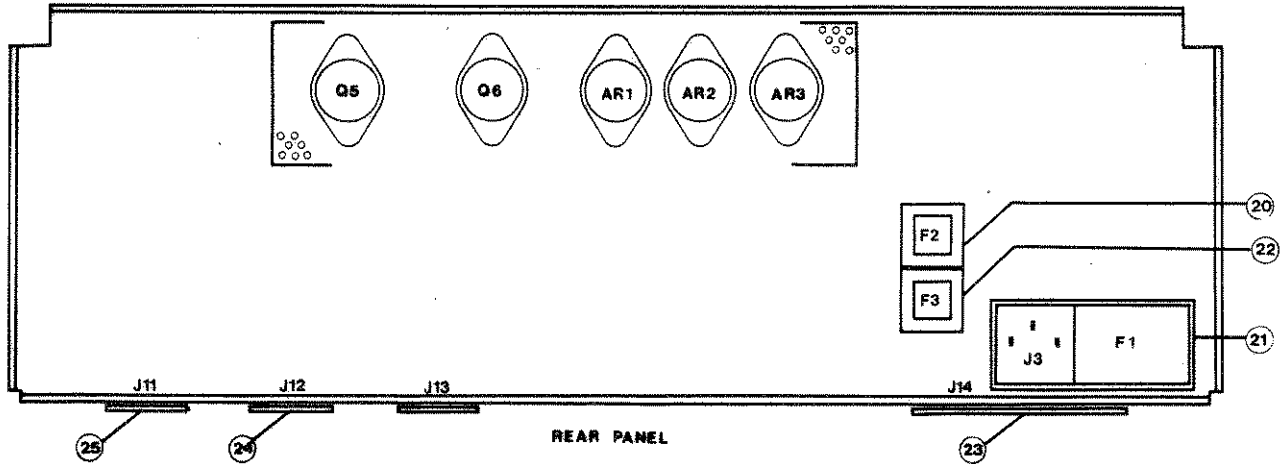


FIGURE 2-1A

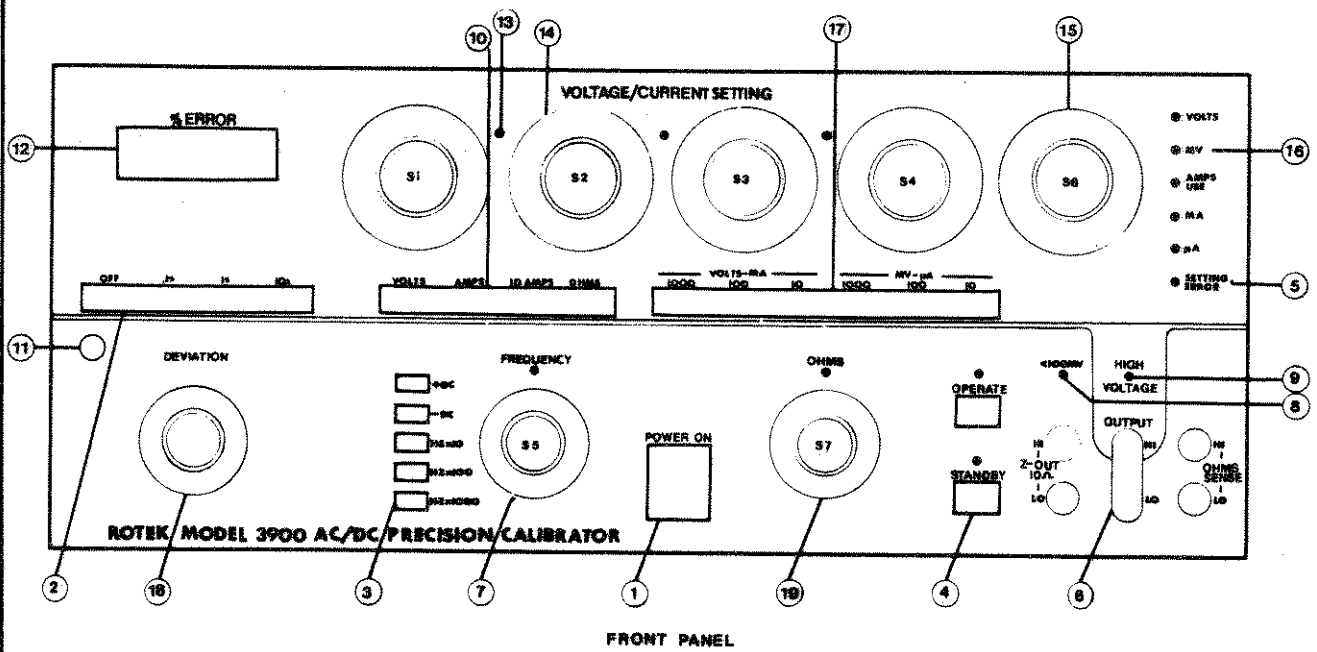


FIGURE 2-1B

SCALE	APPROVED BY	DESIGNED BY: M.W.
DATE: 11-7-78		
ROTEK INSTRUMENT CORP.		
FRONT&REAR PANEL LOCATION		39-101-034

Controls as Applicable to the Several Models

- 1 Power (Includes ON Indicator)
Switch (Toggle) to energize Calibrator.
- 2 Deviation Range Selector (Not on 3910)
Four interlocked push switches which select the deviation range, 0.1%, 1.0%, 10% and OFF. Corresponding full deviations are approximately 0.12%, 1.2% and 12%. The off position disables the Deviation Control.
- 3 Frequency Function Controls
Five interlocked push switches selecting +DC, -DC, Hz x 10, Hz x 100 or Hz x 1000. (+DC, -DC, not on 3940).
- 4 Output Controls
Two independent momentary push switches, illuminated red for Operate and green for Standby. Pushing Standby causes the output to be disconnected from active circuits and shorts the output HI terminal to the output LOW terminal. Pushing Operate causes the output to assume the selected function and setting.
- 5 Setting Error Indicator
This indicator is illuminated when a setting amplitude or frequency is not functional. The Calibrator is also in the standby state when this indication occurs.
- 6 Output Terminal Array
Output terminals High and Low are connection points for the meter under calibration. The high voltage terminals are recessed for the safety of the operator. When the millivolt lamp is illuminated the millivolt terminals should be used. The Ohms sense terminals are provided for four wire ohms measurements. (Ohms not available in 3910). Pomona P/N 1286 adapts the output terminals to binding posts.
- 7 Frequency Setting Control (AC Indicator)
A Rotary selector switch selects the frequency in Hertz, which is multiplied by the frequency range multiplier. The ac indicator is illuminated whenever a frequency range is selected. The control may be set from 1 to 11.
- 8 100 MV Indicator Lamp
Indicates that specified accuracy is obtained at the millivolt terminals.

Table 2-1

- 9 High Voltage Indicator
Lamp which is illuminated intermittently whenever the output voltage becomes high and there is a hazard for shock.
- 10 Function Controls (Not on 3940)
Four interlocked push switches selecting the operating function as Volts, Amps, 10 Amps (Option) or Ohms. (3910 has three switches, no Ohms).
- 11 Record Deviation Control
This optional switch is momentarily held to output a record or print command signal.
- 12 Digital Deviation Readout (Not on 3910)
Displays the deviation in % of setting as a 2+ digit read-out. The maximum reading on the highest range is approximately 12.0%; the resolution on the lowest deviation range is .001%. The display is blank for the Deviation Range "OFF" position.
- 13 Decimal Point Indicators
Shows location of decimal point in one of three positions.
- 14 Output Setting Controls
Decade selector switches which determine output voltage and current amplitude. The most significant decade is usable from 1 to X except 0 to X for dc current and volts less than 10; the remaining decades may be set from 0 to X (10).
- 15 Fraction of Setting Control (With On Display)
(3930 and 3970 only)
This control divides the Setting in 1/5's, 1/4's or 1/3's. The indicator is illuminated when the Control is active. (Not off).
- 16 Function Indicators
Five lamps, one of which displays the units modifier for the Voltage/Current Setting. When Amps lamp is illuminated the output is available at the terminals of the Model 350.
- 17 Range Controls
Six interlocked push switches selecting the ranges 1000, 100, 10 Volts, 1000, 100, 10 Millivolts, 1000, 100, 10 Milliamperes or 1000, 100, 10 Microamperes.

Table 2-1 Cont.

- 18 Deviation Control (Not on 3910)
Potentiometer which inserts change in output to measure meter under test error.
- 19 Ohms Selector (OHMS on Indicator) (Not on 3910)
An eight position rotary selector switch connecting one of the resistors 1, 10, 100, 1K, 10K, 100K, 1M or 10M ohms to the output terminals in the OHMS mode.
- 20 Fuse +30V, 3 2/10A Slow Blow
- 21 Combination Line Cord Receptacle, Fuse, Line Voltage Selector
To replace fuse, remove line cord and pull "Fuse" lever. Replace with 1.5A for 100 or 120 volt operation; 1A for 220 or 240 volt operation.
- To select line voltage, remove line cord and remove printed circuit board. Locate the marking of the desired line voltage and insert the printed circuit board with the marking on the top surface and facing towards the Calibrator rear.
- 22 Fuse -30V, 3 2/10A Slow Blow
- 23 Connector BCD Error Output, J14 (Option)
- 24 Connector for Model 360, J12
- 25 Connector for Model 350, J11

Note: Pushing any of the Function, Range, Frequency or Frequency Multiplier Switches for a new selection causes the Standby condition.

Table 2-1 Cont.

In the current mode, current settings from 0.000 micro-ampere to XXX.X milliamperes (corresponding to 1111.0 milliamperes) may be obtained as positive or negative direct currents or alternating currents at 40 through 1,000 Hertz.

In the resistance mode, resistances may be selected having the values 1, 10, 100, 1K, 10K, 100K, 1M and 10M.

WARNING

The selection of inappropriate functions and settings and subsequent applications of voltages or currents corresponding to these settings to an instrument can damage it. The 3900 Series has safety features to minimize this possibility. The selection of a new function (i.e. change from voltage to current or resistance or any combination thereof) or range or certain frequency ranges, including change to positive or negative dc, automatically places the Calibrator in the standby mode as evidenced by the green illuminated standby push button. A change in voltage, current or frequency settings does not cause the standby condition, but once the Calibrator is in standby, current or voltage can be applied at the output terminals only by pressing the Operate button. An additional safety feature is the illuminated high voltage indicator above the output terminals. High voltages that might inflict shock on personnel are indicated by this illuminated indicator. A further safety feature is the automatic standby condition when power is turned on, to avoid the inadvertent application of incorrect voltages or currents.

WARNING

The 3900 Series is overload protected. A dc current at the power amplifier output greater than 5 amperes peak, or voltage greater than 15 volts in current modes, trips the overload circuit placing the Calibrator in the standby condition. The overload must be removed before the Calibrator can be caused to operate.

2.5 The 3900 Series as Precision Voltage Source

Apply power to the Calibrator by pressing the Power switch in the middle of the front panel; then press the voltage function, the voltage range, the polarity or frequency and observe that the Calibrator is in the standby condition.

Attach the instrument to be calibrated to the output terminals, the high lead being connected to the Output High terminal, and the low lead being connected to the Output Low terminal. Set the instrument to be calibrated to the proper scale in the voltage function. Set the voltage setting on the digital dials of the Calibrator and push the Operate button. The set value is applied to the instrument under calibration. If the Deviation Off button is in, the Deviation function is not activated. To determine the instrument error select a deviation range and a Deviation Dial setting which causes the instrument being calibrated to read exactly the voltage setting of the Calibrator. The % Deviation Reading appears on the meter.

The calibration of electronic meters having 100 millivolt or even 10 millivolt full scale readings is possible using the 100 millivolt or 10 millivolt range of the Calibrator. Since electronic voltmeters usually have very high input impedance on these ranges (in excess of 1 Megohm), the 10 ohm output impedance of the Calibrator on these ranges introduces no significant error.

Scale linearity may easily be checked by setting the most significant digit from 1 to 10 and observing the deviation at each point. The operation of a digital display may be observed by sequencing through the settings 1111, 2222, etc. Further operation of digital meters at points above full scale is possible by use of the X (meaning 10) positions.

Should a short circuit be inadvertently applied to the Calibrator, it is automatically placed in standby so that no damage will occur. Once the short circuit is removed the Operate button may be pushed to restore normal operation.

2.6 The 3900 Series as a Precision Current Source

To operate the Calibrator as a precision current source push the Amps function button, select the range, polarity or frequency and the current setting as desired. Push the Deviation Off button. The Calibrator is now in the standby mode.

Connect the instrument to be calibrated to the terminals of the Calibrator as described in paragraph 2.5. Make sure the instrument under test is set to the proper range. Push the Operate button and the Calibrator output terminals are activated with the current. The 3900 Series is a current source with a compliance of 2 volts dc or RMS so that variations in lead resistance or poor connections do not affect the current output of the Calibrator. The reading error of the meter under calibration may be determined by using the % Deviation Display.

Should the operator of the Calibrator inadvertently press a voltage function, the Calibrator is immediately placed in the standby mode so as to avoid the application of damaging voltages to the ammeter being calibrated.

If the output leads are opened in operation, or too large an impedance is at the output terminals in operation, the condition standby occurs. The open must be removed before the operate state can be obtained.

2.7 3900 Series Calibrates Resistance Scales of Multimeters

Operate the 3900 Series by pushing the Ohms Selector button. Thereafter the standby mode occurs. In this mode of operation one of eight precision resistors is connected to the output terminals, the value of the resistor being selected by the Ohms Control. To connect the selected resistor to the output terminals the Operate button is pushed. Operation of the Ohms Control does not affect the operate status; so a sequence of resistance values can be applied to the output terminals to verify the resistance function of multimeters.

The precision resistor is available as a two terminal device. In this configuration (Fig. 2-2A) lead resistance within the Calibrator is in series with the precision resistor and the output terminals. This adds to the inaccuracy of the resistance as measured at the output terminals.

The precision resistors are also available with a four wire connection (Fig. 2-2B) for voltage and current pairs. This configuration results in the least inaccuracy, however the meter under test must have a four wire connection.

2.8 Calibration of Low Impedance dc Millivolt Meters

Many moving coil millivolt meters have a low impedance and cannot be calibrated on the 100 or 10 millivolt ranges of

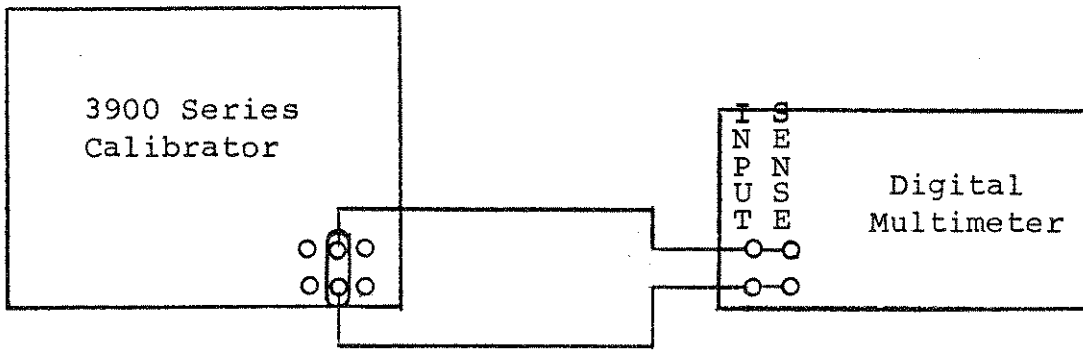


Figure 2-2A

Two Wire Resistance Connection

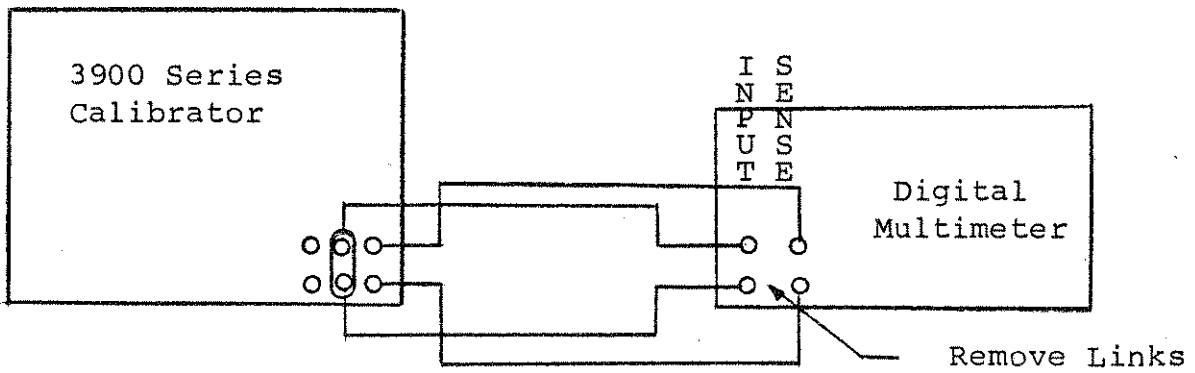


Figure 2-2B

Four Wire Resistance Connection

the Calibrator. The high output impedance would cause too great an error. The recommended procedure is to calibrate these meters on the 1000m Volt range. Although settings will be less than 1/10 of the range, the accuracy of the output should be sufficient for calibrating most meters of this category. Typically 50 millivolts can be set this way with 0.1% accuracy, 10 millivolts with 0.5% accuracy.

SECTION 3

MAINTENANCE

3.1 Purpose

This section describes the performance test and calibration procedures.

3.2 Test Equipment

The equipment required to maintain the Series 3900 is listed in Table 3-1. Equipment may be substituted based upon the equivalence of performance specifications.

3.3 Performance Test

Performance tests may be used to verify instrument adherence to specifications either for periodic maintenance or at incoming inspection. The performance tests are conducted with a nominal line voltage $\pm 5\%$, 50-60 Hertz at a temperature of $23\text{C} \pm 1\text{C}$, at a relative humidity not greater than 50%. A performance check list is provided as Table 3-2; this check list may be copied and entries made on it to maintain a record of periodic inspection. The performance list designates a limited number of test points which are believed to verify specifications.

3.3.1 Front Panel Controls, Displays, Terminals

Turn power on and observe that the Standby light is on regardless of position of any other control. Make no connection to the output terminals.

Push the button marked VOLTS/MILLIAMPS 10; the standby lamp is on. Connect a multimeter arranged to read +10 volts dc as shown in Figure 3-1 to the output terminals of the 3900.

Table 3-1

List of Equipment to Inspect and Calibrate

Rotek Series 3900 Calibrators

<u>Instrument Nomenclature</u>	<u>Specifications</u>	<u>Use</u>	<u>Manufacturer and Model No.</u>
Standard Cell with Enclosure	DC Standard Voltage +5 uV traceable to NBS	Reference	Eppley Lab Model 121
DC Voltage Standard	10 Volts, Short Term Stability \pm 5uV	Stable Source	PPMLTD Model 410
Voltage Divider	7 Place Decade Divider	Voltage Attenuator	ESI Model RV722
Volt-Ohm Box	5 PPM Resistance from 0.05 ohm to 10M ohm in steps	Attenuator & Current Shunt	ESI Volt Ohm Box Model 1063
DC Meter	Most Sensitive Scale: 1uV max. Full Scale 2% Accuracy F.S. Zero Center	Null Detection	Keithley Instr. Model 155
Distortion Meter	Voltage Range 1-300V Distortion Range .02% - 100% 50-600kHz	Distortion Meas.	Hewlett Packard Model 335A
AC Voltmeter	0.5 - 1000 Volts 0.005% Accuracy	AC Voltage Meas.	Holt Instr. Lab Model 6A
AC Voltmeter	RMS Differential Voltmeter 10mV to 1000V	AC Voltage Meas. Low Volt	John Fluke Co. Model 931B
Precision Resistor	0.1 ohm \pm .0005% at 1 amp.	Current Meas.	Leeds & Northrup Model 4221-B
Oscilloscope	AC & DC 5mV Sensitivity	Observe Wave Forms	Tektronix, Inc. Model T935

Table 3-1

(Continued)

<u>Instrument Nomenclature</u>	<u>Specifications</u>	<u>Use</u>	<u>Manufacturer and Model No.</u>
Multimeter	AC & DC Voltage Current & Resistance	Measure Voltage, Currents, Resistance	Simpson Elec. Co. Model 260, John Fluke Co. Model 8000A
Counter	5Hz - 100kHz, 5 Digit 0.01%	Measure Frequency	John Fluke Co. Model 1900A
DVM	$\pm .001\%$ Using Substitution Method	Measure Resistance	Kiethley Model 191
Current Shunt	$\pm 0.02\%$ AC-DC Difference	Measure AC Current	Holt Instr. Lab. Model HCS-1 1 Amp. 10 mAmp.
	100 Ohms $\pm 0.01\%$ 5pf shunt capacity	Measure AC Current	Vishay Resistance Products Co. S102
Resistors: 100 Ohm 10W 50K Ohm 50W 100K Ohm 50W	$\pm 5\%$	Loads	
Capacitors: 200pf 1500V 0.01uf 500V	$\pm 5\%$	Load	

PRECISION
CALIBRATOR
ROTEK
SERIES 3900

MULTIMETER
SIMPSON 260

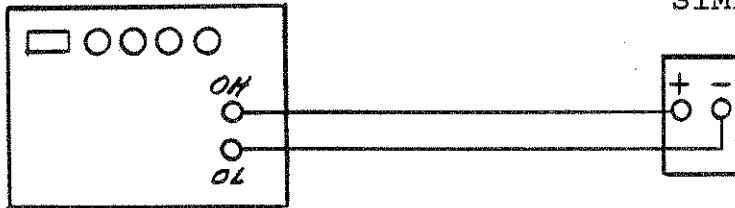


Figure 3-1

Function Check

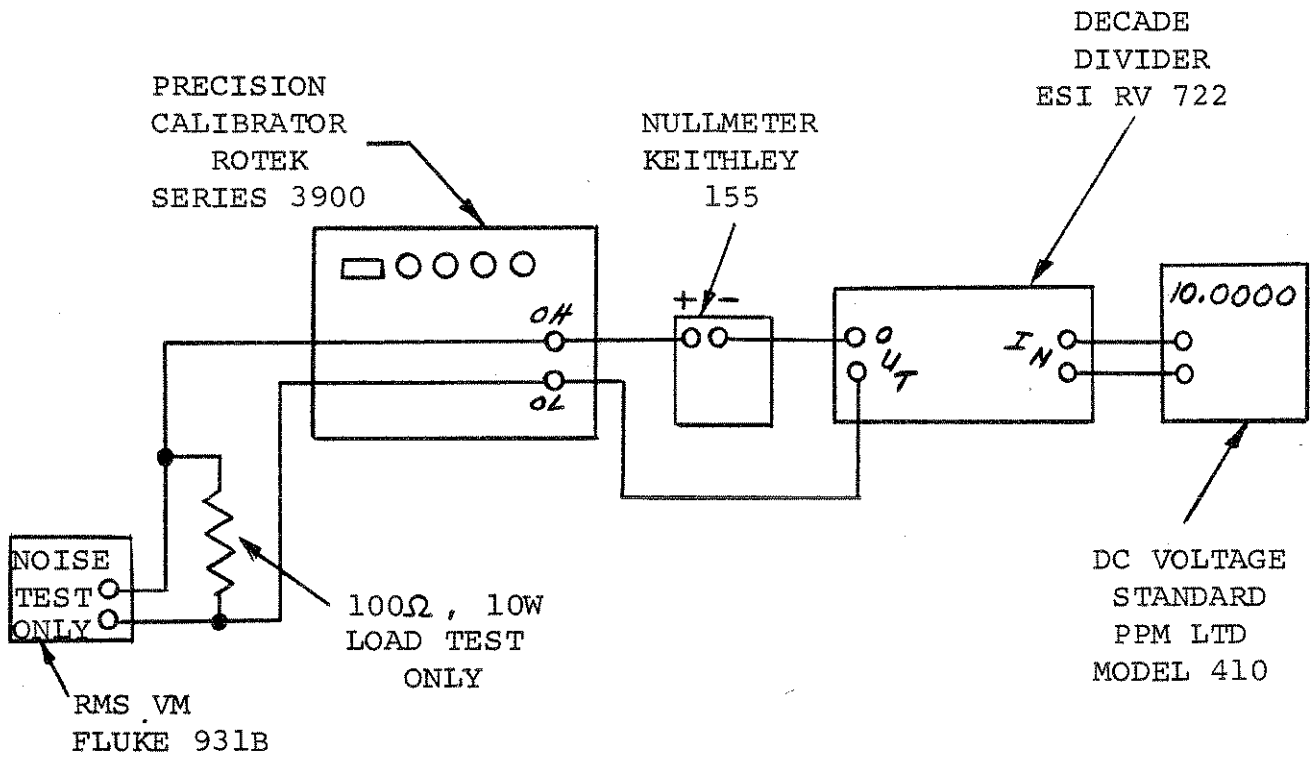


Figure 3-2

DC Voltage Less Than 10 Volts

Accuracy Test

Push the buttons Volts, Deviation Off, +DC, establish a dial setting of X.000. Push the Operate control and observe the reading on the multimeter to be approximately 10 volts.

Push the AMPS button, observe that the Calibrator is in Standby; select the 10 milliamper scale on the multimeter and push the Operate control, observing that the multimeter reads approximately 10 milliamperes. Push the 10 Amps button and observe that the Calibrator is in Standby. Push the Operate control and observe that the meter reads approximately 10 milliamperes (this checks the operation of the unit should the 10 amp accessory Model 350 be attached at a later date).

Push the Ohms select button and observe that the Calibrator is in Standby. Select the 1000 ohm setting of the Ohms control and arrange the multimeter to read ohms on a scale suitable for 1000 ohms. Push the Operate button and observe that the meter reads approximately 1000 ohms.

Push the Volts, Volts/Milliamperes 1000 and -DC buttons and arrange the multimeter to read -1000 volts dc. Press the Operate button and observe that the meter reads approximately -1000 volts dc.

Push the X100 Hz button and set 4 on the Frequency dial, observe that the Calibrator is in Standby. Arrange the multimeter to read 1000 volts AC. Press the Operate control and observe that the multimeter reads approximately 1000 volts.

Check the operation of the Volts/Milliampere 100 and the Millivolt/Microampere 1000 ranges in a manner identical to that which was used to check the 1000 volt range at 400 hertz, in each case observing the meter reading, and that the Calibrator automatically is placed in Standby upon switching function or range.

Set the Calibrator to +DC Volts on the 10 Volt range and the setting to 5.000. Set the multimeter to read 5 volts dc. Press the Operate control. Press the Deviation 10% full scale button. Rotate the Deviation control from + to - observing that the multimeter reading varies from 4.5 to 5.5 volts.

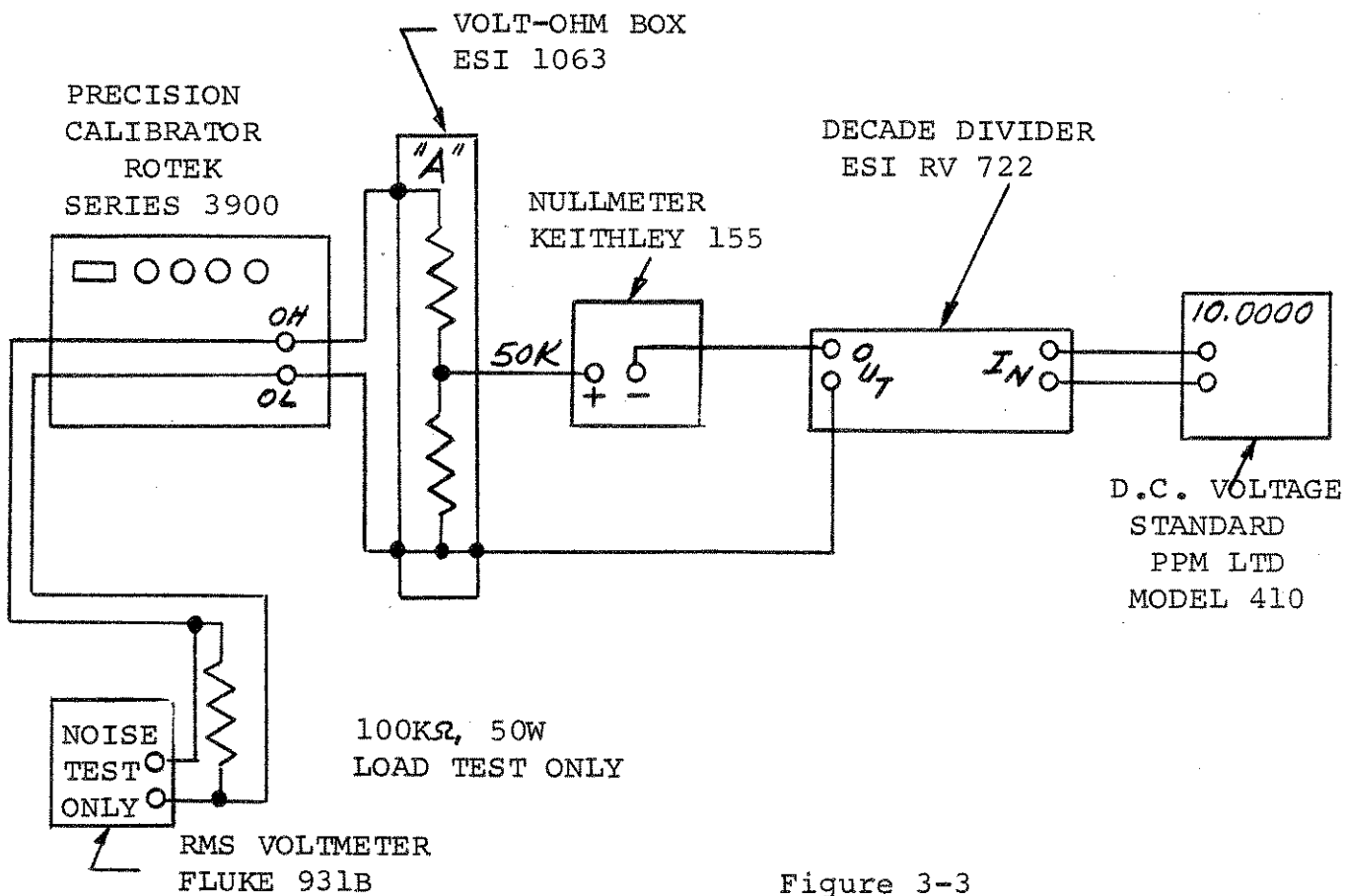


Figure 3-3
DC Voltage Greater Than
10 Volts Accuracy Test

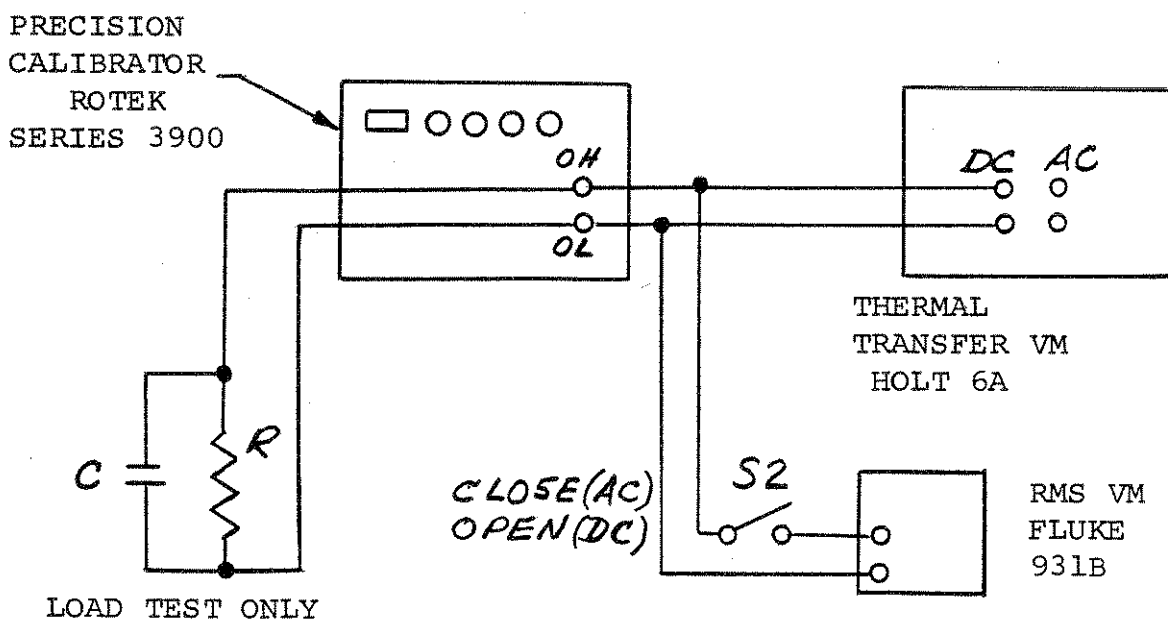


Figure 3-4

AC Voltage Accuracy Test

Observe that the decimal indicators correctly indicate decimal location for each selection of function and range.

Observe that the units indicators show the correct units for the appropriate selection of function and range.

Observe that the ac indicator shows the selection of any ac mode and the ohms indicator shows the selection of the ohms function.

Observe that the "use 350" indicator shows the selection of the function AMPS.

Observe that the Setting Error shows the selection of less than 40 Hz or more than 5 kHz or "0" Setting MSD in any voltage mode.greater than 10 volts.

Observe that the 10 ohm output Z indicator shows the selection of 100 or 10 millivolt ranges.

Observe that the high voltage indicator is illuminated for ac or dc voltages in excess of 10 volts.

3.3.2 DC Voltage Accuracy, Less Than 10 Volts

Arrange the Precision Calibrator and the test equipment as shown in Figure 3-2. Set the 3900 to +DC 10 Volts with a setting of X.000, and the Deviation selector in the Off position. Start with this setting and, using the output of the Decade Divider at each point as a reference, check each setting in sequence on the performance check list of Table 3.2 under DC Voltage Accuracy for all dc voltages less than 10 volts.

3.3.3 DC Voltage Accuracy Tests Greater Than 10 Volts

Arrange the test equipment as shown in Figure 3-3; connect the point "A" to the 500,000 ohm point on the Volt Ohm Box. Select the setting +X0.00 DC Volts on the 3900 and set the Decade Divider to the reference setting of 10 volts.

Prior to setting +X00.0 volts on the 3900 attach point "A" to the 5 Mohm terminal on the Volt Ohm Box, ESI Model 1063.

3.3.4 DC Loading

Using the equipment arranged in the configuration of Figure 3-3 set the 3900 to +X00.0 volts and, prior to pushing the Operate button, connect a 100 Kohm \pm 5%, 50 watt resistor across

the output terminals.

Arrange the equipment in the configuration of 3-2 to determine the effect of loading at the setting X.000 volts, connect a 100 ohm \pm 5%, 10 watt resistor across the output terminals. Measure the output voltage.

3.3.5 DC Noise Test

Arrange the equipment in the configuration of Figure 3-3 and set the Calibrator to read 100.0 volts, attach the RMS Volt Meter, Fluke Model 931B, to the output terminals and measure the noise output in the operate condition at that setting.

Arrange the equipment in the configuration of Figure 3-2 attaching the RMS reading voltmeter, Fluke Model 931B, and measure the noise appearing at the output at a setting of X.000 volts.

3.3.6 Deviation Test

Arrange the equipment as shown in Figure 3-2, setting the 3900 to 5.000 volts DC, set the Deviation scale button to 10%, and set the Decade Divider, ESI Model RV722, to .5500000 use the Deviation Dial to achieve a balance on the Keithley Null Meter. The Deviation at null is between the limits 9.88 and 10.12.

Set the Decade Divider to .4500000 and use the Deviation control to achieve a balance on the Null Meter. The Deviation is between the limits -9.88 and -10.12.

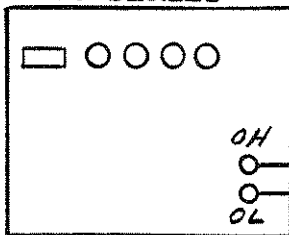
Set the Decade Divider to .5050000; push the 1% full scale Deviation button and cause a balance on the Null Meter. Record the Deviation.

Set the Decade Divider to .5005000; push the 0.1% Deviation button and use the Deviation control to achieve a balance on the Null Meter. Record the Deviation.

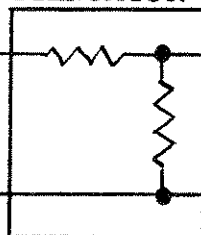
3.3.7 AC Voltage Accuracy Tests

Arrange the apparatus as shown in Figure 3-4, place the Calibrator and the Thermal Voltmeter in the standby mode. First set the 3900 at the voltage setting to be calibrated in the dc volts mode. For example the first point to be tested is the X00.0

PRECISION
CALIBRATOR
ROTEK
3900 SERIES



10:1
ATTENUATOR



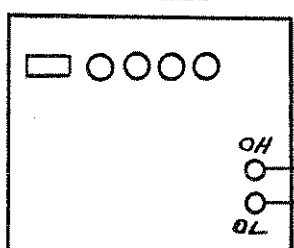
DISTORTION
ANALYZER
H.P. 333A



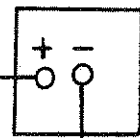
Figure 3-5

AC Noise And Distortion Test

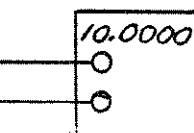
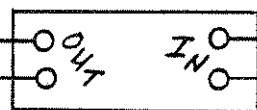
PRECISION
CALIBRATOR
ROTEK
3900 SERIES



NULLMETER
KEITHLEY 155



DECADE
DIVIDER
ESI RV 722



CURRENT SHUNT
FOR 0.1Ω, L&N 4221B
5Ω, ESI 1063

DC VOLTAGE
STANDARD
PPM MODEL 410

VALUE OF R, 1.9Ω, 10W
USE ONLY AT X00.0 MA

Figure 3-6

DC Current Accuracy Test

setting at 50 Hertz; set the 3900 to +DV Volts, X00.0. In this series of tests the dc reference for the Thermal Transfer Voltmeter will be previously tested settings of the Precision Calibrator. Apply the dc output of the Calibrator to the Thermal Transfer Voltmeter on the proper scale and balance the Voltmeter. Place the Thermal Transfer Voltmeter in standby and transfer the Calibrator from dc to ac operation at the measurement frequency (ie. 50 Hertz for the first test point). Apply the output of the 3900 to the Thermal Transfer Voltmeter, leaving the amplitude setting unchanged, and observe the error in % on the Transfer Voltmeter indicator directly.

The capacitive loading of the Transfer Voltmeter may cause a measureable deviation from the no load 3900 output at higher frequencies. If the no load output voltage needs to be measured, connect the RMS Voltmeter, Fluke 931B, to the output during the preceding measurement. Set the Model 931B in the differential mode and balance the Model 931B at the output setting. Observe the deviation on the Fluke Model 931B Voltmeter when the Thermal Transfer Voltmeter is removed, by placing it in standby. Taking due regard to sign, add the deviation on the Fluke Voltmeter to the previously determined deviation on the Holt Thermal Transfer Voltmeter to compute a new deviation which is the deviation at no load. This measurement is repeated for each setting listed under the AC voltage accuracy tests.

3.3.8 AC Loading

This test involves a two step procedure. The first step calibrates the RMS Voltmeter, Fluke Model 931B, using the Precision Calibrator and the Holt Model 6A; the second step uses the Fluke Model 931B to measure the deviation from the standardized value with load.

Set the 3900 to the equivalent dc voltage of the test point. With no load attached to the output terminals balance the Holt Model 6A Thermal Transfer Voltmeter. Observing precautions in the transfer, change to AC operation of the 3900. Apply the output of the 3900 to the Holt Model 6A, and using the appropriate deviation range of the 3900 balance the Holt Model 6A. The output of the Calibrator is now standardized, and the Fluke RMS Voltmeter is connected to the output of the Calibrator and adjusted to a null in the differential mode condition on the most sensitive scale. The Model 931B is now also standardized. Disconnect the Holt Model 6A and attach the load described on the check list to the

output of the Calibrator (making sure the Calibrator is in the standby mode when the load is connected), press the Deviation OFF button. Operate the Calibrator and observe the deviation on the Fluke Voltmeter recording the deviation in percent.

Repeat these measurements for each load and setting in the check list.

3.3.9 AC Noise and Distortion Tests

Connect the equipment as shown in figure 3-5. To measure the distortion at a setting of 50 Hertz and X00.0 volt an attenuator is required between the Calibrator and the Distortion Analyzer. This attenuator is not necessary at any of the other points. The distortion may be measured directly in percent on the Distortion Analyzer. In some locales where strong radio interference is present the Distortion Analyzer may detect this interference and indicate erroneous readings. Should this be the case, it may be necessary to attach a wave filter tuned to the frequency of the interfering broadcast station at the input terminals of the Distortion Analyzer to eliminate the harmful effect.

3.3.10 DC Current Tests

Arrange the equipment as shown in Figure 3-6 to perform the tests at X00.0 milliamperes. Use the 0.1 ohm Leeds & Northrup Model 4221-B Current Shunt. Set the 3900 to the X00.0 milliampere DC Setting. Adjust the Decade Divider to 0.0100000. Operate the Calibrator and observe the deflection on the Keithley Null Meter.

To conduct the current accuracy test at 2.0 volt compliance and X00.0 milliamperes add the 1.9 ohm resistor as shown in Figure 3-6. Repeat the measurement of the preceding paragraph.

Reduce the setting of the 3900 to 100.0 milliamperes, remove the 0.1 ohm shunt and replace it with a 10 ohm shunt, ESI Model 1063. Remove the 1.9 ohm resistor and replace it by a short in the following tests. Set the Decade Divider, ESI RV722, to .1000000. Operate the Calibrator and observe the deflection on the null meter. Repeat this test for a setting of -X00.0dc milliamperes.

Repeat the measurement of the preceding paragraph setting the 3900 to X0.00 milliamperes and using a 10 ohm shunt.

PRECISION
CALIBRATOR
ROTEK
SERIES 3900

THERMAL
TRANSFER VM
HOLT 6A

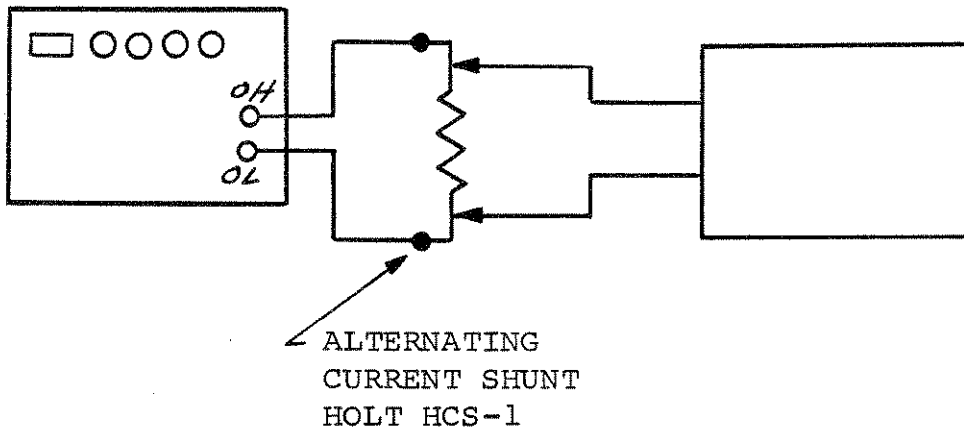


Figure 3-7

AC Current Accuracy Test

Repeat the preceding measurements using a setting of X.000 milliamperes and a 100 ohm shunt.

Repeat the measurements of the preceding paragraph with a setting of X00.0 microamps employing a 1000 ohm shunt.

Repeat the measurement of the preceding paragraph at a setting of X0.00 microamps using a 10000 ohm shunt and setting the voltage divider at .10000000.

Repeat the preceding measurement at a setting of X.000 microamperes using a 100000 ohm shunt.

3.3.11 AC Current Tests

The AC current is tested by calibrating first the drop in a precision shunt caused by a DC current at the standard value, and comparing this drop with the drop caused by the corresponding AC current. Arrange the equipment as shown in Figure 3-7. Use a 1 ampere shunt and set the 3900 to X00.0 milliamperes DC. Balance the Holt Model 6A Thermal Transfer Voltmeter observing the usual precautions. Change the 3900 to 400 Hertz operation at the same current setting and observe the deviation on the Model 6A deviation meter, reading it directly in percent.

Change the current shunt to a 100 milliampere shunt and repeat the measurements above for settings of 100.0 milliamperes at the test frequencies.

To verify the performance at 1000 microamperes the test circuit of Figure 3-8 is used. The shunt is a Vishay Resistance Product Company 100 ohm S102 resistor. Readings of the Fluke Model 931 should be increased by +.01% to account for meter loading.

3.3.12 Resistance Mode Tests

Use a Keithley Instruments Model Digital Volt Ohmmeter and a Volt Ohm Box, ESI Model 1063 to measure the resistance at the terminals of the 3900 in the Ohms mode on a substitution basis.

3.4 Calibration Procedure

Table 3-3 is a list of the steps required to calibrate the 3900. The temperature is 23 C \pm 1 C. The calibration is performed at the nominal line voltage \pm 1%, 50-60 Hertz with the top cover of

the instrument in place. The cover is momentarily removed to make adjustments or measurements. Adjustments are identified on the inside of the top cover. Use caution in making connections to test points; accidental shorting between test points and circuit elements could destroy components.

3.5 Periodic Maintenance

The following procedure is recommended:

3.5.1 Degreasing

Leakage across the surface of some of the sensitive analog circuits can introduce intermittent varying errors. All such circuits are protected by guard paths. However, leakage can be introduced by the residue from handling.

If a repair involving soldering is required, or if the circuits are handled for any reason, they should be cleaned by washing with a pure grain alcohol applied with a clean brush. Trichlorethylene may also be used in the event alcohol is not available.

Do not submerge the modules in these solvents as some of the electrolytic capacitor seals may be damaged thereby.

Table 3-2

3900 Series

Performance Check List - 1

DATE: _____

MODEL: _____

SERIAL NO: _____

<u>Function</u>	<u>Setting</u>	<u>Observed Reading</u>	<u>Allowable Limits</u>
Front Panel Controls:			3950-3970 (3910-3940)
Power on-Standby Ck		_____	
Operate On Check		_____	
Standby On Check		_____	
Volts, Amps, 10 Amps.		_____	
Ohms.		_____	
Ranges		_____	
DC Frequency		_____	
Deviation		_____	
Decimal Indicators		_____	
Units Indicators		_____	
Zener Reading (TP-16 TO OL)		_____	
Ref. Reading (TP-17 TO OL)		_____	
DC Voltage Accuracy: (NOT APPLICABLE TO 3940)			
+10 Volt Range	X.000 Volt	_____	+600uVolts (1200)
	9.999 Volt	_____	+600uVolts (1200)
	8.888 Volt	_____	+541uVolts (1088)
	7.777 Volt	_____	+488uVolts (977)
	6.666 Volt	_____	+432uVolts (866)
	5.555 Volt	_____	+377uVolts (755)
	4.444 Volt	_____	+322UVolts (644)
	3.333 Volt	_____	+266uVolts (533)
	2.222 Volt	_____	+211uVolts (422)
	1.111 Volt	_____	+155uVolts (3311)
	1.000 Volt	_____	+150uVolts (300)
-10 Volt Range	-X.000Volt	_____	+600uVolts (1200)
	-1.000Volt	_____	+150uVolts (300)
+1000mVolt Range	+X00.0mVolt	_____	+ 72uVolts (142)
	+100.0mVolt	_____	+ 27uVolts (54)
-1000mVolt Range	-X00.0mVolt	_____	+ 72uVolts (142)
AT MV TERMINALS	+100M Volt Range	+X0.00mVolt	+ 9uVolts (16)
	+10M Volt Range	+X.000mVolt	+2.7uVolts (3.4)
	+100 Volt Range	+X0.00 Volt	+600uVolts (1200)
	+1000 Volt Range	+X00.0 Volt	+600uVolts (1200)
	-1000Volt Range	-X00.0 Volt	+600uVolts (1200)

Table 3-2 (Cont.)

DATE: _____

3900 Series

MODEL: _____

Performance Check List - 2

SERIAL NO: _____

<u>Function</u>	<u>Setting</u>	<u>Observed Reading</u>	<u>Allowable Limits</u>	
			3950-3970	3910-3940
DC Loading:				
10mA (100K ohms, 50W) X00.0 Volt		_____	+ 601uVolts	(1201)
DC Noise:				
10mA Load	100.0 Volt	_____	+ 30mV/RMS	(30)
Deviation Control: (NOT APPLICABLE TO 3910)				
10% Full Scale	+1.00	_____	+ .98, +1.02	
10% Full Scale	-1.00	_____	- .98, -1.02	
1% Full Scale	+1.00	_____	+ .98, +1.02	
0.1% Full Scale	+1.00	_____	+ .98, +1.02	
(After this test be sure to press the DEV. OFF Button.)				
AC Voltage Accuracy:				
1000 Volt Range	50Hz X00.0V	_____	+550mV (+.055%) (0.11%)	
	400Hz X00.0V	_____	+550mV (+.055%) (0.11%)	
	5000Hz X00.0V	_____	+1.100V (+.11%) (0.26%)	
	50Hz 100.0V	_____	+100mV (+.10%) (0.2%)	
	400Hz 100.0V	_____	+100mV (+.10%) (0.2%)	
	5000Hz 100.0V	_____	+200mV (+.20%) (0.35%)	
100 Volt Range	50Hz X0.00V	_____	+55mV (+.055%) (0.11%)	
	5000Hz X0.00V	_____	+110mV (+.11%) (0.26%)	
10 Volt Range	400Hz X.000V	_____	+5.5mV (+.055%) (0.11%)	
	5000Hz X.000V	_____	+11.0mV (+.110%) (0.26%)	
1000m Volt Range	400Hz X00.0mV	_____	+560mV (+.056%) (0.11%)	
AC Loading:				
20mA (50K, 50W) and 220pf	400Hz X00.0V	_____	+550mV (+.055%) (0.11%)	

DATE: _____

Table 3-2 (Cont.)

MODEL: _____

3900 Series

SERIAL NO: _____

Performance Check List - 3)

<u>Function</u>	<u>Setting</u>	<u>Observed Reading</u>	<u>Allowable Limits</u>	
			3950-3970	3910-3940
AC Noise & Distortion:				
1000 Volt Range	50Hz X00.0V	_____	+0.05%	
	100.0V	_____	+0.05%	
1000mVolt Range	400Hz X00.0V	_____	+0.052%	
	5000Hz X00.0V	_____	+0.102%	
DC Current Accuracy: (NOT APPLICABLE TO 3940)				
1000mA				
	1.0V Compl.	X00.0mA	_____	+0.025% (.055%)
	0.1V Compl.	100.0mA	_____	+0.07% (.1%)
	1.0V Compl.	100.0mA	_____	+0.07% (.1%)
100mA	1.0V Compl.	X0.00mA	_____	+0.022% (.055%)
10mA	1.0V Compl.	X.000mA	_____	+0.022% (.055%)
1000uA	1.0V Compl.	X00.0uA	_____	+0.023% (.06%)
100uA	1.0V Compl.	X0.00uA	_____	+0.032% (.105%)
10uA	1.0V Compl.	X.000uA	_____	+0.22% (.555%)
AC Current Accuracy: (NOT APPLICABLE TO 3940)				
1000mA 400Hz				
	1.0V Compl.	X00.0mA	_____	+550uA (.055%) (.11%)
10mA 400Hz				
	1.0V Compl.	X.000mA	_____	+5.5uA (.055%) (.11%)
10mA 1000Hz				
	1.0V Compl.	X.000mA	_____	+10.1uA (.11%) (.22%)

DATE: _____

Table 3-2 (Cont.)

MODEL: _____

3900 Series

SERIAL NO: _____

Performance Check List - 4

<u>Function</u>	<u>Setting</u>	<u>Observed Reading</u>	<u>Allowable Limits</u>
Resistance Accuracy (4 WIRE) (NOT APPLICABLE TO 3910 OR 3940)			
	1 Ohm	_____	+0.001 ohm
	10 ohms	_____	+0.005 ohms
	100 ohms	_____	+0.02 ohms
	1000 ohms	_____	+ 0.1 ohms
	10000 ohms	_____	+1.0 ohms
	100000 ohms	_____	+ 10.0 ohms
	1M ohms	_____	+100.0 ohms
	10M ohms	_____	+10000 ohms

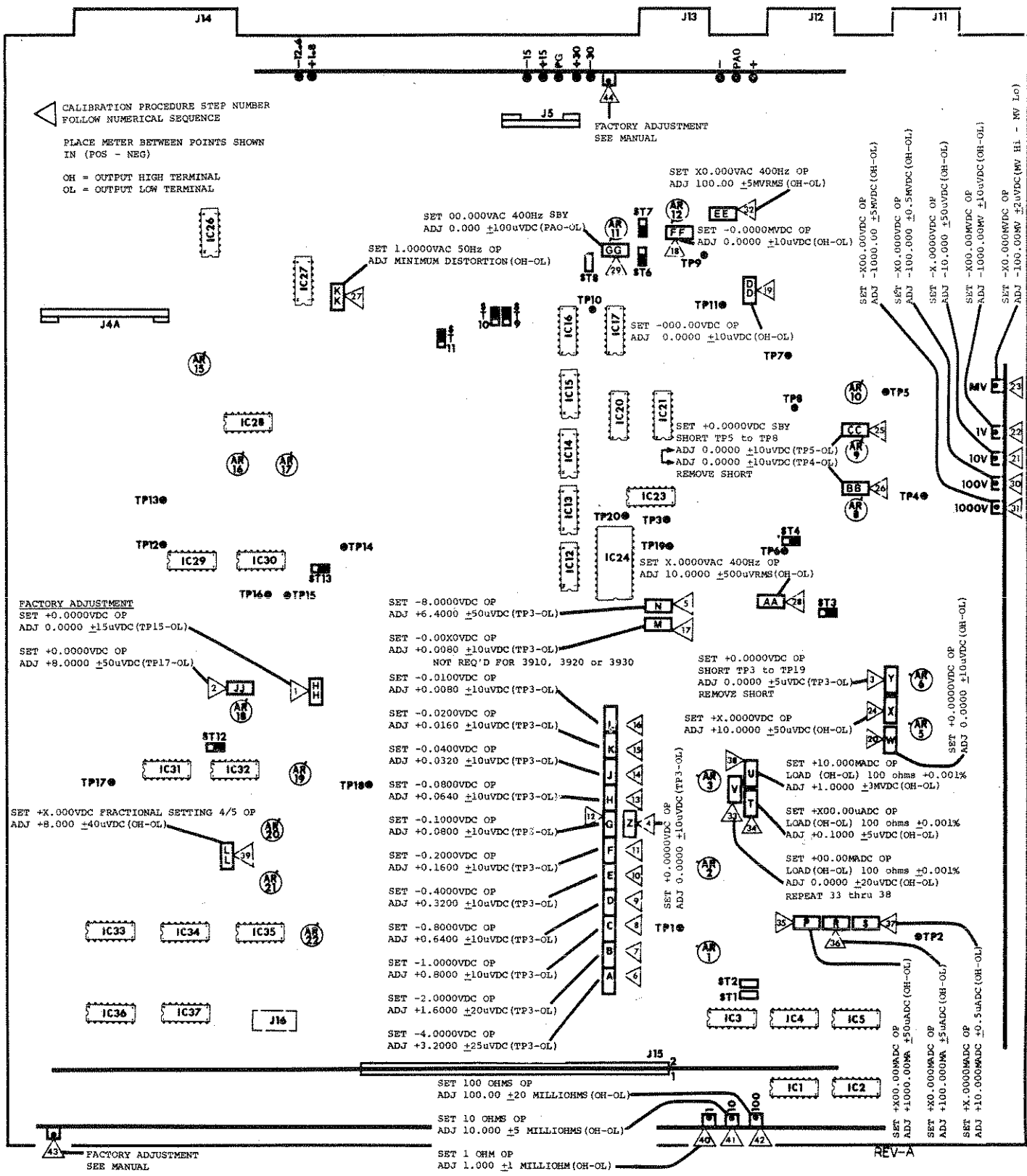


Figure 3-8
Calibration Procedure

SERIES 3900

CALIBRATION PROCEDURE

<u>Parameter To Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
(1) (Factory Adjustment - If Required Be Careful Of Thermal Voltages)			
DC Voltage TP-15 to C71 Low - Measure TP-15	+0.0000VDC, OP (OPERATE)	ADJ HH For 0 \pm 15uV. DC	39-109-001/1 Figure 3-2 (Connect 155 + Lead to TP-15)
(2) DC Voltage TP-17 - OL	+0.0000VDC, OP	ADJ JJ For 8.000V \pm 50uVDC	39-109-0001/1 Figure 3-2
(3) Offset AR6; DC Voltage TP3-OL	+0.0000VDC, OP	Place a short from TP3 - TP19 ADJ Y for 0 \pm 5uVDC Remove short	39-109-001/5 Figure 3-2 (Connect 155 + Lead to TP3)
(4) Leakage at AR6; DC Voltage TP3-OL	+0.0000VDC, OP	ADJ Z for 0 \pm 10uVDC. Repeat 3 & 4 until both conditions obtained	39-109-001/5 Figure 3-2 (Connect 155 + Lead to TP3)
(5) 8's Digit DC Voltage TP3-OL	-8.0000VDC, OP	ADJ N for 6.4000V \pm 50uVDC	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)

Table 3-3

4/8/80

SERIES 3900

CALIBRATION PROCEDURE

<u>Parameter to Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
(6) 4's Digit, DC Voltage TP3-OL	-4.0000VDC, OP	ADJ A for +3.200V <u>±</u> 25uVDC	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(7) 2's Digit, DC Voltage TP3-OL	-2.0000VDC, OP	ADJ B for +1.6000V <u>±</u> 20uVDC	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(8) 1's Digit, DC Voltage TP3-OL	-1.00VDC, OP	ADJ C for +0.8000V <u>±</u> 10uVDC	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(9) 0.8's Digit, DC Voltage TP3-OL	-0.8000 VDC, OP	ADJ D for +0.6400V <u>±</u> 10uVDC	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(10) 0.4's Digit, DC Voltage TP3-OL	-0.4000 VDC, OP	ADJ E for +0.3200V <u>±</u> 10uVDC	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(11) 0.2's Digit, DC Voltage TP3-OL	-0.2000 VDC, OP	ADJ F for +0.1600V <u>±</u> 10uVDC	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)

Table 3-3 Cont.

SERIES 3900

CALIBRATION PROCEDURE

<u>Parameter to Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
(12) 0.1's Digit, DC Voltage TP3-OL	-0.1000VDC, OP	ADJ G for +0.0800V <u>+10uVDC</u>	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(13) 0.08's Digit, DC Voltage TP3-OL	-0.0800VDC, OP	ADJ H for +0.0640V <u>+10uVDC</u>	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(14) 0.04's Digit, DC Voltage TP3-OL	-0.0400VDC, OP	ADJ J for +0.0320V <u>+10uVDC</u>	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(15) 0.02's Digit, DC Voltage TP3-OL	-0.0200VDC, OP	ADJ K for +0.0160V <u>+10uVDC</u>	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(16) 0.01's Digit, DC Voltage TP3-OL	-0.0100VDC, OP	ADJ L for +0.0080V <u>+10uVDC</u>	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)

Table 3-3 Cont.

4/8/80

SERIES 3900

CALIBRATION PROCEDURE

<u>Parameter to Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
NOTE: STEP #17 IS OMITTED FOR MODELS 3910, 3920, 3930			
(17) 0.00X's Digit, DC Voltage TP3-OL	-0.00X0VDC, OP	ADJ M for +0.0080V +10uVDC	39-109-001/4 Figure 3-2 (Connect 155 + Lead to TP3)
(18) Voltage Offset AR-12, VDC OH-OL	-000.0mVDC, OP	ADJ FF for 0.0000 +5uV	39-109-001/6 Figure 3-2
(19) Current Offset AR-12, VDC OH-OL	-0.0000VDC, OP	ADJ DD for 0.0000 +10uV. Repeat 18 and 19 until both conditions obtained	39-109-001/6 Figure 3-2
(20) Offset AR-5, VDC OH-OL	+0.0000VDC, OP	ADJ W for 0.0000 +10uV	39-109-001/5 Figure 3-2
(21) -10VDC Range VDC OH-OL	-X.0000VDC, OP	ADJ R18 (10V) for -10.000V +50uVDC (On Output Board)	39-109-001/8 Figure 3-2
(22) -1000mVDC Range OH-OL	-X00.00mVDC, OP	ADJ R14 (Marked "1") for -1000.00mV +10uVDC	39-109-001/8 Figure 3-2

SERIES 3900

CALIBRATION PROCEDURE

<u>Parameter to Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
(23) -100mVDC Range MV HI-MV LO	-X.00mVDC, OP	ADJ R10 (100mV) for -100.0mV +2uVDC	39-109-001/8 Figure 3-2
(24) +10VDC Range OH-OL	+X.0000VDC, OP	ADJ X for 10.000V +50uVDC	39-109-001/5 Figure 3-2
(25) Rectifier AR9,10 Offset VDC TP5-OL	+0.0000VDC, SBY	Short TP5 to TP8 ADJ CC for 0.0000VDC ±10uVDC. Leave Short in place	39-109-001/3 Figure 3-2 (Connect 155 + Lead to TP5)
(26) Integrator AR8 Offset VDC TP4-OL	+0.0000VDC, SBY	ADJ BB for 0.0000VDC +10uVDC. Repeat 25 and 26 until both obtained. Remove short TP5-TP8	39-109-001/3 Figure 3-2 (Connect 155 + Lead to TP4)
(27) Modulator Balance; Distortion VAC, OH-OL	1.0000VAC, 50Hz OP	ADJ KK for Minimum Distortion (0.05%)	39-109-001/2 Figure 3-2
(27A) ACV at Jnct. R63, C3 near AR15 (Use oscilloscope)	1.0000VAC, 400Hz OP	ADJ KK for minimum AC voltage	39-109-001/2

ALTERNATE IF DISTORTION METER NOT AVAILABLE:

Table 3-3 Cont.

SERIES 3900

CALIBRATION PROCEDURE

<u>Parameter to Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
(28) 10VAC Range OH-OL	X.0000VAC; 400Hz OP	ADJ AA for 10.0000V +500uVRMS (+0.005%)	39-109-001/3 Figure 3-4
(29) Power Amp Offset V>10 VDC PAO (TP9 Backpanel) -OL	00.000VAC, 400Hz SBY	ADJ GG for 0.0V +100uV DC	39-109-001/6
(30) 100VDC Range OH-OL	-X0.00VDC, OP	ADJ R24 (100V) for -100.000VDC +500uVDC (+50uV in Figure 3-3)	39-109-001/8 Figure 3-3
(31) 1000VDC Range OH-OL	-X00.00VDC, OP	ADJ R30 (1000V) for -1000.00V +5mV DC (+50uV in Figure 3-3)	39-109-001/8 Figure 3-3
(32) 100V AC Range OH-OL	X0.000VAC, 400Hz OP	ADJ EE for 100.00V +0.005%	39-109-001/6 Figure 3-4
(33) DC Current Zero OH-OL	+00.00mADC, OP Load OH-OL 100 +0.001% Ohms	ADJ V for 0.0000V +50uVDC OH-OL	39-109-001/7 Figure 3-6
(34) Current Zero Compliance OH-OL	+X00.00uADC, OP	100 Ohms +0.001% OH-OL ADJ T for 0.10000V +5uVDC	39-109-001/7 Figure 3-6

Table 3-3 Cont.

5/16/80

SERIES 3900

CALIBRATION PROCEDURE

<u>Parameter to Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
(35) 1000mADC Range OH-OL	+X00.00mADC, OP	ADJ P for 1000.00mA +50uADC (+50uV in Figure 3-6)	39-109-001/7 Figure 3-6
(35A) 1000mADC Range OH-OL	-X00.00mADC, OP	Readjust Pots V & P to get best balance between + and -	39-109-001/7 Figure 3-6
(36) 100mA DC Range OH-OL	+X0.000mADC, OP	ADJ R for 100.000mA +5uADC (+50uV in Figure 3-6)	39-109-001/7 Figure 3-6
(37) 10mA DC Range OH-OL	+X.0000mADC, OP	ADJ S for 10.0000mA +0.5uADC (+50uV in Figure 3-6)	39-109-001/7 Figure 3-6
(38) Current Full Compliance, OH-OL	+10.00mADC, OP (100mA Range)	100 Ohms +0.001% OH-OL ADJ U for 1.0000V +300uVDC	39-109-001/7 Figure 3-6
(38A) Current Full Compliance, OH-OL	-10.00mADC, OP (100mA Range)	Readjust Pot U to get best balance between + and -	39-109-001/7 Figure 3-6

REPEAT 34-38A TO OBTAIN BEST COMPROMISE

Table 3-3 Cont.

5/15/80

SERIES 3900

CALIBRATION PROCEDURE

	<u>Parameter to Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
(39)	Fractional Setting OH-OL	+X.000VDC Fraction Setting 4/5	ADJ LL for +8.000V OH-OL	Figure 3-2
(40)	1 Ohm Value	1 Ohm, OP	ADJ LL for 1.000 Ohms <u>+0.001</u> Ohms at OH	39-101-001/4
(41)	10 Ohm Value	10 Ohms, OP	ADJ MM for 10.000 Ohms <u>+0.005</u> Ohms at OH	39-101-001/4
(42)	100 Ohm Value	100 Ohms, OP	ADJ NN for 100.00 Ohms <u>+0.02</u> Ohms at OH	39-101-001/4
(43)	Meter FACTORY ONLY	See Manual		39-101-001/4
(44)	PA Idle I FACTORY ONLY	See Manual		

SERIES 3900

CALIBRATION PROCEDURE

FACTORY ADJUSTMENTS

These adjustments are required only if repairs have been made replacing the reference zener RX-1, the components in the power amplifier or in the Meter Circuits of 39-109-001/1.

<u>Parameter to Be Adjusted</u>	<u>3900 Status, Settings</u>	<u>Adjustment Procedure</u>	<u>Reference, Schematic & Test Diagram</u>
Reference Voltage at TP7 VDC TP7-OL	0.0000VDC, OP	Select Values R9-13 such that Pot JJ is approximately centered when +8.0000 obtained.	39-109-001/1 Figure 3-2
Idle Current Power Amplifier Output Stage. VDC TP6 (High) -TP10 (Low) on 250mV Range (Use floating meter)	+0.0000VDC, SBY	Set R-34 full clockwise (From top view) Gradually turn CCW until reading 15mVDC (150mA)	39-109-001/6
Meter Zero	5.000VDC OP, Deviation Range 10% Set Deviation for 5.000 \pm 0.0005VDC	ADJ "Meter Zero" for 0.0% Deviation	39-109-001/1

SECTION 4

TROUBLE SHOOTING & MAINTENANCE

4.1 Purpose

The purpose of this section is to describe logical procedures for diagnosing malfunctions.

WARNING

HAZARDOUS VOLTAGES ARE PRESENT ON SOME OF THE CIRCUIT ELEMENTS' TERMINALS.

4.2 Access & Procedures

In the event of a malfunction, access to the circuits is accomplished by removing the two screws at the rear holding the top cover in place. The cover may then be removed. Part location and schematic drawings are included in Section 6. Block diagrams showing the arrangement of the components in each of six different operating modes are included in this section and are referred to later.

As a first step in trouble shooting a failure, refer to Table 4-1 which lists a number of common failures and the possible malfunctions. If the fault cannot be identified from the Table, the circuit tracing procedures should be used.

WARNING

CMOS SWITCHES, 16 PIN DIP IC MARKED "201" ARE USED. EXERCISE CARE IN HANDLING THEM. WHEN REMOVING CMOS, DISCHARGE STATIC ELECTRICITY ON THE BODY BY TOUCHING GROUND FIRST. STORE CMOS IN CONDUCTING FOAM WHEN REMOVED FROM SOCKETS.

4.3 Fault Finding by Circuit Tracing

4.3.1 Suspected Power Amplifier Failure (39-109-001/6)

To check the operation of the Power Amplifier circuits remove K4, move ST9 and 10 to forward (open) positions. Clip a

Table 4-1

Trouble Shooting Chart

<u>Symptom, Schematic Reference</u>	<u>Malfunction</u>
1.0 Line power on - No indicator leds.	1.1 Line fuse failed. Check rear panel line receptacle fixture.
	1.2 Line selector set to 220 or 240V when line is 120V. Check selection in line receptacle fixture.
2.0 No output at OH-OL, all indicator leds operating. Operate & Standby leds function. 39-109-001/9 39-107-001	2.1 Power amplifier fuses failed. Check rear panel F2, F3. (See power amp failure below)
	2.2 Output relay, K14, not energized in OP state.
	2.3 Lead from K14-6 to OUT HI terminal discontinuous.
3.0 Failure to respond to operate control.	
3.1.0 Operate lamp not illuminated.	
3.1.1 Disallowed setting.	Check "Disallowed setting" lamp.
3.1.2 Failure of overlimit circuits. 39-109-001/3	IC26-6 High in Standby. AR13-6 Low in Standby. AR14-6 High in Standby.
3.1.3 Failure of overlimit input.	
3.1.3.1 Power amplifier output. 39-109-001/6	TP9 on backboard > 17 volts in Standby.
3.1.3.2 Integrator output. 39-109-001/3	TP4 > 11 volts in Standby.
3.1.3.3 Current guard output. 39-109-001/7	IC1-6 > 5 volts in Standby.
3.1.3.4 Overburden. 39-109-001/3	IC26-13 Low.
3.1.4 Failure of timing circuits. 39-111-001/1	IC12-3 Low. IC11,12,13,27,33,41,10. Failure to respond to OP at J2-4.

Table 4-1

(Continued)

<u>Symptom, Schematic Reference</u>	<u>Malfunction</u>
3.1.5 Failure in Disallowed Settings circuits. 39-111-001/3	IC43-8 Low in absence of disallowed setting.
<p>In the event of an overlimit input failure proceed to Fault Finding arranged by mode. If the failure occurs in all modes of operation start with "Failure in Mode DC Voltage 0-10 Volts".</p>	
3.2.0 Operate indicator illuminated followed by Standby.	
3.2.1 One of more overload limits exceeded.	Burden or compliance limits exceeded. Check external load.
3.2.2 Transient failure Power amplifier output. 39-109-001/6	TP9 on backboard 17 volts after OP asserted.
3.2.3 Integrator output transient failure. 39-109-001/3	TP4 > 11 volts after OP is asserted.
3.2.4 Current guard output transient failure. 39-109-001/7	IC1-6 > 5 volts after OP is asserted
3.2.5 Overburden transient failure. 39-109-001/3	IC26-13 becomes low after OP is asserted.

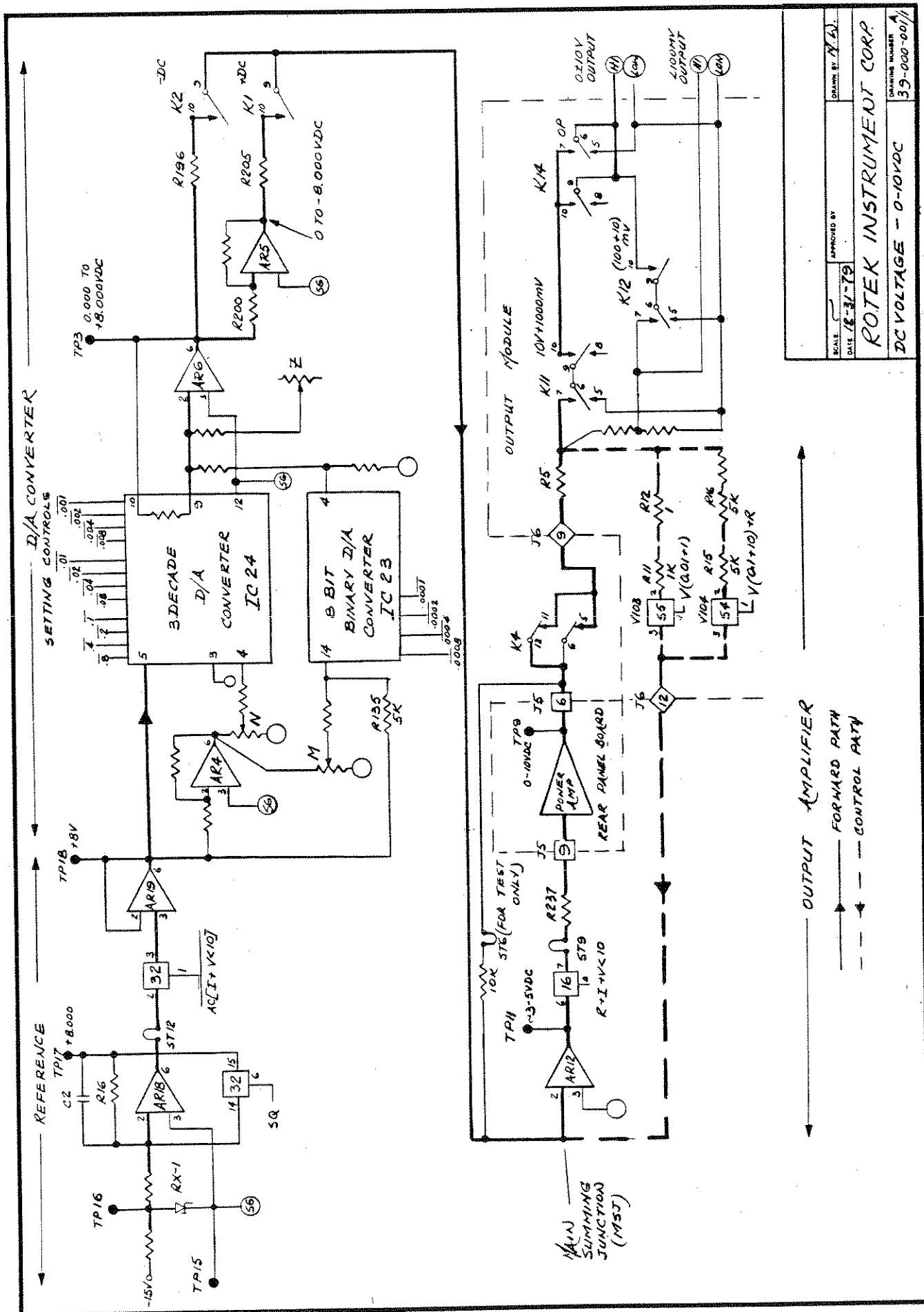
The above signals 3.2.1 - 3.2.5 must be examined with an oscilloscope, triggered by the OP signal; the malfunction condition must be asserted until the timeout at IC29 pin 12. Proceed to Fault Finding by mode to locate the failure mechanism.

- | | |
|---|--------------------|
| 4.0 Standby asserted when switching from 300-400 volts or vice versa. | |
| 5.0 Failure to adjust parameter to specified value per Calibration chart. | See Fault Finding. |

Table 4-1

(Continued)

<u>Symptom, Schematic Reference</u>	<u>Malfunction</u>
6.0 Power amplifier fuses destroyed repeatedly. 39-109-001/6	6.1 Open CRL,2,3,4,5 on rear panel. 6.2 R34 setting incorrect. See Factory Adjustment Procedure.



SCALE	APPROVED BY	DRAWN BY
DATE 12-31-79		N.A.
ROTEK INSTRUMENT CORP.		
DC VOLTAGE - 0-10VDC		DRAWING NUMBER
		59-000-001/1

OUTPUT AMPLIFIER

—— FORWARD PATH

--- CONTROL PATH

jumper across R22 on the rear panel circuit board. Measure TP9 of the Power Amplifier (on rear panel Circuit board) in the condition +VDC, 0.000, 10V range SBY. The voltage is 0 to +6 volts DC. If the jumper across R22 is removed, the voltage becomes approximately -20 volts.

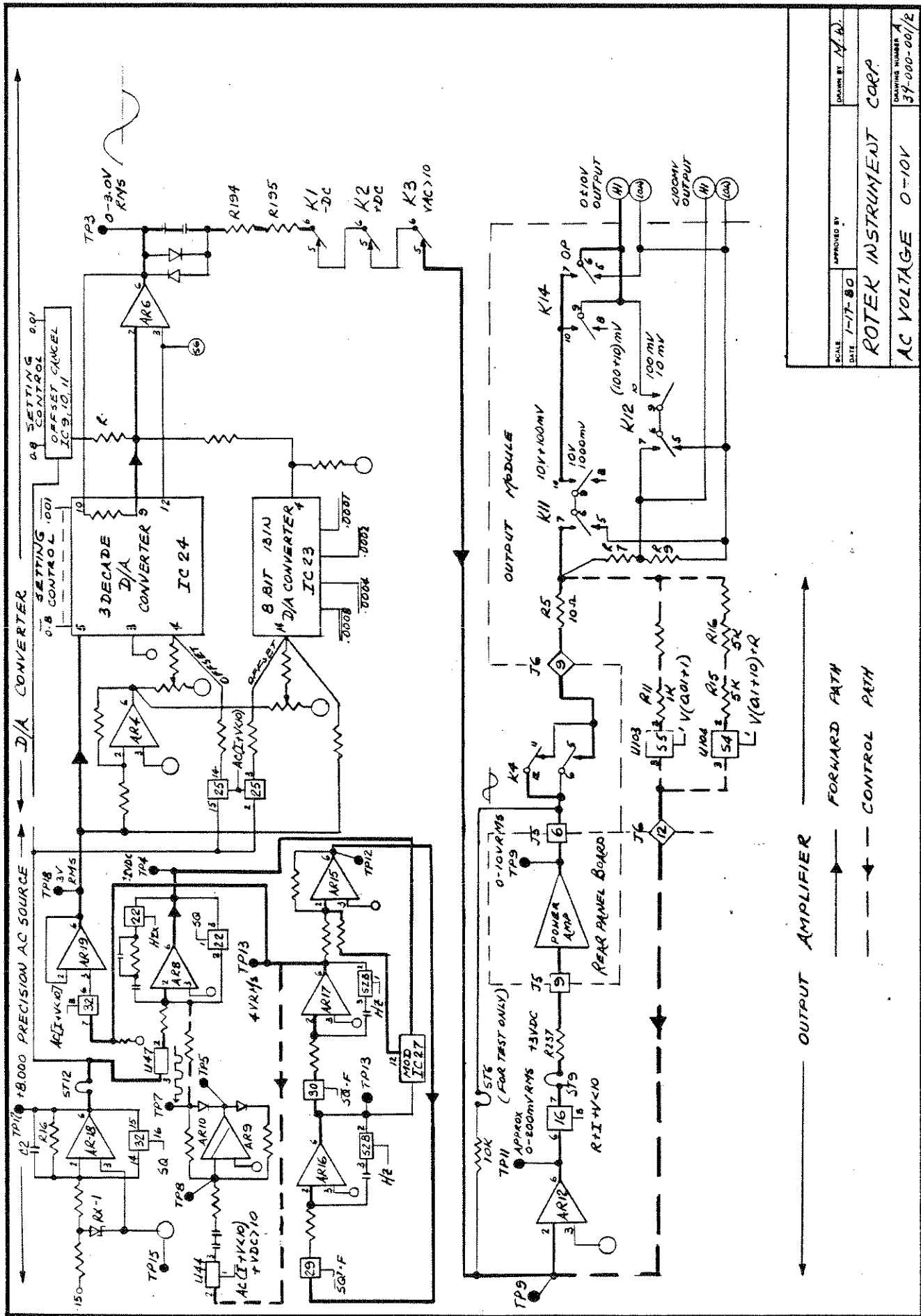
When this test is completed replace K4 and move ST9 and 10 to the rear or shorted positions. Remove the jumper across R22.

4.3.2 Failure in Mode DC Voltage 0-10 Volts (39-000-001/1)

1. Check zener voltage TP16 to OL. Compare with Certificate value to diagnose drift with time.
2. Check reference at TP17 to OL, as +8.0000V \pm 350uV DC. Reference should not vary by more than \pm 100uV as top cover is moved.
3. Check TP18 voltage, approximately +8.00V DC with fluctuation less than +100uV.
4. Check operation of D-A Converter at TP3 to OL.
 - 4.1 Check front panel setting 0.000VDC, OP as 0 \pm 50uV DC.
 - 4.2 Test other settings according to the relation
$$\text{TP3-OL} = +0.8 \text{ front panel setting volts} \\ \pm 0.003\% \pm 50\text{uV DC.}$$
5. Check operation of D-A Converter at AR5-6 (or R205) as for 4 above except the voltages are negative.
6. Check accuracy of output at K11 side of R5 (on output module).

Assuming the above conditions are met then the fault is located between TP9 on AR12 and OH.

1. Remove K4 and move ST9 & 10 to forward (open) condition. Check Power Amplifier as described previously.
2. With conditions as in 1, move ST7 forward (shorted). Disconnect the Output Sense at J6 and J7. AR12 is now isolated with R210 as a feedback resistor.
3. Turn on and check TP11-OL as the front panel settings are varied from 0.000 to \pm X.000 on 10V DC range. TP11 varies approximately to \pm 4.7 volts.
 - 3.1 At setting 0.000 it should be possible to adjust FF and DD by measuring the voltage TP11 to OL.
 - 3.2 FF adjustment: short R210, adjust FF for \pm 5uV.
 - 3.3 DD adjustment: remove short, adjust DD for \pm 10uV; repeat 3.2 and 3.3 for both condition.
 - 3.4 Check continuity of signal at TP11 through IC16 pins 6,7.



SCALE	APPROVED BY	DATE 1-17-80	DRAWN BY M.W.
ROTEK INSTRUMENT CORP.			
AC VOLTAGE 0-10V			DRAWING NUMBER 37-000-001/2

4. Restore ST7 to its back (open) position; ST9 to its back (closed) position and ST6 to the forward (closed) position. Remove the jumper across R22 of the Power Amplifier, if it is still in place. AR12 and the Power Amplifier now form an isolated loop with R211 as the feedback resistor.
 - 4.1 Turn on and measure the voltage from TP9 (Rear Panel) to OL. Examine the voltage as the front panel settings are varied from 0.000 to +X.00. (Approximately +10.0V).
 - 4.2 Restore ST10 to back (closed) position to see if unwanted leakage occurs through IC16-10,11.
 - 4.3 With K4 still removed install the Output Sense module to determine if faulty operation of U103-108 is introducing error (particularly at 0.000 setting).
5. Move ST6 to back position; install K4.

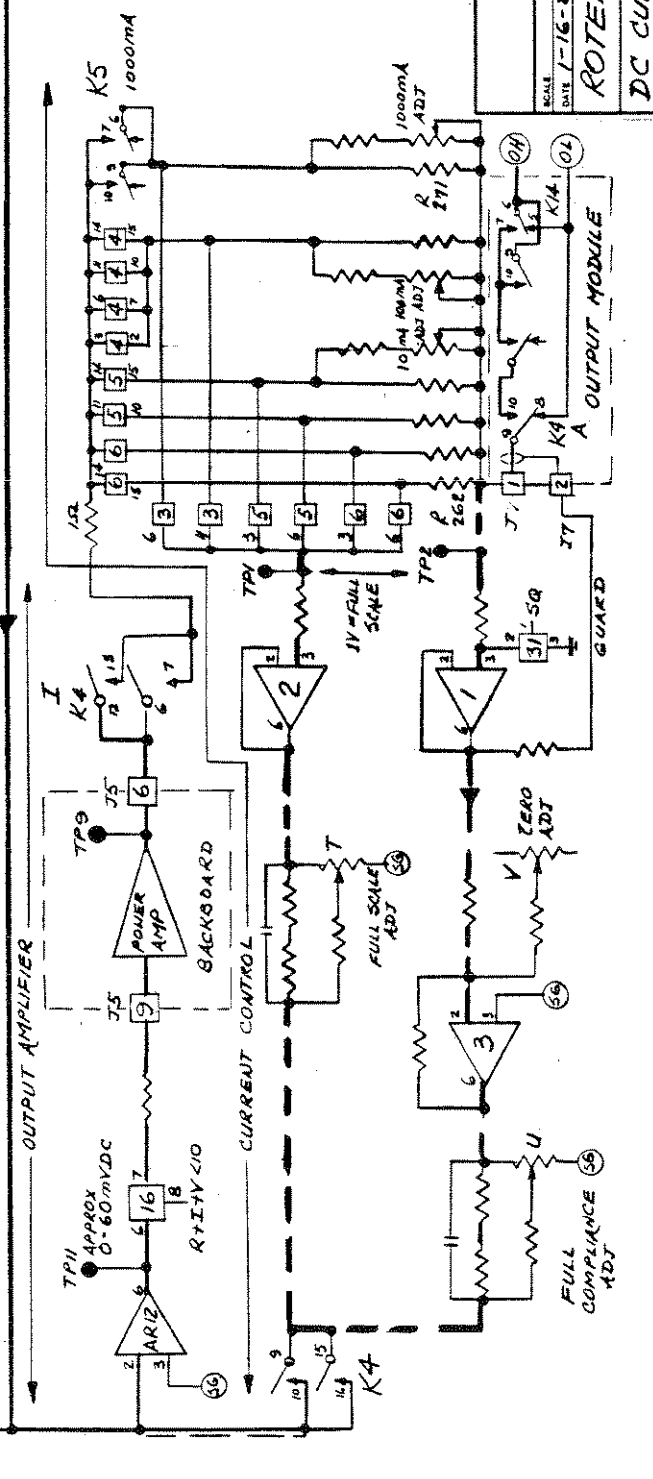
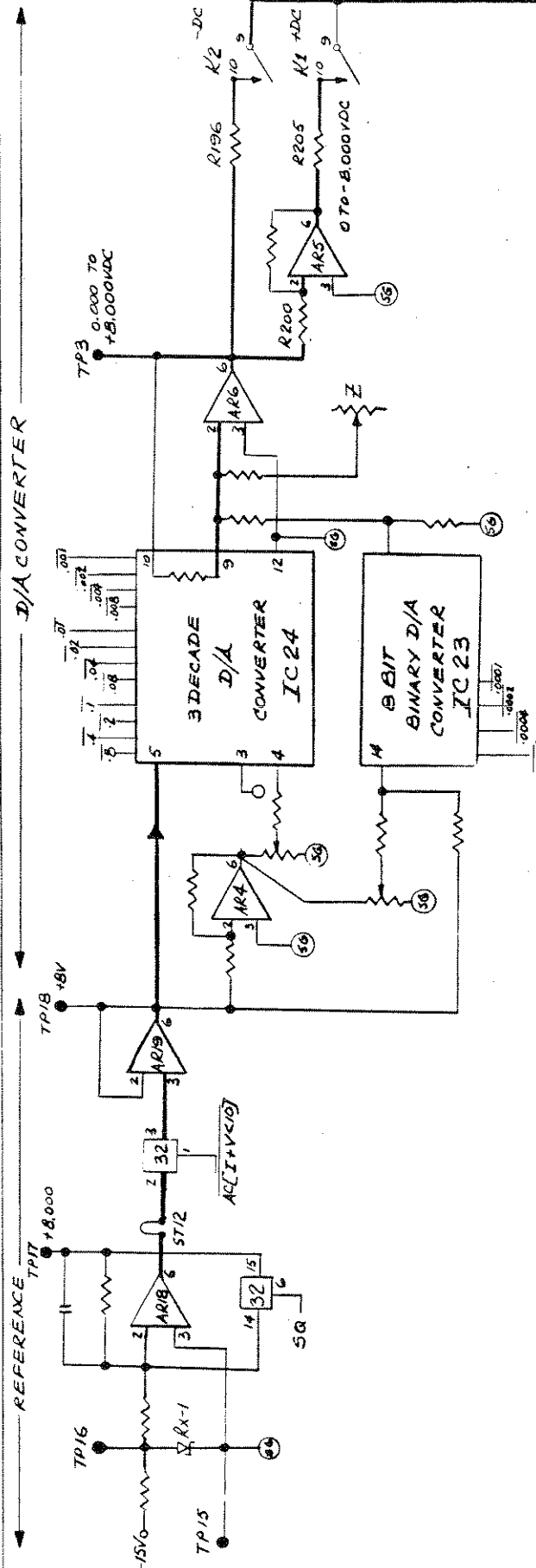
4.3.3 Failure in Mode AC Voltage 0-10 Volts (39-000-001/2)

This section assumes the operation in DC Voltage 0-10 Volts meets all specification limits. Set the frequency to 400Hz.

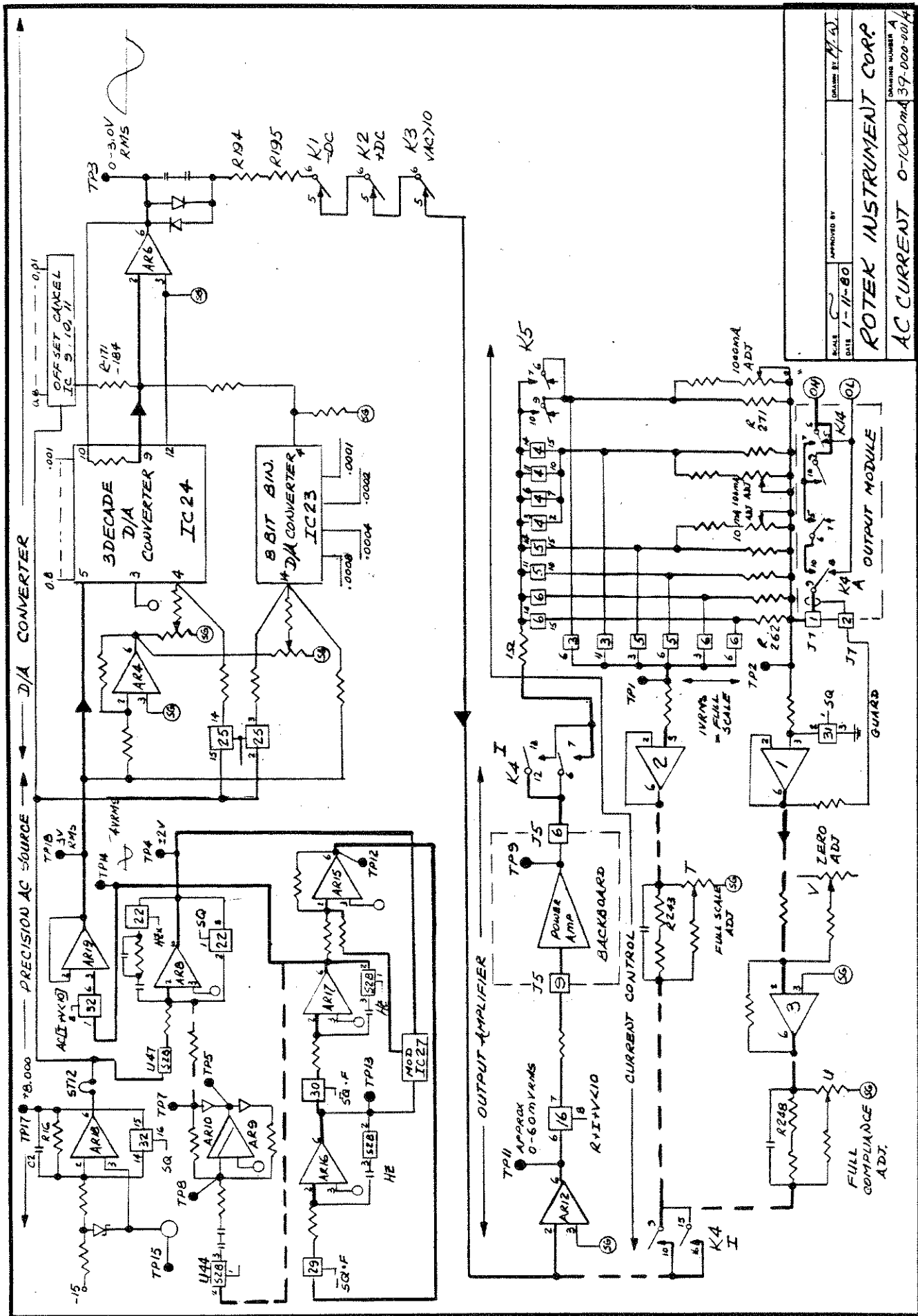
1. Check TP17 to insure the reference voltage is correct.
2. Check the continuity of switch U47. The voltage across U47 is approximately 3 millivolts.
3. The voltage at TP4 goes negative momentarily after the Operate condition is asserted, and in normal operation returns to a voltage near 0 +2 volts. If the TP4 voltage remains full negative, the Operate condition is negated through the overlimit detector.
4. The voltage at TP14 is an undistorted sine wave at 400Hz approximately 4V RMS. The signals at TP12 and 13 are similar.
5. Insure continuity of switch U44. The signal at TP7 consists of rectified negative half sine waves with approximately 7 volts peak.
6. Check the TP18 voltage as 3V RMS.
7. Examine TP3 as the front panel settings are varied from 0.000 to X.000. TP3 varies to 3.000V RMS.

Assuming relays K1, K2 and K3 are continuous and that previous conditions are satisfactory the fault is in the circuits between TP9 and OH. Follow the procedure under "Failure in DC Voltage 0-10 Volts".

D/A CONVERTER



SCALE 1-16-80
 DATE 1-16-80
 APPROVED BY
 DRAWN BY M/S
ROTEK INSTRUMENT CORP
 DRAWING NUMBER
DC CURRENT 0-1000mA
 39-000-001/5



DATE: 1-11-80
 APPROVED BY: [Signature]
 DRAWING NUMBER: A
 ROTEX INSTRUMENT CORP.
 AC CURRENT 0-1000mA 39-000-001A

4.3.4 Failure in Mode DC & AC Current (39-000-001/3 & 4)

This section assumes the operation in DC Voltage and AC Voltage 0-10 Volts meets all specification limits. Set DC Current 1000uA, +X00.0, connect a 1000 ohm resistor OH-OL.

1. In the Operate state check TP1 voltage as 2 volts and the TP2 voltage as 1 volt. The voltage TP1-TP2 (both ungrounded) is 1.000V \pm 0.005%. Check the continuity of IC5, 6, 7.
2. Check the action of amplifiers AR1,2,3.
The output of AR1 is approximately TP2. (1 volt).
The output of AR2 is approximately TP1. (2 volts).
The output of AR3 is approximately -1 volt.

In the event only one range exhibits defective operation, examine the CMOS switches for that range and neighboring ranges for leakage or discontinuity.

Repeat the above for a setting of 1000uA, X00.0, 400Hz with a 1000 ohm resistor connected from OH to OL.

4.3.5 Failure in Mode AC Voltage 10-1000V (39-000-001/5)

This section assumes the operation in DC and AC Voltage 0-10V meets specification limits. Set 400Hz, X0.00 volts.

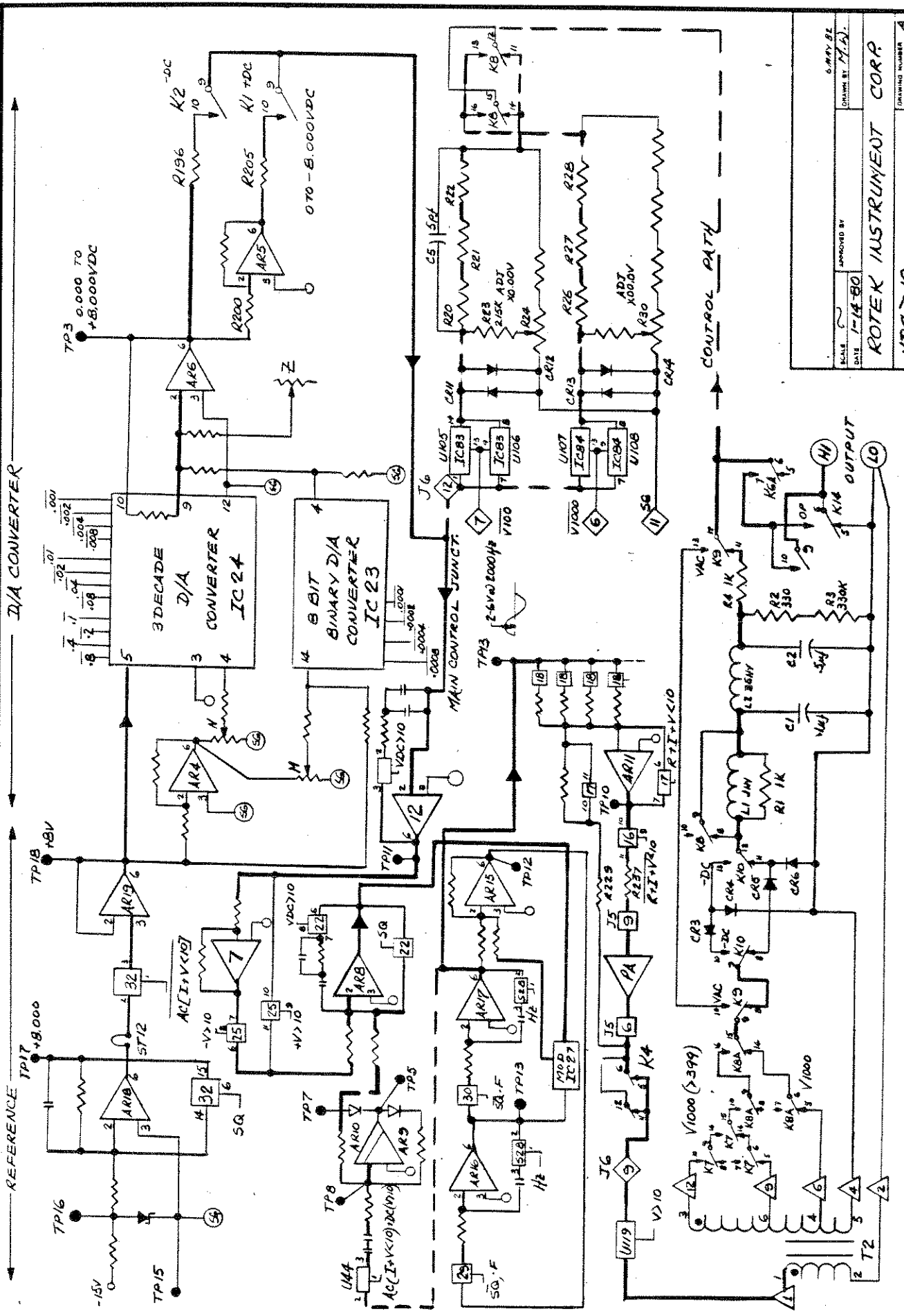
WARNING

HAZARDOUS VOLTAGES ARE PRESENT DURING THESE TESTS.

1. Follow steps 1-4 under DC Voltage 0-10 Volts, except settings below 10.00 inhibit operate.
2. Observe that the voltage at TP4 goes negative immediately after Operate is asserted and then rises to near 0 volts (or in the case of a malfunction causes the overlimit trip to Standby).
3. The voltage at TP13 is an undistorted 400Hz wave approximately 3.5 RMS in amplitude.
4. The voltage at IC18 pins 2 and 10 is identical to that at TP13 and is then amplified by the combination of AR11 - PA.
5. The voltage at TP9 of the Power Amplifier is approximately 9 volts RMS.
6. Check for continuity through K4 and K6 to terminal 1 of T2.

D/A CONVERTER

REFERENCE



DATE	1-14-80
APPROVED BY	
DRAWN BY	M.S.
SCALE	6 MAY 81
ROTEK INSTRUMENT CORP	
VDC > 10	DRAWING NUMBER 59-000-0016

7. Trace the signal from T2 terminal 4 K7,8A,9,6A and 8.
8. Test TP11 at the output of AR12, it should have a value very close to 4.0V RMS.
9. Test U45 for continuity and TP7 for a half wave rectified waveform having a 7 volt peak.

The path from TP3 through the various amplifiers and back to TP7 constitutes a closed loop. A defect in the loop makes it entirely inoperative. In the event of an overlimit fault, the simplest approach is to use the circuit tracing technique, observing the performance immediately after the assertion of operate.

Isolating the Output and Feedback Elements.

1. Remove relay K4 and the Output module from its connections at J6 and 7. Move ST6 to its forward, closed position. This effectively connects a 10000 ohm resistor from J5-6 to J6-12, and eliminates all components on the Output module from the circuit.
2. Repeat the circuit tracing procedures above except for step 7. If the performance is not satisfactory the malfunction is located in the active circuits.
3. If the performance is satisfactory, the malfunction is located on the Output module, possibly a failed switch. U105-6-7-8.
4. After these test replace K4 and return ST6 to its back or open position. Replace the Output module.

If the failure occurs only on the 1000 volt range, examine the continuity of K7, the resistors R26,27 and 28 and switches U107-108 of the Output module.

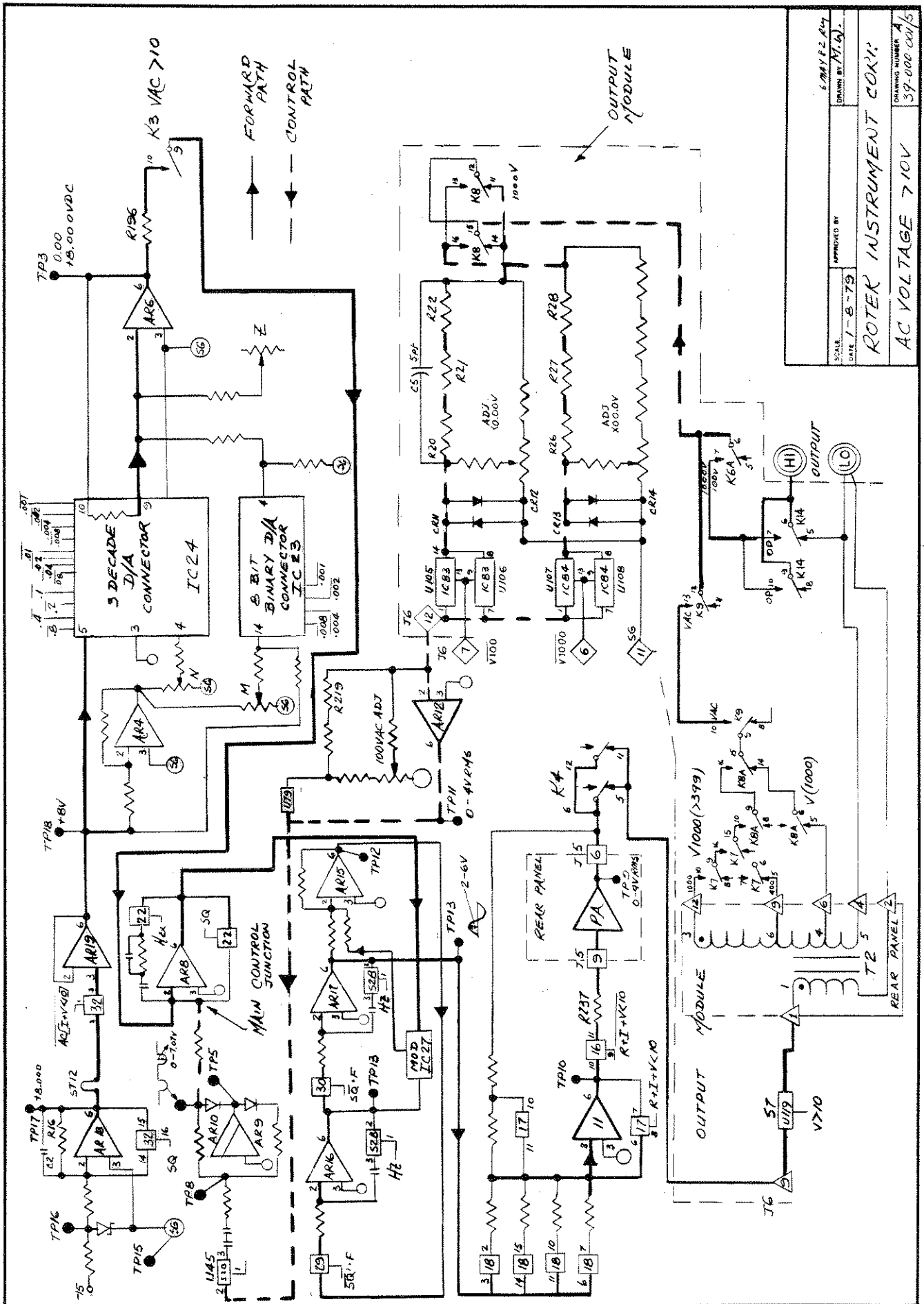
4.3.6 Failure in Mode DC Voltage 10-1000V (39-000-001/6)

WARNING

HAZARDOUS VOLTAGES ARE PRESENT DURING THESE TESTS.

This section assumes all other modes of operation are satisfactory. Set VDC, 100V, +X0.00, OP.

1. Follow steps 1-5 under DC Voltage 0-10 Volts, except settings below 10.00 inhibit operation.
2. Observe TP11 voltage, initially after asserting operate, it rises, then falls to approximately +4.5 volts. Check continuity through IC25-10 and 11.



SCALE	DATE	APPROVED BY	DRAWING NUMBER
1-8-79	1-8-79		39-000 001/5
ROTEK INSTRUMENT CORP.			AC VOLTAGE 710V

3. Check TP13 through TP9 of the Power Amplifier, as for Failure in Mode AC Voltage 10-1000V. The voltage at TP9 is a 2000Hz sine wave, 9V RMS in amplitude.
4. Check continuity through K9, K10, L1, L2 and R4 of the Output module. Other parts function properly if the operation in AC is satisfactory. Diodes CR3,4,5 and 6 should be checked.

SECTION 5
REPLACEABLE PARTS LIST

SECTION 5.1

LIST OF RECOMMENDED SPARE PARTS

5.1 List of Recommended Spare Parts

Description	Manufacturer	Quantity
Amplifiers & Other Linear I.C.'s		
AD741JN Op Amp	Analog Devices	1
AD518JH Op Amp	Analog Devices	1
AD741LN Op Amp	Analog Devices	1
OP-07CP OP Amp	PMI	1
HA7-5135-5 Op Amp	Harris	1
LM309K-5 Regulator	National	1
LM320K-15 Regulator	National	1
LM340K-15 Regulator	National	1
Diodes		
1N914	Fairchild	2
1N4002	ITT	1
1N5231B	Fairchild	1
1N5240B	Fairchild	1
Fuses		
3-2/10 Amp MDL-3-2/10	Bussman	10
1-1/2 Amp MDA-1.5	Bussman	5
1 Amp MDA-1	Bussman	5
Integrated Circuits Digital		
74SL00 Gate	T.I.	1
74LS000 Gate	T.I.	2
74S04 Hex Inverter	T.I.	1
74LS04 Hex Inverter	T.I.	1
74LS75 Latch	T.I.	1
74LS123 Multivibrator	T.I.	1
74LS147 Decoder	T.I.	1
SW201GP Switch	PMI	4
DG141BP Switch	Siliconix	1
Relays		
AZ 420-70-219 2PDT	American Zettler	2
AZ 421-70-221 4DPT	American Zettler	2
Transistor		
2N2946A	Raytheon	1
2N3019	Fairchild	1
2N4033	Fairchild	1
GES6014	General Electric	1
GES6015	General Electric	1
2N6052	Motorola	1
2N6059	Motorola	1

5.2

TABLE OF REPLACEABLE PARTS

Table of Replaceable Parts

Notes -

- Note 1: All resistor values are in ohms
- Note 2: All "Res. C.C." will be 1/4W $\pm 5\%$ unless otherwise specified
- Note 3: All "Res. W.W." will have a tolerance of $\pm 0.05\%$ and a temperature coefficient of 5PPM unless otherwise specified

Symbol	Description	Mfg. Part No.	Mfg.
Capacitors			
C1	0.01uf @100V	Cer. Disc TG-S10	Sprague
C2	0.01uf @100V	Cer. Disc TG-S10	Sprague
C3	0.22uf @50V	Polycarbonate DP2B224K	IMB
C4	0.47uf @50V	Polycarbonate DP2B474K	IMB
C5	0.1uf @50V	Polycarbonate DP2B104K	IMB
C6	100pf	Dipped Mica CM05FD101J03	CDE
C7	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C8	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C9	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C10	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C11	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C12	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C13	0.01uf @100V	Cer. Disc TG-S10	Sprague
C14	0.01uf @100V	Cer. Disc TG-S10	Sprague
C15	0.01uf @100V	Cer. Disc TG-S10	Sprague
C16	0.01uf @100V	Cer. Disc TG-S10	Sprague
C17	0.01uf @100V	Cer. Disc TG-S10	Sprague
C18	0.01uf @100V	Cer. Disc TG-S10	Sprague
C19	0.01uf @100V	Cer. Disc TG-S10	Sprague
C20	0.01uf @100V	Cer. Disc TG-S10	Sprague
C21	0.01uf @100V	Cer. Disc TG-S10	Sprague
C22	0.01uf @100V	Cer. Disc TG-S10	Sprague
C23	0.01uf @100V	Cer. Disc TG-S10	Sprague
C24	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C25	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C26	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C27	0.01uf @100V	Cer. Disc TG-S10	Sprague
C28	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C29	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C30	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX
C31	0.1uf @50V	Cer. Disc 3429-050E-104M	AVX

Diodes

CR1	Not Used		
CR2	Signal	1N914	FSC
CR3	Signal	1N914	FSC
CR4	Signal	1N914	FSC
CR5	Signal	1N914	FSC
CR6	Signal	1N914	FSC
CR7	Signal	1N914	FSC
CR8	Signal	1N914	FSC
CR9	Signal	1N914	FSC
CR10	Signal	1N914	FSC
CR11	Signal	1N914	FSC
CR12	Signal	1N914	FSC
CR13	Signal	1N914	FSC
CR14	Signal	1N914	FSC
CR15	Not Used		
CR16	Not Used		
CR17	Zener 5.1V	1N5231B	FSC
CR18	Signal	1N914	FSC

Symbol	Description	Mfg. Part No.	Mfg.
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Indicators

DS1	Led Red	MV5774C	G.I.
DS2	Led Red	MV5774C	G.I.
DS3	Led Red	MV5774C	G.I.
DS4	Led Red	MV5774C	G.I.
DS5	Led Red	MV5774C	G.I.
DS6	Led Red	MV5774C	G.I.
DS7	Led Red	MV5774C	G.I.
DS8	Led Red	MV5774C	G.I.
DS9	Led Red	MV5774C	G.I.
DS10	Led Red	MV5774C	G.I.
DS11	Led Red	MV5774C	G.I.
DS12	Led Green	MV5274C	G.I.
DS13	Led Red	MV5774C	G.I.
DS14	Led Red	MV5774C	G.I.
DS15	7-Segment numeric	MAN72A	G.I.
DS16	7-Segment numeric	MAN72A	G.I.
DS17	7-Segment numeric	MAN72A	G.I.
DS18	Overflow +/-1	MAN73A	G.I.
DS19	Led Red	MV5774C	G.I.
DS20	Led Amber	MV5374C	G.I.

Integrated Circuits Digital

IC1	Decoder DEC-BCD	74LS147N	T.I.
IC2	Decoder DEC-BCD	74LS147N	T.I.
IC3	Decoder DEC-BCD	74LS147N	T.I.
IC4	Decoder DEC-BCD	74LS147N	T.I.
IC5	Decoder DEC-BCD	74LS147N	T.I.
IC6	Decoder DEC-BCD	74LS147N	T.I.
IC7	Latch	74LS75N	T.I.
IC8	Latch	74LS75N	T.I.
IC9	Latch	74LS75N	T.I.
IC10	Latch	74LS75N	T.I.
IC11	Quad Nand Gate	74LS00N	T.I.
IC12	Quad Nand Gate	74LS00N	T.I.
IC13	Hex Inverter	74S04N	T.I.
IC14	Quad Nand Gate	74S00N	T.I.
IC15	Quad Nand Gate	74S00N	T.I.
IC16	Quad Nand Gate	74S00N	T.I.
IC17	Meter Chip	IC7107CPL	Intersil
IC18	Quad Nand Gate	74S00N	T.I.
IC19	Quad Nand Gate	74LS00N	T.I.

Relay

K13	2PDT 24VDC	AZ420-70-219	Am. Zettler
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Resistors

R1	51.1K	M.F.	RN55D	TRW/IRC
R2	10K	Variable	70D1N128P103W	A.B.
R3	215	M.F.	RN55D	TRW/IRC
R4	215	M.F.	RN55D	TRW/IRC

Symbol	Description	Mfg. Part No.	Mfg.	
R5	215	M.F.	RN55D	TRW/IRC
R6	215	M.F.	RN55D	TRW/IRC
R7	215	M.F.	RN55D	TRW/IRC
R8	215	M.F.	RN55D	TRW/IRC
R9	215	M.F.	RN55D	TRW/IRC
R10	215	M.F.	RN55D	TRW/IRC
R11	5.11K	M.F.	RN55D	TRW/IRC
R12	5.11K	M.F.	RN55D	TRW/IRC
R13	* 100	M.F.	RN55D	TRW/IRC
R14	** 5.11K	M.F.	RN55D	TRW/IRC
R15	** 1.47K	M.F.	RN55D	TRW/IRC
R16	** 21.5K	M.F.	RN55D	TRW/IRC
R17	348	M.F.	RN55D	TRW/IRC
R18	348	M.F.	RN55D	TRW/IRC
R19	348	M.F.	RN55D	TRW/IRC
R20	1K	Variable	89PR1K	Beckman
R21	68.1K	M.F.	RN55D	TRW/IRC
R22	100	W.W.	1250	Daven
R23	3.48K	M.F.	RN55D	TRW/IRC
R24	1 Meg	M.F.	RN55D	TRW/IRC
R25	50K	W.W.	1250	Daven
R26	3.48K	M.F.	RN55D	TRW/IRC
R27	2.15K	M.F.	RN55D	TRW/IRC
R28	51.1K	M.F.	RN55D	TRW/IRC
R29	100K	M.F.	RN55D	TRW/IRC
R30	5K	Variable	70B1N128P502W	A.B.
R31	1.01 .5%	W.W. 20 PPM	1251	Daven
R32	10.1 .5%	W.W. 15 PPM	1251	Daven
R33	101	W.W. 10 PPM	1251	Daven
R34	1K .005%	W.W. 3 PPM	1251	Daven
R35	10K .005%	W.W. 3 PPM	1251	Daven
R36	100K .005%	W.W. 3 PPM	1251	Daven
R37	1 Meg .005%	W.W. 3 PPM	1252	Daven
R38	10 Meg .1%	W.W. 25 PPM	ML226	Caddock
R39	100	Variable	89PR1K	Beckman
R40	68.1	M.F.	RN55D	TRW/IRC
R41	1K	Variable	89PR10K	Beckman
R42	681	M.F.	RN55D	TRW/IRC
R43	10K	Variable	89PR10K	Beckman
R44	6.81K	M.F.	RN55D	TRW/IRC
R45	* 100	M.F.	RN55D	TRW/IRC

Resistor Network

RU1	47K	SIP 6 Pin	750-61-R47K	CTS
RU2	47K	SIP 6 Pin	750-61-R47K	CTS
RU3	47K	SIP 6 Pin	750-61-R47K	CTS
RU4	47K	SIP 6 Pin	750-61-R47K	CTS
RU5	47K	SIP 6 Pin	750-61-R47K	CTS
RU6	47K	SIP 6 Pin	750-61-R47K	CTS
RU7	47K	SIP 6 Pin	750-61-R47K	CTS
RU8	47K	SIP 6 Pin	750-61-R47K	CTS
RU9	47K	SIP 6 Pin	750-61-R47K	CTS
RU10	47K	SIP 6 Pin	750-61-R47K	CTS
RU11	47K	SIP 6 Pin	750-61-R47K	CTS

Symbol	Description	Mfg. Part No.	Mfg.	
RU12	47K	SIP 6 Pin	750-61-R47K	CTS
RU13	47K	SIP 6 Pin	750-61-R47K	CTS
RU14	47K	SIP 6 Pin	750-61-R47K	CTS
RU15	47K	SIP 6 Pin	750-61-R47K	CTS

Transistors

Q1	** Signal Amplifier PNP	GES6015	G.E.
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* Run Up Option

** BCD Option

Symbol	Description	Mfg. Part No.	Mfg.
Integrated Circuits Linear			
AR1	Regulator +15V	LM340K-15	National
AR2	Regulator -15V	LK320K-15	National
AR3	Regulator +5V	LK309K-5	National
AR4	Regulator Variable	LM317T	National

Capacitors

C1	16000uf @50V	Elect.	36DX163G050BC2A	Sprague
C2	16000uf @50V	Elect.	36DX163G050BC2A	Sprague
C3	18000uf @15V	Elect.	CG183U015R4C	Mallory
C4	0.22uf	Film	225P22491XD3	Sprague
C5	0.22uf	Film	225P22491XD3	Sprague
C6	22uf @35V	Tantalum	TAG20-22/35	ITT
C7	22uf @35V	Tantalum	TAG20-22/35	ITT
C8	4.7uf @35V	Tantalum	TDC475M035FL	Mallory
C9	4.7uf @35V	Tantalum	TDC475M035FL	Mallory
C10	4.7uf @35V	Tantalum	TDC475M035F1	Mallory
C11	800uf @50V	Elect.	39D807G050HL4	Sprague
C12	0.22uf	Film	225P22491XD3	Sprague
C13	0.22uf	Film	225P22491XD3	Sprague
C14	0.22uf	Film	225P22491XD3	Sprague
C15	0.22uf	Film	225P22491XD3	Sprague
C16	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX
C17	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX
C18	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX
C19	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX
C20	0.22uf	Film	225P22491XD3	Sprague
C21	Not Used			
C22	0.022uf	Film	225P22391WD3	Sprague
C23	0.022uf	Film	225P22391WD3	Sprague
C24	0.047uf	Film	225P47391WD3	Sprague
C25	2200pf	Dipped Mica	CM06FD222J03	CDE
C26	1uf @50V	Alum. Elect.	TE1300	Sprague
C27	0.01uf @100V	Cer. Disc	TG-S10	Sprague
C28	50uf @50V	Alum. Elect.	TE1307	Sprague
C29	50uf @50V	Alum. Elect.	TE1307	Sprague
C30	0.01uf @100V	Cer. Disc	TG-S10	Sprague
C31	330pf	Dipped Mica	CM05FD331J03	CDE
C32	330pf	Dipped Mica	CM05FD331J03	CDE

Diodes

CR1	Signal		1N914	Fairchild
CR2	Signal		1N914	Fairchild
CR3	Signal		1N914	Fairchild
CR4	Signal		1N914	Fairchild
CR5	Signal		1N914	Fairchild
CR6	Zener 20V		1N5357B	Motorola
CR7	Zener 20V		1N5357B	Motorola
CR8	Zener 10V		1N5347B	Motorola
CR9	Zener 10V		1N5347B	Motorola
CR10	Signal		1N270	Motorola
CR11	Not Used			

Symbol	Description	Mfg. Part No.	Mfg.
CR12	Zener 5.1V	1N5231B	Fairchild
CR13	Signal	1N914	Fairchild
CR14	Rectifier	1N4002	Fairchild
CR15	Rectifier	1N4002	Fairchild
CR16	Zener 5.1V	1N5338B	Motorola
CR17	Zener 5.1V	1N5338B	Motorola
CR18	Signal	1N914	Fairchild
CR19	Signal	1N914	Fairchild
CR20	Signal	1N914	Fairchild
CR21	Signal	1N914	Fairchild
CR22	Signal	1N914	Fairchild
CR23	Signal	1N914	Fairchild
CR24	Signal	1N914	Fairchild
CR25	Signal	1N914	Fairchild
CR26	Not Used		
CR27	Rectifier	1N4002	Fairchild
CR28	Not Used		
CR29	Rectifier	1N4002	Fairchild
CR30	Signal	1N914	Fairchild
CR31	Signal	1N914	Fairchild
CR32	Signal	1N914	Fairchild
CR33	Signal	1N914	Fairchild

Fuses

F1	1.5A Slow Blow 250V	MDA1-1/1	Bussman
F2	3.2A Slow Blow 250V	MDA3-2/10	Bussman
F3	3.2A Slow Blow 250V	MDA3-2/10	Bussman

Connectors

J3	V S & F Fused - Unfiltered	6J1	Corcum
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Transistors

Q1	RF Small Signal NPN	2N3019	Fairchild
Q2	RF Small Signal NPN	2N3019	Fairchild
Q3	RF Small Signal PNP	2N4033	Fairchild
Q4	RF Small Signal PNP	2N4033	Fairchild
Q5	Silicon Power	2N6059	Motorola
Q6	Silicon Power	2N6052	Motorola
Q7	Signal Amplifier PNP	GES6015	G.E.
Q8	Signal Amplifier NPN	GES6014	G.E.
Q9	Not Used		
Q10	RF Small Signal PNP	2N4033	Fairchild
Q11	RF Small Signal NPN	2N3019	Fairchild
Q12	RF Small Signal NPN	2N3019	Fairchild

Resistors

R1	10K	M.F	RN55D	TRW/IRC
R2	1K	M.F	RN55D	TRW/IRC
R3	10K	M.F	RN55D	TRW/IRC
R4	511	M.F	RN55D	TRW/IRC
R5	10K	M.F	RN55D	TRW/IRC

Symbol	Description		Mfg. Part No.	Mfg.
R6	1K	M.F.	RN55D	TRW/IRC
R7	348	M.F.	RN55D	TRW/IRC
R8	511	M.F.	RN55D	TRW/IRC
R9	10	M.F.	RN55D	TRW/IRC
R10	Not Used			
R11	348	M.F.	RN55D	TRW/IRC
R12	6.81K	M.F.	RN55D	TRW/IRC
R13	5.11K	M.F.	RN55D	TRW/IRC
R14	10K	M.F.	RN55D	TRW/IRC
R15	10K	M.F.	RN55D	TRW/IRC
R16	100K	M.F.	RN55D	TRW/IRC
R17	1K	M.F.	RN55D	TRW/IRC
R18	2.15K	M.F.	RN55D	TRW/IRC
R19	681	M.F.	RN55D	TRW/IRC
R20	Not Used			
R21	2.15K	M.F.	RN55D	TRW/IRC
R22	147K	M.F.	RN55D	TRW/IRC
R23	14.7	M.F.	RN55D	TRW/IRC
R24	470	C.C. 2W	RC42	
R25	470	C.C. 2W	RC42	
R26	1k	M.F.	RN55D	TRW/IRC
R27	2.2K	C.C. 2W	RC42	
R28	2.2K	C.C. 2W	RC42	
R29	3.3K	C.C. 2W	RC42	
R30	330	C.C. 2W	RC42	
R31	330	C.C. 2W	RC42	
R32	511	M.F.	RN55D	TRW/IRC
R33	2.15K	M.F.	RN55D	TRW/IRC
R34	200	Variable	89PR200	Beckman
R35	1.5K	C.C. 2W	RC42	
R36	1.5K	C.C. 2W	RC42	
R37	6.8K	C.C. 2W	RC42	
R38	215	M.F.	RN55D	TRW/IRC
R39	47	C.C. 2W	RC42	
R40	47	C.C. 2W	RC42	
R41	1.5K	C.C. 2W	RC42	
R42	1.5K	C.C. 2W	RC42	
R43	0.1	Power 10W	MZ10-.1	Memcor
R44	0.5	Power 10W	Mz10-.5	Memcor
R45	0.5	Power 10W	MZ10-.5	Memcor
R46	0.1	Power 10W	MZ10-.1	Memcor
R47	51.1	M.F.	RN55D	TRW/IRC

Rectifiers

RU1	Full Wave Bridge		FWLC-300	Mallory
RU2	Full Wave Bridge		FWLC-300	Mallory

Switches

S29	Power On/Off		2600R21E	Arrow Hart
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Transformers

T1	Power		39-000-050	Rotek
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Symbol	Description	Mfg. Part No.	Mfg.
T2	Output	39-000-051	Rotek
	Special Circuits		
U88	Analog Switch	S7	Rotek

Symbol	Description	Mfg. Part No.	Mfg.
Capacitors			
C1	0.1uf @2KV	Hi Voltage LQ20-104Y	Plastic Cap.
C2	0.5uf @2KV	Hi Voltage LQ20-504Y	Plasric Cap.
C3	220pf (Nom.)	Dipped Mica CM06FD222J03	CDE
C4	680pf	Dipped Mica CM06FD681J03	CDE
C5	10pf	Dipped Mica CM05CD010J03	CDE
C6	0.01uf @100V	Cer. Disc TG-S10	Sprague
C7	0.01uf @100V	Cer. Disc TG-S10	Sprague
C8	150pf	Dipped Mica CM05FD151J03	CDE

Diodes

CR1	Not Used		
CR2	Not Used		
CR3	Hi Voltage Rectifier	EH-400	EDI
CR4	Hi Voltage Rectifier	EH-400	EDI
CR5	Hi Voltage Rectifier	EH-400	EDI
CR6	Hi Voltage Rectifier	EH-400	EDI
CR7	Signal	1N914	FSC
CR8	Signal	1N914	FSC
CR9	Signal	1N914	FSC
CR10	Signal	1N914	FSC
CR11	Signal	1N914	FSC
CR12	Signal	1N914	FSC
CR13	Signal	1N914	FSC
CR14	Signal	1N914	FSC

Varistor

MOV1	Metal Oxide	V420LA20A	G.E.
MOV2	Metal Oxide	V420LA20A	G.E.
MOV3	Metal Oxide	V420LA20A	G.E.

Integrated Circuits Digital

IC83	Switch Analog	DG141BP	Siliconix
IC84	Switch Analog	DG141BP	Siliconix

Relays

K4A	2PDT 24VDC	AZ420-70-219	Am. Zet.
K6A	2PDT 24VDC	AZ420-70-219	Am. Zet.
K7	4PDT 24VDC	AZ421-70-220	Am. Zet.
K8	4PDT 24VDC	AZ421-70-220	Am. Zet.
K8A	4PDT 24VDC	AZ421-70-220	Am. Zet.
K9	4PDT 24VDC	AZ421-70-220	Am. Zet.
K10	4PDT 24VDC	AZ421-70-220	Am. Zet.
K11	2PDT 24VDC	AZ420-70-219	Am. Zet.
K12	2PDT 24VDC	AZ420-70-219	Am. Zet.
K14	2PDT 24VDC	AZ420-70-219	Am. Zet.

Inductor

L1	RF Choke 0.1Hy	70F101AF	JW Miller
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Output Sense Assy 39-107-000

Symbol	Description	Mfg. Part No.	Mfg.
L2	Filter Choke 35Hy	C2346	Stancor

Resistors

R1	1K	M.F.	RN55D	TRW/IRC
R2	330K	C.C. 2W	RC42	
R3	330K	C.C. 2W	RC42	
R4	1K	Power 50W	RH50-3%	Dale
R5	10	Power 50W	RH50-3%	Dale
R6	68.1K	M.F.	RN55D	TRW/IRC
R7	1K	W.W.	1250	Daven
R8	348	M.F.	RN55D	TRW/IRC
R9	10.1 .5%	W.W. 15 PPM	1251	Daven
R10	200	Variable	89PR200	Beckman
R11	1K	W.W.	1250	Daven
R12	1 .5%	W.W. 20 PPM	1250	Daven
R13	215K	M.F.	RN55D	TRW/IRC
R14	10K	Variable	89PR10K	Beckman
R15	5K	W.W.	1250	Daven
R16	5K	W.W.	1250	Daven
R17	348K	M.F.	RN55D	TRW/IRC
R18	10K	Variable	89PR10K	Beckman
R19	100K	M.F.	RN55D	TRW/IRC
R20	50K	W.W.	1250	Daven
R21	50K	W.W.	1250	Daven
R22	215	M.F.	RN55D	TRW/IRC
R23	215K	M.F.	RN55D	TRW/IRC
R24	10K	Variable	89PR10K	Beckman
R25	1 Meg	M.F.	RN55D	TRW/IRC
R26	500K	W.W.	1250	Daven
R27	500K	W.W.	1250	Daven
R28	2.15K	M.F.	RN55D	TRW/IRC
R29	1 Meg	M.F.	RN55D	TRW/IRC
R30	10K	Variable	89PR10K	Beckman
R31	1 Meg	M.F.	RN55D	TRW/IRC
R32	1 Meg	M.F.	RN55D	TRW/IRC
R33	1 Meg	M.F.	RN55D	TRW/IRC
R34	100	M.F.	RN55D	TRW/IRC
R35	100	M.F.	RN55D	TRW/IRC
R36	14.7	M.F.	RN55D	TRW/IRC
R37	10	M.F.	RN55D	TRW/IRC
R38	* 100K	M.F.	RN55D	TRW/IRC

Special Circuits

U103	Switch Circuit	S5	Rotek
U104	Switch Circuit	S4	Rotek
U119	Switch Circuit	S7	Rotek

* LZ Option only

Symbol	Description	Mfg. Part No.	Mfg.	Location
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Integrated Circuits Linear

AR1	Operational Amplifier	OP-07CP	PMI	I/S 7
AR2	Operational Amplifier	HA7-5135-5	Harris	I/S 7
AR3	Operational Amplifier	OP-07CP	PMI	I/S 7
AR4	Operational Amplifier	AD741JN	A.D.	D/A 4
AR5	Operational Amplifier	OP-07CP	PMI	D/A 5
AR6	Operational Amplifier	OP-07CP	PMI	D/A 5
AR7	Operational Amplifier	AD741JN	A.D.	ACC 3
AR8	Operational Amplifier	OP-07CP	PMI	ACC 3
AR9	Operational Amplifier	OP-07CP	PMI	ACC 3
AR10	Operational Amplifier	AD518JH	A.D.	ACC 3
AR11	Operational Amplifier	AD741LN	A.D.	PA 6
AR12	Operational Amplifier	HA7-5135-5	Harris	PA 6
AR13	Operational Amplifier	AD741JN	A.D.	ACC 3
AR14	Operational Amplifier	AD741JN	A.D.	ACC 3
AR15	Operational Amplifier	AD741JN	A.D.	OSC 2
AR16	Operational Amplifier	AD741JN	A.D.	OSC 2
AR17	Operational Amplifier	AD741JN	A.D.	OSC 2
AR18	Operational Amplifier	OP-07CP	PMI	REF 1
AR19	Operational Amplifier	OP-16FJ	PMI	REF 1
AR20	Operational Amplifier	OP-07CP	PMI	REF 1
AR21	Operational Amplifier	OP-07CP	PMI	REF 1
AR22	Operational Amplifier	OP-07CP	PMI	OSC 2

Capacitors

C1	0.01uf @100V	Cer. Disc	TG-S10	Sprague	REF 1
C2	100pf	Dipped Mica	CM06FD102J03	CDE	REF 1
C3	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	REF 1
C4	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	REF 1
C5	10uf	Polycarbonate	RAL1A106K	IMB	REF 1
C6	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	REF 1
C7	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	REF 1
C8	0.01uf	Film	225P10391WD3	Sprague	REF 1
C9	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	REF 1
C10	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	REF 1
C11	Not Used				
C12	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	REF 1
C13	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	REF 1
C14	Not Used				
C15	Not Used				
C16	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	OSC 2
C17	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	OSC 2
C18	0.1962uf @50V	Polystyrene	DL1A19622F	IMB	OSC 2
C19	0.01793uf @50V	Polystyrene	PA1A17931F	IMB	OSC 2
C20	1500pf	Dipped Mica	CM06FD152J03	CDE	OSC 2
C21	330pf	Dipped Mica	CM05FD331J03	CDE	OSC 2
C22	Trim Value				
C23	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	OSC 2
C24	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	OSC 2
C25	0.1962uf @50V	Polystyrene	DL1A19622F	IMB	OSC 2
C26	0.01793uf @50V	Polystyrene	PA1A17931F	IMB	OSC 2
C27	1500pf	Dipped Mica	CM06FD152J03	CDE	OSC 2
C28	330pf	Dipped Mica	CM05FD331J03	CDE	OSC 2

Symbol	Description	Mfg. Part No.	Mfg.	Location
C29	Trim Value			
C30	5pf	Dipped Mica	CM05CD050D03	CDE OSC 2
C31	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX OSC 2
C32	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX OSC 2
C33	4uf @50V	Mylar 20%	MMW05W4	CDE OSC 2
C34	Not Used			
C35	100uf @25V	Alum. Elect.	TE1211	Sprague OSC 2
C36	100uf @25V	Alum. Elect.	TE1211	Sprague OSC 2
C37	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX OSC 2
C38	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX OSC 2
C39	Not Used			
C40	Trim Value			ACC 3
C41	Trim Value			ACC 3
C42	1000uf @6V	Alum. Elect.	500D108H006DH5	Sprague ACC 3
C43	1000uf @6V	Alum. Elect.	500D108H006DH5	Sprague ACC 3
C44	0.01uf	Film	225P10391WD3	Sprague ACC 3
C45	22pf	Dipped Mica	CM05ED220J03	CDE ACC 3
C46	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX ACC 3
C47	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX ACC 3
C48	Trim Value			ACC 3
C49	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX ACC 3
C50	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX ACC 3
C51	4.7uf @35V	Tantalum	TDC475M035FL	Mallory ACC 3
C52	10pf	Dipped Mica	CM05CD010J03	CDE ACC 3
C53	33pf	Dipped Mica	CM05ED330J03	CDE ACC 3
C54	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX ACC 3
C55	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX ACC 3
C56	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX ACC 3
C57	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX ACC 3
C58	10uf @50V	Polycarbonate	RA1A106K	IMB ACC 3
C59	2uf @50V	Mylar 20%	MMW05W2	CDE ACC 3
C60	2uf @50V	Mylar 20%	MMW05W2	CDE ACC 3
C61	0.47uf @50V	Mylar 10%	MMW05P47	CDE ACC 3
C62	0.047uf	Film	225P47391WD3	Sprague ACC 3
C63	22pf	Dipped Mica	CM05ED220J03	CDE ACC 3
C64	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 5
C65	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 5
C66	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 4
C67	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 4
C68	10pf	Dipped Mica	CM05CD010J03	CDE D/A 4
C69	0.1uf	Film	225P10491WD3	Sprague D/A 4
C70	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 4
C71	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 4
C72	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 4
C73	Not Used			
C74	1000pf	Dipped Mica	CM06FD102J03	CDE PA 6
C75	22pf	Dipped Mica	CM05ED220J03	CDE D/A 5
C76	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 5
C77	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 5
C78	1000uf @6V	Alum. Elect.	500D108H006DH5	Sprague D/A 5
C79	1000uf @6V	Alum. Elect.	500D108H006DH5	Sprague D/A 5
C80	1000pf	Dipped Mica	CM06FD102J03	CDE D/A 5
C81	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 5
C82	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX D/A 5
C83	1000pf	Dipped Mica	CM06FD102J03	CDE PA 6

Symbol	Description		Mfg. Part No.	Mfg.	Location
C84	470pf	Dipped Mica	CM05FD471J03	CDE	PA 6
C85	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	PA 6
C86	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	PA 6
C87	10uf @50V	Polycarbonate	RA1A106K	IMB	PA 6
C88	10uf @50V	Polycarbonate	RA1A106K	IMB	PA 6
C89	Trim Value				PA 6
C90	330pf	Dipped Mica	CM05FD331J03	CDE	PA 6
C91	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	PA 6
C92	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	PA 6
C93	1000uf @6V	Alum. Elect.	500D108H006DH5	Sprague	PA 6
C94	1000uf @6V	Alum. Elect.	500D108H006DH5	Sprague	PA 6
C95	100pf	Dipped Mica	CM05FD101J03	CDE	PA 6
C96	0.1uf	Film	225P10391WD3	Sprague	PA 6
C97	0.01uf @1.4kV	Cer. Disc	DI-104	CRL	PS 9
C98	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	I/S 7
C99	470pf	Dipped Mica	CM05FD471J03	CDE	I/S 7
C100	330pf	Dipped Mica	CM0FD331J03	CDE	I/S 7
C101	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	I/S 7
C102	150pf	Dipped Mica	CM05FD151J03	CDE	I/S 7
C103	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	I/S 7
C104	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	I/S 7
C105	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	I/S 7
C106	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	I/S 7
C107	22uf @35V	Tantalum	TAPS20-22/35	ITT	I/S 7
C108	22uf @35V	Tantalum	TAPS20-22/35	ITT	I/S 7
C109	Not Used				
C110	Not Used				
C111	Not Used				
C112	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	ACC 3
C113	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	ACC 3
C114	Not Used				
C115	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	ACC 3
C116	0.1uf @50V	Cer. Disc	3429-050E-104M	AVX	ACC 3

Diodes

CR1	Signal		1N914	FSC	OSC 2
CR2	Signal		1N914	FSC	OSC 2
CR3	Signal		1N914	FSC	OSC 2
CR4	Signal		1N914	FSC	OSC 2
CR5	Signal		1N914	FSC	OSC 2
CR6	Signal		1N914	FSC	OSC 2
CR7	Not Used				
CR8	Signal		1N914	FSC	ACC 3
CR9	Signal		1N914	FSC	ACC 3
CR10	Signal		1N914	FSC	ACC 3
CR11	Signal		1N914	FSC	ACC 3
CR12	Signal		1N914	FSC	ACC 3
CR13	Signal		1N914	FSC	ACC 3
CR14	Not Used				
CR15	Signal		1N914	FSC	ACC 3
CR16	Signal		1N914	FSC	ACC 3
CR17	Signal		1N914	FSC	ACC 3
CR18	Signal		1N914	FSC	ACC 3
CR19	Not Used				

Symbol	Description	Mfg. Part No.	Mfg.	Location
CR20	Signal	1N914	FSC	D/A 5
CR21	Signal	1N914	FSC	D/A 5
CR22	Not Used			
CR23	Not Used			
CR24	Signal	1N914	FSC	PA 6
CR25	Signal	1N914	FSC	PA 6
CR26	Signal	1N914	FSC	PA 6
CR27	Signal	1N914	FSC	PA 6
CR28	Signal	1N914	FSC	PA 6
CR29	Signal	1N914	FSC	PA 6
CR30	Signal	1N914	FSC	ACC 3
CR31	Signal	1N914	FSC	ACC 3
CR32	Signal	1N914	FSC	I/S 7
CR33	Signal	1N914	FSC	I/S 7
CR34	Signal	1N914	FSC	I/S 7
CR35	Signal	1N914	FSC	I/S 7
CR36	Signal	1N914	FSC	I/S 7
CR37	Signal	1N914	FSC	I/S 7
CR38	Not Used			
CR39	Signal	1N914	FSC	ACC 3
CR40	Signal	1N914	FSC	ACC 3
CR41	Rectifier	1N4002	ITT	P/S 9
CR42	Rectifier	1N4002	ITT	P/S 9
CR43	Rectifier	1N4002	ITT	P/S 9
CR44	Rectifier	1N4002	ITT	P/S 9
CR45	Rectifier	1N4002	ITT	P/S 9
CR46	Rectifier	1N4002	ITT	P/S 9
CR47	Rectifier	1N4002	ITT	P/S 9
CR48	Rectifier	1N4002	ITT	P/S 9
CR49	Rectifier	1N4002	ITT	P/S 9
CR50	Rectifier	1N4002	ITT	P/S 9

Integrated Circuits Digital

IC1	High Current/Voltage	74568	T.I.	D/A 5
IC2	High Current/Voltage	74568	T.I.	D/A 5
IC3	Quad SPST Analog Switch	SW201GP	PMI	I/S 7 ACC 3
IC4	Quad SPST Analog Switch	ADG201CJ	A.D.	I/S 7
IC5	Quad SPST Analog Switch	ADG201CJ	A.D.	I/S 7
IC6	Quad SPST Analog Switch	SW201GP	PMI	I/S 7
IC7	Quad SPST Analog Switch	SW201GP	PMI	D/A 4
IC8	Quad SPST Analog Switch	SW201GP	PMI	D/A 4
IC9	Quad SPST Analog Switch	SW201GP	PMI	D/A 4
IC10	Quad SPST Analog Switch	SW201GP	PMI	D/A 4
IC11	Quad SPST Analog Switch	SW201GP	PMI	D/A 4
IC12	Hex Inverter	74LS04N	T.I.	D/A 4
IC13	Hex Inverter	74LS04N	T.I.	D/A 4
IC14	Hex Inverter	74LS04N	T.I.	D/A 4,5
IC15	Hex Inverter	74LS04N	T.I.	D/A 5
IC16	Quad SPST Analog Switch	SW201GP	PMI	PA 6
IC17	Quad SPST Analog Switch	SW201GP	PMI	PA 6 ACC 3
IC18	Quad SPST Analog Switch	SW201GP	PMI	PA 6
IC19	Quad SPST Analog Switch	SW201GP	PMI	PA 6

Symbol	Description	Mfg. Part No.	Mfg.	Location
IC20	BCD Binary Converter (3960)	74184	T.I.	D/A 5
IC21	BCD Binary Converter (3960)	74184	T.I.	D/A 5
IC22	Quad SPST Analog Switch	SW201GP	PMI	ACC 3
IC23	Monolithic D/A Converter	AD559KD	A.D.	D/A 4
IC24	12 Bit D/A Converter w/BCD	AD562KD/BCD	A.D.	D/A 4
IC25	Quad SPST Analog Switch	SW201GP	PMI	ACC 3
				D/A 4
IC26	Nand Gate	74L00N	NAT	ACC 3
IC27	Modulator	LM1496	NAT	OSC 2
IC28	Quad SPST Analog Switch	SW201GP	PMI	OSC 2
IC29	Quad SPST Analog Switch	SW201GP	PMI	OSC 2
IC30	Quad SPST Analog Switch	SW201GP	PMI	OSC 2
IC31	Quad SPST Analog Switch	SW201GP	PMI	REF 1
				I/S 7
IC32	Quad SPST Analog Switch	SW201GP	PMI	REF 1
IC33	Quad SPST Analog Switch	SW201GP	PMI	REF 1
IC34	Quad SPST Analog Switch	SW201GP	PMI	REF 1
IC35	Quad SPST Analog Switch	SW201GP	PMI	REF 1
IC36	Quad SPST Analog Switch	SW201GP	PMI	OSC 2
IC37	Quad SPST Analog Switch	SW201GP	PMI	OSC 2
IC38	Quad SPST Analog Switch	SW201GP	PMI	OSC 2

Relays

K1	2PDT 24VDC	AZ 420-70-219	AM ZET	
K2	2PDT 24VDC	AZ 420-70-219	AM ZET	
K3	2PDT 24VDC	AZ 420-70-219	AM ZET	
K4	4DPT 24VDC	AZ 421-70-220	AM ZET	
K5	2PDT 24VDC	AZ 420-70-219	AM ZET	

Inductor

L1	8uHy Choke	5220	Miller	I/S 7
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Resistors

R1	500	W.W.	1250	Daven	REF 1
R2	1K	W.W.	1250	Daven	REF 1
R3	1K	W.W.	1250	Daven	REF 1
R4	500	W.W.	1250	Daven	REF 1
R5	200	Variable	68WR200	Beckman	REF 1
R6	100K	M.F.	RN55D	TRW/IRC	REF 1
R7	10K	Variable	68WR10K	Beckman	REF 1
R8	215K	M.F.	RN55D	TRW/IRC	REF 1
R9	Trim	W.W.		Daven	REF 1
R10	Trim	W.W.		Daven	REF 1
R11	Trim	W.W.		Daven	REF 1
R12	Trim	W.W.		Daven	REF 1
R13	Trim	W.W.		Daven	REF 1
R14	2K	W.W.	1250	Daven	REF 1
R15	4K	W.W.	1250	Daven	REF 1
R16	8K	W.W.	1250	Daven	REF 1
R17	50K	W.W.	1250	Daven	REF 1
R18	500K	W.W.	1251	Daven	REF 1
R19	10K	M.F.	RN55D	TRW/IRC	REF 1

Symbol	Description	Mfg. Part No.	Mfg. Location
R20	400K	W.W.	1250 Daven REF 1
R21	50K	W.W.	1250 Daven REF 1
R22	2K	W.W.	1250 Daven REF 1
R23	1K	W.W.	1250 Daven REF 1
R24	1K	W.W.	1250 Daven REF 1
R25	2K	W.W.	1250 Daven REF 1
R26	5K	W.W.	1250 Daven REF 1
R27	51.1K	M.F.	RN55D TRW/IRC REF 1
R28	1K	Variable	68WR1K Beckman REF 1
R29	100	M.F.	RN55D TRW/IRC REF 1
R30	1K	W.W.	1250 Daven REF 1
R31	500	W.W.	1250 Daven REF 1
R32	500	W.W.	1250 Daven REF 1
R33	1K	W.W.	1250 Daven REF 1
R34	500	W.W.	1250 Daven REF 1
R35	1K	W.W.	1250 Daven REF 1
R36	2K	W.W.	1250 Daven REF 1
R37	1K	W.W.	1250 Daven REF 1
R38	1K	W.W.	1250 Daven REF 1
R39	1K	W.W.	1250 Daven REF 1
R40	2K	W.W.	1250 Daven REF 1
R41	1K	W.W.	1250 Daven REF 1
R42	500	W.W.	1250 Daven REF 1
R43	500	W.W.	1250 Daven REF 1
R44	500	W.W.	1250 Daven REF 1
R45	2K	W.W.	1250 Daven REF 1
R46	51.1K	M.F.	RN55D TRW/IRC REF 1
R47	51.1K	M.F.	RN55D TRW/IRC REF 1
R48	51.1K	M.F.	RN55D TRW/IRC REF 1
R49	1K	M.F.	RN55D TRW/IRC REF 1
R50	3.48K	M.F.	RN55D TRW/IRC OSC 2
R51	10K	* M.F. (10K WW)	RN55D TRW/IRC OSC 2
R52	20K	* M.F. (20K WW)	RN55D TRW/IRC OSC 2
R53	40.2K	* M.F. (40K WW)	RN55D TRW/IRC OSC 2
R54	80.6K	* M.F. (80K WW)	RN55D TRW/IRC OSC 2
R55	1K	M.F.	RN55D TRW/IRC OSC 2
R56	3.48K	M.F.	RN55D TRW/IRC OSC 2
R57	511	M.F.	RN55D TRW/IRC OSC 2
R58	10K	* M.F. (10K WW)	RN55D TRW/IRC OSC 2
R59	20K	* M.F. (20K WW)	RN55D TRW/IRC OSC 2
R60	40.2K	* M.F. (40K WW)	RN55D TRW/IRC OSC 2
R61	80.6K	* M.F. (80K WW)	RN55D TRW/IRC OSC 2
R62	5.11K	M.F.	RN55D TRW/IRC OSC 2
R63	5.11K	M.F.	RN55D TRW/IRC OSC 2
R64	5.11K	M.F.	RN55D TRW/IRC OSC 2
R65	21.5K	M.F.	RN55D TRW/IRC OSC 2
R66	1K	M.F.	RN55D TRW/IRC OSC 2
R67	1K	M.F.	RN55D TRW/IRC OSC 2
R68	1K	M.F.	RN55D TRW/IRC OSC 2
R69	511	M.F.	RN55D TRW/IRC OSC 2
R70	KK 1K	Variable	68WR1K Beckman OSC 2
R71	511	M.F.	RN55D TRW/IRC OSC 2
R72	6.81K	M.F.	RN55D TRW/IRC OSC 2
R73	51.1	M.F.	RN55D TRW/IRC OSC 2
R74	51.1	M.F.	RN55D TRW/IRC OSC 2

Symbol	Description		Mfg. Part No.	Mfg.	Location
R75	6.81K	M.F.	RN55D	TRW/IRC	OSC 2
R76	1.47K	M.F.	RN55D	TRW/IRC	OSC 2
R77	681	M.F.	RN55D	TRW/IRC	OSC 2
R78	3.48K	M.F.	RN55D	TRW/IRC	OSC 2
R79	3.48K	M.F.	RN55D	TRW/IRC	OSC 2
R80	511	M.F.	RN55D	TRW/IRC	OSC 2
R81	1K	M.F.	RN55D	TRW/IRC	OSC 2
R82	1K	M.F.	RN55D	TRW/IRC	OSC 2
R83	1K	M.F.	RN55D	TRW/IRC	OSC 2
R84	1K	M.F.	RN55D	TRW/IRC	OSC 2
R85	1K	M.F.	RN55D	TRW/IRC	OSC 2
R86	1K	M.F.	RN55D	TRW/IRC	OSC 2
R87	1K	M.F.	RN55D	TRW/IRC	OSC 2
R88	1K	M.F.	RN55D	TRW/IRC	OSC 2
R89	1K	M.F.	RN55D	TRW/IRC	OSC 2
R90	1K	M.F.	RN55D	TRW/IRC	OSC 2
R91	6.81K	M.F.	RN55D	TRW/IRC	OSC 2
R92	215	M.F.	RN55D	TRW/IRC	OSC 2
R93	215	M.F.	RN55D	TRW/IRC	REF 1
R94	215	M.F.	RN55D	TRW/IRC	REF 1
R95	511	M.F.	RN55D	TRW/IRC	ACC 3
R96	4K	W.W.	1250	Daven	ACC 3
R97	5.11K	M.F.	RN55D	TRW/IRC	ACC 3
R98	34.8K	M.F.	RN55D	TRW/IRC	ACC 3
R99	5K	W.W.	1250	Daven	ACC 3
R100	Not Used				
R101	10K	M.F.	RN55D	TRW/IRC	ACC 3
R102	10K	M.F.	RN55D	TRW/IRC	ACC 3
R103	100K	M.F.	RN55D	TRW/IRC	ACC 3
R104	AA 10K	Variable	68WR10K	Beckman	ACC 3
R105	34.8	M.F.	RN55D	TRW/IRC	ACC 3
R106	8K	W.W.	1250	Daven	ACC 3
R107	147K	M.F.	RN55D	TRW/IRC	ACC 3
R108	14.7	M.F.	RN55D	TRW/IRC	ACC 3
R109	34.8	M.F.	RN55D	TRW/IRC	ACC 3
R110	200	W.W.	1250	Daven	ACC 3
R111	2K	W>W.	1250	Daven	ACC 3
R112	511	M.F.	RN55D	TRW/IRC	ACC 3
R113	1K	W.W.	1250	Daven	ACC 3
R114	2K	W.W.	1250	Daven	ACC 3
R115	2.15K	M.F.	RN55D	TRW/IRC	ACC 3
R116	1K	M.F.	RN55D	TRW/IRC	ACC 3
R117	CC 10K	Variable	68WR10K	Beckman	ACC 3
R118	100	M.F.	RN55D	TRW/IRC	ACC 3
R119	511	M.F.	RN55D	TRW/IRC	ACC 3
R120	10K	M.F.	RN55D	TRW/IRC	ACC 3
R121	10K	M.F.	RN55D	TRW/IRC	ACC 3
R122	BB 10K	M.F.	RN55D	TRW/IRC	ACC 3
R123	21.5K	M.F.	RN55D	TRW/IRC	ACC 3
R124	21.5K	M.F.	RN55D	TRW/IRC	ACC 3
R125	21.5K	M.F.	RN55D	TRW/IRC	ACC 3
R126	215K	M.F.	RN55D	TRW/IRC	D/A 4
R127	Not Used				
R128	10K	W.W.	1250	Daven	D/A 4
R129	10K	W.W.	1250	Daven	D/A 4

Symbol	Description	Mfg. Part No.	Mfg. Location			
R130	34.8K	M.F.	RN55D	TRW/IRC	D/A	4
R131	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R132	N 100K	Variable	68WR100K	Beckman	D/A	4
R133	51.1K	M.F.	RN55D	TRW/IRC	D/A	4
R134	10K	M.F.	RN55D	TRW/IRC	D/A	4
R135	5K	** W.W. (4K)	1250	Daven	D/A	4
R136	21.5K	M.F.	RN55D	TRW/IRC	D/A	4
R137	M 100K	Variable	68WR100K	Beckman	D/A	4
R138	1K	M.F.	RN55D	TRW/IRC	D/A	4
R139	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R140	348K	M.F.	RN55D	TRW/IRC	D/A	4
R141	1.47K	M.F.	RN55D	TRW/IRC	D/A	4
R142	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R143	1K	M.F.	RN55D	TRW/IRC	D/A	4
R144	100	** M.F. (511)	RN55D	TRW/IRC	D/A	4
R145	6.81K	M.F.	RN55D	TRW/IRC	D/A	4
R146	6.81K	M.F.	RN55D	TRW/IRC	D/A	4
R147	A 100K	Variable	68WR100K	Beckman	D/A	4
R148	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R149	B 100K	Variable	68WR100K	Beckman	D/A	4
R150	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R151	C 100K	Variable	68WR100K	TRW/IRC	D/A	4
R152	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R153	D 100K	Variable	68WR100K	Beckman	D/A	4
R154	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R155	E 100K	Variable	68WR100K	Beckman	D/A	4
R156	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R157	F 100K	Variable	68WR100K	Beckman	D/A	4
R158	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R159	G 100K	Variable	68WR100K	Beckman	D/A	4
R160	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R161	H 100K	Variable	68WR100K	Beckman	D/A	4
R162	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R163	J 100K	Variable	68WR100K	Beckman	D/A	4
R164	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R165	K 100K	Variable	68WR100K	Beckman	D/A	4
R166	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R167	L 100K	Variable	68WR100K	Beckman	D/A	4
R168	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4
R169	215	M.F.	RN55D	TRW/IRC	D/A	4
R170	215	M.F.	RN55D	TRW/IRC	D/A	4
R171	34.8K	M.F.	RN55D	TRW/IRC	D/A	4
R172	34.8K	M.F.	RN55D	TRW/IRC	D/A	4
R173	34.8K	M.F.	RN55D	TRW/IRC	D/A	4
R174	34.8K	M.F.	RN55D	TRW/IRC	D/A	4
R175	34.8K	M.F.	RN55D	TRW/IRC	D/A	4
R176	34.8K	M.F.	RN55D	TRW/IRC	D/A	4
R177	100K	M.F.	RN55D	TRW/IRC	D/A	4
R178	348K	M.F.	RN55D	TRW/IRC	D/A	4
R179	348K	M.F.	RN55D	TRW/IRC	D/A	4
R180	348K	M.F.	RN55D	TRW/IRC	D/A	4
R181	348K	M.F.	RN55D	TRW/IRC	D/A	4
R182	348K	M.F.	RN55D	TRW/IRC	D/A	4
R183	348K	M.F.	RN55D	TRW/IRC	D/A	4
R184	1 Meg	M.F.	RN55D	TRW/IRC	D/A	4

Symbol	Description		Mfg. Part No.	Mfg. Location	
R185	100K	M.F.	RN55D	TRW/IRC	D/A 4
R186	Not Used				
R187	Not Used				
R188	Not Used				
R189	Not Used				
R190	Not Used				
R191	Z 100K	Variable	68WR100K	Beckman	D/A 5
R192	1 Meg	M.F.	RN55D	TRW/IRC	D/A 5
R193	Y 10K	Variable	68WR100K	Beckman	D/A 5
R194	1K	W.W.	1250	Daven	D/A 5
R195	2K	W.W.	1250	Daven	D/A 5
R196	8K	W.W.	1250	Daven	D/A 5
R197	8K	W.W.	1250	Daven	D/A 5
R198	14.7	M.F.	RN55D	TRW/IRC	D/A 5
R199	W 10K	Variable	68WR10K	Beckman	D/A 5
R200	8K	W.W.	1250	Daven	D/A 5
R201	100K	M.F.	RN55D	TRW/IRC	D/A 5
R202	215K	M.F.	RN55D	TRW/IRC	D/A 5
R203	X 10K	Variable	68WR10K	Beckman	D/A 5
R204	100K	M.F.	RN55D	TRW/IRC	D/A 5
R205	8K	W.W.	1250	Daven	D/A 5
R206	Not Used				
R207	Not Used				
R208	Not Used				
R209	3.48K	M.F.	RN55D	TRW/IRC	PA 6
R210	5.11K	M.F.	RN55D	TRW/IRC	PA 6
R211	10K	M.F.	RN55D	TRW/IRC	PA 6
R212	FF 10K	Variable	68WR10K	Beckman	PA 6
R213	147K	M.F.	RN55D	TRW/IRC	PA 6
R214	215	M.F.	RN55D	TRW/IRC	PA 6
R215	215	M.F.	RN55D	TRW/IRC	PA 6
R216	147K	M.F.	RN55D	TRW/IRC	PA 6
R217	DD 10K	Variable	68WR10K	Beckman	PA 6
R218	348	M.F.	RN55D	TRW/IRC	PA 6
R219	4K	W.W.	1250	Daven	PA 6
R220	14.7	M.F.	RN55D	TRW/IRC	PA 6
R221	68.1K	M.F.	RN55D	TRW/IRC	PA 6
R222	100K	M.F.	RN55D	TRW/IRC	PA 6
R223	EE 10K	Variable	68WR10K	Beckman	PA 6
R224	5.11K	M.F.	RN55D	TRW/IRC	PA 6
R225	10K	M.F.	RN55D	TRW/IRC	PA 6
R226	20K	M.F.	RN55D	TRW/IRC	PA 6
R227	40.2K	M.F.	RN55D	TRW/IRC	PA 6
R228	21.5K	M.F.	RN55D	TRW/IRC	PA 6
R229	14.7K	M.F.	RN55D	TRW/IRC	PA 6
R230	51.1K	M.F.	RN55D	TRW/IRC	PA 6
R231	100K	M.F.	RN55D	TRW/IRC	PA 6
R232	215K	M.F.	RN55D	TRW/IRC	PA 6
R233	511K	M.F.	RN55D	TRW/IRC	PA 6
R234	21.5K	M.F.	RN55D	TRW/IRC	PA 6
R235	GG 10K	Variable	68WR10K	Beckman	PA 6
R236	10K	M.F.	RN55D	TRW/IRC	PA 6
R237	10K	M.F.	RN55D	TRW/IRC	PA 6
R238	1 Meg	M.F.	RN55D	TRW/IRC	PA 6
R239	Not Used				

Symbol	Description	Mfg. Part No.	Mfg. Location
R240	215	M.F. RN55D	TRW/IRC PA 6
R241	10K	M.F. RN55D	TRW/IRC PA 6
R242	1	W.W. 0.5% 1250	Daven I/S 7
R243	1K	W.W. 1250	Daven I/S 7
R244	511K	M.F. RN55D	TRW/IRC I/S 7
R245	T 100K	Variable 68WR100K	Beckman I/S 7
R246	1K	M.F. RN55D	TRW/IRC I/S 7
R247	1	W.W. 0.5% 1250	Daven I/S 7
R248	1K	W.W. 1250	Daven I/S 7
R249	511K	M.F. RN55D	TRW/IRC I/S 7
R250	U 100K	Variable 68WR100K	Beckman I/S 7
R251	100K	M.F. RN55D	TRW/IRC I/S 7
R252	10K	W.W. 1250	Daven I/S 7
R253	10K	W.W. 1250	Daven I/S 7
R254	V 10K	Variable 68WR10K	Beckman I/S 7
R255	1K	M.F. RN55D	TRW/IRC I/S 7
R256	51.1K	M.F. RN55D	TRW/IRC I/S 7
R257	1K	M.F. RN55D	TRW/IRC I/S 7
R258	51.1K	M.F. RN55D	TRW/IRC I/S 7
R259	1K	M.F. RN55D	TRW/IRC I/S 7
R260	511K	M.F. RN55D	TRW/IRC I/S 7
R261	1K	M.F. RN55D	TRW/IRC I/S 7
R262	100K	W.W. 1250	Daven I/S 7
R263	1K 3 PPM	W.W. 0.005% 1251	Daven I/S 7
R264	101 10 PPM	W.W. 0.5% 1251	Daven I/S 7
R265	5.11K	M.F. RN55D	TRW/IRC I/S 7
R266	S 10K	Variable 68WR10K	Beckman I/S 7
R267	681	M.F. RN55D	TRW/IRC I/S 7
R268	R 1K	Variable 68WR1K	Beckman I/S 7
R269	10.1 15 PPM	W.W. 0.5% 1251	Daven I/S 7
R270	68.1	M.F. RN55D	TRW/IRC I/S 7
R271	1.01 25W	Power 0.5% RH-25	Dale I/S 7
R272	P 200	Variable 68WR200	Beckman I/S 7
R273	1 10W	Power M10-1	Memcor I/S 7
R274	10K	W.W. 1250	Daven I/S 7
R275	2 10W	Power MZ10-2	Memcor I/S 7
R276	51.1K	M.F. RN55D	TRW/IRC I/S 7
R277	1K	M.F. RN55D	TRW/IRC I/S 7
R278	6.81K	M.F. RN55D	TRW/IRC ACC 3
R279	Not Used		
R280	Not Used		
R281	Not Used		
R282	Not Used		
R283	1K	M.F. RN55D	TRW/IRC ACC 3
R284	Not Used		
R285	51.1K	M.F. RN55D	TRW/IRC ACC 3
R286	5.11K	M.F. RN55D	TRW/IRC ACC 3
R287	5.11K	M.F. RN55D	TRW/IRC ACC 3
R288	2.15K	M.F. RN55D	TRW/IRC ACC 3
R289	100K	M.F. RN55D	TRW/IRC D/A 4
R290	100K	M.F. RN55D	TRW/IRC D/A 4
R291	100K	M.F. RN55D	TRW/IRC D/A 4
R292	100K	M.F. RN55D	TRW/IRC D/A 4
R293	100K	M.F. TRW/IRC	TRW/IRC D/A 4
R294	100K	M.F. RN55D	TRW/IRC D/A 4

Symbol	Description		Mfg. Part No.	Mfg.	Location
R295	100K	M.F.	RN55D	TRW/IRC	D/A 4
R296	100K	M.F.	RN55D	TRW/IRC	D/A 4
R297	100K	M.F.	RN55D	TRW/IRC	D/A 4
R298	100K	M.F.	RN55D	TRW/IRC	D/A 4
R299	100K	M.F.	RN55D	TRW/IRC	D/A 4

Resistor Networks

RU1	47K	SIP 8 Pin	750-81-R47K	CTS	D/A 5
RU2	47K	SIP 8 Pin	750-81-R47K	CTS	D/A 5

Reference Assy

RX1	Reference Assembly		LM399AH	NAT	REF 1
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Diode Voltage Regulator

VR1	Zener 5.1V		1N5231B	FCD	REF 1
VR2	Zener 5.1V		1N5231B	FCD	REF 1
VR3	Not Used				
VR4	Not Used				
VR5	Zener 10V		1N5347B	MOT	I/S 7
VR6	Zener 10V		1N5347B	MOT	I/S 7
VR7	Zener 5.1V		1N5231B	FCD	ACC 3
VR8	Zener 5.1V		1N5231B	FCD	ACC 3
VR9	Zener 5.1V		1N5231B	FCD	ACC 3
VR10	Zener 5.1V		1N5231B	FCD	ACC 3
VR11	Zener 10V		1N5240B	FCD	ACC 3
VR12	Zener 10V		1N5240B	FCD	ACC 3

* With Model 360

** On Model 3960

Symbol	Description		Mfg. Part No.	Mfg.
Capacitors				
C1	0.01.uf @100V	Cer.Disc	TG-S10	Sprague
C2	0.05uf @100V	Cer. Disc	UK25-503	Centralab
C3	4.7uf @35V	Tantalum	TDC475M035FL	Mallory
C4	400uf @6V	Alum. Elect.	TE1107	Sprague
C5	4.7uf @35V	Tantalum	TDC475M035FL	Mallory
C6	47uf @6V	Tantalum	TAG20-22/35	ITT
C7	10uf @50V	Alum. Elect.	TE1304	Sprague
C8	4.7uf @35V	Tantalum	TDC475M035FL	Mallory
C9	1000pf	Dipped Mica	CM06FD102J03	CDE
C10	0.01uf @100V	Cer. Disc	TG-S10	Sprague
C11	0.01uf@100V	Cer. Disc	TG-S10	Sprague
C12	1500pf	Dipped Mica	CM06FD152J03	CDE
C13	4.7uf @35V	Tantalum	TDC475M035FL	Mallory
C14	1500pf	Dipped Mica	CM06FD152J03	CDE
C15	2200pf	Dipped Mica	CM06FD222J03	CDE
C16	47uf @6V	Tantalum	196D476X9006JA1	Sprague
C17	100uf @25V	Alum. Elect.	TE1211	Sprague
C18	1500pf	Dipped Mica	CM06FD152J03	CDE
C19	220pf	Dipped Mica	CM05FD221J03	CDE
C20	220pf	Dipped Mica	CM05FD221J03	CDE
C21	1500pf	Dipped Mica	CM06FD152J03	CDE
C22	0.01uf @100V	Cer. Disc	TG-S10	Sprague
C23	0.01uf @100V	Cer. Disc	TG-S10	Sprague
C24	0.01uf @100V	Cer. Disc	TG-S10	Sprague
C25	47uf @6V	Tantalum	196D476X9006JA1	Sprague
C26	220pf	Dipped Mica	CM05FD221J03	CDE

Diodes

CR1	Signal		1N914	FSC
CR2	Signal		1N914	FSC
CR3	Signal		1N914	FSC

Integrated Circuits Digital

IC1	Quad Nand Gate		74LS00N	T.I.
IC2	Quad Nand Gate		74LS00N	T.I.
IC3	Quad Nand Gate		74LS00N	T.I.
IC4	Quad Nand Gate		74LS00N	T.I.
IC5	Quad Nand Gate		74LS00N	T.I.
IC6	Quad Nand Gate		74LS00N	T.I.
IC7	Quad Nand Gate		74LS00N	T.I.
IC8	Quad Nand Gate		74LS00N	T.I.
IC9	Quad Nand Gate		74LS00N	T.I.
IC10	Quad Nand Gate		74S00N	T.I.
IC11	Quad Nand Gate		74LS00N	T.I.
IC12	Quad Nand Gate		74LS00N	T.I.
IC13	Quad Nand Gate		74LS00N	T.I.
IC14	Quad Nand Gate		74LS00N	T.I.
IC15	Quad Nand Gate		74LS00N	T.I.
IC16	Quad Nand Gate		74LS00N	T.I.
IC17	Quad Nand Gate		74LS00N	T.I.
IC18	Quad Nand Gate		74LS00N	T.I.

Symbol	Description	Mfg. Part No.	Mfg.
IC19	Quad Nand Gate	74LS00N	T.I.
IC20	Quad Nand Gate	74LS00N	T.I.
IC21	Timer	NE555V	Signetics
IC22	Quad Nand Gate	74LS00N	T.I.
IC23	Quad Nand Gate	74LS00N	T.I.
IC24	Quad Nand Gate	74LS00N	T.I.
IC25	Quad Nand Gate	74LS00N	T.I.
IC26	Multivibrator	74LS123N	T.I.
IC27	Multivibrator	74LS123N	T.I.
IC28	Multivibrator	74LS123N	T.I.
IC29	Multivibrator	74LS123N	T.I.
IC30	Multivibrator	74LS123N	T.I.
IC31	Quad Nand Gate	74LS00N	T.I.
IC32	Quad Nand Gate	74LS00N	T.I.
IC33	Quad Nand Gate	74LS00N	T.I.
IC34	Quad Nand Gate	74LS00N	T.I.
IC35	Quad Nand Gate	74LS00N	T.I.
IC36	Quad Nand Gate	74LS00N	T.I.
IC37	Quad Nand Gate	74LS00N	T.I.
IC38	Quad Nand Gate	74LS00N	T.I.
IC39	Quad Nand Gate	74LS00N	T.I.
IC40	Quad Nand Gate	74S00N	T.I.
IC41	Quad Nand Gate	74L00N	NAT
IC42	Quad Nand Gate	74LS00N	T.I.
IC43	Quad Nand Gate	74LS00N	T.I.

Resistors

R1	21.5K	M.F.	RN55D	TRW/IRC
R2	10K	M.F.	RN55D	TRW/IRC
R3	511	M.F.	RN55D	TRW/IRC
R4	51.1K	M.F.	RN55D	TRW/IRC
R5	21.5K	M.F.	RN55D	TRW/IRC
R6	21.5K	M.F.	RN55D	TRW/IRC
R7	51.1K	M.F.	RN55D	TRW/IRC
R8	348	M.F.	RN55D	TRW/IRC
R9	51.1K	M.F.	RN55D	TRW/IRC
R10	2.15K	M.F.	RN55D	TRW/IRC
R11	5.11K	M.F.	RN55D	TRW/IRC
R12	3.48K	M.F.	RN55D	TRW/IRC
R13	21.5K	M.F.	RN55D	TRW/IRC
R14	5.11K	M.F.	RN55D	TRW/IRC
R15	21.5K	M.F.	RN55D	TRW/IRC
R16	51.1K	M.F.	RN55D	TRW/IRC
R17	5.11K	M.F.	RN55D	TRW/IRC
R18	21.5K	M.F.	RN55D	TRW/IRC
R19	21.5K	M.F.	RN55D	TRW/IRC
R20	5.11K	M.F.	RN55D	TRW/IRC
R21	5.11K	M.F.	RN55D	TRW/IRC
R22	21.5K	M.F.	RN55D	TRW/IRC
R23	21.5K	M.F.	RN55D	TRW/IRC
R24	5.11K	M.F.	RN55D	TRW/IRC
R25	21.5K	M.F.	RN55D	TRW/IRC
R26	51.1K	M.F.	RN55D	TRW/IRC
R27	1K	M.F.	RN55D	TRW/IRC

Symbol	Description	Mfg. Part No.	Mfg.
R28	1K M.F.	RN55D	TRW/IRC

Symbol	Description	Mfg. Part No.	Mfg.
"S2B" Parts List			
U-Q1	Transistor Signal Amplif. PNP	GES6015	G.E.
U-Q2	Transistor Signal Amplif. NPN	GES6014	G.E.
U-Q3	Transistor Switch PNP	2N2946A	Raytheon
U-R1	Resistor 10K M.F.	RN55D	Corning
U-R2	Resistor 2.15K M.F.	RN55D	Corning
U-R3	Resistor 1 Meg M.F.	RN55D	Corning
U-R4	Resistor 511 M.F.	RN55D	Corning
U-R5	Resistor 511 M.F.	RN55D	Corning
U-CR1	Diode Signal	1N914	FSC

"S4" Parts List

U-Q1	Transistor FET	U290	Siliconix
U-Q2	Transistor Signal Amplif. NPN	GES6014	G.E.
U-Q3	Transistor Signal Amplif. PNP	GES6015	G.E.
U-R1	Resistor 100K M.F.	RN55D	Corning
U-R2	Resistor 3.48K M.F.	RN55D	Corning
U-R3	Resistor 3.48K M.F.	RN55D	Corning
U-R4	Resistor 511 M.F.	RN55D	Corning
U-R5	Resistor 14.7K M.F.	RN55D	Corning
U-CR1	Diode Signal M.F.	1N914	FSC

"S5" Parts List

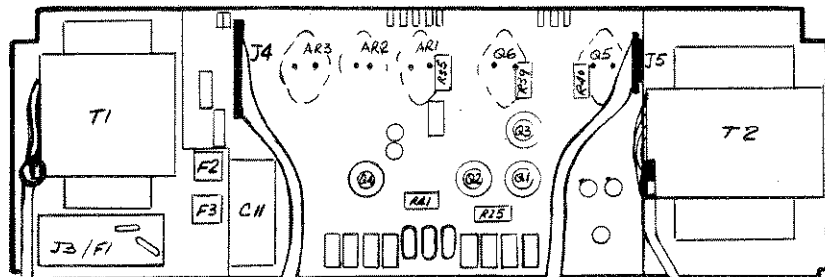
U-Q1	Transistor FET	IRF531	Int. Rect.
U-Q2	Transistor Signal Amplif. NPN	GES6014	G.E.
U-Q3	Transistor Signal Amplif. PNP	GES6015	G.E.
U-Q4	Transistor Switch	2N2946A	Raytheon
U-R1	Resistor 100K M.F.	RN55D	Corning
U-R2	Resistor 1.47K M.F.	RN55D	Corning
U-R3	Resistor 3.48K M.F.	RN55D	Corning
U-R4	Resistor 511 M.F.	RN55D	Corning
U-R5	Resistor 14.7K M.F.	RN55D	Corning
U-R6	Resistor 14.7K M.F.	RN55D	Corning
U-CR1	Diode Signal	1N914	FSC

"S7" Parts List

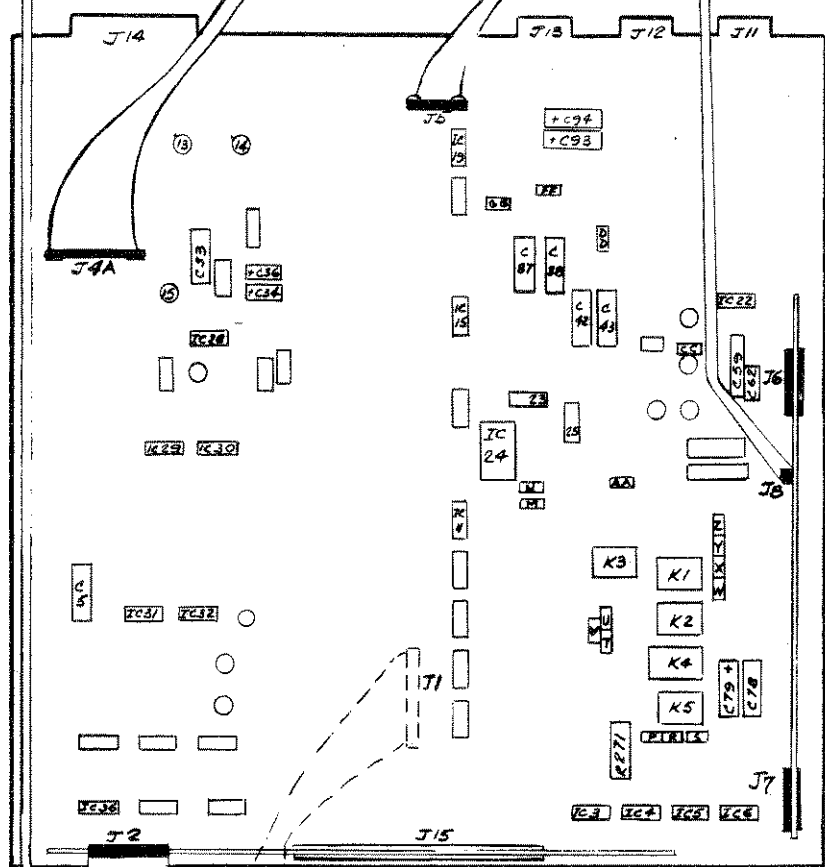
U-Q1	Transistor NPN	2N3019	FSC
U-Q2	Transistor PNP	2N4033	FSC
U-Q3	Transistor FET	IRF531	Int. Rect.
U-Q4	Transistor FET	IRF531	Int. Rect.
U-R1	Resistor 34.8K M.F.	RN55D	Corning
U-R2	Resistor 10K M.F.	RN55D	Corning
U-R3	Resistor 6.81K M.F.	RN55D	Corning
U-R4	Resistor 2.15K M.F.	RN55D	Corning
U-R5	Resistor 6.81K M.F.	RN55D	Corning
U-R6	Resistor 348 M.F.	RN55D	Corning
U-R7	Resistor 100K M.F.	RN55D	Corning
U-CR1	Diode Signal	1N914	FSC
U-CR2	Diode Zener	1N5231B	Motorola
U-CR3	Diode Zener	1N5250B	Motorola
U-CR4	Diode Zener	1N5250B	Motorola

SECTION 6

SCHEMATICS AND LOCATION DRAWINGS

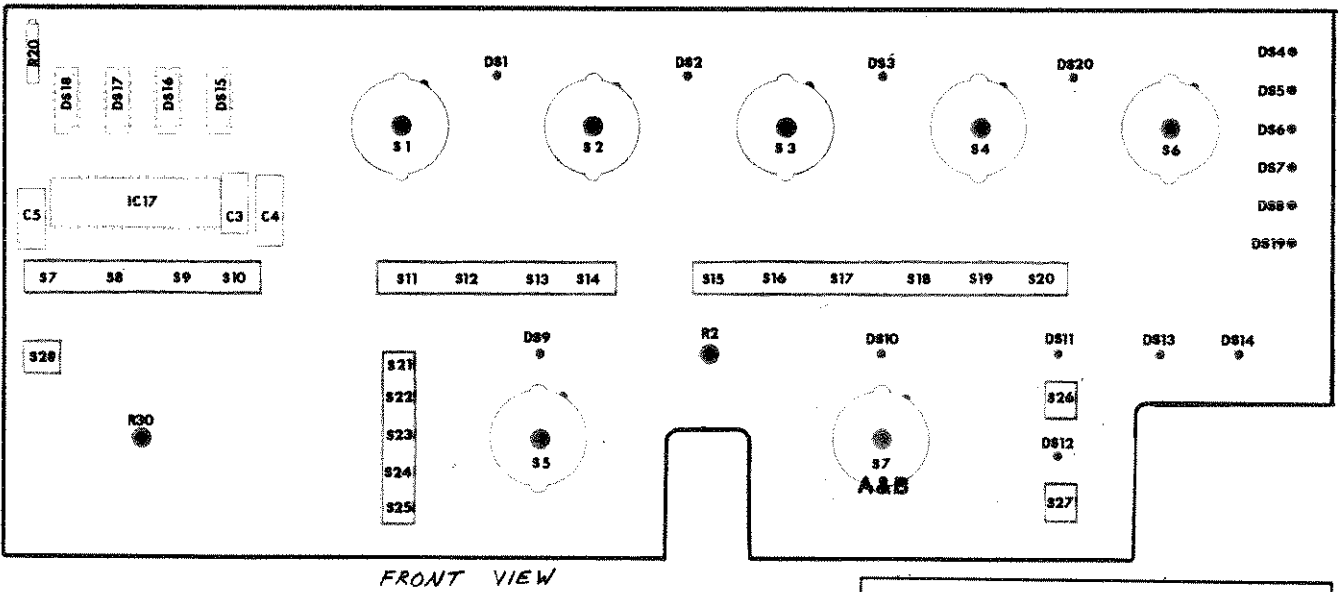
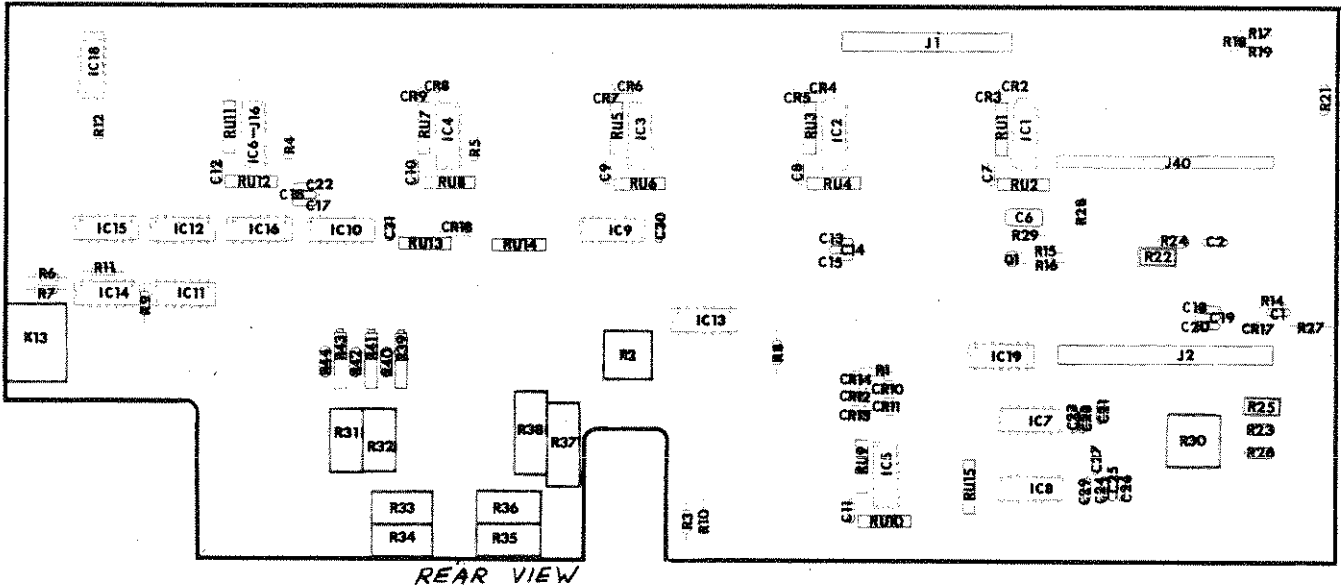


REAR PANEL - INSIDE VIEW

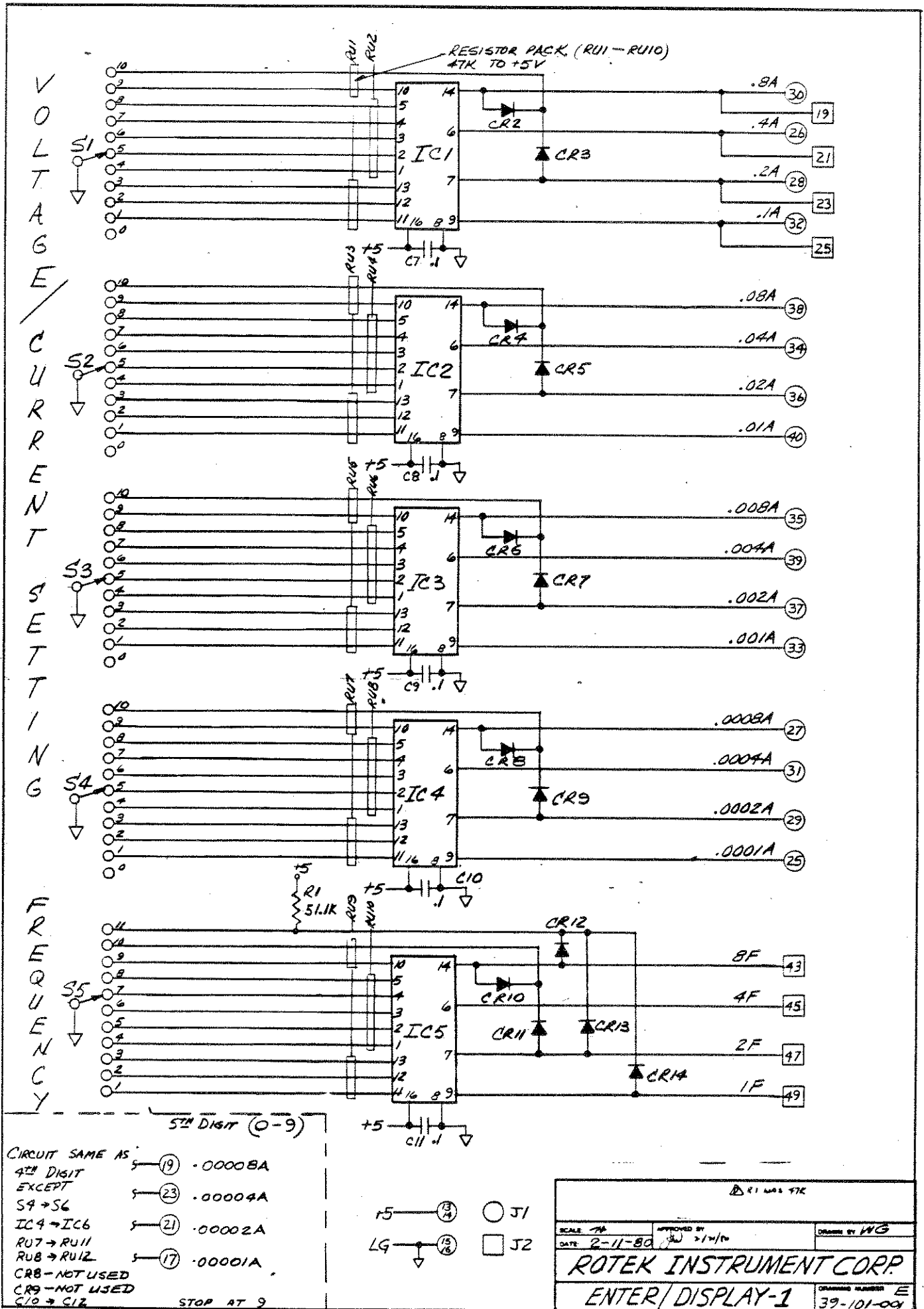


FRONT PANEL - INSIDE VIEW

SCALE	DATE	APPROVED BY	DRAWN BY
1-22-80			M.A.
ROTEK INSTRUMENT CORP.			DRAWING NUMBER
MAIN LOCATION-3900			39-100-000



SCALE	APPROVED BY	DRAWN BY <i>Rcy</i>
DATE 3-7-80		
ROTEK INSTRUMENT CORP		DRAWING NUMBER
FRONT PANEL P.C.		37-101-000



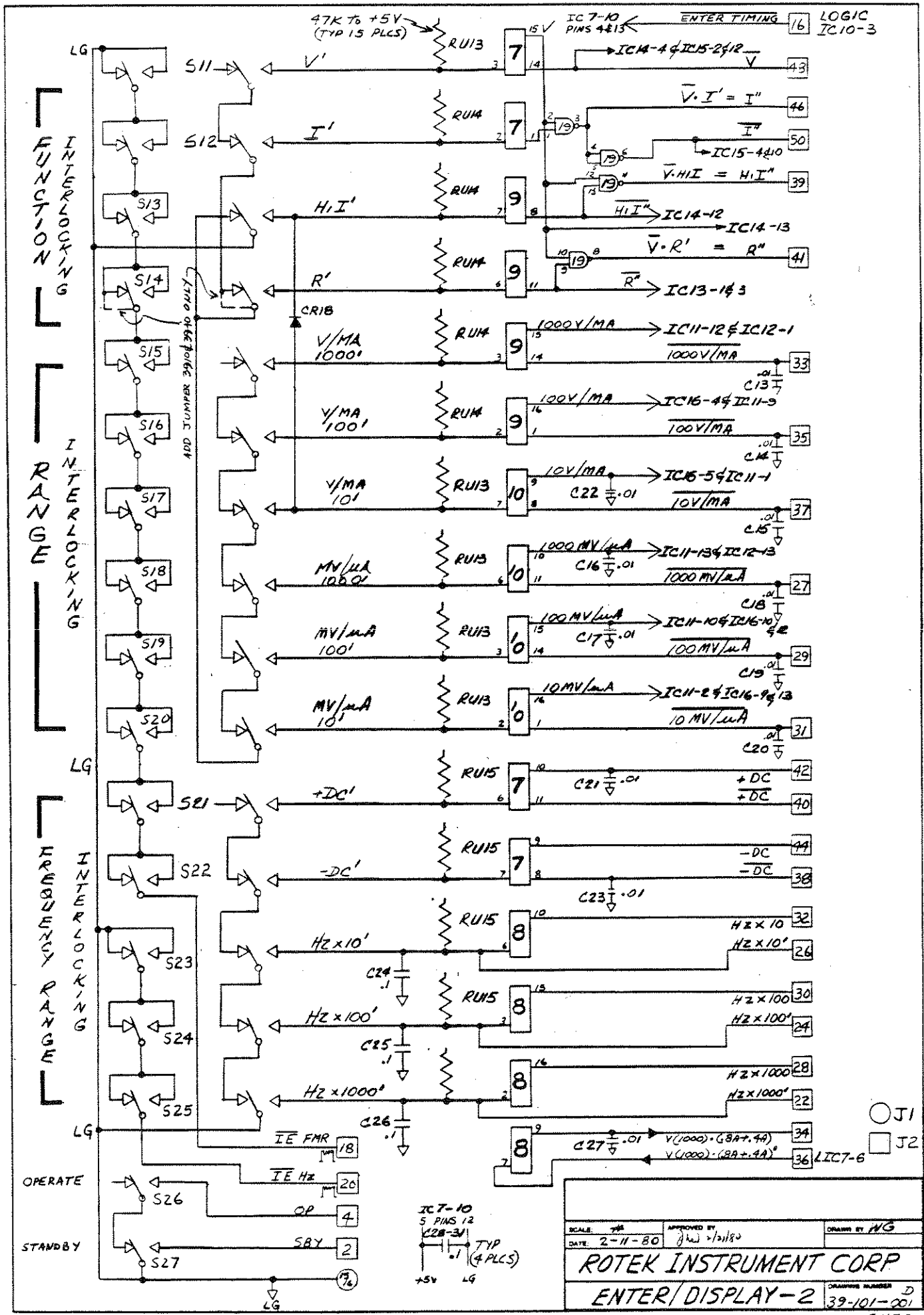
CIRCUIT SAME AS:
 4th DIGIT S-19 .00008A
 EXCEPT S-23 .00004A
 S4 → S6
 IC4 → IC6 S-21 .00002A
 R07 → R011
 R08 → R012 S-17 .00001A
 CR8 - NOT USED
 CR9 - NOT USED
 C10 → C12
 STOP AT 9

15 — (13/14) ○ J1
 LG — (15/16) □ J2

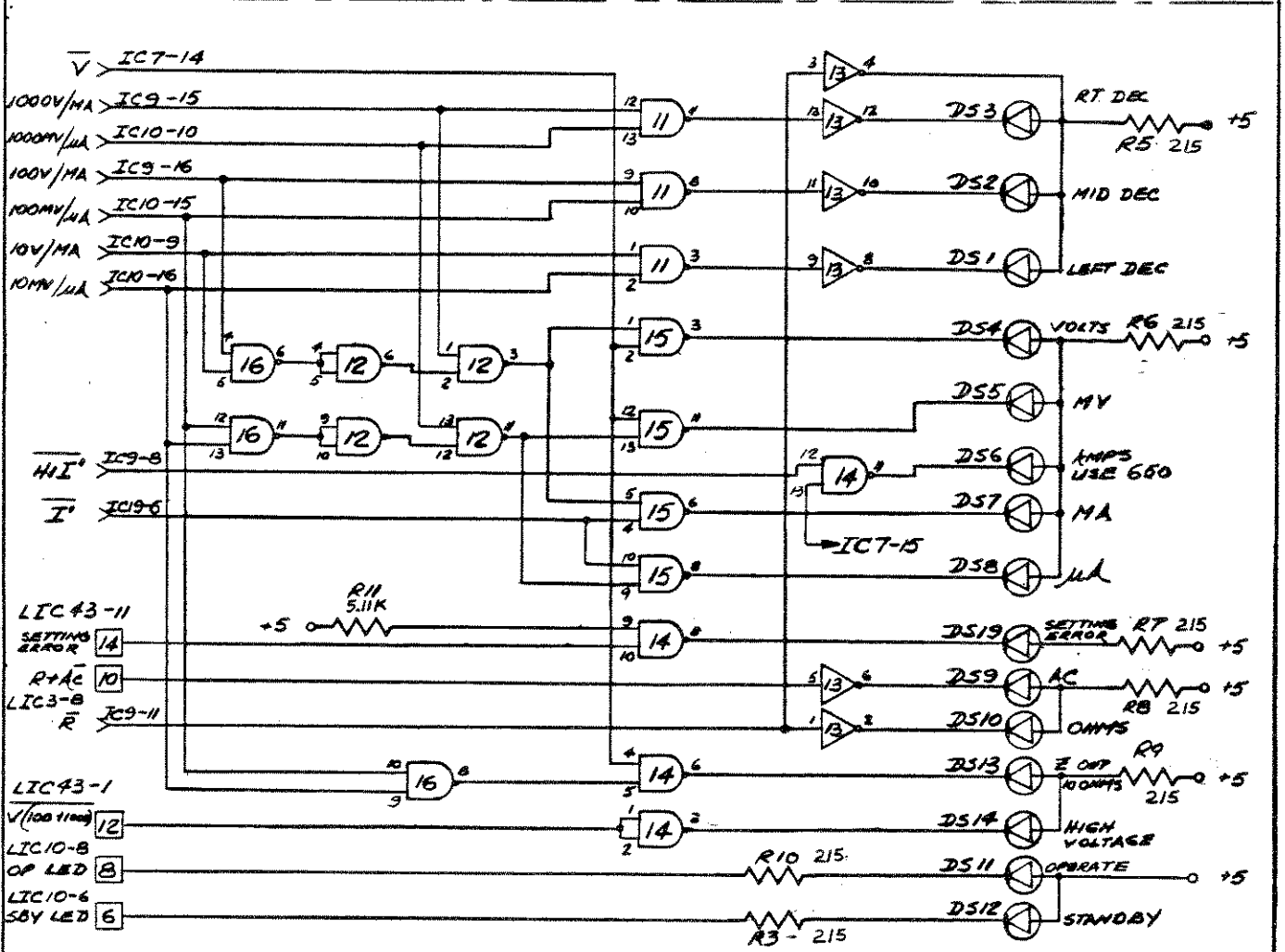
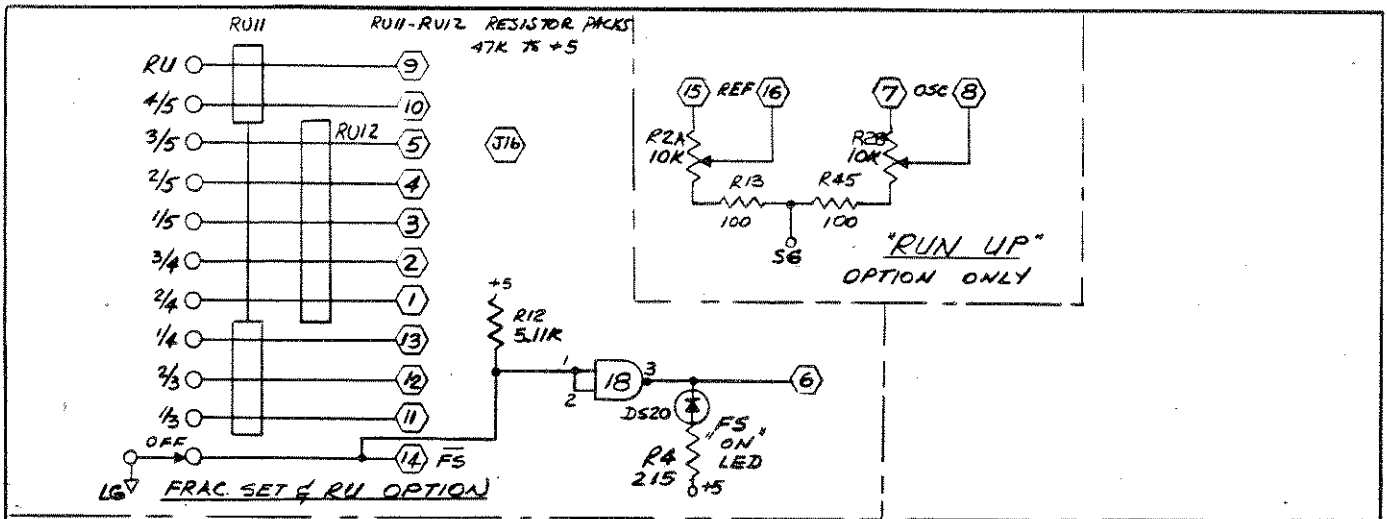
R1 WAS 97K

SCALE 70	APPROVED BY	DRAWN BY WG
DATE 2-11-80	WJ 2/11/80	
ROTEK INSTRUMENT CORP.		
ENTER/DISPLAY-1		E 39-101-001

SMT 1



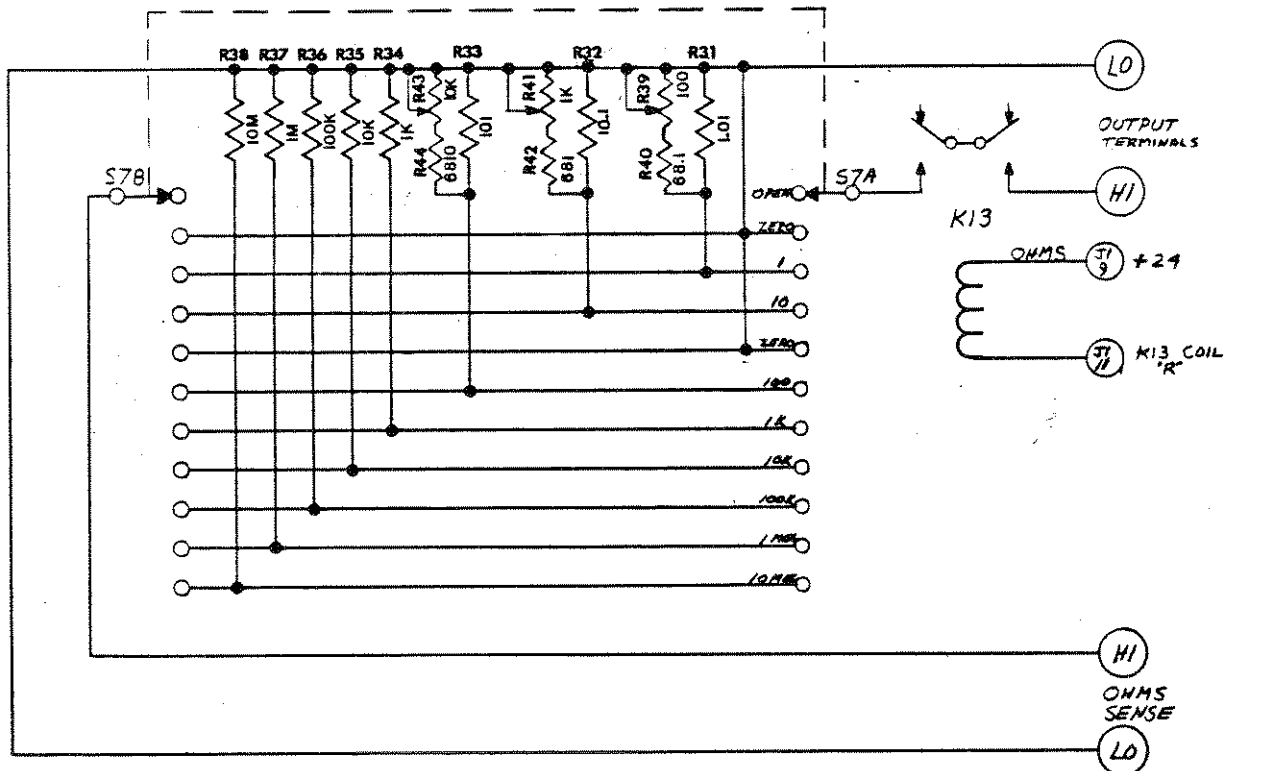
SCALE: $\frac{1}{16}$	APPROVED BY: <i>[Signature]</i>	DRAWN BY: NG
DATE: 2-11-80		
ROTEK INSTRUMENT CORP		
ENTER/DISPLAY-2		DRAWING NUMBER: D
		39-101-201



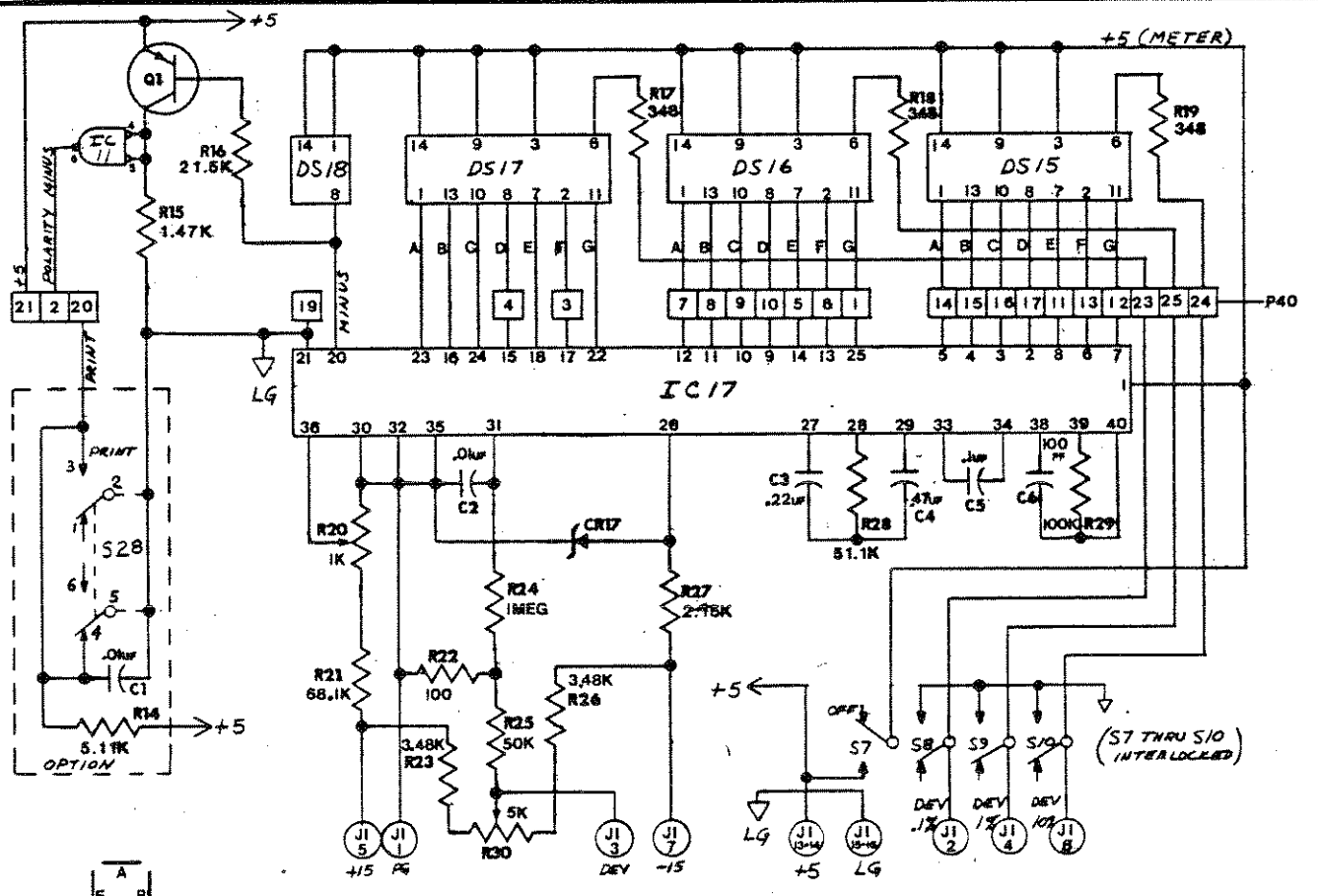
○-J16

□-J2

SCALE	APPROVED BY	DRAWN BY M.A.J.
DATE 2-11-80	<i>[Signature]</i>	
ROTEK INSTRUMENT CORP		
SCHEMATIC - DISPLAY 3		DRAWING NUMBER 39-101-001 E



RESISTANCE DECADE CIRCUIT

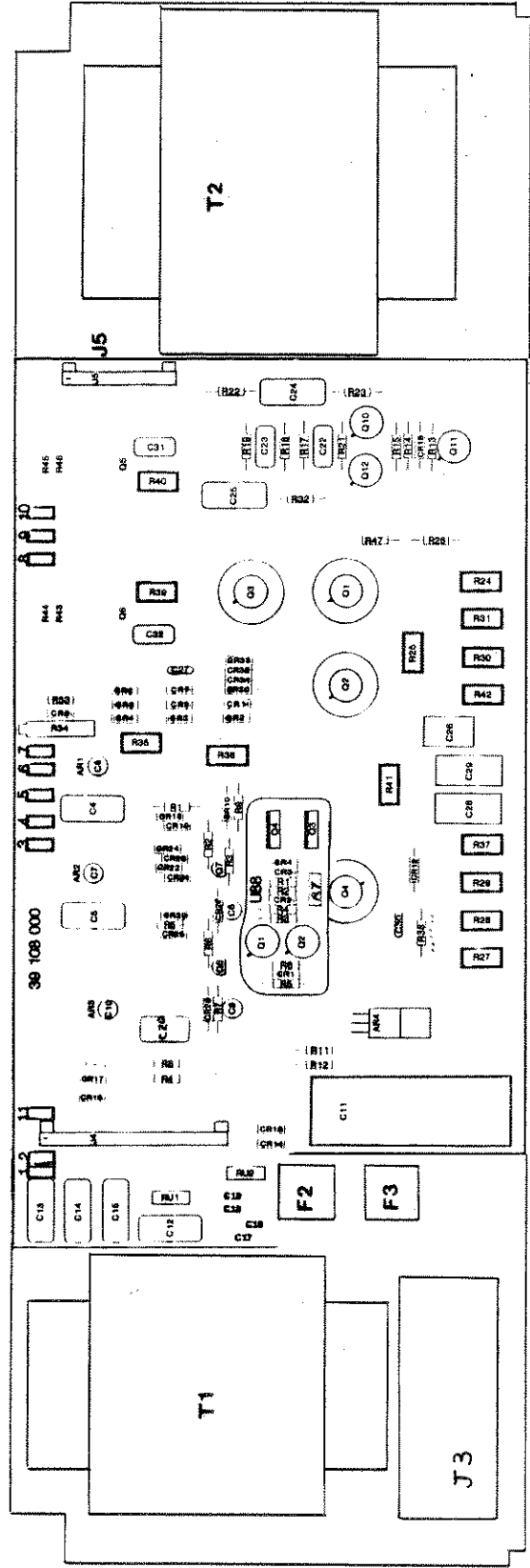
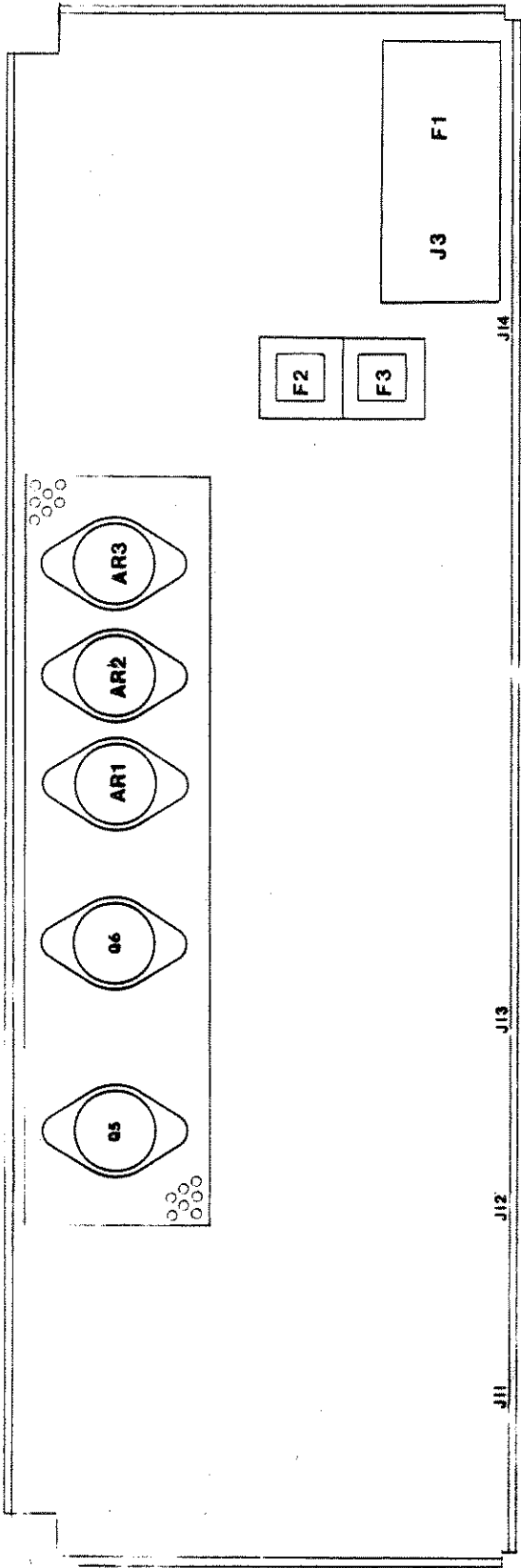


TYPICAL
SEGMENT
CODE

A	B
F	G
E	C
D	

DEVIATION METER CIRCUIT

SCALE	APPROVED BY	DRAWN BY
DATE 2-11-80	JW -/4/N	
ROTEK INSTRUMENT CORP		
DEVIATION & RESISTANCE		ORDER NUMBER
		39-101-001/F

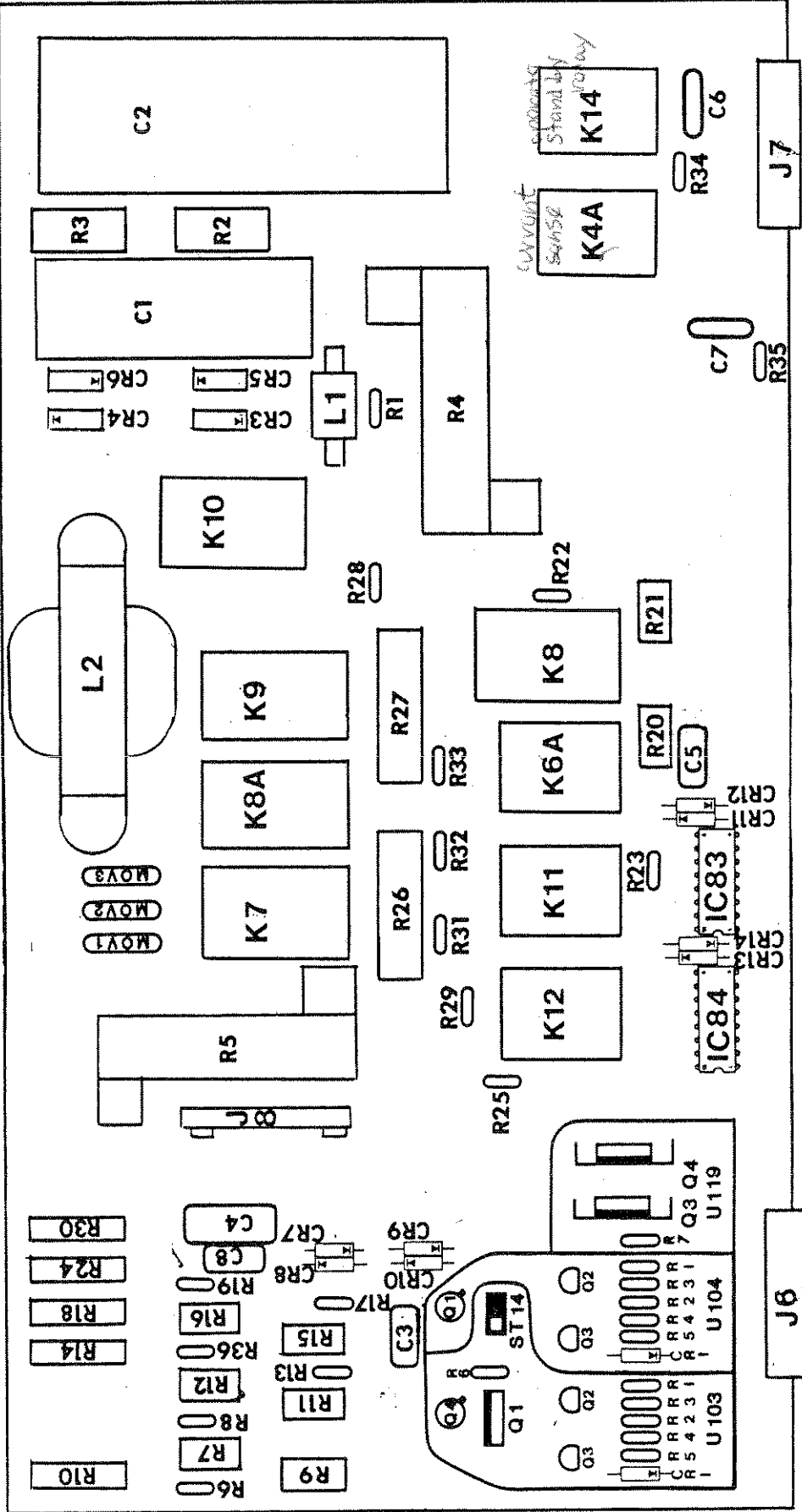


A-2-2-B1
 ROTEK INSTRUMENT CORP.
 REAR PANEL 39-105-000 B

REF SCHEMATIC 39-109-001 SAT 649

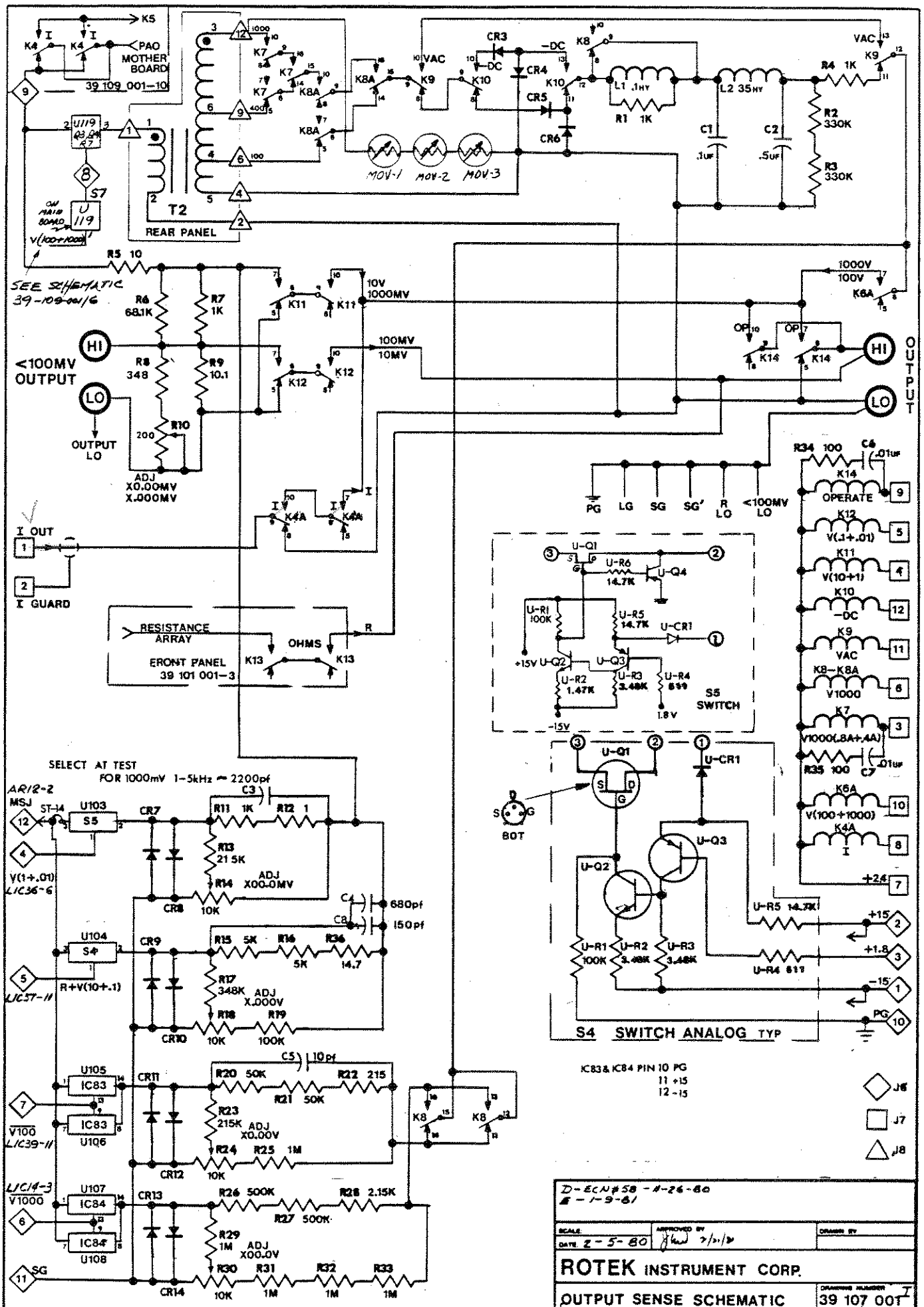
REAR PANEL - INSIDE VIEW

MV ADJ R10
 1V ADJ R14
 10V ADJ R18
 100V ADJ R24
 1000V ADJ R30



BALANCE OF U119 LOCATED ON
 BACKBOARD ASSEMBLY 38-106-000

OUTPUT SENSE 39 107 000

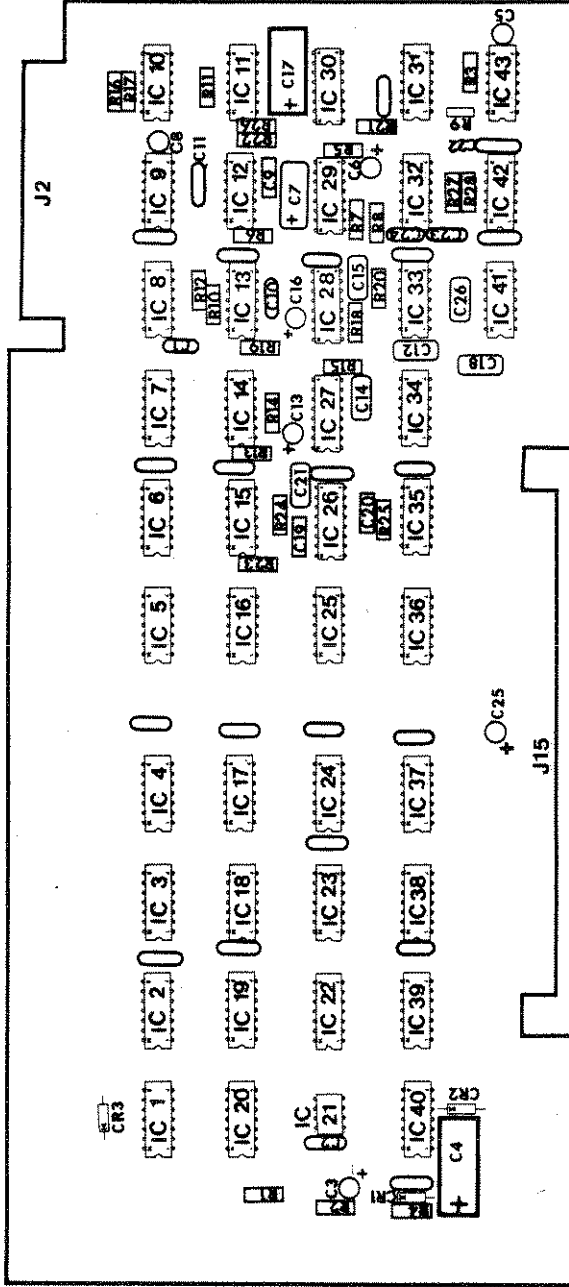


D-ECN#58-4-26-80
E-1-9-81

SCALE: _____ APPROVED BY: _____ DRAWN BY: _____
DATE: 2-5-80

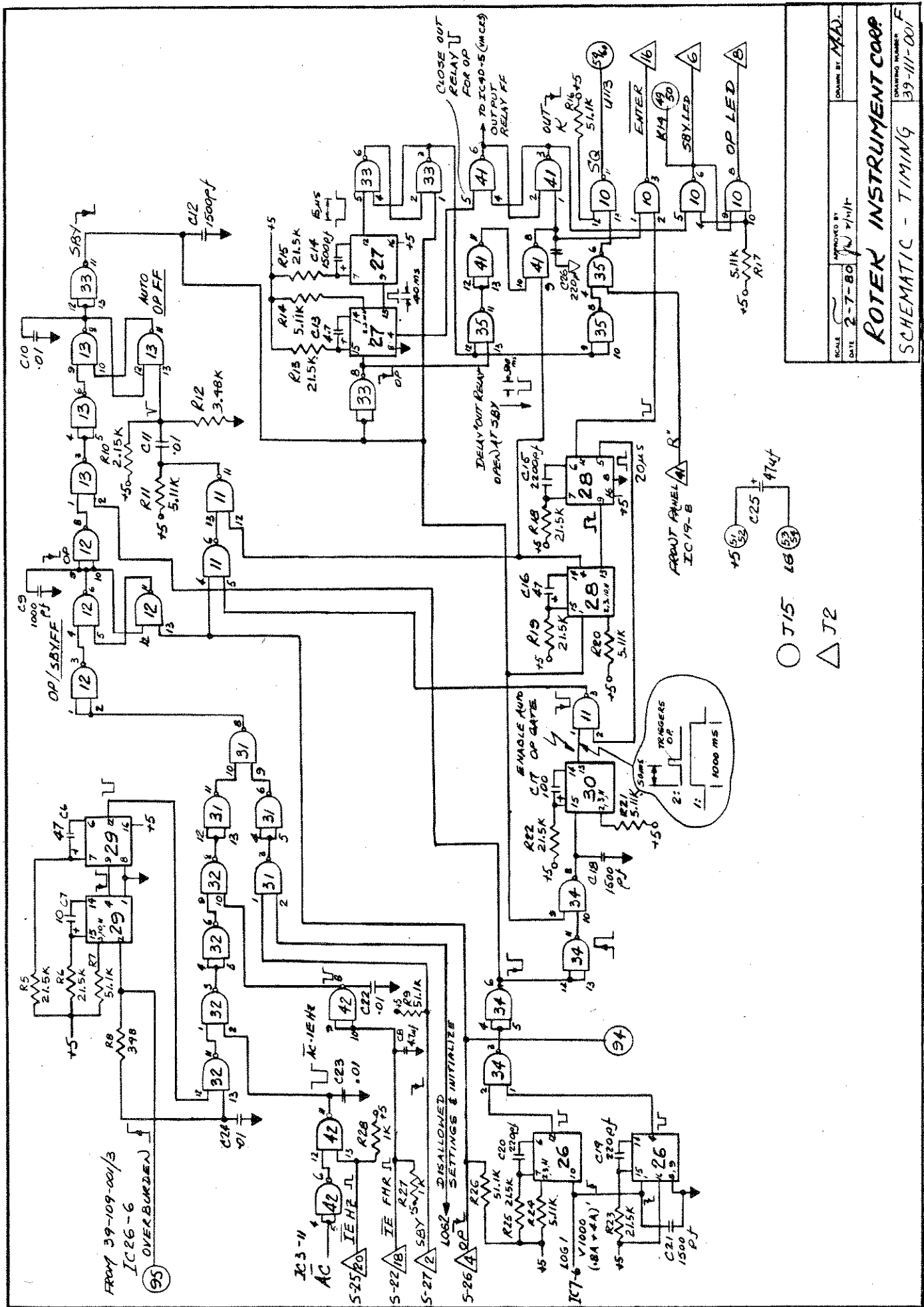
ROTEK INSTRUMENT CORP.
DRAWING NUMBER: 39 107 001
OUTPUT SENSE SCHEMATIC

- ◇ J6
- J7
- △ J8



ALL UNMARKED CAPACITORS ARE .01

SCALE	APPROVED BY	DRAWN BY
DATE 10-24-79	M W	26 JUNE 80
ROTEK INSTRUMENT CORP		DRAWING NUMBER
LOGIC & TIMING - LOCATION		39-111-000



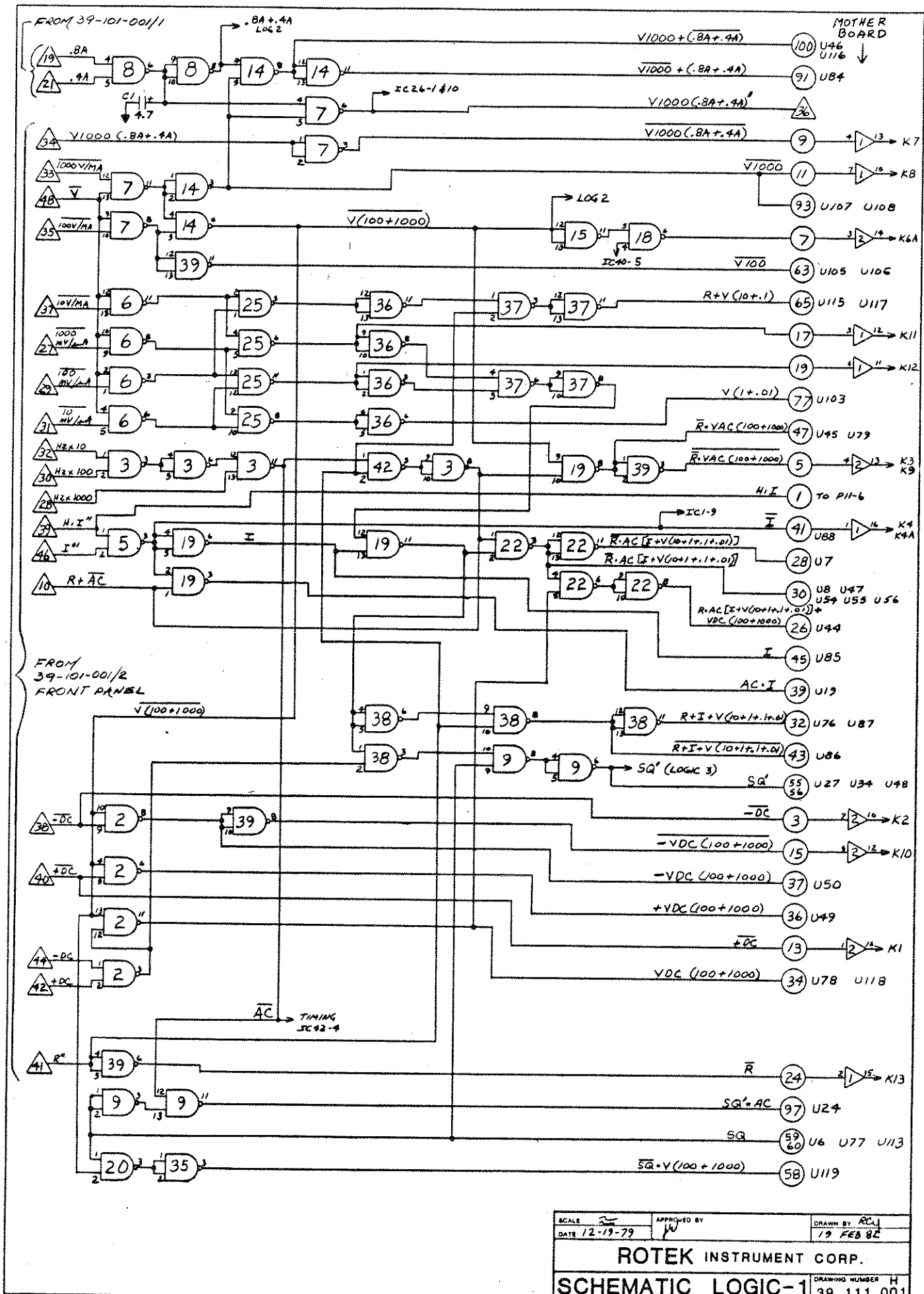
SCALE 2-7-80
 DATE 2-7-80
 APPROVED BY
 DRAWN BY MAA

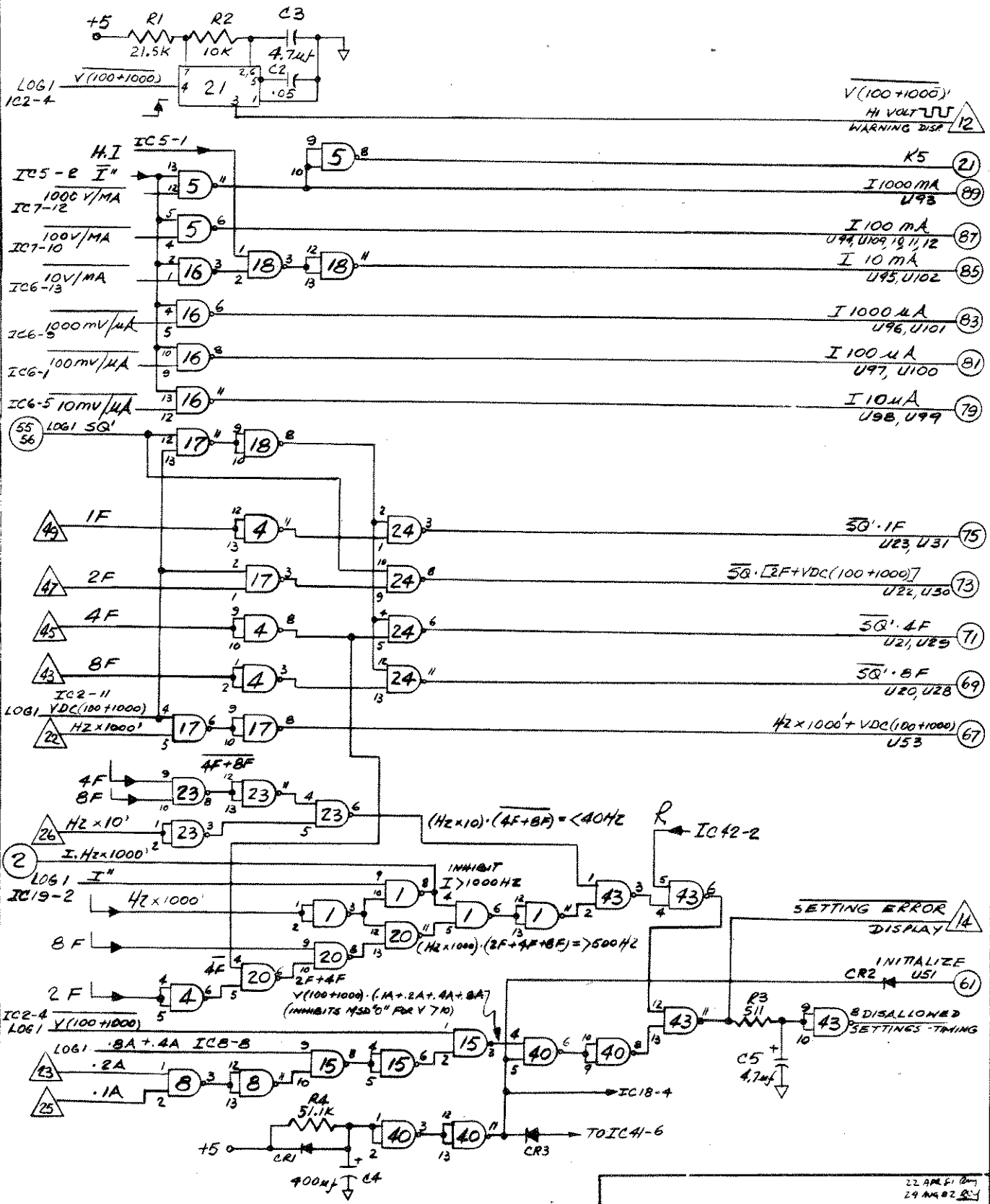
ROTEK INSTRUMENT COOP

SCHEMATIC - TIMING

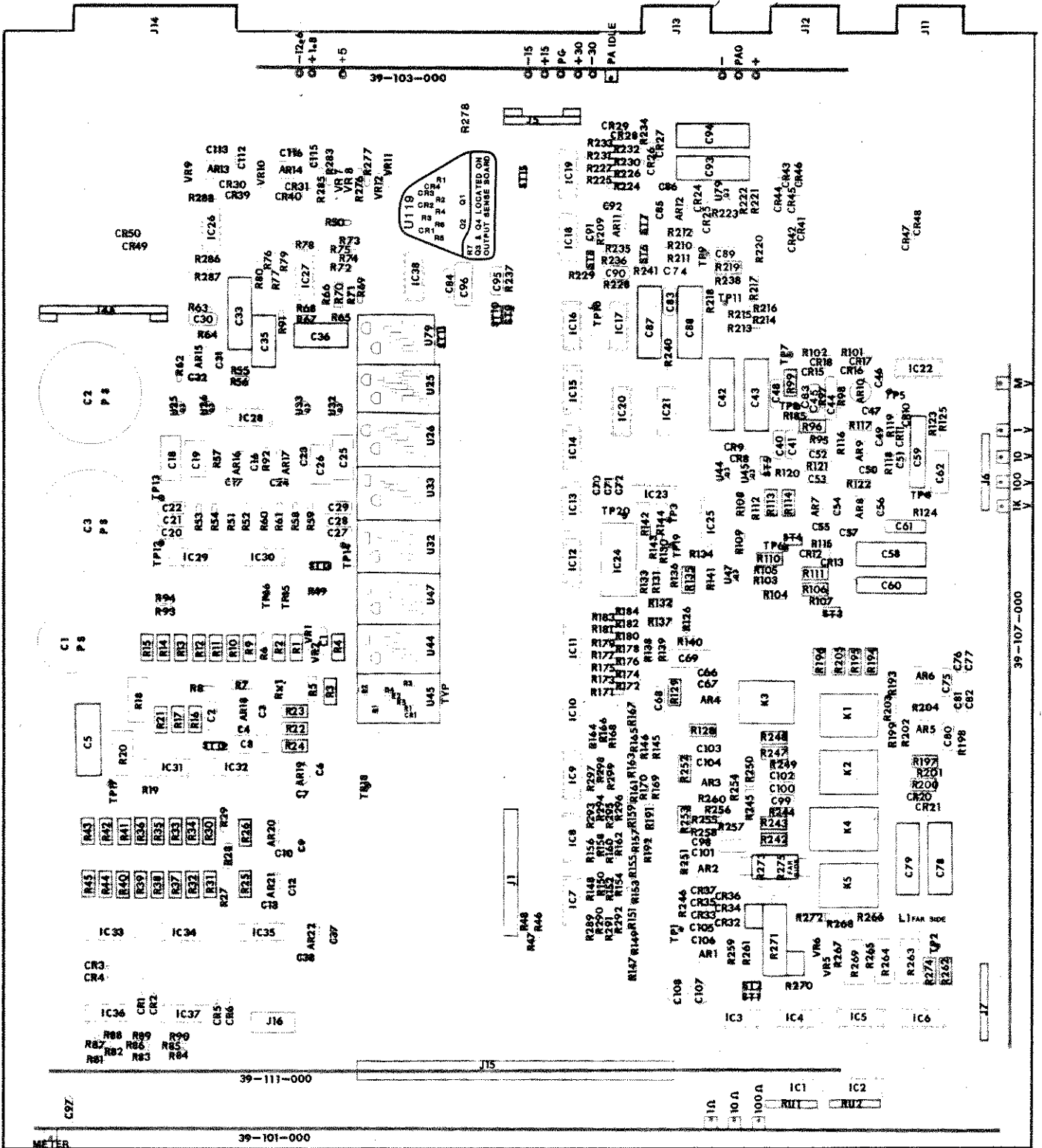
39-111-001 F

SHT #1





DATE	12-19-79	APPROVED BY	JW 2/1/80	DRAWN BY	M.W.
ROTEK INSTRUMENT CORP.					
SCHEMATIC - LOGIC 2				DRAWING NUMBER 39-111-001	
SHT #3					



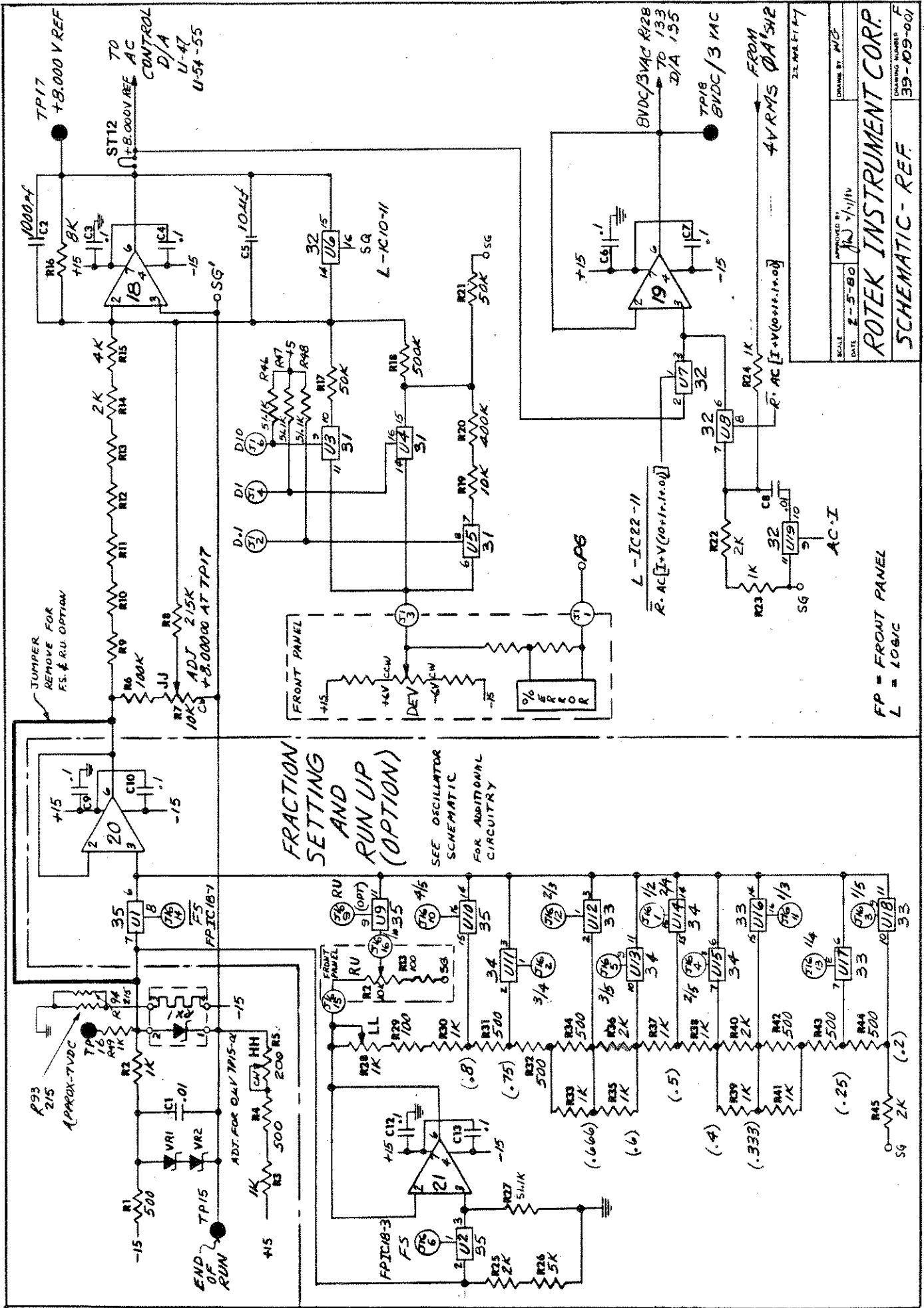
39-103-000

39-111-000

39-101-000

39-107-000

BACKBOARD ASSY 39-109-000



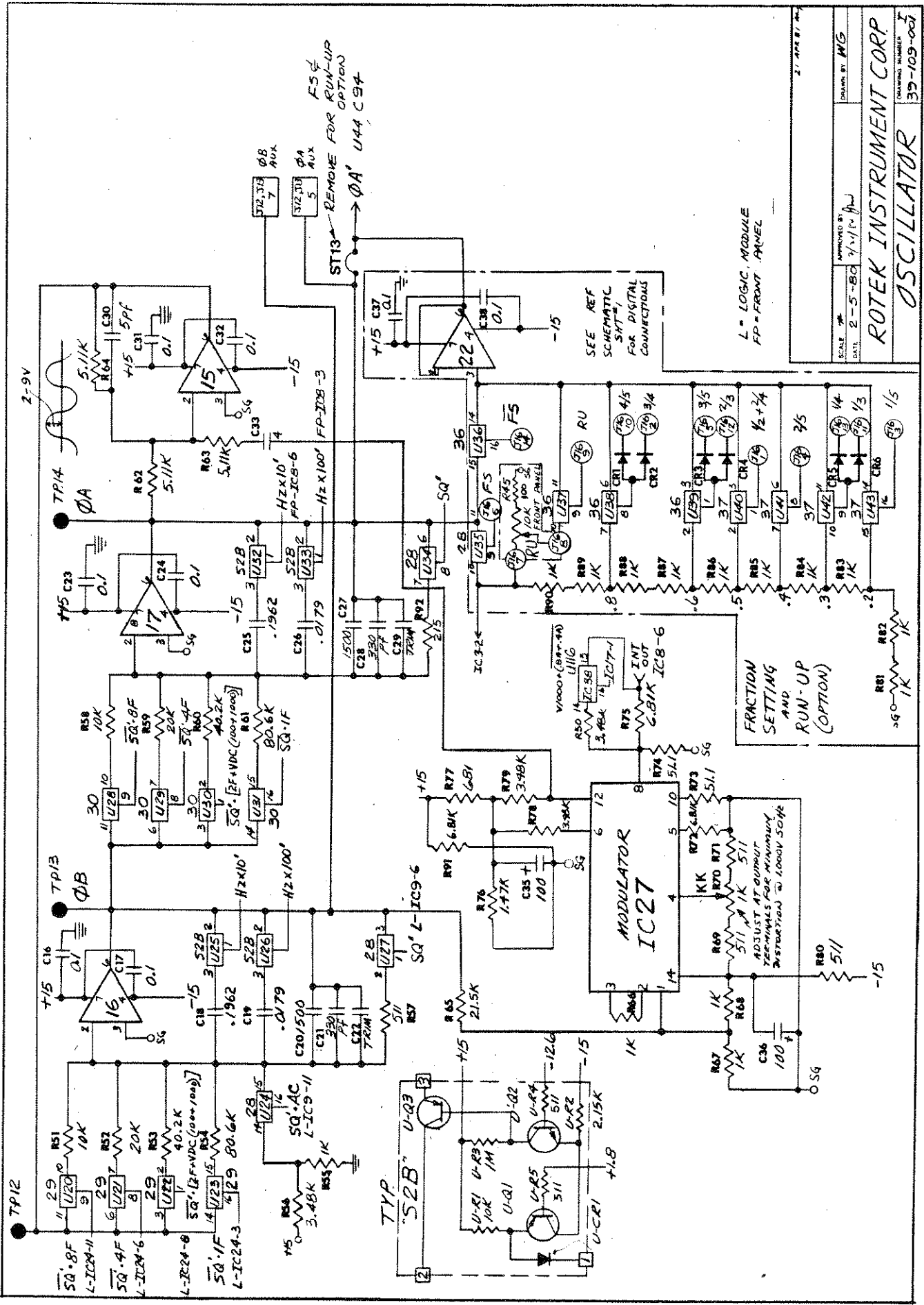
FRACTION
SETTING
AND
RUN UP
(OPTION)

SEE OSCILLATOR
SCHEMATIC
FOR ADDITIONAL
CIRCUITRY

FP = FRONT PANEL
L = LOGIC

SCALE	DATE	APPROVED BY	DRAWN BY
2-5-80		[Signature]	WCB
ROTEK INSTRUMENT CORP.			
SCHEMATIC - REF			
DRAWING NUMBER 39-109-00			

SMT M 1



L = LOGIC MODULE
FP = FRONT PANEL

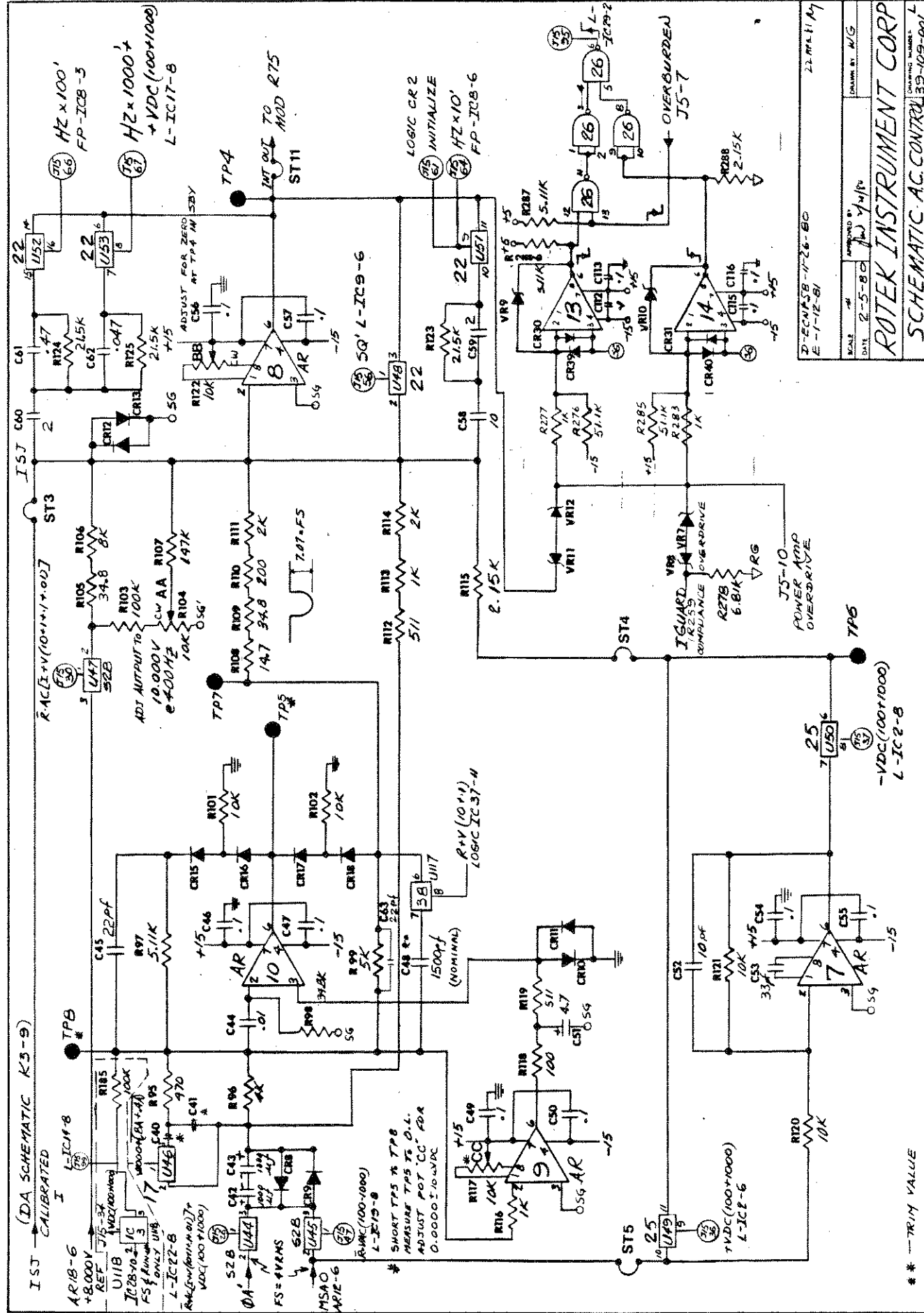
SEE REF SCHEMATIC SMT-1 FOR DIGITAL CONNECTIONS

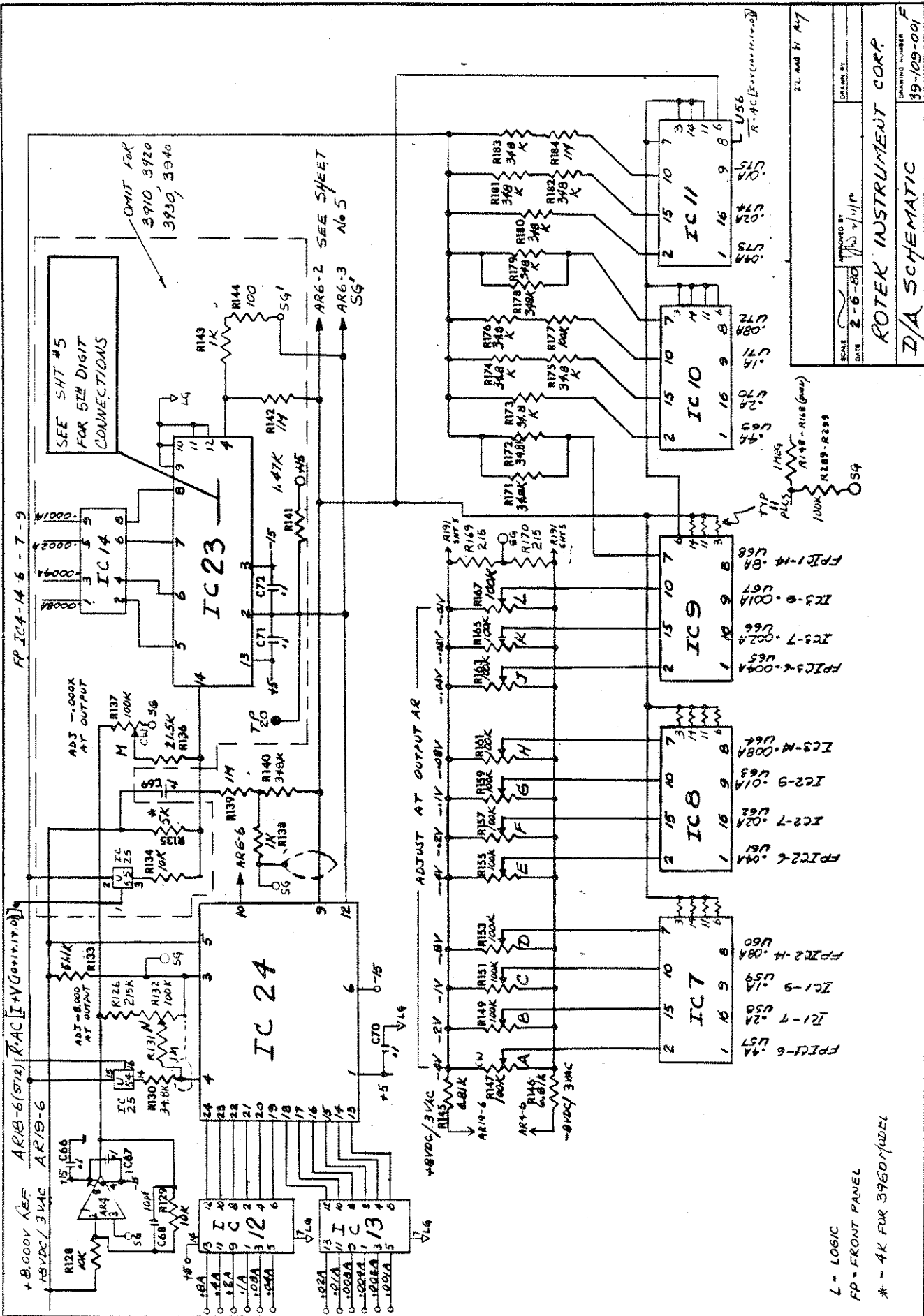
ST13 → ΦA' U44 C94
REMOVE FOR RUN-UP OPTION
FS & U44 C94

FRACTION SETTING AND RUN-UP (OPTION)

ADJUST AT OUTPUT TERMINALS FOR MINIMUM DISTORTION @ 1000V 50%
R69 1K
R70 1K
R71 1K
R72 1K
R73 1K
R74 1K
R75 1K
R76 1K
R77 1K
R78 1K
R79 1K
R80 1K
R81 1K
R82 1K
R83 1K
R84 1K
R85 1K
R86 1K
R87 1K
R88 1K
R89 1K
R90 1K
R91 1K
R92 1K
R93 1K
R94 1K
R95 1K
R96 1K
R97 1K
R98 1K
R99 1K
R100 1K

SCALE	2-5-80	APPROVED BY	MG
DATE	2-5-80	DESIGNED BY	MG
ROTOK INSTRUMENT CORP.		PART NUMBER	
OSCILLATOR		39-109-001	
		SMT # 2	

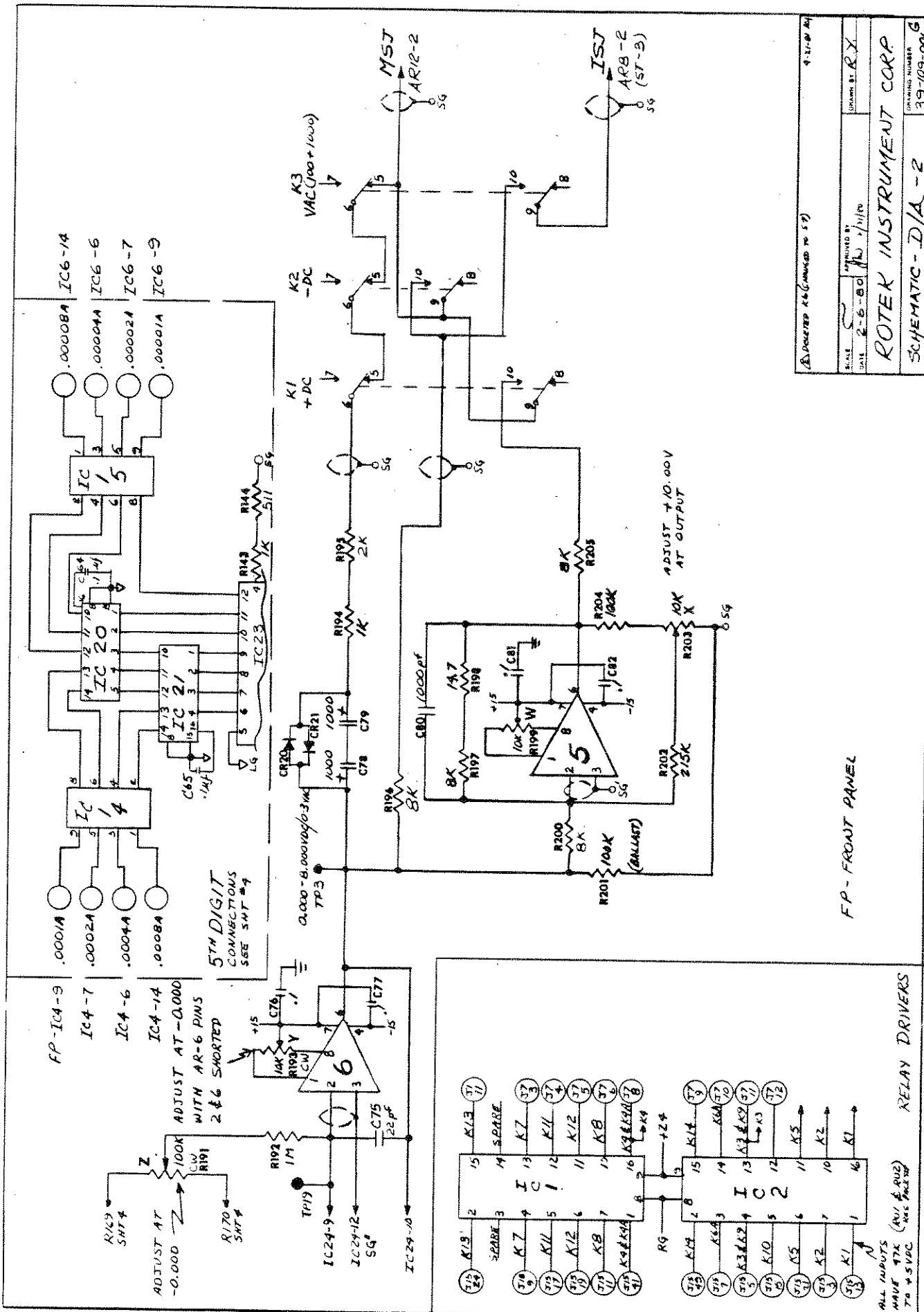




L = LOGIC
 FP = FRONT PANEL
 * = 4K FOR 3960 MODEL

SCALE	2-6-60
DATE	
APPROVED BY	
DRAWN BY	
ROTEK INSTRUMENT CORP.	
DRAWING NUMBER	39-109-001
D/A SCHEMATIC	
SMT #4	

- FP IC1-14
- IC1-6
- IC1-7
- IC1-9
- IC2-14
- IC2-6
- IC2-7
- IC3-14
- IC3-7
- IC3-9

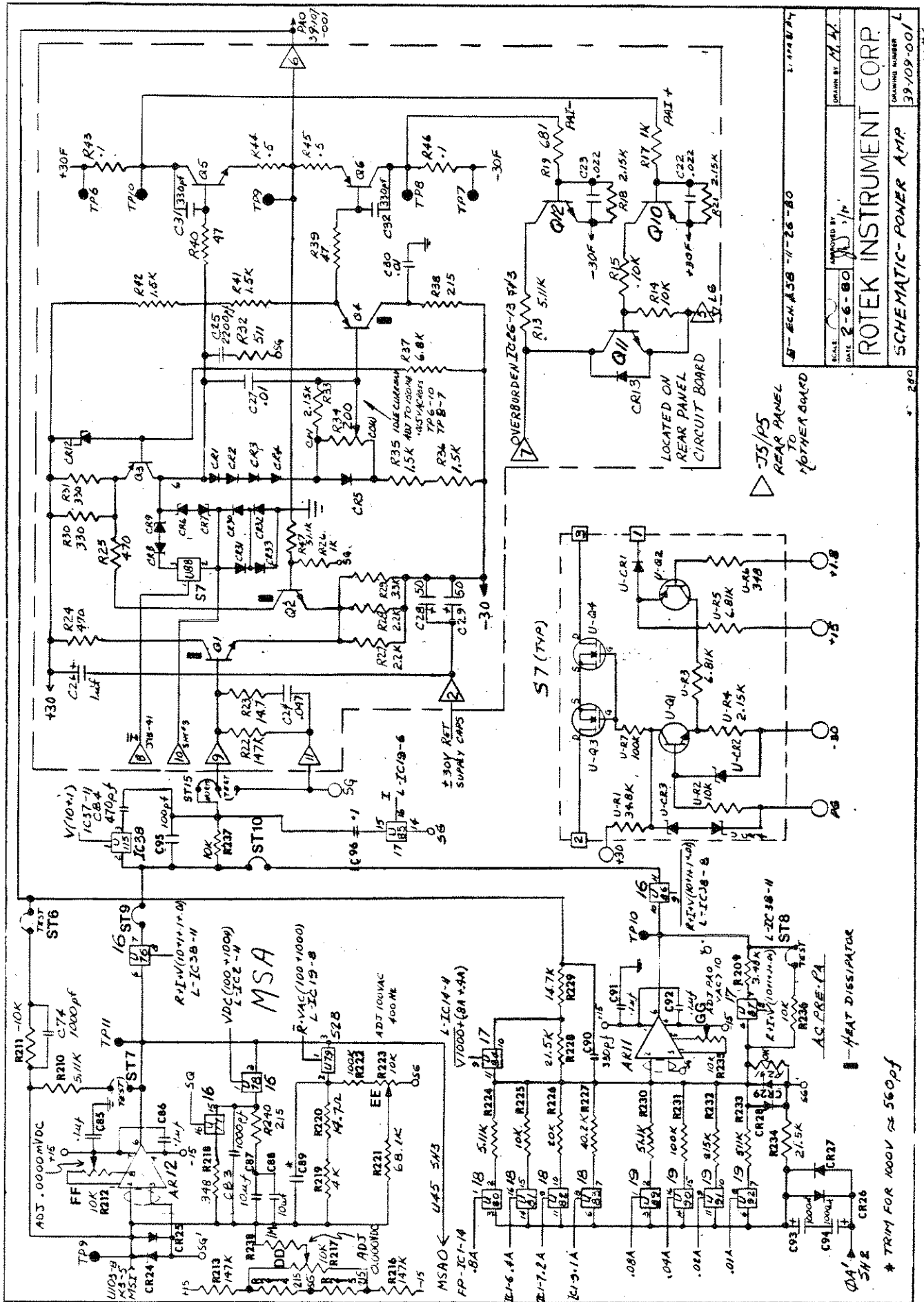


FP - FRONT PANEL

RELAY DRIVERS

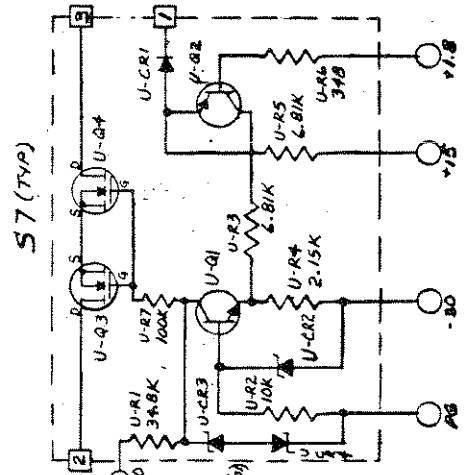
ALL INPUTS HAVE 47K (R11 & R12) TO +5VDC

REVISIONS: 1. REVISED K6 (CHANGED TO S7)
 SCALE: 1:1
 DATE: 2-6-80
 DRAWN BY: RY
 CHECKED BY: RY
 ROTOK INSTRUMENT CORP.
 SCHEMATIC - D/A - 2
 DRAWING NUMBER: 39-109-006
 SMT #5



SCALE 2-6-80
 DATE 2-6-80
 DRAWING NUMBER 39-109-001 L
 SCHEMATIC-POWER AMP
 ROTEK INSTRUMENT CORP.
 DRAWN BY: H.H.
 39-109-001 L
 SMT 2/6

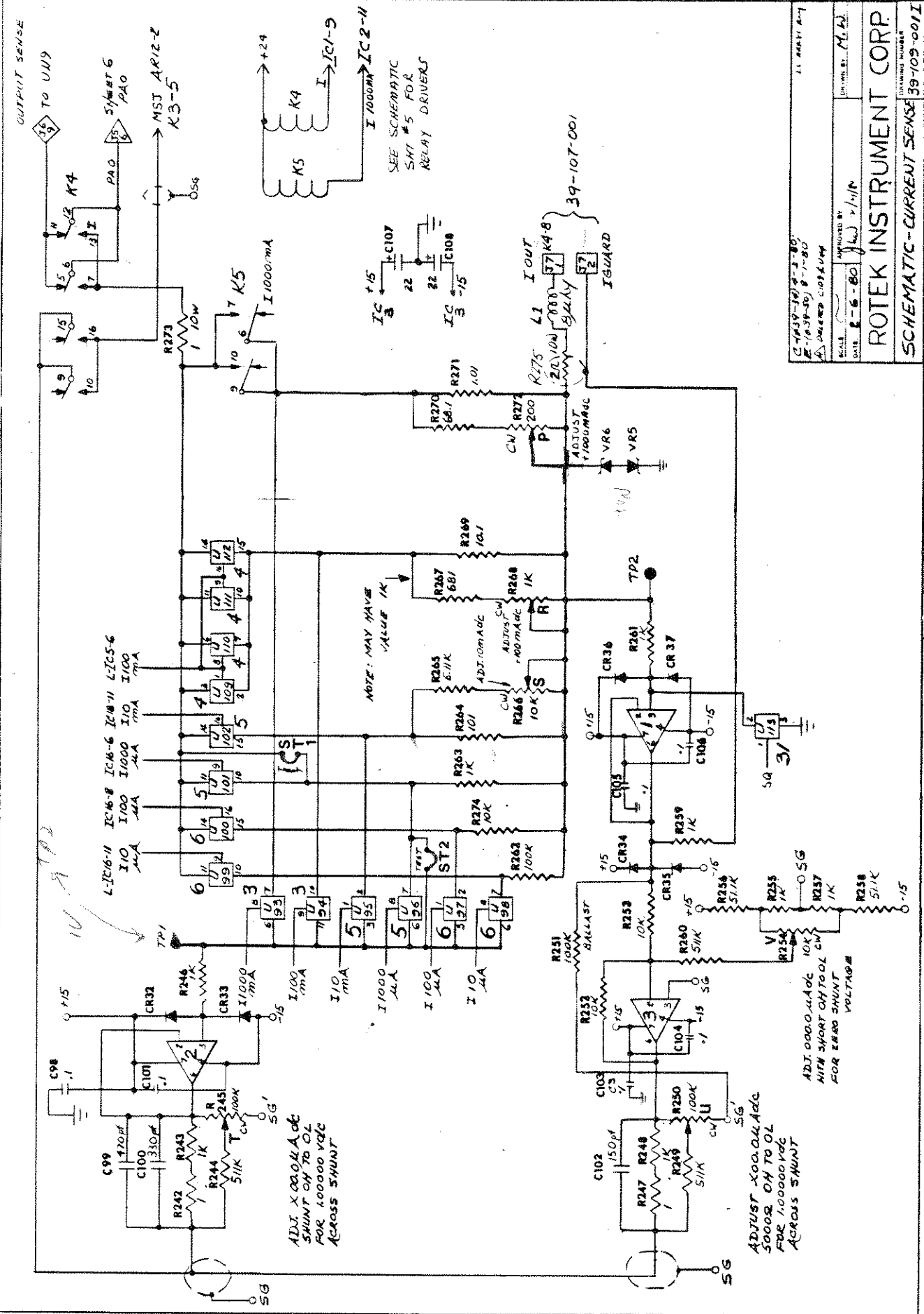
OVERBURDEN IC6-13 8/3
 LOCATED ON REAR PANEL CIRCUIT BOARD
 -30V REAR PANEL TO MOTHER BOARD



AC PRE-PA

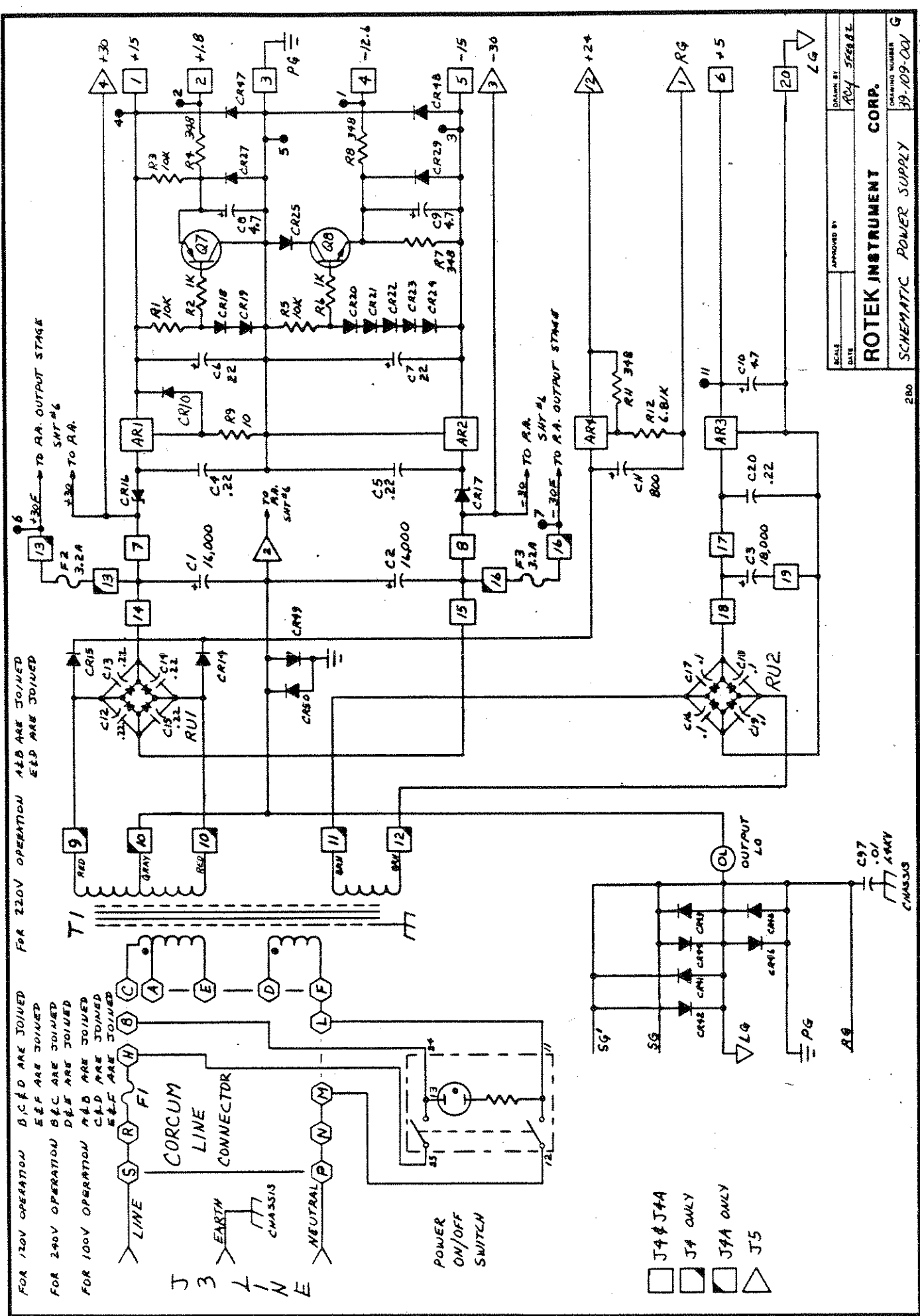
HEAT DISSIPATOR

* TRIM FOR 1000V @ 560pf



DATE 8-6-80		APPROVED BY
SCALE 1" = 6" 1/8"		DRAWN BY M.L.B.
ORDERED CDR/UM/4		DATE 11 MAR 81
ROTEK INSTRUMENT CORP		
SCHEMATIC - CURRENT SENSE 39-109-001		

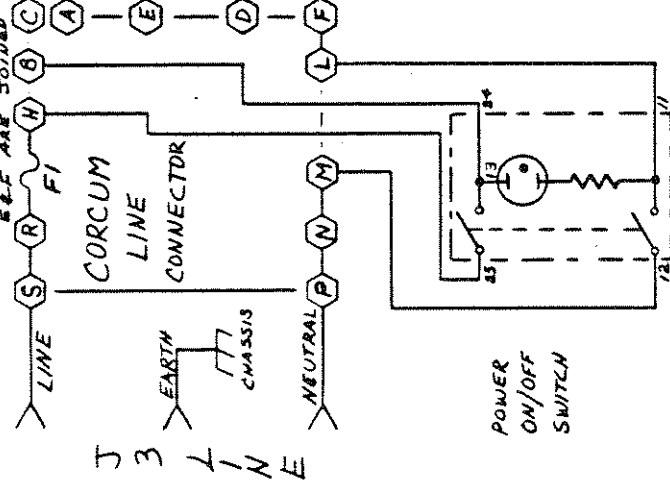
SMT #7



FOR 120V OPERATION B, C, D ARE JOINED
 E, F ARE JOINED
 FOR 240V OPERATION B, E, C ARE JOINED
 D, E, F ARE JOINED
 FOR 100V OPERATION A, B ARE JOINED
 C, D ARE JOINED
 E, F ARE JOINED

FOR 220V OPERATION A, B ARE JOINED
 E, F ARE JOINED

FOR 300V OPERATION A, B ARE JOINED
 E, F ARE JOINED



- J4 & J4A
- ▣ J4 ONLY
- ▤ J4A ONLY
- △ J5

SCALE: _____ DATE: _____ APPROVED BY: ROY SEEBALZ

ROTEK INSTRUMENT CORP.

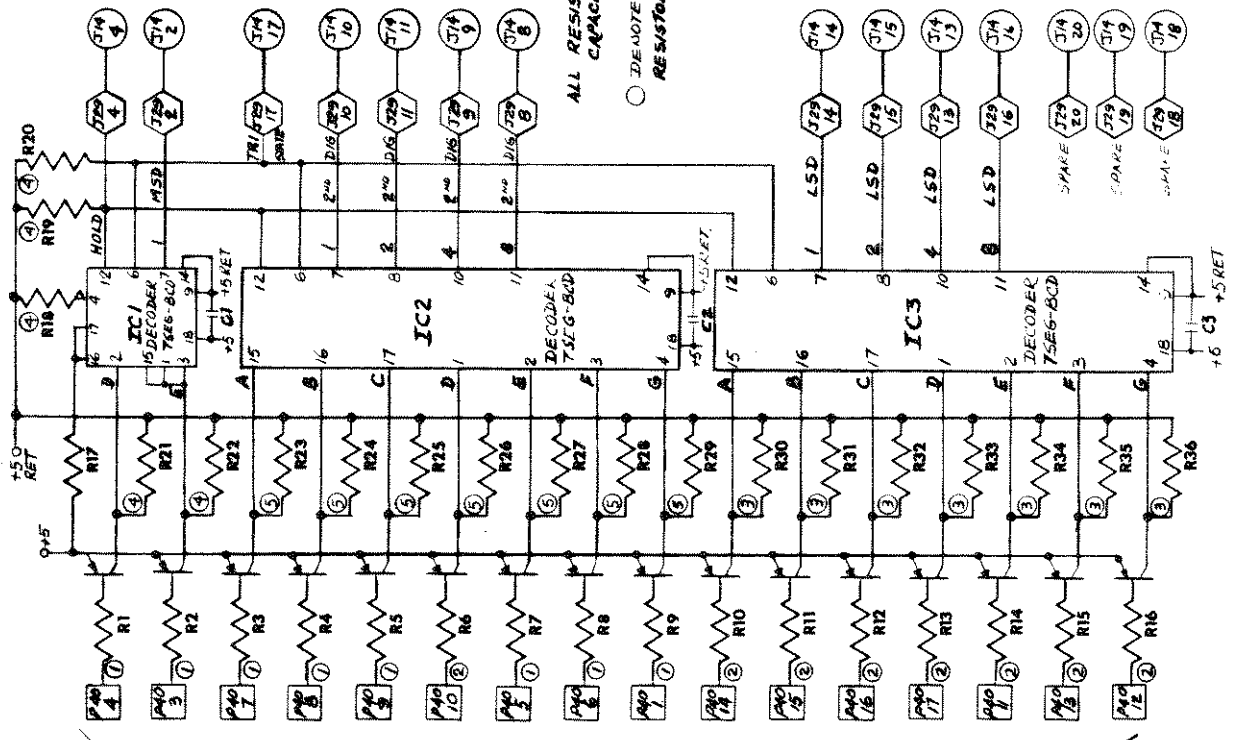
SCHEMATIC POWER SUPPLY

DRAWING NUMBER: 99-109-001

280

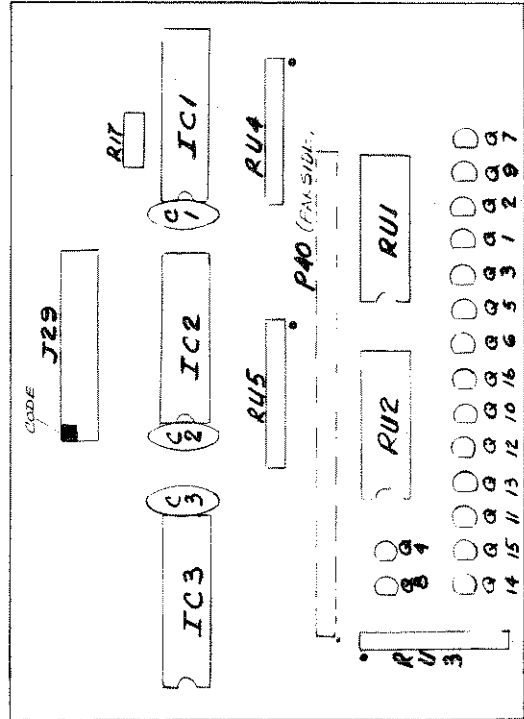
SMT 8

△ +5 WAS +5 (METRE)
P40-21 WAS P40-18

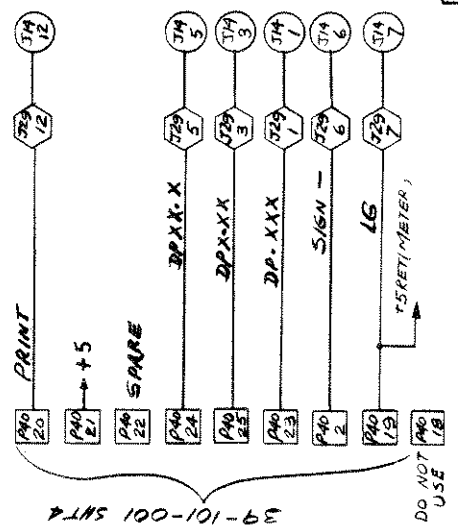


39-101-001 SHT 4

ALL RESISTORS 47K
CAPACITORS .01μf
○ DENOTES RU PACKAGE
RESISTOR IS PART OF



LOCATION - ASSY DECODEX
T-SEG-BCD



39-101-001 SHT 4

DO NOT USE

SCALE: _____ DATE: _____ APPROVED BY: _____ DRAWN BY: _____

ROTEK INSTRUMENT CORP.

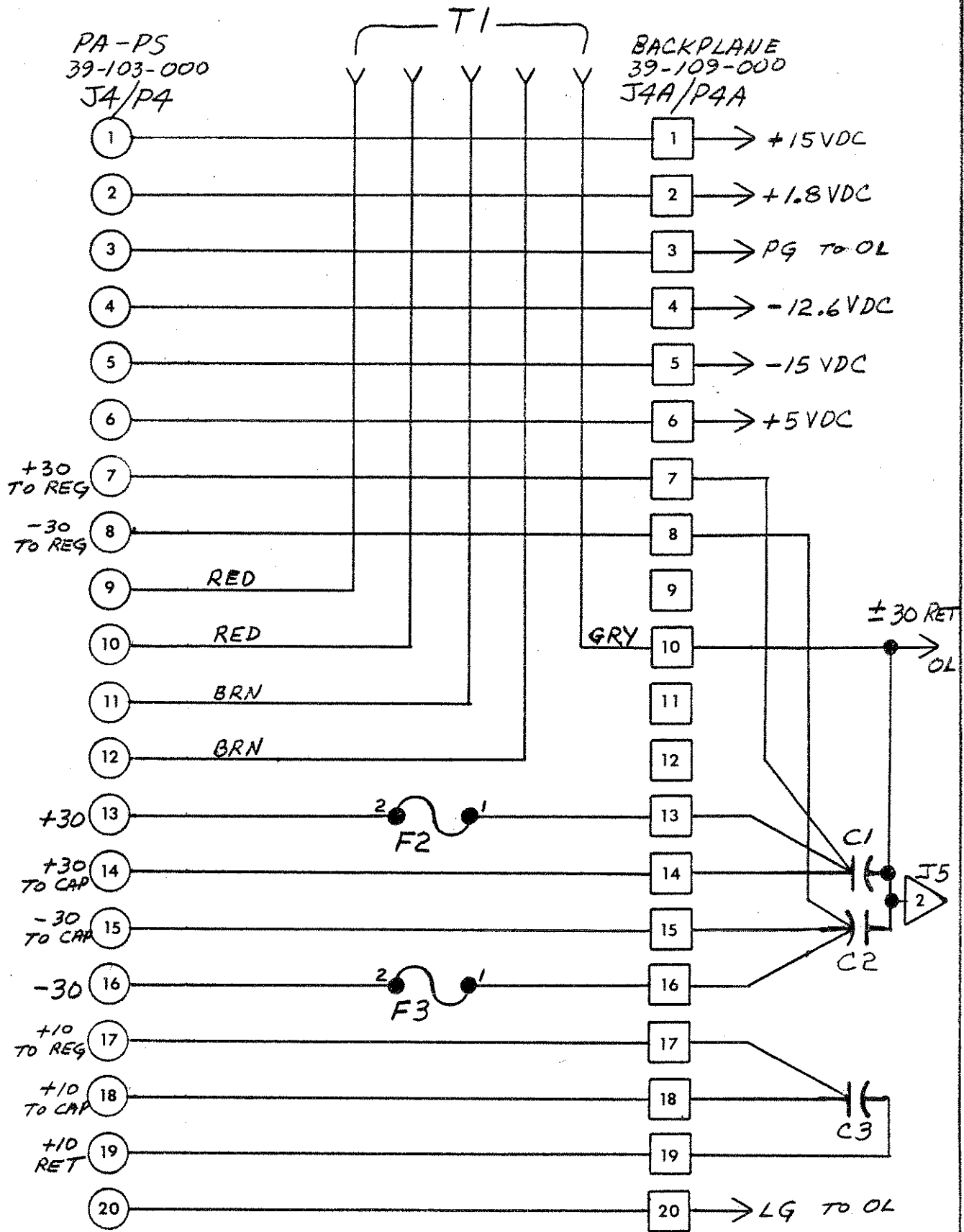
SCHEMATIC-DECODEX

DRAWING NUMBER 06-200-001

3900 BCD OPTION

PA-PS
39-103-000
J4/P4

BACKPLANE
39-109-000
J4A/P4A



J4/P4 to J4A/P4A WIRING

J11 350 Connections

1		2	
3	Chassis	4	Hz x 1000' (J15-2)
5	PG	6	Hi I" (J15-1)
7		8	
9		10	LG
11		12	I Guard
13	I Guard	14	I in
15	I Guard	16	I Guard
17		18	PG
19		20	

J12 360 Connections

1		2	
3		4	
5	ØA	6	SG
7	ØB	8	I
9	Hz x 10' (J15-64)	10	SG
11		12	
13		14	
15		16	
17		18	
19		20	