

thandar

TG 101 FUNCTION GENERATOR

SERVICE MANUAL

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GENERAL

Service Handling Precautions

Service work should only be carried out by skilled engineers. Please note that the tracks on the printed circuit board are very fine and may lift if subjected to excessive heat. Use only a miniature temperature controlled soldering iron and remove all solder with solder wick or suction before attempting to remove a component.

Dismantling the Instrument

WARNING!

Opening the instrument is likely to expose live parts. The instrument shall be disconnected from all voltage sources before any adjustment, replacement or maintenance and repair during which it shall be opened. If afterwards, any adjustment, maintenance or repair of the opened instrument under voltage is inevitable, it shall be carried out only by a skilled person who is aware of the hazard involved.

1. Invert the instrument and remove the 4 rubber feet.
2. Remove the 4 recessed and one surface screw.
3. Holding the case upper and lower together, turn the instrument the right way up and lift off the top.
4. If further dismantling is required to replace components, proceed as follows.

Remove the two pcb retaining screws and washers. The complete pcb assembly can then be lifted out of the case lower with transformer, chassis and front panel attached.

The transformer and chassis can be separated from the pcb by desoldering the appropriate connections and removing the nuts from the three pcb studs, two of which also clamp the voltage regulators to the chassis. Note that Q15 is insulated from the metal chassis. It is generally simpler to de-solder the four mains leads from the ON/OFF switch (taking careful note of their positions) and the green/yellow earth lead from the SWEEP IN socket.

The front panel can be removed as follows. Desolder the two connections from the output attenuator switch and the screened cable connections to the BNC sockets, noting which lead goes to which socket. Desolder the L.E.D. leads from the pcb.

The moulded range knob is a push fit on its shaft and the aluminium knobs are retained by grubscrews. Note that only the grubscrews in the smaller shaft of the vernier dial assembly need be loosened. The front panel can now be removed with the dial and collar still in place.

5. Reassemble in reverse order.

Operating Voltage

See the Power Supply section for details of changing the operating voltage from 220/240 to 110/120 and vice-versa.

SPECIFICATION

OPERATING RANGE

Frequency range: <0.02Hz to 200kHz in 5 overlapping decade ranges with fine adjustment by a calibrated vernier.

Internal Mode

Vernier range: >1000:1 on each range.

Vernier accuracy: Better than $\pm 5\%$ of full scale 100Hz to 100kHz ranges; better than $\pm 8\%$ on 10Hz range.

External (Sweep) Mode

Sweep range: >1000:1 within each range, typically 10,000:1.

Input impedance: 10k Ω

Input sensitivity:

Input for 10:1 sweep ~ 4.5V peak-to-peak
Input for 100:1 sweep ~ 4.95V peak-to-peak
Input for 1000:1 sweep ~ 5V peak-to-peak

Maximum allowable input voltage: $\pm 10V$

Sweep linearity: Better than 1%

Maximum slew rate of sweep voltage: 0.1V/ μs

OUTPUTS

600 Ω : Two switch-selectable ranges with >40dB vernier control within each range.

0dB: 0.1V to 10V peak-to-peak from 600 Ω (0.05V to 5V into 600 Ω).

-40dB: 1mV to 100mV peak-to-peak from 600 Ω (0.5mV to 50mV into 600 Ω).

DC offset control range: $\pm 5V$ from 600 Ω . DC offset plus waveform attenuated proportionally in -40dB position.

TTL

Capable of driving 20 standard TTL loads.

GENERAL

Power Requirements

Input voltage: 110/120 volts AC nominal 50/60Hz or 220/240 volts AC nominal 50/60Hz, adjustable internally. The TG101 will operate safely and meet specification within normal AC supply variations viz. 100-130 volts AC and 200-260 volts AC respectively.

Power consumption: Typically 15VA.

OPERATING MODES

(Specifications apply for vernier between 0.2 and 2.0 and output 5V peak-to-peak into 600 Ω //20pF termination).

Sine

Distortion: Less than 1% on 10,100, 1k and 10k ranges, typically 0.5%; less than 2% on 100k range.

Amplitude flatness: ± 0.2 dB to 200kHz.

Triangle

Linearity: Better than 99% to 200kHz

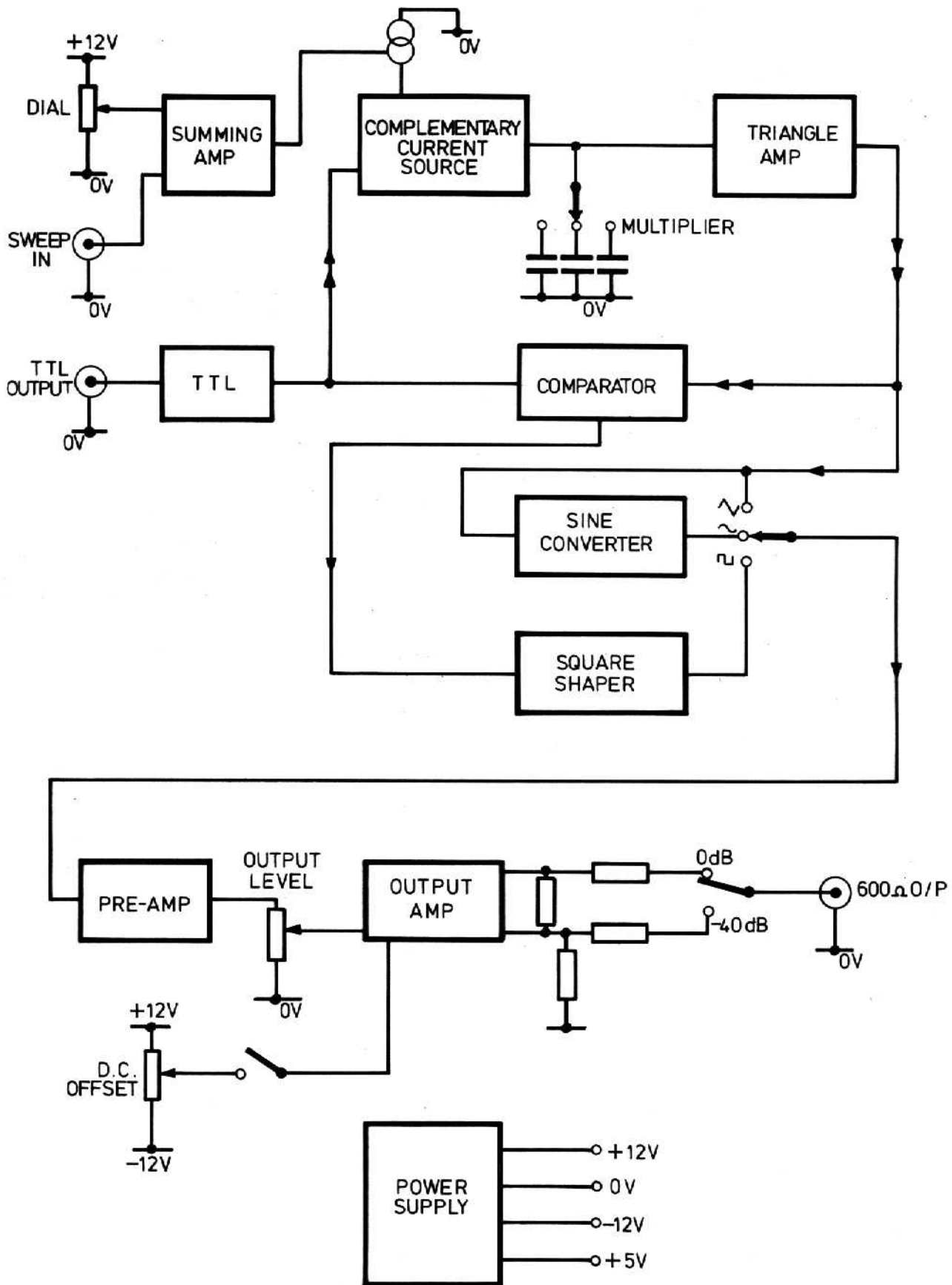
Square Wave

Rise and fall times: <100ns

Mark : Space ratio: 1:1 $\pm 1\%$ to 100kHz

DC

Range: $\pm 5V$ from 600 Ω



FUNCTIONAL DESCRIPTION

The relationships between the major circuit elements are shown in the block diagram opposite.

The summing amplifier sums the voltage from the dial and from the sweep input, and its output programmes the current into the complementary current source. This current varies from $0.5\mu\text{A}$ to $500\mu\text{A}$ for a 1000:1 frequency change (.002-2.0).

The complementary current source sources or sinks current into or out of the range multiplier capacitor and is controlled by the comparator output. When the comparator output is high current is sourced and the charge on the capacitor will rise, linearly, producing the positive-going triangle slope. When the comparator output is low current is sunk and the charge on the capacitor will fall linearly producing the negative going triangle slope.

The triangle amplifier has a gain of 2 and buffers the triangle wave on the multiplier capacitor to drive the comparator and output circuits.

The comparator operates as a window detector with fixed limit points set to the triangle peaks. Its output directly drives the complementary current source and is also level shifted to drive the TTL and square shaper circuits. When the comparator output to the complementary current source is high the triangle wave is positive-going until it reaches $+1.2\text{V}$ when the comparator output switches low. When the comparator output is low the triangle wave is negative-going until it reaches -1.2V when the comparator output goes high and the cycle is repeated. This basic function generator loop is shown by the double arrows in the block diagram. Triangle and squarewave are generated simultaneously as shown.

The TTL circuit buffers the comparator output to drive the TTL output socket.

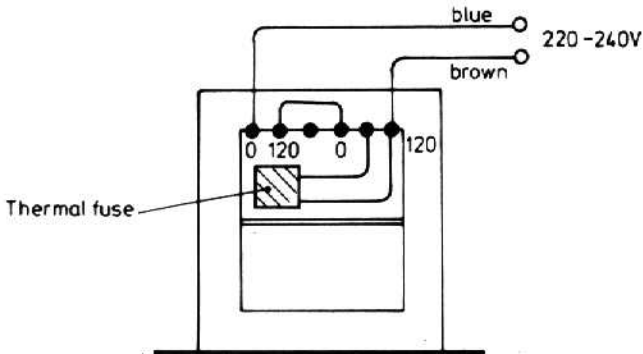
The square shaper converts the comparator output to a current signal and applies it to the square wave function switch. The sinewave converter uses the non-linear characteristics of its diodes to convert the triangle wave into a sinusoidal current, which is applied to the sinewave function switch. The selected function is sent to the pre-amplifier, where it is inverted and buffered and applied to the output level control. The signal is summed with the voltage from the DC offset control at the output amplifier. This amplifier inverts and amplifies the signal up to 10V peak-peak to drive the 600 Ohm output connector.

CIRCUIT DESCRIPTIONS

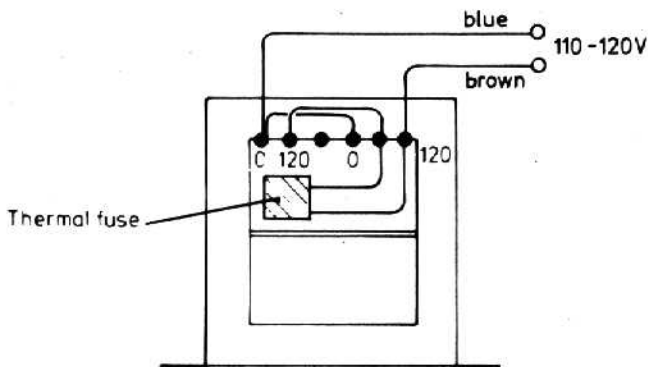
Power Supply - mains connections

The operating voltage of the instrument is shown on the rear panel label. Should it be necessary to change the operating range from 220/240V AC to 110/120V or vice-versa, change the transformer connections following the appropriate diagram below.

220/240V Operation: Primaries in series



110/120V Operation: Primaries in parallel



If a change is made, the operating voltage label should also be changed.

Note: A thermal fuse is fitted in the primary circuit of the transformer. This will become 'open circuit' in the event of a fault occurring in the instrument which would cause excessive temperature rise of the transformer. Should such a fault occur the thermal fuse should only be replaced with the correct spare part.

WARNING ! THIS INSTRUMENT MUST BE EARTHED

Any interruption of the protective conductor inside or outside the instrument or disconnection of the protective earth terminal is likely to make the instrument dangerous. Intentional interruption is prohibited.

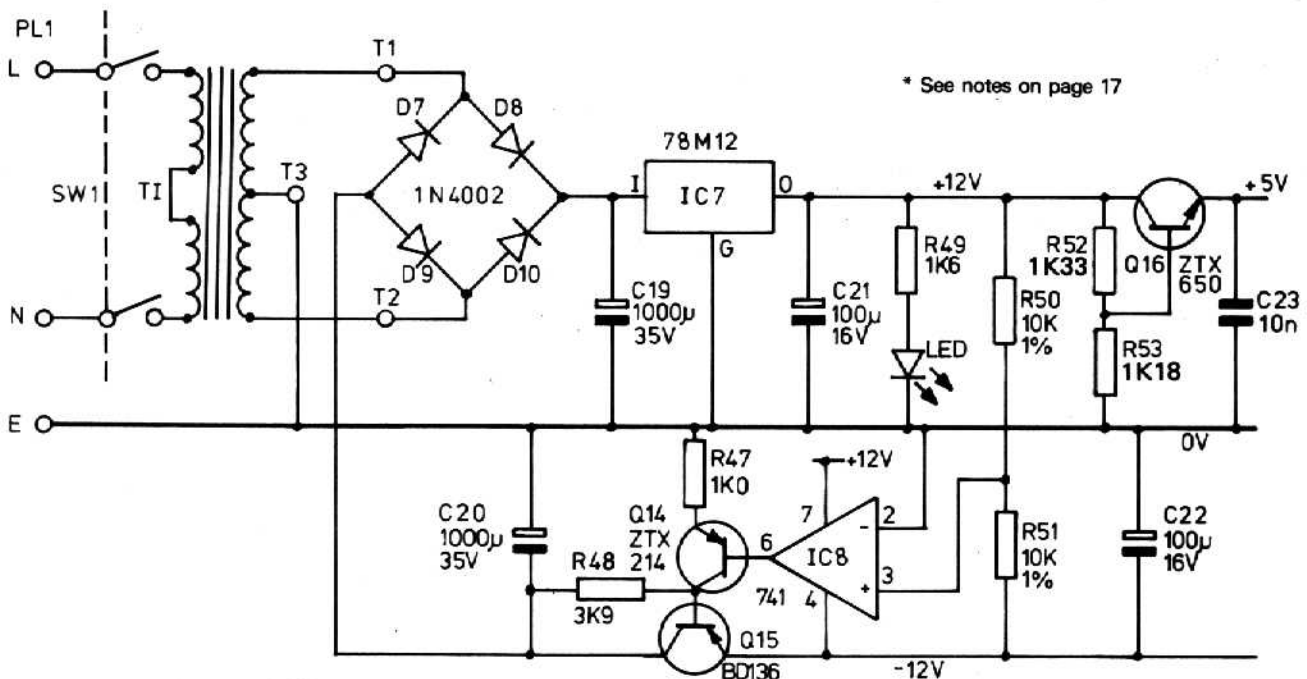
Power Supply - DC Regulation

Diodes D7 to D10 rectify the transformer output and C19 and C20 are the reservoir capacitors of the unregulated DC rails.

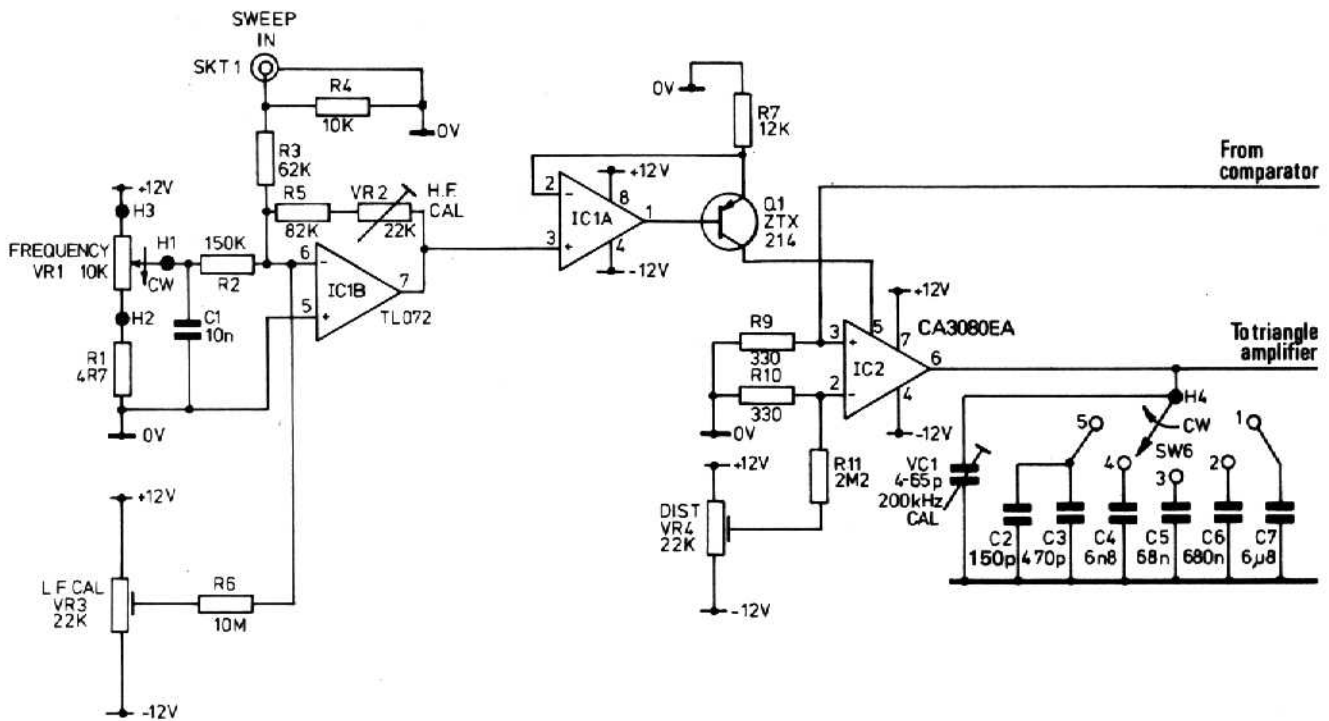
IC7 is a +12V 3-terminal regulator.

The -12V regulator is made up of Q14, Q15 and IC8. The -12V tracks the +12V by driving the input of IC8 from the centre-tap of R50, R51.

The +5V rail is derived by dividing down the +12V rail with R52 and R53, Q16 providing the necessary current gain.



Waveform Generation — Summing Amplifier, Current Sources and Range Selection

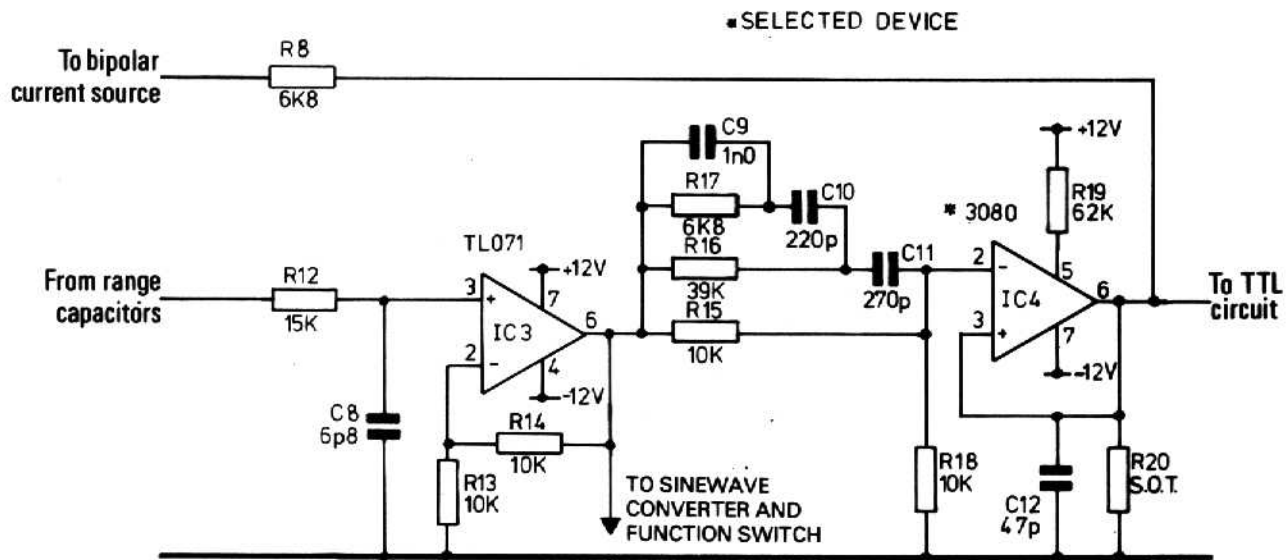


The dial and sweep voltages are summed by IC1B, the gain of which is set by VR2; VR2, in fact, is used to calibrate the high frequency end of the dial. The output range of this amplifier is from a few millivolts below ground (with the dial at .002) to approximately -6.8V (with the dial at 2.0).

This voltage is converted into a current by IC1A and Q1 which form a voltage controlled current source. With the dial at 2.0 the -6.8 volts on the output of the summing amplifier is forced across R7 and the current flowing out of Q1 collector into the complementary current source is therefore $6.8V/12K = 560\mu A$.

IC2, an operational transconductance amplifier, is used as a switchable complementary current source. Its output will either sink or source the programmed current, depending whether pin 3 is low or high respectively. For perfect symmetry the sink and source currents must be equal over at least a 1000:1 range; to ensure this IC2 is an 'A' version. Because symmetry affects sinewave distortion, fine symmetry adjustment is provided by VR4. The range switch, SW6, selects a multiplier capacitor and connects it to the output of the complementary current source.

Waveform Generation — Triangle Amplifier and Comparator.

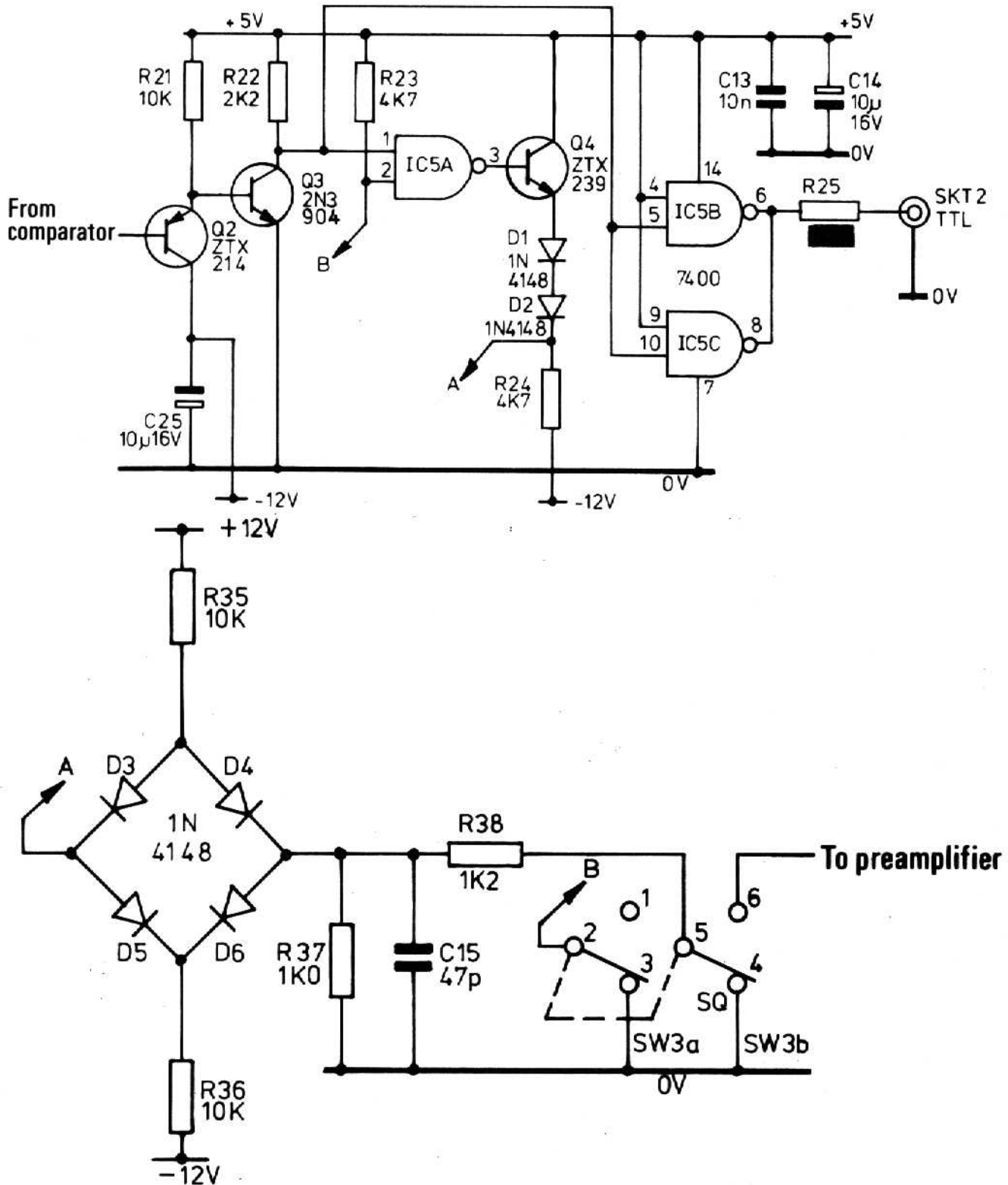


The triangle amplifier uses a BIFET operational amplifier, IC3, to amplify the triangle wave; it has a gain of 2 set by R13 and R14. R12 and C8 on the input of IC3 improve waveform shape at high frequencies. The output of IC3 goes directly to the function switch and to the sinewave converter. It is also halved by R15 and R18 to drive the comparator IC4. R16, R17, C9, C10 and C11 compensate for comparator and other delays in the function generator loop so as to maintain a constant triangle amplitude across the full frequency range.

IC4 is another transconductance amplifier used as a high speed comparator. Because its output is a current, equal to the programmed current at pin 5, the output swing and therefore the triangle amplitude can be determined simply by a resistor R20. IC4 is pre-selected into three current bands and the value of R20 is chosen accordingly, see Parts List. The output of the comparator is approximately $\pm 600\text{mV}$ peak to peak and switches the complementary current source IC2 via R8. When the comparator output is high (600mV), pin 3 of IC2 is held high via R8 and the triangle wave will be on the positive slope. When the triangle amplitude on pin 2 of IC4 reaches $+600\text{mV}$ the comparator goes low (-600mV); pin 3 of IC2 is now held low via R8 and the triangle wave will now be on its negative slope until it reaches -600mV which is the new voltage on IC4 pin 3. The comparator then switches high and the cycle is repeated.

Note that the triangle amplitude on the multiplier capacitor is $\pm 600\text{mV}$; it is then amplified by IC3, which has a gain of 2, and then divided by 2 by R15 and R18 to bring it back to $\pm 600\text{mV}$ at the comparator input.

Waveform Generation – TTL Output and Square-wave Shaper



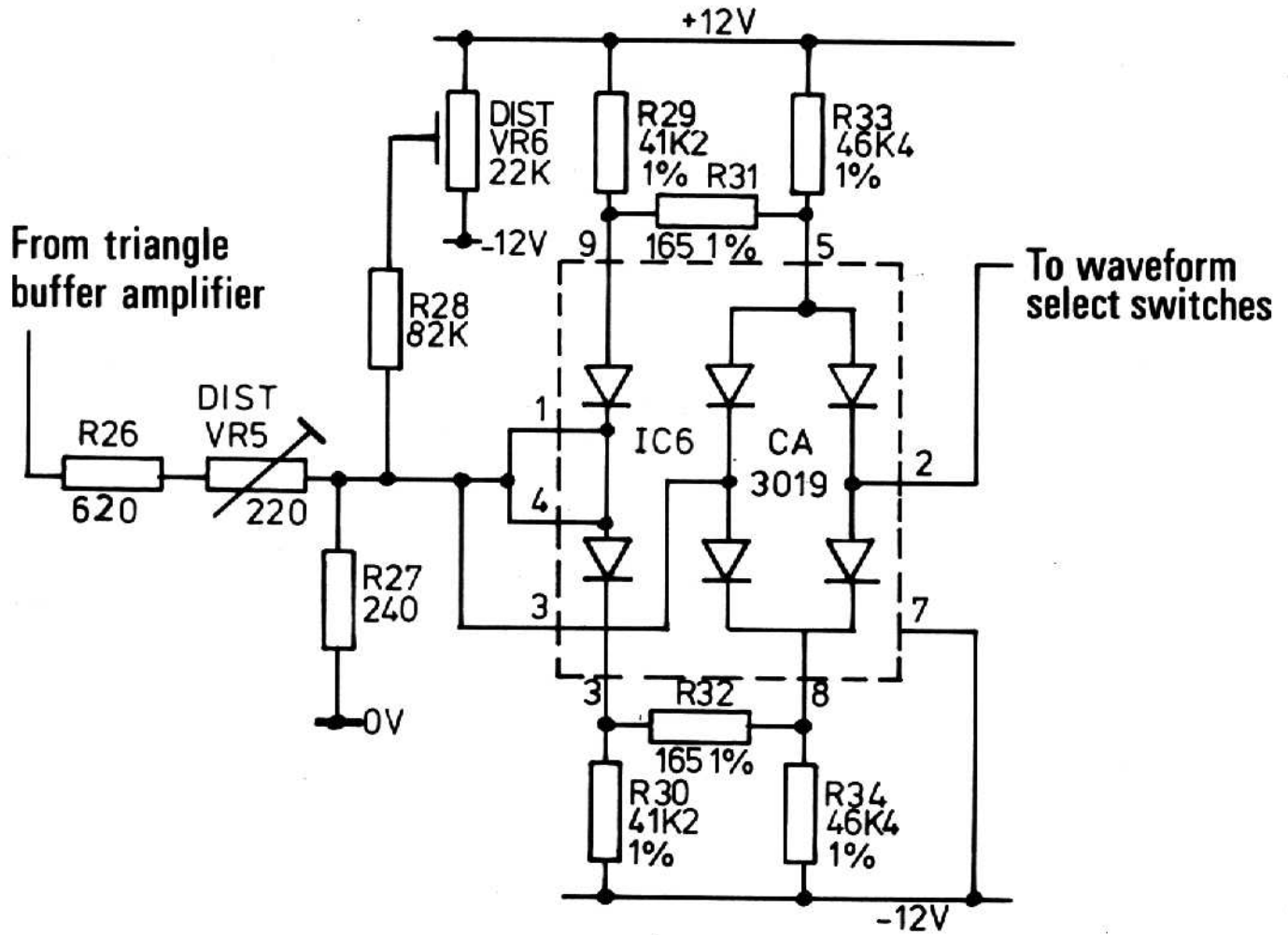
The comparator output is also buffered by emitter follower Q2 and then amplified and level shifted to be TTL compatible by Q3.

The signal at the collector of Q3 is buffered by parallel-gated IC5B and C to drive the TTL output socket.

The signal at the collector of Q3 also drives one input, pin 1, of IC5A. When squarewave is not selected,

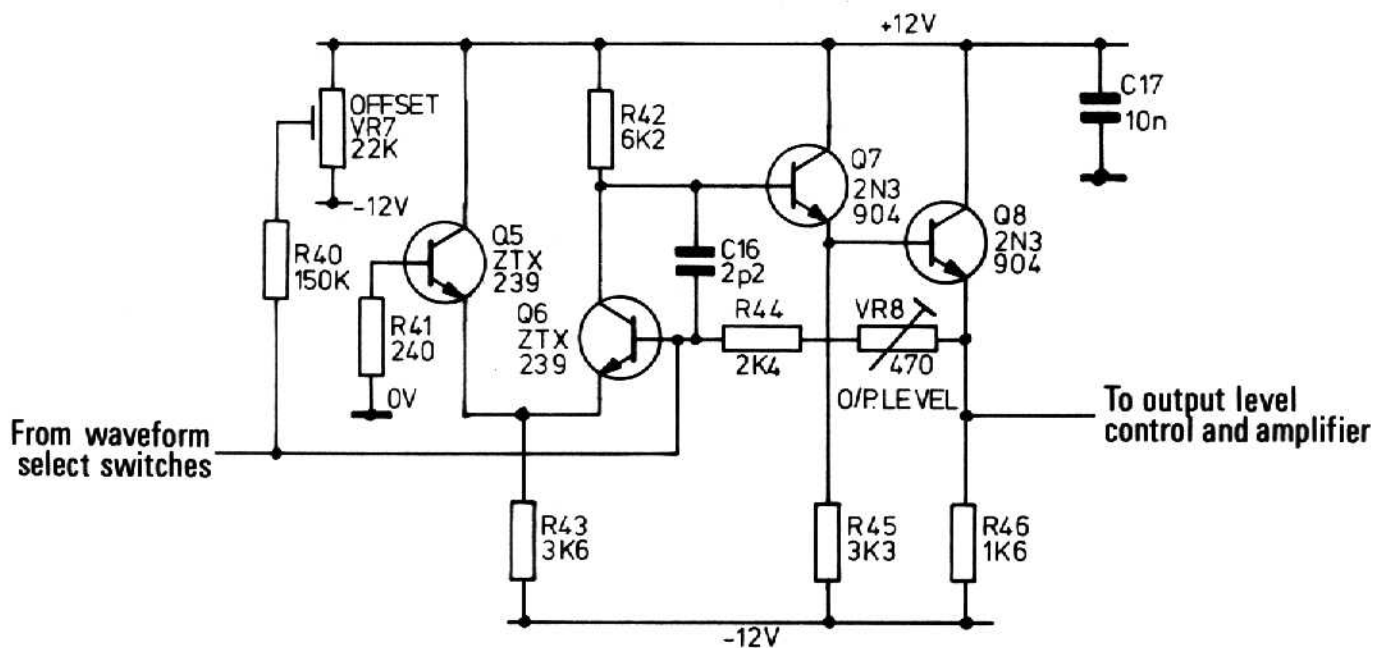
pin 2 is held low by SW3a and the output of IC5A is permanently high. When squarewave is selected, SW3a is open and IC5A pin 2 is pulled high by R23 which allows the signal on pin 1 to be inverted by IC5A and output on pin 3. Q4 and diodes D1 and D2 level shift the signal to be switching about ground at A. This then drives the diode bridge D3 to D6 which steers current from either R35 or R36 into R37 and R38. This provides a squarewave with controlled rise and fall times which is symmetrical about ground.

Waveform Generation – Sinewave Converter



The sinewave converter consists of a diode array IC6 whose non-linear characteristics convert the triangle wave into a sinusoidal current. Three parameters affect sinewave distortion: triangle symmetry which is adjusted by VR4, triangle symmetry about ground which is adjusted by VR6 and the triangle amplitude which is adjusted by VR5.

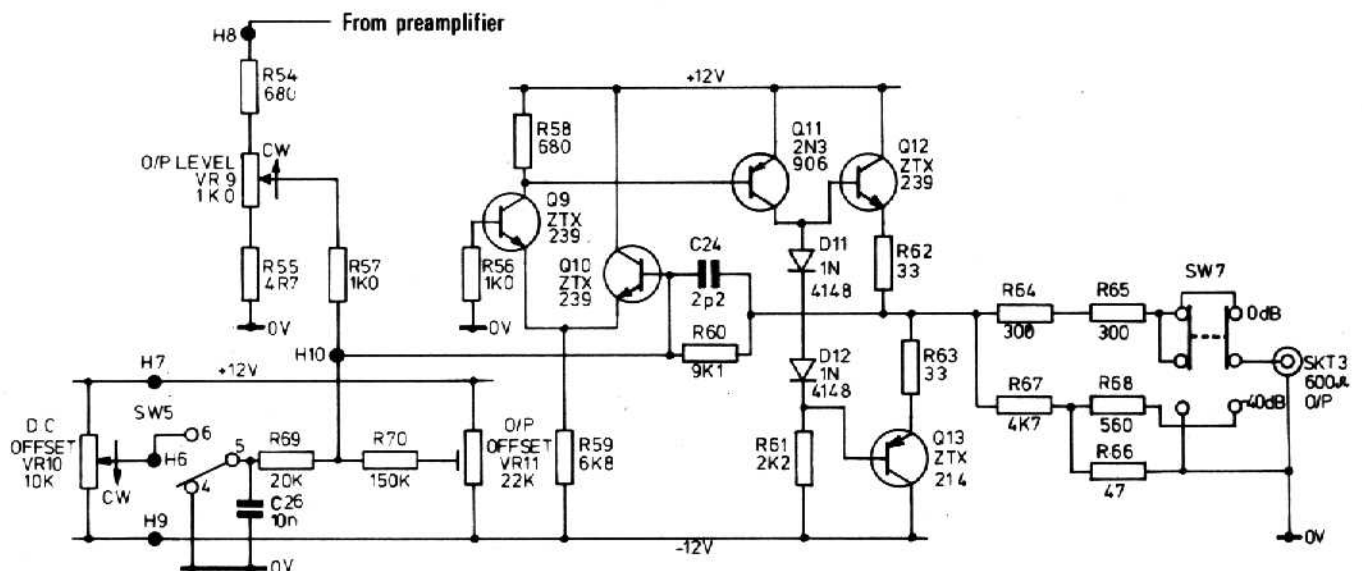
Preamplifier



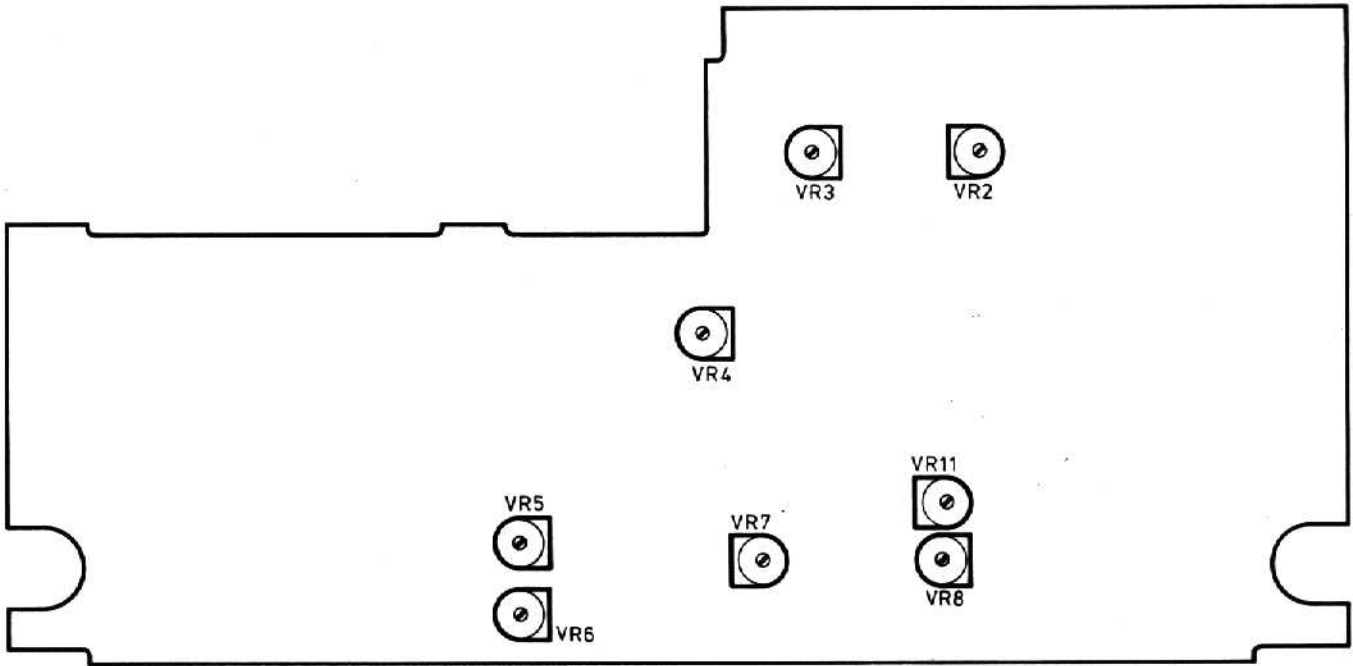
The selected waveform passes to the preamplifier. Q5 and Q6 form a long tailed pair; Q7 and Q8 are two cascaded emitter followers; feedback is via R44 and VR8. VR8 sets the pre-amplifier gain and is adjusted to give 10V peak to peak at the 600 Ohm output.

Output Amplifier and DC Offset

Q9 and Q10 form a long tailed pair. Q11 is a class A common emitter amplifier and driver. Q12 and Q13 form the complementary emitter follower output stage. D11 and D12 provide bias for the output stage. Feedback is via R60 and C24. The DC offset is summed with the signal at the base of Q10.



CALIBRATION



Calibration should be carried out after the instrument has been switched on for a few minutes.

The available calibration points are:

- Dial calibration, high frequency (2.0) end, 1Hz to 10k ranges - VR2
- Dial calibration, low frequency (.002) end, all ranges - VR3
- Dial calibration 100kHz range - VC1
- Sinewave distortion - VR4, VR5 and VR6
- DC offset of preamplifier - VR7
- Maximum output level - VR8
- DC offset of output amplifier - VR11

Because some of the above adjustments are interactive, fastest calibration and optimum performance are achieved if the calibrations are carried out in the following order.

1. Turn the frequency vernier (VR1) fully clockwise align the dial mark at .002 with the mark on the front panel; tighten both grub screws evenly.
2. Set dial to 2.0, 1kHz range, VR3 midway, adjust VR2 for 1.98kHz to 2.02kHz.
3. Dial still at 2.0, 100kHz range, adjust VC1 for 195kHz to 205kHz.
4. Dial to .002, adjust VR3 for 190Hz to 210Hz.
5. Select 10kHz range, dial at 1.0, sinewave. Using a distortion meter adjust VR4, VR5 and VR6 for minimum distortion. Note that VR4 slightly affects frequency and so the distortion meter will have to be trimmed at the same time as adjusting VR4.

6. Select squarewave and adjust VR8 for 10V peak to peak at the 600 Ohm output socket, with the output level control at maximum.
7. Select DC output mode by releasing all the three waveform buttons, ensure that the DC offset button is also out. With the output level control at minimum adjust VR11 for 0 volts $\pm 5mV$.
8. Output level control to maximum and adjust VR7 for 0 volts, $\pm 5mV$.

Notes on Servicing

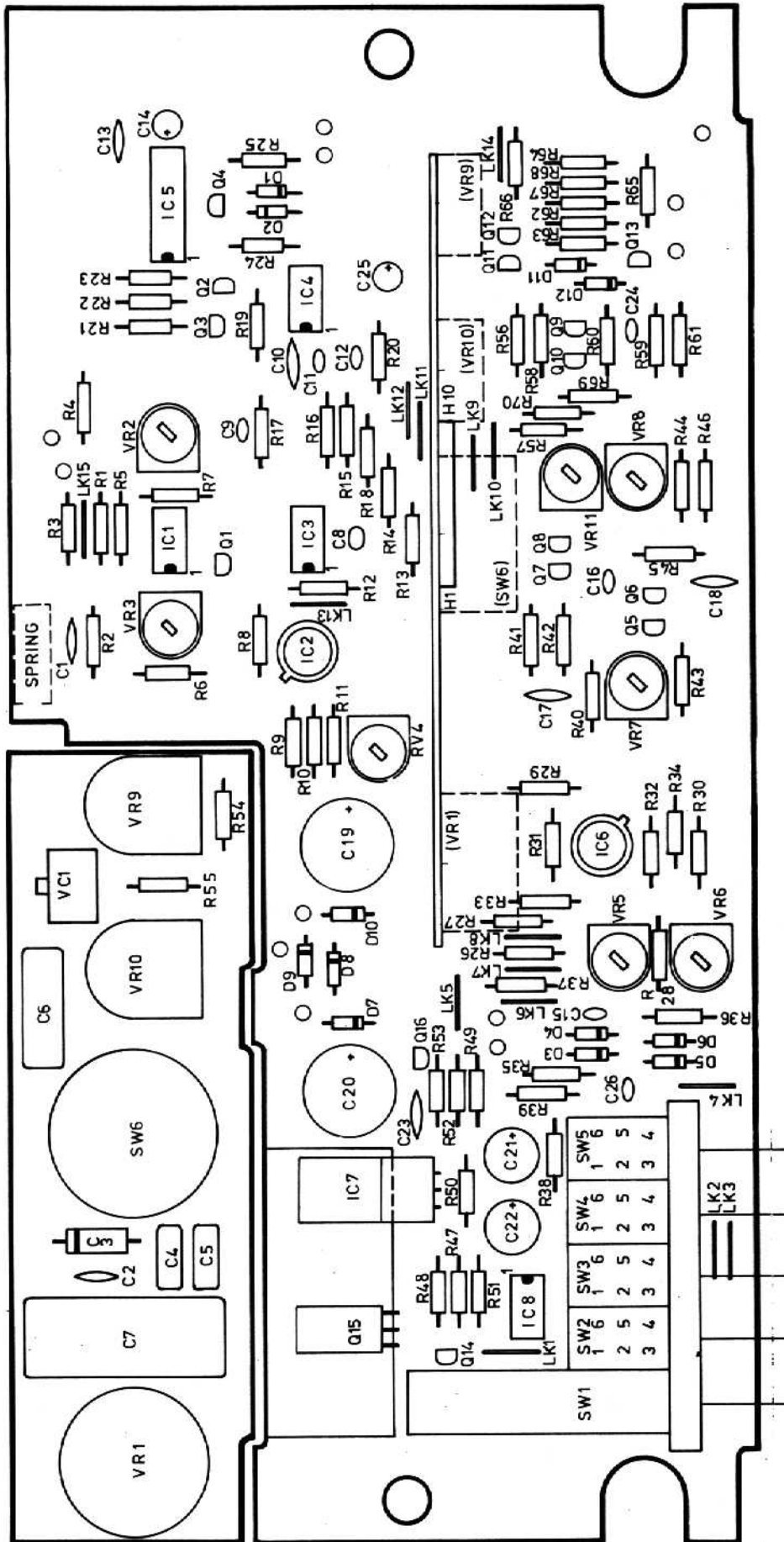
Heatsink compound is applied to IC7 and Q15. Q15 also has an insulating washer beneath.

The supply rails should be:-

- 12V $\pm 0.5V$
- 12V within 2% of the + 12V
- + 5V $\pm 0.3V$

The DC supply current should be less than 100mA. IC2 and IC6 are hand preformed when fitted; if replacement is necessary ensure that their leads are correctly orientated. Instability may occur if Q11 is replaced with a device of different manufacture.

COMPONENT LAYOUT (Prior to Issue 7 Pcb) See notes on page 17



PARTS LIST

Resistors

Ref	Description	Part No	Ref	Description	Part No.
R1	4R7J W25 CF	23185-0047	R50	10KF W25 MF	23202-3100
R2	150KJ W25 CF	23285-4150	R51	10KF W25 MF	23202-3100
R 3	62KJ W25 CF	23187-3260	R52	1K33F W25 CF	23202-2133
R4	10KJ W25 CF	23185-3100	R53	1K18F W25 CF	23202-2118
R5	82KJ W25 CF	23185-3820	R54	680RJ W25 CF	23185-1680
R6	10MJ W25 CF	23185-6100	R55	4R7J W25 CF	23185-0047
R7	12KJ W25 CF	23185-3120	R56	1K0J W25 CF	23185-2100
R8	6K8J W25 CF	23185-3120	R57	1K0J W25 CF	23185-2100
R9	330RJ W25 CF	23185-1330	R58	680RJ W25 CF	23185-1680
R10	330RJ W25 CF	23185-1330	R59	6K8J W25 CF	23185-2680
R11	2M2J W25 CF	23185-5220	R60	9K1J W25 CF	23187-2910
R12	15KJ W25 CF	23185-3150	R61	2K2J W25 CF	23185-2220
R13	10KJ W25 CF	23185-3100	R62	33RJ W25 CF	23185-0330
R14	10KJ W25 CF	23185-3100	R63	33RJ W25 CF	23185-0330
R15	10KJ W25 CF	23185-3100	R64	300RJ W25 CF	23187-1300
R16	39KJ W25 CF	23185-3390	R65	300RJ W25 CF	23187-1300
R17	6K8J W25 CF	23185-2680	R66	47RJ W25 CF	23185-0470
R18	10KJ W25 CF	23185-3100	R67	4K7J W25 CF	23185-2470
R19	62KJ W25 CF	23187-3620	R68	560RJ W25 CF	23185-1560
*R20	Selected - see below		R69	20KJ W25 CF	23187-3200
R21	10KJ W25 CF	23185-3100	R70	150KJ W25 CF	23185-4150
R22	2K2J W25 CF	23185-2220			
R23	4K7J W25 CF	23185-2470	VR1	10K Lin Conductive Plastic Pot	23348-0002
R24	4K7J W25 CF	23185-2470	VR2	22K PS/H CF	23377-3220
R25	0R0 W25 CF	23185-0000	VR3	22K PS/H CF	23377-3220
R26	620RJ W25 CF	23187-1620	VR4	22K PS/H CF	23377-3220
R27	240RJ W25 CF	23187-1240	VR5	220R PS/H	23377-1220
R28	82KJ W25 CF	23185-3820	VR6	22K PS/H CF	23377-3220
R29	41K2F W25 MF	23202-3412	VR7	22K PS/H CF	23377-3220
R30	41K2F W25 MF	23202-3412	VR8	470R PS/H CF	23377-1470
R31	165RF W25 MF	23202-1165	VR9	1K0 Lin Pot	23347-0040
R32	165RF W25 MF	23202-1165	VR10	10K Lin Pot	23347-0050
R33	46K4F W25 MF	23202-3464	VR11	22K PS/H CF	23377-3220
R34	46K4F W25 MF	23202-3464			
R35	10KJ W25 CF	23185-3100			
R36	10KJ W25 CF	23185-3100			
R37	1K0K W25 CF	23185-2100			
R38	1K2J W25 CF	23185-2120			
R39	2K2J W25 CF	23185-2220			
R40	150KJ W25 CF	23185-4150			
R41	240RJ W25 CF	23187-1240			
R42	6K2J W25 CF	23187-2620			
R43	3K6J W25 CF	23187-2360			
R44	2K4J W25 CF	23187-2240			
R45	3K3J W25 CF	23185-2330			
R46	1K6J W25 CF	23187-2160			
R47	1K0J W25 CF	23185-2100			
R48	3K9J W25 CF	23185-2390			
R49	1K6J W25 CF	23187-2160			

*R20 - Resistance value is determined by colour code of selected IC4 viz:

IC4 Red,	R20 = 2K4	23187-2240
IC4 Blue,	R20 = 2K2	23185-2220
IC4 Green,	R20 = 2K61	23202-2261

Capacitors

Ref	Description	Part No.	Ref	Description	Part No.
C1	10NZ 63V Cer	23427-0325	Q6	Tran ZTX239	25380-0229
C2	150PG 63V Cer	23427-0322	Q7	Tran 2N3904	25381-0404
C3	470PJ 160V Poly/S	23647-0513	Q8	Tran 2N3904	25381-0404
C4	6N8 +1,-2% 100V Poly/E	23620-0800	Q9	Tran ZTX239	25380-0229
C5	68NG 100V Poly/E	23620-0801	Q10	Tran ZTX239	25380-0229
C6	680NG 100V Poly/E	23620-0802	Q11	Tran 2N3906	25341-0218
C7	6U8J 100V Poly/E	23620-0234	Q12	Tran ZTX239	25380-0229
C8	6P8C 100V Cer	23427-0260	Q13	Tran ZTX214	25341-0214
C9	1N0K 63V Cer	23427-0331	Q14	Tran ZTX214	25341-0214
C10	330PG 63V Cer	23427-0327	Q15	Tran BD136	25334-0010
C11	270PG 100V Cer	23427-0347	Q16	Tran ZTX650	25388-0206
C12	47PG 63V Cer	23427-0329			
C13	10NZ 63V Cer	23427-0325	IC1	TL072CP	27106-0606
C14	10UF 35V Elec	23557-0647	IC2	CA3080EA	27106-0514
C15	47PG 63V Cer	23427-0329	IC3	TL071CP	27106-0604
C16	2P2C 63V Cer	23427-0528	*IC4	CA3080 Selected	
C17	10NZ 63V Cer	23427-0325	IC5	7400N	27220-0000
C18	Not used		IC6	CA3019	27164-0600
C19	1000UF 35V Elec	23557-0639	IC7	78M12UC	27160-0008
C20	1000UF 35V Elec	23557-0639	IC8	UA741CP	27106-0515
C21	100UF 16V Elec	23557-0635			
C22	100UF 16V Elec	23557-0635	LED1	LED Miniature	25061-0200
C23	10NZ 63V Cer	23427-0325			
C24	2P2C 63V Cer	23427-0528			
C25	10UF 35V Elec	23557-0647			
C26	10JZ 63V Cer	23427-0325			

VC1 Trimcap 4-65PF 23984-0007

Semiconductors

D1	Dio 1N4148	25021-0901
D2	Dio 1N4148	25021-0901
D3	Dio 1N4148	25021-0901
D4	Dio 1N4148	25021-0901
D5	Dio 1N4148	25021-0901
D6	Dio 1N4148	25021-0901
D7	Dio 1N4002	25115-0907
D8	Dio 1N4002	25115-0907
D9	Dio 1N4002	25115-0907
D10	Dio 1N4002	25115-0907
D11	Dio 1N4148	25021-0901
D12	Dio 1N4148	25021-0901
Q1	Tran ZTX214	25341-0214
Q2	Tran ZTX214	25341-0214
Q3	Tran 2N3904	25381-0404
Q4	Tran ZTX239	25380-0229
Q5	Tran ZTX239	25380-0229

***IC4** is a selected item, colour coded as follows:

CA3080 Selected "Red"	27106-0800
CA3080 Selected "Green"	27106-0801
CA3080 Selected "Blue"	27106-0802

Any of these may be fitted, provided the correct value of R20 is used.

Electro/Mechanical, Mechanical & Packaging Parts

Description	Part No	Description	Part No
Stud M3 x 10 mmL (Regulator & Chassis)	3 off 20205-0610	Screw M3 x 5mmL self tap (Brackets to main PCB)	2 off 20062-0500
*PCB, Main & Control	35515-0860	Screw M3 x 8mmL self tap (Brackets to control PCB)	2 off 20062-0501
Pushbutton, Red	37113-0120	Screw 6BA x 3/16"L (PCB to case, case upper to lower)	6 off 20134-0501
Pushbutton, Black	37113-0130	Screw M3 x 8mmL (transformer)	2 off 20219-0006
Pushbutton, Grey	3 off 37113-0140	Nut M3 (Power skt (3) transformer (2) Q15 (1) IC7 (1) PCB to chassis (1))	7 off 20210-0101
Link LK1-15	15 off 23185-0000	Grubscrew M2 x 2.5mmL (Aluminium knob, dial)	2 off 20220-0001
*Switchbank SW1-5	22225-0530	Screw M3 x 10mmL (Power Skt)	2 off 20234-0011
Switch, rotary SW6	22220-0003	Fibre washer (PCB to case)	2 off 20612-0010
Switch, slide SW7	22218-0205	Screw 6BA x 1.5"L (case upper to lower)	20134-0503
PCB Header 10 Way cut from IC Socket, 8 pin	4 off 22574-0118	Case, lower	33537-0160
IC Socket, 14 pin	22574-0119	Insulator, case lower	31346-0060
Adhesive pad for LED	10300-0313	Screen, case lower	31346-0050
Screw M2 x 5mmL (for SW7 (2))		Case, upper	33537-0150
Aluminium knobs (2)		Side trim, front	2 off 31332-0490
Stepped collar (1))	5 off 20234-0026	Side trim, rear	2 off 31332-0500
BNC Socket (SKT1, 2, 3)	3 off 22588-0004	Handle	31336-0200
Front Panel	33331-0600	Rear panel	33331-0340
Knob, aluminium, dial	37151-0280	Foot, black PVC	4 off 31748-0190
Knob, aluminium	2 off 37151-0260	Label, logo	37522-0010
Dial	37571-0050	Label, instruction	37558-0430
Knob, grey, plastic	37151-0270	Mains Lead, tinned ends	22491-0010
Knob to shaft clip	20620-0009	Label, wiring instructions for tinned ends	37541-0490
Collar, stepped,		Mains Lead, Euro plug	22491-0020
Knob shaft	31125-0030	Mains Lead, USA plug	22491-0040
Bush, grey, front panel	2 off 31122-0190	Warning Label 220/240V	37559-0010
Transformer, mains (T1)	22115-0020	Warning Label 110/120V	37559-0020
Chassis, transformer mounting	33145-0300	Label, Serial No.	37522-0020
Earthing spring (PCB to screen)	35358-0480	Aircap Sheet cut from	10612-0202
Cable tie	5 off 20653-0204	Carton	38113-0260
Solder tag, shakeproof (transformer)	20037-0400	Printed Sleeve	38181-0140
Mains Input Receptacle	22520-0120	Guarantee Card	48581-0230
Support bracket, right angled	2 off 33141-0500	Instruction Book	48591-0050
Spacer, nylon (brackets to control PCB)	2 off 20661-0223		
Washer M3 (Power Skt (2))			
Transformer (1)			
Q15 (1) IC7 (1)			
PCB to Case (2))	7 off 20030-0263		
Washer, shakeproof M3 (Power Skt (2))			
Transformer (1)			
Chassis to PCB (1)			
Brackets to PCB (2))	6 off 20037-0301		

* See notes on page 17

MANUFACTURING AND PARTS LIST CHANGES

From January 1988 the AC line switch (SW1) of the switchbank is obsolete. The PCB layout is modified (raised to Issue 7) such that the ON/OFF switch of the new switchbank switches the DC secondary and not the AC line.

Additional components are included on this layout to ensure that the DC rails do not latch-up at switch-on.

Parts List changes are as follows:-

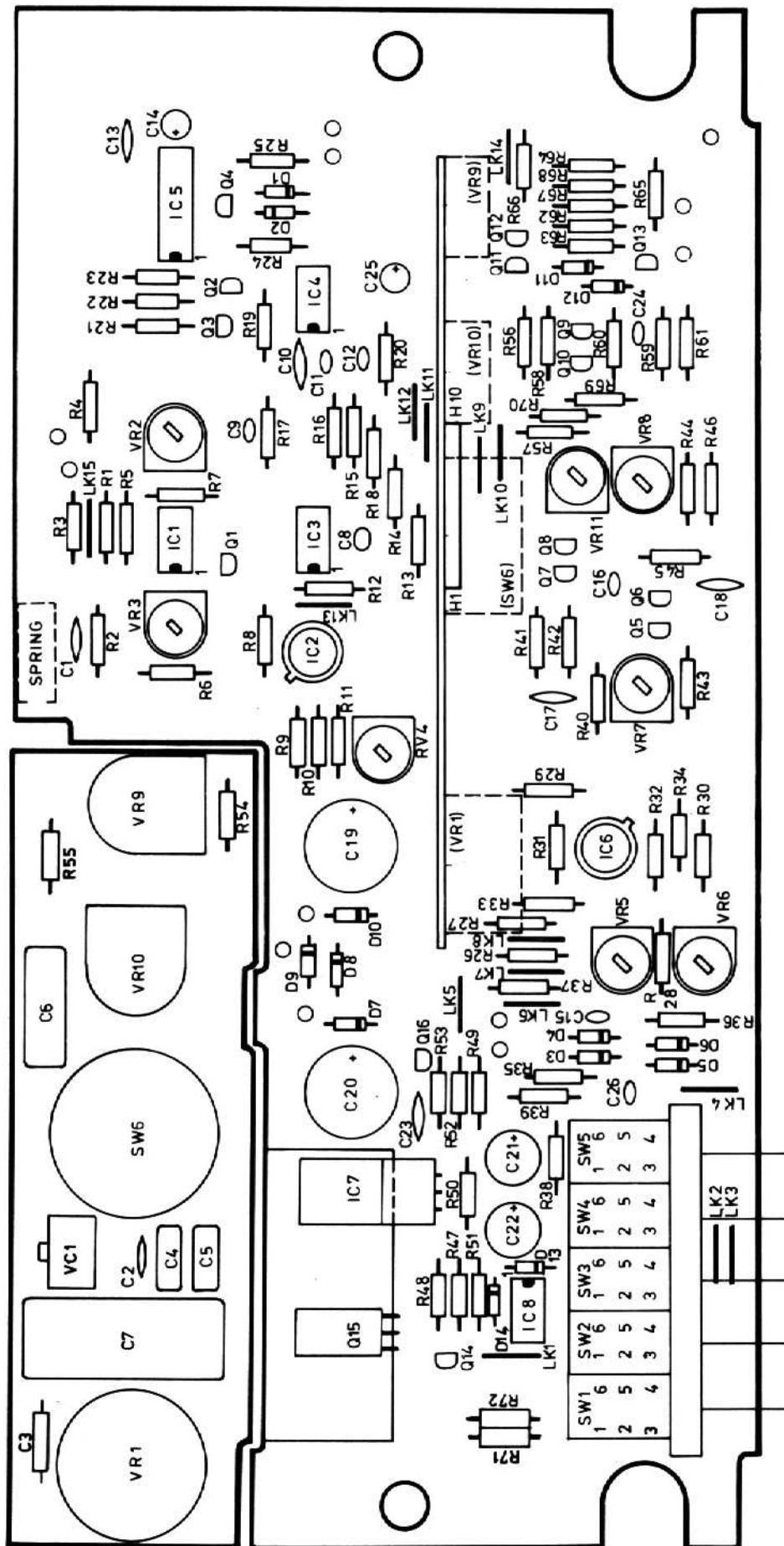
PCB 35555-0860 revised to Issue 7.

Additions

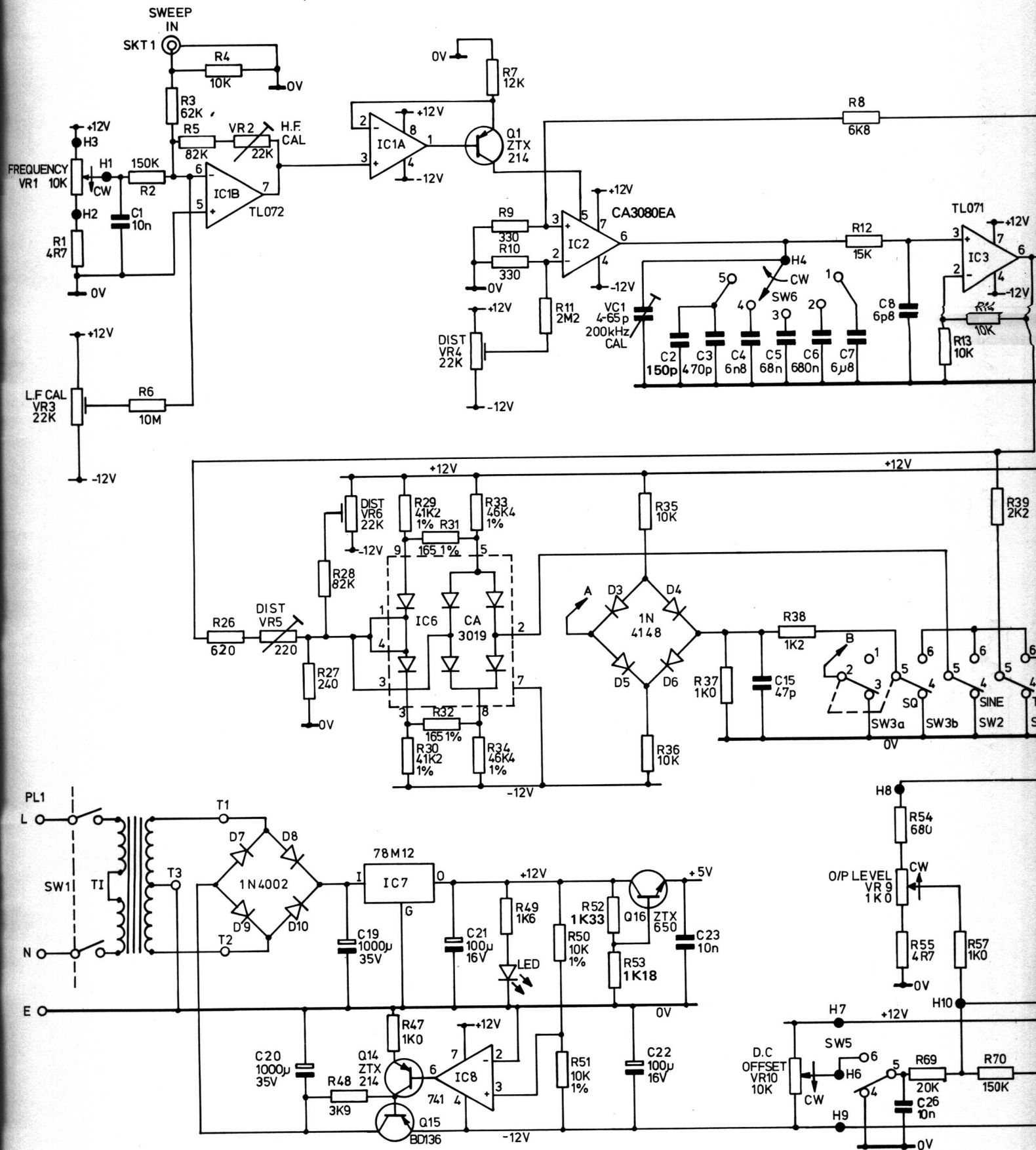
Ref	Description	Part No.
R71	68KJ W25 CF	23185-3680
R72	68KJ W25 CF	23185-3680
D13	1N4002	25115-0907
D14	1N4002	25115-0907

Replacements

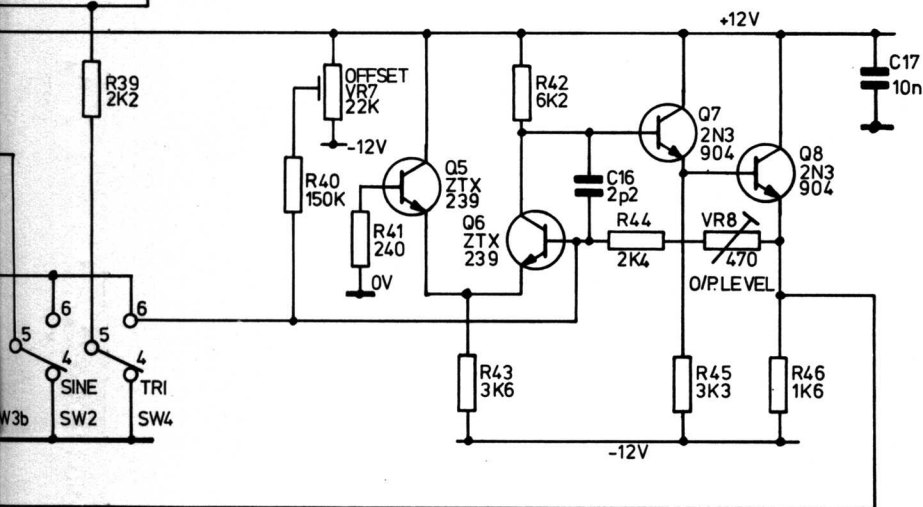
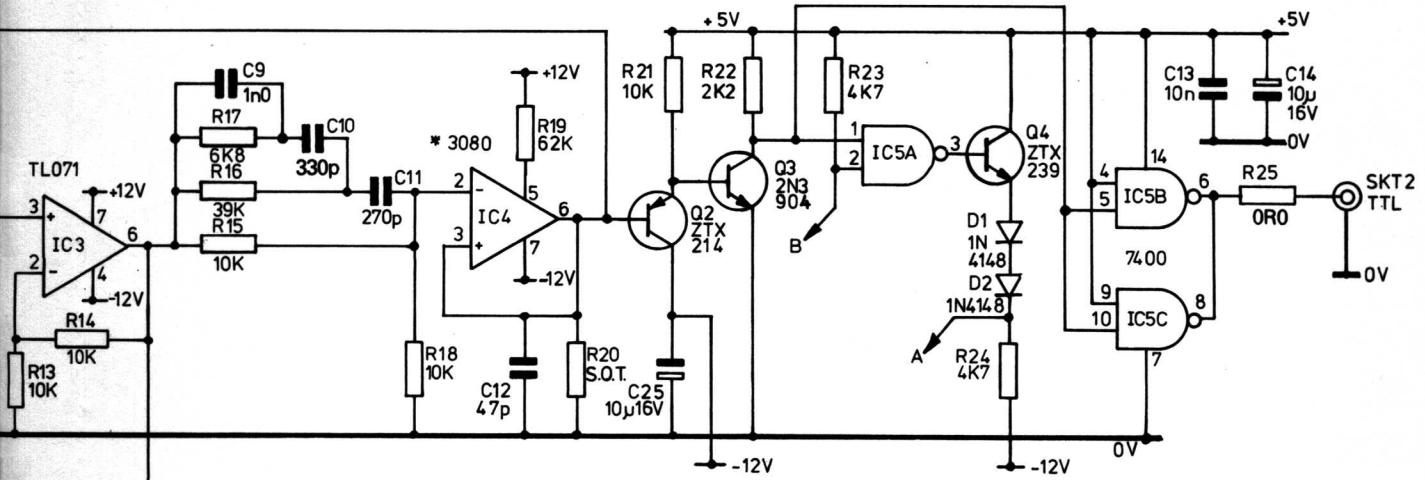
Ref	Description	Part No.
	Switchbank	Was 22225-0530
		now 22225-0660



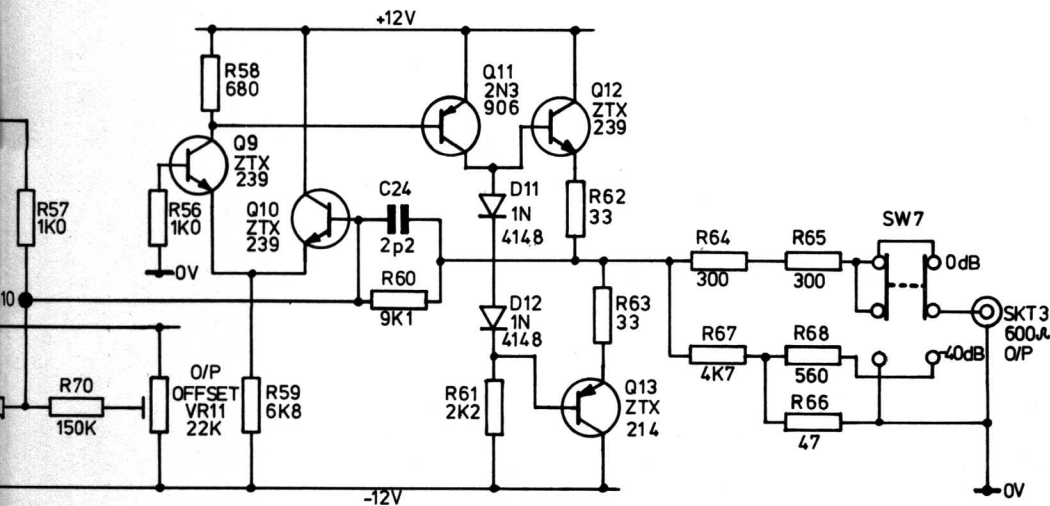
CIRCUIT DIAGRAM (prior to Issue 7 Pcb). See notes on page 17



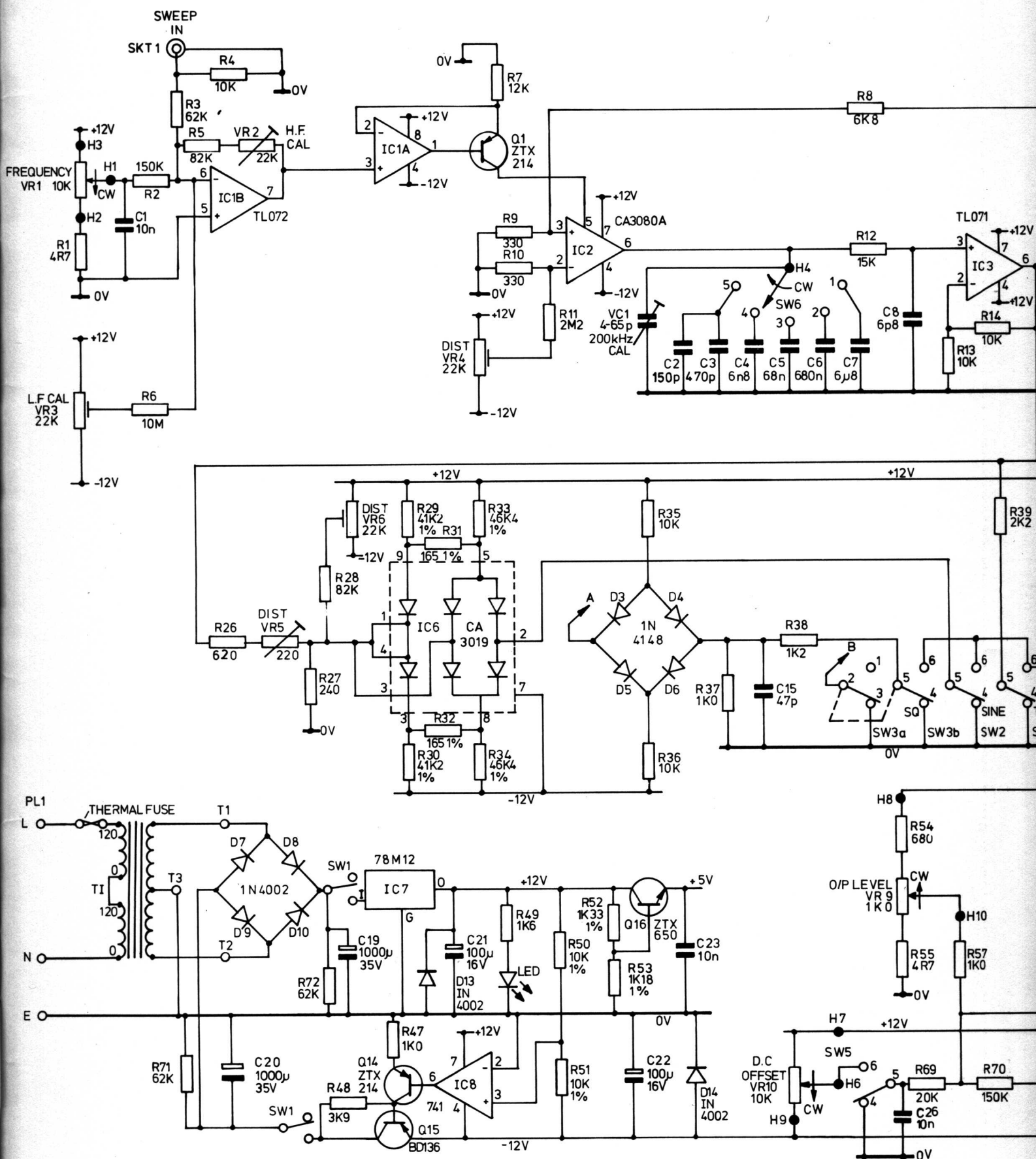
■ SELECTED DEVICE



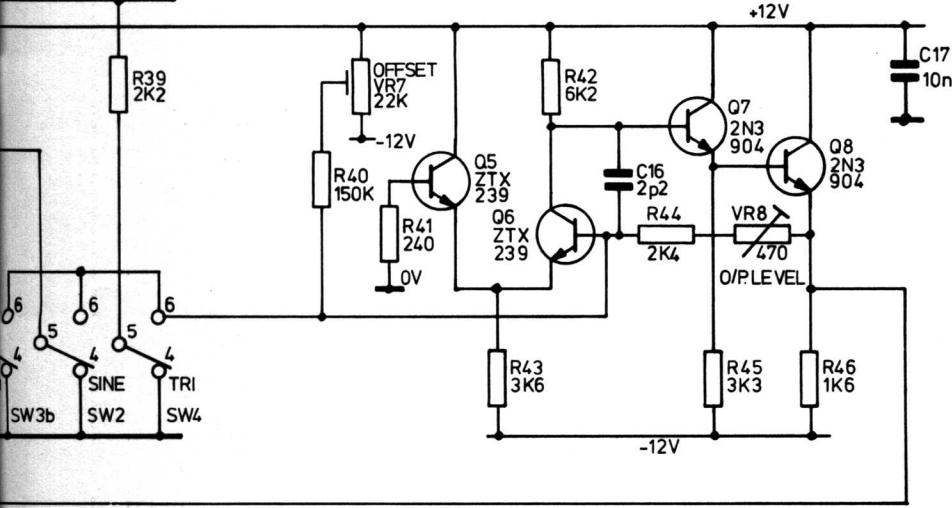
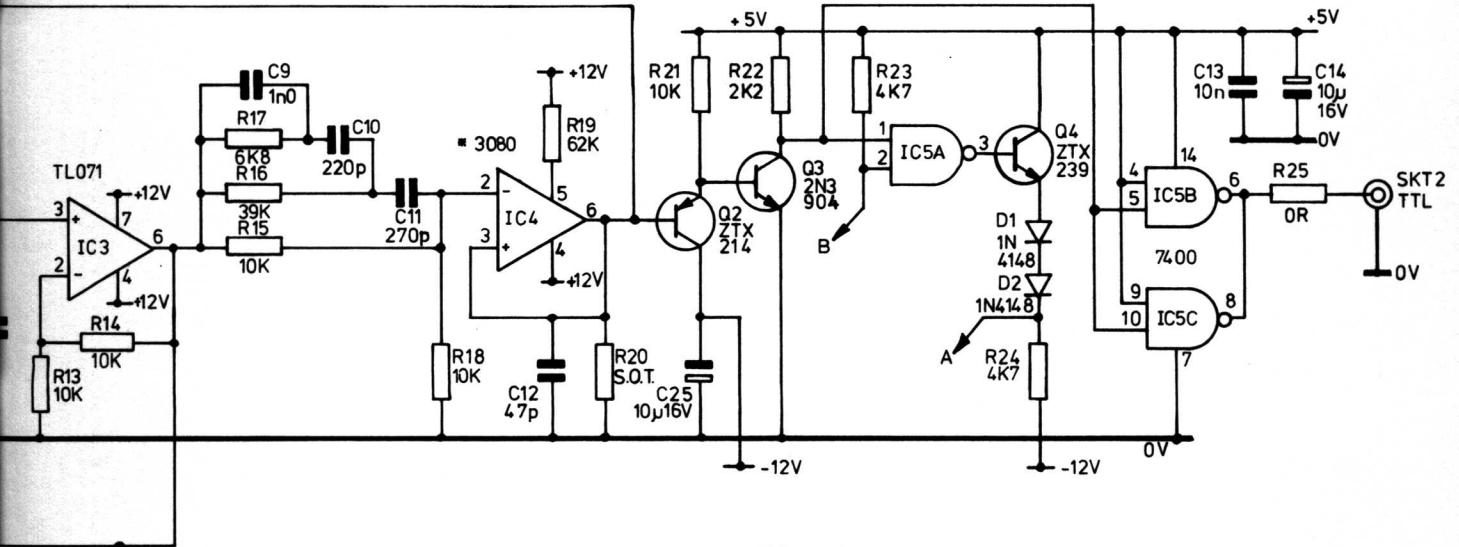
SWITCHES S1 - S5 SHOWN IN 'OUT' POSITION.
 ● H DENOTES MAIN/CONTROL P.C.B. INTERCONNECTIONS.



CIRCUIT DIAGRAM (Issue 7 onwards). See notes on page 17.



■SELECTED DEVICE



SWITCHES S1 - S5 SHOWN IN 'OUT' POSITION.
 ● H DENOTES MAIN/CONTROL P.C.B. INTERCONNECTIONS.

